









## Parts Breakdown

2030S

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	231070-0	COMP. SPRING 14, 2030S	2
2	322646-5	ROLLER SHAFT, 2030S	2
3	163354-7	ROLLER 29-300, 2030S	2
4	231070-0	COMP. SPRING 14, 2030S	2
5	961012-7	STOP RING E-6, 2030S	2
6	911223-4	P.H. SCREW M5X16, 5007MG	2
7	961012-7	STOP RING E-6, 2030S	2
8	911283-6	P.H. SCREW M5X60, 2030S	1
9	134801-5	CHIP COVER ASS'Y, 2030S	1
10	912157-4	C.S.H. SCREW M4X30,2030S	2
11	683240-1	PROTECTING TUBE, 2030SZ	1
12	687052-4	STRAIN RELIEF, 5007F	1
13	265995-6	TAPPING SCREW 4X18, BO4556K	2
14	416012-7	SWITCH BOX, 2030SZ	1
16	651529-5	SWITCH, 2012NB	1
	651510-6	SWITCH, 2012NB	
17	265954-0	TAPPING SCREW BIND PT3X8, GA4030	2
18	266020-6	TAPPING SCREW 4x12, BO4556	1
19	344065-5	SWITCH SUPPORTER, 2030S,	1
20	687042-7	STRAIN RELIEF, 2711	1
21	266020-6	TAPPING SCREW 4x12, BO4556	1
23	687042-7	STRAIN RELIEF, 2711	1
24	415337-6	SWITCH BOX COVER, 2030S	1
25	857342-1	NAME PLATE, 2030SZ	1
26	159646-0	GEAR HOUSING COMPLETE, 2030S	1
27	819034-0	TRADE MARK LABEL, 2030SZ	1
28	253744-3	F. WASHER 12, LS1016L	1
29	226418-9	HELICAL GEAR 45, 2030S	1
30	254001-2	WOODRUFF KEY 4, LS1016L	1
31	322645-7	DRIVE SHAFT, 2030S	1
32	253760-5	F. WASHER 14, 2030S	1
33	159647-8	GEAR HOUSING COVER COMPLETE, 2030S	1
34	911937-5	P.H. SCREW M5X85, 2030S	4
35	231616-2	TORSION SPRING 23, 2030S	1
36	152436-0	TENSIONER COMPLETE, 2030S	1
37	221520-3	SPROCKET 12, 2012	1
38	961052-5	RETAINING RING S-12, LS1016L	1
39	911233-1	P.H. SCREW M5X20, TW1000	1
40	322519-2	TENSION ROLLER, 2030S	1
41	214021-8	P. BEARING 5, 6820V	1
42	257140-7	RING 6, 2030S	1
43	911243-8	P.H. SCREW M5X25, GA7911	2
44	253215-0	F. WASHER 8, PV7001C	1
45	226121-2	GEAR COMPLETE 8-44, 2030S	1
46	226120-4	GEAR COMPLETE 8-47, 2030S	1
47	253215-0	F. WASHER 8, PV7001C	1
48	253715-0	F. WASHER 6, NHP1310	1
50	636036-9	FIELD 115V, 2030S	1
51	225003-5	POLY V-BELT 9-374,2030S	1
52	CB203	CARBON BRUSH SET, 194991-6	1
	194991-6	CARBON BRUSH SET, 194991-6	
	191953-5	CARBON BRUSH SET CB-203, LS1211	
53	643700-5	BRUSH HOLDER CAP, GA7021	2
54	911243-8	P.H. SCREW M5X25, GA7911	2
55	159645-2	MOTOR HOUSING COMPLETE, 2030S	1
56	911944-8	P.H.SCREW M5X80, LS1211	1
58	415339-2	BAFFLE PLATE, 2030S	1
59	222128-6	V-PULLEY 9-25L, 2030S	1



## Parts Breakdown

2030S

60	211087-9	B. BEARING 6200DDW, 4114	1
61	681635-2	INSULATION WASHER, HM1211B	1
62	516556-8	ARMATURE 115V,2030S	1
63	211087-9	B. BEARING 6200DDW, 4114	1
64	322638-4	MAIN DRUM, 2030S	1
65	211206-7	B. BEARING 6202LLB, 5007F	1
67	265323-5	H.F.H. BOLT M5X10, 2030S	1
68	271270-0	KNOB 40, 2114C,2030S	1
69	316511-8	HOUSING W/O BEARING, 2030S	1
70	912222-9	C.S.H. SCREW M5X16, BO3710	3
71	344066-3	LOCK PLATE, 2030S	1
72	231617-0	TORSION SPRING 12, 2030S	1
73	911243-8	P.H. SCREW M5X25, GA7911	1
74	222127-8	V-PULLEY 9-58, 2030S	1
75	265854-4	H.S.H. BOLT M6X12, 2030S	1
76	254221-8	KEY 4, 2030S	1
77	253011-6	F. WASHER 6, 2030S	1
78	257658-8	SLEEVE 5, 2030S	1
79	322229-1	GAUGE, 2030S	1
80	150700-3	MAIN FRAME COMPLETE, 2030S	1
81	251609-3	H.F.H. BOLT M6X17, LXP01	16
82	344075-2	SET PLATE 310,2030S	2
83	B-02870	HSS PLANER BLADE 312MM,KP312	1
84	225519-0	CHAIN 35-50, 2030S	1
85	961052-5	RETAINING RING S-12, LS1016L	1
86	221520-3	SPROCKET 12, 2012	1
87	343844-8	METAL COVER B, 2030S	1
88	214251-1	P. BEARING 17, 2030S	1
89	231460-7	COMP. SPRING 7, 2030S	1
90	231459-2A	COMP. SPRING 13, 2030S	1
	231459-2	COMP. SPRING 14, 2012-T1	
91	922221-3	HEX BOLT M5X16, 6906	2
92	961052-5	RETAINING RING S-12, LS1016L	1
93	221520-3	SPROCKET 12, 2012	1
94	343844-8	METAL COVER B, 2030S	1
95	922221-3	HEX BOLT M5X16, 6906	2
96	214251-1	P. BEARING 17, 2030S	1
97	231459-2A	COMP. SPRING 13, 2030S	1
	231459-2	COMP. SPRING 14, 2012-T1	
98	162164-9	ROLLER 34-295, 2030S	1
99	271270-0	KNOB 40, 2114C,2030S	1
100	231459-2A	COMP. SPRING 13, 2030S	1
	231459-2	COMP. SPRING 14, 2012-T1	
101	214251-1	P. BEARING 17, 2030S	1
102	341685-6	METAL COVER A, 2012NB	1
103	922221-3	HEX BOLT M5X16, 6906	2
104	341685-6	METAL COVER A, 2012NB	1
105	922221-3	HEX BOLT M5X16, 6906	2
106	231459-2A	COMP. SPRING 13, 2030S	1
	231459-2	COMP. SPRING 14, 2012-T1	
107	214251-1	P. BEARING 17, 2030S	1
108	162164-9	ROLLER 34-295, 2030S	1
109	344063-9	TABLE PLATE, 2030S	1
110	912117-6	C.S.H. SCREW M4X12, BO4556	6
111	252105-4	HEX LOCK NUT M8-13, LS1040	1
112	267142-5	FLAT WASHER 10, 2030S	1
	253851-2	F. WASHER 8, 6012HDW	
113	152434-4	TABLE COMPLETE, 2030S	1
114	911203-0	P.H. SCREW M5X8, 4101RH	1
115	344068-9	POINTER, 2030S	1
116	342906-9	SET PLATE, 2030N	1



## Parts Breakdown

2030S

117	911203-0	P.H. SCREW M5X8, 4101RH	1
118	254002-0	WOODRUFF KEY 3, 9005B	1
119	322785-1	SCREW M16, 2030S	1
120	212057-1	T.N. BEARING 1023, 6801DBV	1
121	226706-4	STRAIGHT BEVEL GEAR 16, 2030S	1
122	253024-7	F. WASHER 10, LS1016L	1
123	233122-3	COMPRESSION SPRING 15, 2030S	1
124	961062-2	STOP RING E-12, UM401DW	1
125	322647-3	HANDLE SHAFT, 2030S	1
126	961006-2	RETAINING RING S-10, N9501B	1
127	226706-4	STRAIGHT BEVEL GEAR 16, 2030S	1
128	951113-9	SPRING PIN 4-18, LS1020	1
129	911223-4	P.H. SCREW M5X16, 5007MG	2
130	961012-7	STOP RING E-6, 2030S	1
131	253215-0	F. WASHER 8, PV7001C	1
132	271296-2	KNOB 45, 2030S	1
133	256688-6	PIN 8, 2030S	1
134	165058-7	HANDLE SUPPORTER, 2030S	1
135	271054-6	WHEEL 125, 2030S	1
136	265323-5	H.F.H. BOLT M5X10, 2030S	1
137	911253-5	P.H. SCREW M5X30, 2030S	2
138	417690-6	SIDE COVER (L), 2030SZ	1
	415342-3	SIDE COVER (L), 2030S-T1	
139	911253-5	P.H. SCREW M5X30, 2030S	2
140	152982-3	SIDE COVER (R), 2030S	1
	150461-5	SIDE COVER (R) CPL., 2030S-T1	
141	421483-5	FOOT, 2030S	1
142	344070-2	LEG, 2030S	1
143	664463-0	CORD (2X14X8 SJ), 5007F	1
144	687064-7	STRAIN RELIEF, 2030S	1
145	911119-9	P.H. SCREW M4X12, BO6040	1
146	251609-3	H.F.H. BOLT M6X17, LXPK01	1
148	344070-2	LEG, 2030S	1
149	421483-5	FOOT, 2030S	1
150	344069-7	BASE COVER, 2030S	1
151	911223-4	P.H. SCREW M5X16, 5007MG	1
152	951222-4	SPRING PIN 6-36, 2030S	4
153	316519-2	BASE, 2030S	1
154	286202-4	CAP 20, 2708	4
155	151412-1	DRUM COVER COMPLETE, 2030S	1
	151495-1	DRUM COVER CPL., 2030S	
156	961052-5	RETAINING RING S-12, LS1016L	1
157	951110-5	SPRING PIN 4-16, 2030S	1
158	951125-2	SPRING PIN 4-32, 2030S	1
159	256928-2	ROD 12-95, 2030S	1
160	231521-3	TOR. SPRING 14, 2030S	1
161	344064-7	BED PLATE, 2030S	2
162	316517-6	ADJUST BED, 2030S	1
163	812074-7	INDICATION LABEL, 2030	1
164	912117-6	C.S.H. SCREW M4X12, BO4556	20
165	271274-2	KNOB 40, 2030S	1
166	951113-9	SPRING PIN 4-18, LS1020	1
168	253758-2	F. WASHER 10, 9901	1
169	911223-4	P.H. SCREW M5X16, 5007MG	2
170	344073-6	SCREW HOLDER, 2030S	1
171	253758-2	F. WASHER 10, 9901	1
172	251609-3	H.F.H. BOLT M6X17, LXPK01	1
174	911223-4	P.H. SCREW M5X16, 5007MG	2
175	344072-8	GUIDE FENCE HOLDER(L), 2030S	1
176	322644-9	GUIDE FENCE BAR, 2030S	1
177	163331-9	SAFETY COVER, 2030S	1



## Parts Breakdown

2030S

178	911223-4	P.H. SCREW M5X16, 5007MG	2
179	322644-9	GUIDE FENCE BAR, 2030S	1
180	344071-0	GUIDE FENCE HOLDER (R), 2030S	1
181	911223-4	P.H. SCREW M5X16, 5007MG	2
182	251609-3	H.F.H. BOLT M6X17, LXP01	1
184	150701-1	GUIDE FENCE COMPLETE, 2030S	1
185	913206-0	SET SCREW M5X8, GA7911	1
186	313068-0	LOCK SLEEVE, 2030S	1
187	911223-4	P.H. SCREW M5X16, 5007MG	4
188	415340-7	BEARING COVER, 2030S	1
189	252415-9	NUT N4-12, 2030S	1
190	322643-1	STOPPER PIN, 2030S	1
191	256724-8	PIN 2, 2030S	1
192	231303-3	COMP. SPRING 5, 2030S	1
193	265323-5	H.F.H. BOLT M5X10, 2030S	1
194	911203-0	P.H. SCREW M5X8, 4101RH	2
195	816665-6	SCALE PLATE, 2030S	1
196	251895-6	SCREW M6X19, 2030S	2
197	150704-5	FIX BED COMPLETE, 2030S	1
198	322649-9	ROD 17-63, 2030S	1
199	421482-7	COUPLING CUSHION, 2030S	1
200	265854-4	H.S.H. BOLT M6X12, 2030S	1
201	316512-6	COUPLING, 2030S	1
202	913217-5	SET SCREW M5X12, 2030S	1
203	254221-8	KEY 4, 2030S	1
204	267712-0	CUP WASHER 8, 2030S	2
205	322648-1	ROD 17-90, 2030S	1
206	941201-0	F. WASHER 8, 5007NK	2
207	913217-5	SET SCREW M5X12, 2030S	1
208	233082-9	COMPRESSION SPRING 9, 2030S	2
209	922472-8	H.S.H. BOLT M8X50, 2030S	2
210	911223-4	P.H. SCREW M5X16, 5007MG	2
211	344076-0	CHIP GUIDE, 2030S	1
212	911223-4	P.H. SCREW M5X16, 5007MG	1
213	161133-7	SUB DRUM, 2030S	1
214	251212-0	SCREW 5X13, 2030S	4
215	211087-9	B. BEARING 6200DDW, 4114	1
216	B-02864	HSS PLANER BLADE 155MM, 2030S	1
217	344340-9	SET PLATE 155, 2030S	2
218	345027-6	CHIP COVER, 3600B (TYPE 1)	2
219	251609-3	H.F.H. BOLT M6X17, LXP01	8
220	211129-9	BALL BEARING 6201DDW, GA4030	1
221	253837-6	F. WASHER 14, 2030S	1
222	253311-4	WASHER 10, 2030S	1
223	911113-1	P.H. SCREW M4X10, LS1016L	4
224	240003-4	FAN 80, 5007F	1
	762014-4	MAGNETIC HOLDER, 2012	2
	762001-3	TRIANGLE RULE, LS1016L	1
	782203-5	SOCKET WRENCH 9, 2030S	1
	783002-8	PHILLIPS SCREWDRIVER # 2, N1900B	1
	192381-7	EXTENSION SUPPORT TABLE, 2030S	1
	961012-7	STOP RING E-6, 2030S	2
	322663-5	ROD, 2030S	1
	344110-6	LEG, 2030S	1
	252637-1	WING NUT M8, LP1812C	2
	931403-6	HEX NUT M8, 406	2
	934401-9	WING NUT M8, 4110C	2
	271294-6	KNOB 40, LP1812C	2
	251871-0	SCREW M5X10, 1050DWA	2
	251609-3	H.F.H. BOLT M6X17, LXP01	4
	251668-7	HEX. BOLT M10X90, LS1013	8



## Parts Breakdown

2030S

253134-0	F. WASHER 11, 2030N	4
941251-5	F. WASHER 10, LS1030	4
819707-5	PROTECTIVE SEAL, LP1812C	1
654532-5	TERMINAL BLOCK, BO4556	1
654077-3	INSULATED TERMINAL, 5007NK	2
231433-0	COMP. SPRING 4, 6233D	1
231623-5	TORSION SPRING	1
232148-2	LEAF SPRING, 2030S	1
253874-0	F. WASHER 4, LS1016L	2
265954-0	TAPPING SCREW BIND PT3X8, GA4030	2
415349-9	SWITCH BOX, 2030S	1
415715-0	KEY, 2030S	1
415746-9	LOCK PIN, 2030SZ	1
155508-0	PUSH BLOCK, 2708	2
683962-3	VINYL TUBE	1
344077-8	PULLEY COVER, 2030S	1
150703-7	PULLEY COVER CPL.,2030S	
911119-9	P.H. SCREW M4X12, BO6040	1
684470-7	TUBE	1
687064-7	STRAIN RELIEF, 2030S	1