









Parts List for 22-470 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|---------------|-------------------|--------------|
| 1 | 1342408 | DUST HOOD | 1 |
| 2 | 1342409 | DUST CHUTE | 1 |
| 2 | A26367 | WARNING LABEL | 1 |
| 3 | 1345859 | SCREW | 14 |
| 4 | 1246140 | FL WASHER | 14 |
| 6 | 1349537 | SPECIAL SCREW | 2 |
| 7 | 1342410 | TOP COVER | 1 |
| 7 | 1349982 | WARNING LABEL | 1 |
| 7 | A26369 | ENGAGE LABEL | 1 |
| 7 | 1342452 | NAMEPLATE | 1 |
| 11 | 1349693 | BAFFLE SEAL | 2 |
| 12 | 1342412 | CHIP DEFLECTOR | 1 |
| 13 | 1342411 | SEAL | 1 |
| 14 | 1349678 | UPPER BRACKET | 2 |
| 15 | 1246032 | CAP SCREW | 2 |
| 16 | 1246017 | CAP SCREW | 4 |
| 17 | 488813-00 | LOCK WASHER | 8 |
| 18 | 491964-00 | NUT | 4 |
| 19 | 1349677 | LOWER BRACKET | 2 |
| 20 | 1349682 | LEFT COVER | 1 |
| 20 | A26373 | FEED RATE CHART | 1 |
| 21 | 1349674 | SWITCH BOX | 1 |
| 22 | 402071115002S | STUD | 2 |
| 23 | 438010170101S | SWITCH | 1 |
| 24 | 402071045007S | SPACER | 2 |
| 25 | 901020100567S | MACHINE SCREW | 2 |
| 26 | 1340100 | SWITCH COVER ASSY | 1 |

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|-------------|--------------|----------------|--------------|
| 27 | 1342413 | LH COLUMN BASE | 1 |
| 27 | A26357 | WARNING LABEL | 1 |
| 28 | 1243476 | NUT | 2 |
| 29 | 1246065 | LOCKWASHER | 2 |
| 30 | 1349978 | DEPTH SCALE | 1 |
| 31 | 1349689 | LIFT BOSS | 2 |
| 32 | 1349688 | WASHER | 2 |
| 33 | 1349539 | SCREW | 2 |
| 34 | 1342414 | RH COLUMN BASE | 1 |
| 35 | 1246035 | CAP SCREW | 16 |
| 36 | 1243360 | LOCKWASHER | 28 |
| 37 | 1342415 | REAR COVER | 1 |
| 38 | 1349538 | SCREW | 4 |
| 38 | 330016-18 | WASHER | 4 |
| 39 | 1349564 | CHAIN | 1 |
| 40 | 1349557 | SPROCKET SHAFT | 1 |
| 41 | 1349558 | HUB | 1 |
| 42 | 1349559 | OIL CUP | 1 |
| 43 | 1243336 | SCREW | 3 |
| 43 | 1310062 | WASHER | 3 |
| 44 | 1243517 | FLAT WASHER | 1 |
| 45 | 901041501111 | SET SCREW | 1 |
| 46 | 1342416 | HANDWHEEL | 1 |
| 47 | 1349562 | KNOB | 1 |
| 48 | 1349563 | LEVER | 1 |
| 50 | 1345934 | SCREW | 4 |
| 51 | 1349684 | RIGHT COVER | 1 |

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| 52 | 1349685 | RIGHT BASE COVER | 1 |
| 52 | 1345859 | SCREW | 4 |
| 53 | 1341046 | SCREW | 2 |
| 54 | 1342417 | COIL (3PH 200-220V) | 1 |
| 54 | 1343581 | COIL (3PH 440V) | 1 |
| 55 | 1349675 | STRAIN RELIEF CLAMP | 1 |
| 56 | 1342418 | CONTACTR 3PH 200-220 | 1 |
| 56 | 1343582 | CONTACTOR (3PH 440V) | 1 |
| 58 | 1243496 | NUT-STEEL | 12 |
| 59 | 1347719 | JUNCTION BOX | 1 |
| 60 | 1347720 | TERMINAL STRIP | 1 |
| 61 | 488829-00 | SCREW | 1 |
| 62 | 1246001 | MACH SCREW | 2 |
| 63 | 488829-00 | SCREW | 4 |
| 64 | 488983-00 | LOCK WASHER | 2 |
| 65 | 1342420 | BASE | 1 |
| 65 | A26358 | NAMEPLATE | 1 |
| 66 | 1349683 | HANDLE ASSY | 2 |
| 67 | 1349686 | LEFT BASE COVER | 1 |
| 70 | 1349573 | MASTER LINK | 1 |
| 101 | 1342421 | ROLLER | 2 |
| 102 | 1349578 | SUPPORT | 4 |
| 103 | 920040224020 | BEARING | 4 |
| 104 | 000000-00 | No Longer Available | 4 |
| 105 | 1349579 | COLLAR | 4 |
| 106 | 491964-00 | NUT | 12 |
| 107 | 1349529 | SCREW | 4 |

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|-------------|-------------|-------------------|--------------|
| 108 | 1246034 | CAP SCREW | 2 |
| 109 | 1349574 | GUIDE | 2 |
| 110 | 491964-00 | NUT | 2 |
| 111 | 1246053 | CAP SCREW | 2 |
| 112 | 489303-00 | HEX HEAD SCREW | 2 |
| 113 | 488813-00 | LOCK WASHER | 4 |
| 114 | 1349575 | COLLAR | 2 |
| 115 | 1349585 | ADAPTER | 4 |
| 116 | 1344330 | FLAT WASHER | 4 |
| 117 | 488813-00 | LOCK WASHER | 4 |
| 118 | 1246034 | CAP SCREW | 4 |
| 119 | 1349582 | BUSHING | 2 |
| 120 | 1341011 | SCREW | 2 |
| 121 | 1342422 | ROD | 2 |
| 122 | 1349584 | LINK | 1 |
| 123 | 1246185 | ROLLPIN | 2 |
| 124 | 1349580 | ARM | 2 |
| 125 | 1349583 | LINK | 1 |
| 126 | 1342423 | TABLE | 1 |
| 127 | 1349572 | TABLE GUIDE | 2 |
| 128 | 1349576 | POINTER | 1 |
| 129 | 488829-00 | SCREW | 1 |
| 130 | 489382-00 | SCREW | 3 |
| 131 | A26370 | DIRECTIONAL LABEL | 1 |
| 132 | 1243502 | WASHER | 1 |
| 133 | 1349591 | LOCK LEVER | 1 |
| 134 | 1349590 | KNOB | 1 |

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|-------------|-------------|------------------|--------------|
| 135 | 1349589 | LEVER | 1 |
| 136 | 1243476 | NUT | 1 |
| 137 | 1349588 | HUB | 1 |
| 138 | 1349586 | SUPPORT | 1 |
| 139 | 1349587 | SHAFT | 1 |
| 140 | 1243319 | SCREW | 6 |
| 141 | 1243496 | NUT-STEEL | 6 |
| 142 | A26372 | ADJUSTMENT LABEL | 1 |
| 143 | 1349550 | SUPPORT | 2 |
| 144 | 491889-00 | SCREW HEX HEAD | 2 |
| 145 | 1243502 | WASHER | 4 |
| 146 | 1246018 | CAP SCREW | 6 |
| 147 | 1349548 | COLLAR | 2 |
| 148 | 1349549 | BOOT | 2 |
| 149 | 1349546 | ELEVATING SCREW | 2 |
| 150 | 1349545 | THRUST BEARING | 2 |
| 151 | 1349544 | BEARING | 2 |
| 152 | 1349543 | SUPPORT | 2 |
| 153 | 491889-00 | SCREW HEX HEAD | 6 |
| 154 | 488813-00 | LOCK WASHER | 6 |
| 155 | 1349547 | GEAR | 2 |
| 156 | 1246185 | ROLLPIN | 2 |
| 157 | 1342424 | PLATE | 1 |
| 158 | 1349555 | GEAR | 2 |
| 159 | 1246160 | ROLL PIN | 2 |
| 160 | 1342425 | SHAFT | 1 |
| 161 | 1349552 | SUPPORT | 2 |

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|-------------|-------------|----------------|--------------|
| 162 | 1349553 | BEARING | 2 |
| 163 | 1349556 | SPROCKET | 1 |
| 164 | 488813-00 | LOCK WASHER | 4 |
| 165 | 491889-00 | SCREW HEX HEAD | 4 |
| 201 | 1349632 | STUD | 2 |
| 201 | 1243496 | NUT-STEEL | 2 |
| 202 | 1349630 | SPECIAL WASHER | 4 |
| 203 | 1349631 | SPRING | 2 |
| 203 | 1349635 | SPECIAL WASHER | 2 |
| 204 | 1246073 | SCREW | 4 |
| 205 | 1246179 | LOCKWASHER | 4 |
| 206 | 1349623 | BRACKET LH | 1 |
| 207 | 1349627 | SUPPORT LH | 1 |
| 208 | 1349626 | SPRING | 12 |
| 209 | 1340622 | WASHER | 12 |
| 210 | 1246014 | CAP SCREW | 12 |
| 211 | 1246096 | CAP SCREW | 2 |
| 212 | 1243496 | NUT-STEEL | 2 |
| 213 | 1349619 | BRACKET RH | 1 |
| 213 | 1349628 | PIN | 2 |
| 214 | 1349661 | SUPPORT RH | 1 |
| 214 | 1341011 | SCREW | 2 |
| 215 | 1246035 | CAP SCREW | 2 |
| 216 | 1349624 | RETAINER | 2 |
| 217 | 1349625 | CHIP BREAKER | 12 |
| 218 | 1342426 | SHAFT | 2 |
| 220 | 489303-00 | HEX HEAD SCREW | 2 |

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| Item Number | Part Number | Description | Qty Required |
|-------------|-------------|-----------------|--------------|
| 221 | 491964-00 | NUT | 2 |
| 222 | 1349637 | PIN | 2 |
| 223 | 1349634 | STUD | 2 |
| 224 | 1349636 | SPRING | 2 |
| 225 | 1349635 | SPECIAL WASHER | 2 |
| 226 | 1243496 | NUT-STEEL | 2 |
| 227 | 1342427 | PRESSURE BAR | 1 |
| 230 | 1341952 | KEY | 1 |
| 231 | 1349531 | SCREW LH | 1 |
| 232 | 1243360 | LOCKWASHER | 1 |
| 233 | 1349611 | WASHER | 1 |
| 234 | 1349618 | SPROCKET | 1 |
| 235 | 1349559 | OIL CUP | 2 |
| 236 | 1246096 | CAP SCREW | 2 |
| 237 | 1243496 | NUT-STEEL | 2 |
| 238 | 1349617 | BEARING | 2 |
| 239 | 1342428 | OUTFEED ROLLER | 1 |
| 240 | 1349616 | BEARING BLOCK | 2 |
| 241 | 1349892 | STUD (105MM) | 2 |
| 242 | 1349613 | SPRING | 2 |
| 243 | 1349614 | SPECIAL WASHER | 2 |
| 243 | 1243496 | NUT-STEEL | 4 |
| 246 | 1349605 | KNIFE GAGE ASSY | 2 |
| 246 | 1349605 | KNIFE GAGE ASSY | 1 |
| 247 | 1330670 | RETAINING RING | 2 |
| 248 | 1349605 | KNIFE GAGE ASSY | 1 |
| 250 | 1349531 | SCREW LH | 1 |

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|-------------|--------------|-----------------|--------------|
| 250 | 1243360 | LOCKWASHER | 1 |
| 251 | 1349597 | WASHER | 1 |
| 252 | 1349530 | KEY | 1 |
| 253 | 1342429 | PULLEY | 1 |
| 254 | 5140043-18 | PLANER KNIVES | 1 |
| 255 | 1342431 | LH COVER | 1 |
| 256 | 920040224014 | BEARING | 2 |
| 257 | 1342433 | SUPPORT | 2 |
| 258 | 1342434 | CUTTERHEAD | 1 |
| 258 | 1342448 | CUTTERHEAD ASSY | 1 |
| 259 | 1349600 | LOCKING SCREW | 36 |
| 260 | 1342435 | LOCKING BAR | 3 |
| 261 | 1349598 | SPRING | 6 |
| 262 | 1243360 | LOCKWASHER | 1 |
| 263 | 1246018 | CAP SCREW | 1 |
| 264 | 1342436 | RH COVER | 6 |
| 265 | 488874-00 | LOCK WASHER | 6 |
| 266 | 1246015 | CAP SCREW | 6 |
| 267 | 1243360 | LOCKWASHER | 4 |
| 268 | 1246035 | CAP SCREW | 4 |
| 270 | 1246096 | CAP SCREW | 2 |
| 270 | 1243496 | NUT-STEEL | 2 |
| 271 | 1341952 | KEY | 1 |
| 272 | 1349531 | SCREW LH | 1 |
| 273 | 1243360 | LOCKWASHER | 1 |
| 274 | 1349611 | WASHER | 1 |
| 275 | 1349610 | SPROCKET | 1 |

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|-------------|-------------|--------------------|--------------|
| 276 | 1349559 | OIL CUP | 2 |
| 278 | 1349609 | BEARING | 2 |
| 279 | 1330200 | SCREW | 4 |
| 280 | 1349607 | BUSHING | 2 |
| 281 | 1349612 | STUD (125MM) | 2 |
| 282 | 1349613 | SPRING | 2 |
| 283 | 1349614 | SPECIAL WASHER | 6 |
| 284 | 1243496 | NUT-STEEL | 4 |
| 285 | 1349604 | FEED SEGMENT | 24 |
| 286 | 1349606 | BUSHING (SET OF 4) | 96 |
| 287 | 1342437 | INFEED SHAFT | 1 |
| 288 | 1349608 | BEARING BLOCK | 2 |
| 290 | 1349640 | BUSHING | 45 |
| 291 | 1349639 | FINGER | 46 |
| 292 | 1349642 | BUSHING | 2 |
| 293 | 1342439 | ROD | 2 |
| 294 | 1349638 | BRACKET RH | 2 |
| 295 | 1246018 | CAP SCREW | 4 |
| 296 | 1243360 | LOCKWASHER | 6 |
| 297 | 1246035 | CAP SCREW | 2 |
| 298 | 1349621 | BRACKET LH | 1 |
| 301 | 1341996 | NUT | 2 |
| 302 | 1349671 | LINK SUPPORT | 1 |
| 303 | 1349668 | BEARING | 1 |
| 304 | 1349669 | BUSHING | 1 |
| 305 | 1243496 | NUT-STEEL | 1 |
| 306 | 1349673 | SPRING | 1 |

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|-------------|--------------|--------------------|--------------|
| 307 | 1349672 | BUSHING | 1 |
| 307 | 1243502 | WASHER | 1 |
| 308 | 1243360 | LOCKWASHER | 2 |
| 309 | 1246018 | CAP SCREW | 2 |
| 310 | 1349667 | WHEEL | 1 |
| 311 | 1246029 | CAP SCREW | 1 |
| 312 | 1243502 | WASHER | 2 |
| 313 | 1349670 | LINK | 1 |
| 314 | 1349666 | SHAFT | 1 |
| 315 | 1349665 | CHAIN GEAR | 1 |
| 316 | 1086894S | BEARING | 1 |
| 317 | 1246003 | INT RET RING | 1 |
| 318 | 1243407 | RING | 1 |
| 319 | 1243496 | NUT-STEEL | 1 |
| 320 | 1246018 | CAP SCREW | 1 |
| 321 | 1349647 | GEAR HOUSING PLATE | 1 |
| 322 | 1246115 | CAP SCREW | 4 |
| 323 | 1243360 | LOCKWASHER | 4 |
| 324 | 1349643 | GEAR | 1 |
| 325 | 1349644 | GEAR SHAFT | 1 |
| 326 | 920040224022 | BEARING | 1 |
| 327 | 1349646 | GEAR HOUSING | 1 |
| 328 | 1243502 | WASHER | 4 |
| 329 | 1246035 | CAP SCREW | 4 |
| 330 | 1349648 | SPROCKET | 1 |
| 331 | 1349532 | KEY | 1 |
| 332 | 1243370 | RING | 1 |

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|-------------|--------------|---------------------|--------------|
| 333 | 920040205335 | BEARING | 1 |
| 340 | 1349660 | BRAKE | 1 |
| 341 | 488813-00 | LOCK WASHER | 2 |
| 342 | 1246122 | CAP SCREW | 2 |
| 345 | 1246054 | CAP SCREW | 2 |
| 346 | 488813-00 | LOCK WASHER | 2 |
| 347 | 1349662 | BRAKE LEVER ASSY | 1 |
| 348 | 1349664 | BEZEL | 1 |
| 349 | 488829-00 | SCREW | 4 |
| 350 | 1349663 | STUD | 1 |
| 351 | 1340622 | WASHER | 1 |
| 352 | 1243456 | NUT | 2 |
| 360 | 1349659 | CABLE | 1 |
| 361 | 1243494 | SCREW | 2 |
| 362 | 1341161 | RETAINING RING | 1 |
| 363 | 000000-00 | No Longer Available | 1 |
| 364 | 1245115 | RING | 1 |
| 365 | 1246004 | CAP SCREW | 2 |
| 366 | 1349658 | CLAMP BLOCK | 1 |
| 367 | 1349655 | HOUSING | 1 |
| 368 | 1349654 | PULLEY SHAFT | 1 |
| 369 | 920040205360 | BEARING | 2 |
| 370 | 1349534 | KEY | 1 |
| 371 | 1349657 | BELT (A-24) | 1 |
| 372 | 1349656 | PULLEY | 1 |
| 373 | 1246054 | CAP SCREW | 2 |
| 374 | 488813-00 | LOCK WASHER | 2 |

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|-------------|--------------|----------------------|--------------|
| 375 | 1349652 | RETAINER | 2 |
| 376 | 000000-00 | No Longer Available | 1 |
| 377 | 1349651 | PULLEY | 1 |
| 378 | 1349533 | EXT RET RING | 1 |
| 379 | 1349653 | BRACKET | 1 |
| 380 | 1320106 | BEARING | 1 |
| 381 | 1243530 | SCREW | 3 |
| 382 | 1349650 | HOUSING | 1 |
| 383 | 920040205360 | BEARING | 1 |
| 384 | 1349649 | PINION GEAR | 1 |
| 385 | 1246035 | CAP SCREW | 3 |
| 386 | 1243360 | LOCKWASHER | 6 |
| 387 | 1342440 | MOTOR 3PH - 7-1/2HP | 1 |
| 389 | 1243494 | SCREW | 2 |
| 390 | 1342442 | BELT (A-72) SET OF 2 | 1 |
| 391 | 1349691 | BELT (A-40) | 1 |
| 392 | 1342449 | MOTOR PULLEY | 1 |
| 392 | 1347704 | KEY | 1 |
| 393 | 1342443 | MOTOR BRACKET | 1 |
| 394 | 1243496 | NUT-STEEL | 3 |
| 395 | 1243476 | NUT | 4 |
| 396 | 1342445 | BRACKET | 1 |
| 397 | 1341945 | FLAT WASHER | 2 |
| 398 | 1342447 | ADJ SCREW | 1 |
| 399 | 1243476 | NUT | 4 |
| 856 | 422301010002 | HEX WRENCH | 1 |
| 856 | 884299 | HEX WRENCH (5MM) | 1 |

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|-------------|--------------|---------------------|--------------|
| 856 | 491940-00 | HEX WRENCH | 1 |
| 856 | 1349998 | OPEN-END WRENCH | 1 |
| 856 | 1344741 | 4MM T-HANDLE WRENCH | 1 |
| 856 | 422311010002 | 17X19MM WRENCH | 1 |