





* NOT ASSEMBLED WITH BASIC MACHINE

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
1	901030100760	CAP SCREW	4
2	5140010-69	WASHER	4
3	000000-00	No Longer Available	14
4	000000-00	No Longer Available	1
4	426050145036	BRACKET	1
5	426053805001	ROLLER ASSY	1
6	901041500206	SET SCREW	1
9	000000-00	No Longer Available	1
10	5140099-99	LOCK WASHER	1
11	902011201203S	HEX NUT	2
12	901020107562	SCREW	2
13	901020100558	MACHINE SCREW	1
14	426050145020	GUARD BRACKET	1
15	901010600649S	CAP SCREW	1
16	901020100558	MACHINE SCREW	1
17	1200464	FINGER GUARD	1
18	000000-00	No Longer Available	1
19	491958-00	LOCK WASHER	1
20	902011201203S	HEX NUT	1
21	901021400584	SCREW	1
22	904010101609	STEEL WASHER	1
23	901021400584	SCREW	1
24	000000-00	No Longer Available	1
25	426040145011	BRACKET	1
26	901020100593	MACHINE SCREW	2
27	904010101615	STEEL WASHER	2
28	901010603102S	CAP SCREW	2

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
29	000000-00	No Longer Available	1
30	928010413361	COIL SPRING	1
31	000000-00	No Longer Available	1
32	406030330001S	HANDLE	1
33	901021207528	MACHINE SCREW	1
34	000000-00	No Longer Available	1
35	901010600617	CAP SCREW	1
36	426044005001	UPPER WHEEL	1
37	426040945002	TIRE	1
38	000000-00	No Longer Available	2
39	000000-00	No Longer Available	1
40	406030790001	SPANNER NUT	1
41	920040205383	BEARING	1
42	426040795006	JAM NUT	1
43	000000-00	No Longer Available	1
43	000000-00	No Longer Available	1
44	920080205336	BEARING	1
45	902012012558	JAM NUT	1
46	901110102371	MACHINE BOLT	1
47	904010101606S	STEEL WASHER	1
48	928010414148	COIL SPRING	1
49	426040525001	GIB	2
50	904020201704S	LOCK WASHER	4
51	901010600642	CAP SCREW	4
52	426040725009	TENSION SCALE	1
53	901020100567S	MACHINE SCREW	2
54	000000-00	No Longer Available	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
55	000000-00	No Longer Available	2
56	902010201266	HEX JAM NUT	2
57	904010101606S	STEEL WASHER	1
58	426054095001	EXTENSION	1
59	905010102704	ROLL PIN	1
60	426040725007	SLIDE PLATE	1
61	904020201705	LOCK WASHER	2
62	901010600628	CAP SCREW	2
63	928010414149	COIL SPRING	1
64	951010113992	POINTER	1
65	426040745001	SPRING CAP	1
66	901010600617	CAP SCREW	1
67	000000-00	No Longer Available	1
68	1201927	TENSION SCREW	1
68	952011213268	TENSION SCREW	1
69	905010102711	ROLL PIN	1
70	930010331336	HANDWHEEL	1
70	931039914766	HANDWHEEL	1
70	901041500206	SET SCREW	1
71	489191-00	HEX NUT	1
72	426044005002	LOWER WHEEL	1
73	901010600623	CAP SCREW	3
74	491957-00	LOCK WASHER	3
75	000000-00	No Longer Available	1
76	426040945002	TIRE	1
77	426040155003	BRAKE DRUM	1
78	426040795005	JAM NUT	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
79	426040795004	SPANNER NUT	1
80	920080205340	BEARING	1
81	426043585001	LOWER HEADSTOCK	1
81	426040585002	HEADSTOCK	1
82	426041065006	DRIVE SHAFT	1
83	920080205339	BEARING	1
84	426040795006	JAM NUT	1
85	904010101615	STEEL WASHER	2
86	901010600648S	CAP SCREW	2
87	904010101606S	STEEL WASHER	4
88	902010401026S	HEX NUT	4
89	901010600646S	CAP SCREW	2
90	904010101606S	STEEL WASHER	2
91	000000-00	No Longer Available	2
92	927030102653S	KEY	1
93	927030102620	KEY	1
94	1201866	PULLEY	1
95	901041500231S	SET SCREW	1
96	925010121066	V-BELT	1
97	41-709	20IN BS PLY-7/8 BO	1
97	000000-00	No Longer Available	1
98	000000-00	No Longer Available	1
98	000000-00	No Longer Available	1
99	000000-00	No Longer Available	1
100	901041500231S	SET SCREW	1
101	000000-00	No Longer Available	1
102	901041500231S	SET SCREW	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
103	925010121066	V-BELT	1
104	000000-00	No Longer Available	1
105	000000-00	No Longer Available	1
106	901041500202	SET SCREW	1
106	901041500202	SET SCREW	1
107	426040145003	BRACKET	1
108	901010600648S	CAP SCREW	2
109	000000-00	No Longer Available	1
110	000000-00	No Longer Available	1
111	000000-00	No Longer Available	1
112	426040795007	RETAINER	1
113	904010101615	STEEL WASHER	2
114	904020201704S	LOCK WASHER	1
115	000000-00	No Longer Available	2
116	426043155001	BRAKE SHOE	1
117	489191-00	HEX NUT	1
118	904010101606S	STEEL WASHER	1
119	426041085003	BRAKE ROD	1
120	904010101606S	STEEL WASHER	1
121	000000-00	No Longer Available	1
122	904010101606S	STEEL WASHER	1
123	426040675002	TREADLE	1
124	000000-00	No Longer Available	1
125	426040175001	BRASS BUSHING	1
126	905050402107	COTTER PIN	1
127	000000-00	No Longer Available	1
128	000000-00	No Longer Available	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
129	000000-00	No Longer Available	1
130	904100212096	COLLAR	1
131	901041500206	SET SCREW	1
132	901030100762	CAP SCREW	4
133	904100313810	STEEL WASHER	4
134	426050725021	INSERT	6
135	426050725020	INSERT	10
136	000000-00	No Longer Available	1
137	000000-00	No Longer Available	1
138	901041500206	SET SCREW	1
139	901030100770	CAP SCREW	4
150	426040635001S	INSERT	1
151	426053910001	TABLE	1
152	906000002438	1/8 PIPE PLUG	1
153	426040955002	REAR TRUNNION	1
154	000000-00	No Longer Available	1
155	901041500206	SET SCREW	1
156	426053805001	ROLLER ASSY	1
157	000000-00	No Longer Available	14
158	5140010-69	WASHER	4
159	901030100760	CAP SCREW	4
161	901010600649S	CAP SCREW	1
162	426040955001	FRONT TRUNNION	1
163	901010600632	CAP SCREW	2
164	426020270001	CLAMP SHOE	2
165	901010600617	CAP SCREW	6
166	402050755001	POINTER	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
167	901020100502	MACHINE SCREW	1
168	426040045003	STOP BAR	1
169	901040200306	SET SCREW	1
170	489026-00	HEX NUT	1
171	000000-00	No Longer Available	1
172	000000-00	No Longer Available	1
173	000000-00	No Longer Available	1
174	901064502252	DRIVE SCREW	2
175	904010101615	STEEL WASHER	2
176	901010600648S	CAP SCREW	2
177	000000-00	No Longer Available	1
178	901010600617	CAP SCREW	1
179	000000-00	No Longer Available	1
179	000000-00	No Longer Available	1
180	000000-00	No Longer Available	1
181	901020100561S	MACHINE SCREW	2
182	426050685001	LATCH	1
183	5140099-99	LOCK WASHER	2
184	902011201203S	HEX NUT	2
185	000000-00	No Longer Available	1
186	901064502250S	DRIVE SCREW	4
187	901021400584	SCREW	12
188	5140099-99	LOCK WASHER	12
189	000000-00	No Longer Available	1
190	000000-00	No Longer Available	1
190	000000-00	No Longer Available	1
191	901020100561S	MACHINE SCREW	2

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
192	426050685001	LATCH	1
193	5140099-99	LOCK WASHER	2
194	902011201203S	HEX NUT	2
195	000000-00	No Longer Available	1
196	901021400584	SCREW	4
197	000000-00	No Longer Available	1
198	426050315018	REAR COVER	1
199	000000-00	No Longer Available	1
200	901021400584	SCREW	4
201	000000-00	No Longer Available	2
202	5140099-99	LOCK WASHER	4
203	902011201203S	HEX NUT	4
204	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
206	426040265001	DUST CHUTE	1
207	902011201203S	HEX NUT	2
208	901010600648S	CAP SCREW	1
209	904010101615	STEEL WASHER	1
210	902010401026S	HEX NUT	1
211	000000-00	No Longer Available	1
212	901020100559	MACHINE SCREW	2
213	000000-00	No Longer Available	1
214	000000-00	No Longer Available	1
215	904150107008	RING	1
216	1202596	STUD	2
217	904020101703S	LOCK WASHER	2
218	902010205435S	JAM NUT	8

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
221	000000-00	No Longer Available	2
222	904020201704S	LOCK WASHER	6
223	000000-00	No Longer Available	1
224	901041500206	SET SCREW	1
225	000000-00	No Longer Available	1
226	426050725020	INSERT	10
227	426050725021	INSERT	2
228	000000-00	No Longer Available	1
229	901030100762	CAP SCREW	1
230	901030100770	CAP SCREW	4
231	901020100502	MACHINE SCREW	6
232	000000-00	No Longer Available	1
233	400066030003S	ENVELOPE	1
234	400060790001	RETAINER	2
251	908130617669	BELT	1
252	41-052	PULLEY	1
253	901041500206	SET SCREW	1
254	000000-00	No Longer Available	1
255	000000-00	No Longer Available	1
256	000000-00	No Longer Available	1
257	000000-00	No Longer Available	1
258	426050635009	INSERT	4
259	000000-00	No Longer Available	1
260	1086894S	BEARING	1
261	000000-00	No Longer Available	1
262	904151017147S	RET RING	1
263	000000-00	No Longer Available	1

Parts List for 28-654 Type 1

Item Number	Part Number	Description	Qty Required
264	000000-00	No Longer Available	1
265	000000-00	No Longer Available	1
266	000000-00	No Longer Available	1
267	426053465003	FILTER ASSY	1
268	000000-00	No Longer Available	1
269	426053465003	FILTER ASSY	1
270	000000-00	No Longer Available	1
271	000000-00	No Longer Available	1
272	901010600651	CAP SCREW	12
273	901010600623	CAP SCREW	2
274	904010101604S	STEEL WASHER	2
275	489026-00	HEX NUT	2
276	000000-00	No Longer Available	1
277	426053615001	HOSE ASSY	1
277	426050615001	HOSE	1
301	000000-00	No Longer Available	1