







**NOTE A:** USE THREAD SEALANT WHEN REINSTALLING ITEM 111

**NOTE B:** Use Silicone Sealant when replacing this plug.

**NOTE C:** WHEN REPLACING REF. 30A, USE ONE EA. REF. 30, 39, 51, & 52.

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
1	489177-00	HEX FLANGE SCREW	4
1	000000-00	No Longer Available	1
1	1349443	WARNING LABEL	1
2	1330682	CLAMP	1
3	1349385	SEAL	1
4	1349371	UPPER COVER	1
5	1246084	SET SCREW	2
6	1243456	NUT	2
7	1349370	CHIP BREAKER	1
8	1349387	KEY	1
9	1346436	MOTOR ASSY 3HP 1PH	1
10	1349364	SWITCH BOX	1
11	1349365	CLAMP	2
12	1340406	SCREW	2
13	1340406	SCREW	6
13	1349439	FEATURE LABEL	1
13	491958-00	LOCK WASHER	6
14	905224	SWITCH	1
15	402071045007S	SPACER	2
15	902011209232	HEX NUT	2
15	904030301788	LOCKWASHER	2
15	901061431327	SCREW	2
16	1340100	SWITCH COVER ASSY	1
17	901020100567S	MACHINE SCREW	2
18	1310163	SCREW	1
19	488983-00	LOCK WASHER	1
20	1343644	BUSHING	1

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
21	1349359	POWER CORD	1
22	1349360	SWITCH PLATE	1
22	901061217383	SCREW	1
22	491958-00	LOCK WASHER	1
22	902011201216	HEX NUT	1
23	1349342	CAPACITOR 500UF	1
23	1346437	CAPACITOR (20UF 3HP	1
24	1313192	SCREW	4
25	1340637	WASHER	4
26	491964-00	NUT	4
28	1349877	HEX FLANGE SCREW	3
29	1349369	DEFLECTOR PLATE	1
30	1349375	MOTOR BRACKET (CMO)	1
30	1349362	KIT	1
31	1340637	WASHER	4
32	1246192	CAP SCREW	4
37	1330508	BUSHING	1
38	1349358	KNOB	1
39	1349377	PULLEY GUARD (CMO)	1
39	1349353	PULLEY GUARD	1
40	1349354	MOTOR PULLEY	1
41	1340637	WASHER	1
42	1246034	CAP SCREW	1
43	1349355	V-BELT (SET OF 3)	3
44	1349356	SPACER	1
45	000000-00	No Longer Available	1
46	1349877	HEX FLANGE SCREW	4

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
47	1246020	CAP SCREW	1
48	491889-00	SCREW HEX HEAD	1
49	1340637	WASHER	1
50	000000-00	No Longer Available	1
51	1246035	CAP SCREW	4
52	1246116	FL WASHER	4
53	000000-00	No Longer Available	1
54	1349350	LOCK BOLT	1
59	000000-00	No Longer Available	1
59	1348662	MTR STARTER 3PH 440V	1
60	1330660	SPRING	1
61	1349336	ROLLER BUSHING	1
62	1243395	HEX NUT	4
63	1246166	SET SCREW	4
64	1347065	PIN	4
65	1310105	SCREW	4
66	1349349	PLATE	4
67	1330410	ROLL PIN	4
68	1349339	OUTFEED ROLLER	1
69	1349337	KEY	1
70	1349336	ROLLER BUSHING	1
71	1330660	SPRING	1
72	1349335	FEED SPROCKET	1
73	1246014	CAP SCREW	1
74	1246140	FL WASHER	1
80	1246028	EXT RET RING	2
81	000000-00	No Longer Available	30

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
82	1349346	ANTI KICK FINGER	29
83	1349347	SHAFT	1
88	1349336	ROLLER BUSHING	1
89	1330660	SPRING	1
90	1330048	SCREW	8
90	1330200	SCREW	1
91	1342000	SCREW	1
92	1349338	LIMITER PLATE	1
93	1342000	SCREW	1
94	1349348	INFEED ROLLER	1
95	1349337	KEY	1
96	1349336	ROLLER BUSHING	1
97	1330660	SPRING	1
98	1349334	HEAD CASTING	1
98	000000-00	No Longer Available	1
98	000000-00	No Longer Available	1
98	422280790015	RIVIT	1
99	1349343	CHAIN	1
100	1349344	FEED SPROCKET	1
101	1246140	FL WASHER	1
102	1246014	CAP SCREW	1
103	1330508	BUSHING	1
104	1349341	HANDLE	1
105	1349340	SHAFT	1
110	1349379	HANGER	1
111	1243379	SCREW	2
112	1349378	SPRING	1

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
114	1349376	IDLER PULLEY ASSY	1
116	1349374	PIVOT	1
117	000000-00	No Longer Available	1
118	22-677	15IN HSS PLNR KNIV	1
119	1349383	KNIFE LOCKING BAR	3
120	1330143	SCREW	15
121	920040224020	BEARING	1
122	1349382	CUTTERHEAD	1
123	1246158	SET SCREW	6
123	1349389	ADJUSTING NUT	6
124	1349417	PINION	1
124	1243336	SCREW	1
124	1320106	BEARING	1
125	1349373	PLATE	1
126	1349380	COVER	1
127	1349916	SCREW	1
127	A24098	GEARBOX LABEL	1
128	1346457	ROLL PIN	2
129	1349373	PLATE	1
130	1349877	HEX FLANGE SCREW	4
131	000000-00	No Longer Available	1
132	1349350	LOCK BOLT	1
133	000000-00	No Longer Available	1
134	1246084	SET SCREW	1
135	1246006	CAP SCREW	4
136	1330548	SCREW	4
137	1349877	HEX FLANGE SCREW	6



## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
138	1349372	SPRING	3
180	5140070-48	DUST HOOD 15 PLNR	1
181	1347020	WASHER	2
182	1246035	CAP SCREW	2
185	1340109	CONNECTOR	2
186	1340110	MOTOR CORD	1
201	1349400	HANDLE	1
202	1243496	NUT-STEEL	1
203	1243502	WASHER	1
204	1349399	DIRECTIONAL PLATE	1
205	1349398	HANDWHEEL	1
206	1349396	BUSHING	1
207	1330504	NUT	1
208	1349397	KEY	1
209	1349394	ELEVATING SCREW	1
210	000000-00	No Longer Available	1
211	1330542	SCALE	1
212	1246000	MACH SCREW	2
213	1349393	COLUMN SPACER	1
214	1246017	CAP SCREW	4
215	1340637	WASHER	4
216	428060200001	COLUMN CAP	3
217	1330504	NUT	3
218	1349395	ELEVATING SCREW	3
219	1349391	COLUMN	3
220	1349393	COLUMN SPACER	3
221	1246038	SET SCREW	4

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
222	1349390	TABLE	1
223	1311003	SET SCREW	8
224	1349402	ECCENTRIC STUD	4
225	920040124029	BEARING	3
226	1243505	RING	3
227	1349403	SPROCKET	3
228	1243502	WASHER	3
229	1243496	NUT-STEEL	3
230	1349175	CHAIN	1
231	1346630	BEARING	4
232	1349401	BED ROLLER	2
233	1349404	SUPPORT ASSY	1
233	1349406	IDLER	1
233	1246196	EXT RET RING	1
234	1345971	WASHER	2
235	1246034	CAP SCREW	2
239	920040124029	BEARING	1
240	1243505	RING	1
241	1349403	SPROCKET	1
242	1243502	WASHER	1
243	1243496	NUT-STEEL	1
244	000000-00	No Longer Available	1
245	1340637	WASHER	4
246	491964-00	NUT	4
270	1349388	BAR	1
271	1246058	EXT RET RING	2
272	1349409	KNIFE GAGE BLOCK	2

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
272	1349408	KNIFE GAGE	1
273	1349411	OPEN-END WRENCH	1
274	1349410	OPEN-END WRENCH	1
275	491940-00	HEX WRENCH	1
276	884299	HEX WRENCH (5MM)	1
277	428061010002	3MM HEX WRENCH	1
278	891903	HEX WRENCH 2.5MM	1
301	1243336	SCREW	5
302	1349413	COVER	1
303	1310105	SCREW	1
304	1344332	FLAT WASHER	1
305	1349432	SPROCKET	1
306	1349434	CHAIN	1
307	1349433	KNOB	1
308	400081390008	BEARING	1
309	1349416	PINION	1
310	1349431	KEY	2
311	400081390008	BEARING	1
312	1349415	GEAR	1
313	400081390008	BEARING	1
314	000000-00	No Longer Available	1
315	1349419	GEAR	1
316	400081390008	BEARING	1
317	1349426	OIL SEAL	1
318	920040216585	BEARING	1
319	1330075	RETAINING RING	1
320	1349430	KEY	1

## Parts List for 22-680Y Type 1

Item Number	Part Number	Description	Qty Required
321	1349428	BALL	1
321	1349429	SPRING	1
322	000000-00	No Longer Available	1
323	1349421	GEAR	1
324	400081390008	BEARING	1
326	1349422	HANDLE ROD ASSY	1
327	1349425	O-RING	1
328	1349414	GASKET	1
328	1341046	SCREW	1
328	1340622	WASHER	1
329	1349412	GEAR BOX HOUSING	1
329	000000-00	No Longer Available	1
329	000000-00	No Longer Available	1
329	1349361	OIL LEVEL PLUG	1
330	1349427	OIL SEAL	1
331	1349424	OIL SEAL COVER	1
332	1310162	SCREW	2
800	999010131210	OIL - 1PT	2