





Parts List for 31-250 Type 1

Item Number	Part Number	Description	Qty Required
1	406130310003	TOP COVER	1
2	406131220005	SPRING CLIP	2
3	901051631229	PAN HEAD SCREW	3
4	406130720004	PLATE	1
5	406130800006	ROLLER	1
6	901041900203	SET SCREW	1
7	920751031823	BUSHING	1
8	901064431806S	SCREW	4
9	901030100224	CAP SCREW	4
10	406130130001	MOTOR MOUNT	2
11	901010603104	CAP SCREW	1
11	901010631869	SCREW	4
12	911611	DC GEAR MOTOR	1
12	438013020705	CABLE ASSEMBLY	1
12	438013020705	CABLE ASSEMBLY	1
12	000000-00	No Longer Available	1
12	000000-00	No Longer Available	2
12	000000-00	No Longer Available	1
14	901030100755S	CAP SCREW	4
15	491957-00	LOCK WASHER	4
16	901030100757S	CAP SCREW	1
16	901030100750	CAP SCREW	4
17	904020101703S	LOCK WASHER	4
18	000000-00	No Longer Available	4
19	901061631903	SCREW	1
20	406130750001	POINTER	1
21	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
22	928050131681	WAVE WASHER	1
23	406130800002	ROLLER	1
24	655503-00	BELT	1
24	31-814	CONVEYOR BELT 120G	1
25	920751031829	BUSHING	3
26	912004	BRACKET & SPACER	2
27	901040800109	SET SCREW	2
28	000000-00	No Longer Available	1
29	901021207504S	MACHINE SCREW	1
29	901021231870	SCREW	4
30	406131120005	ELEVATING SCREW	3
31	902012101036S	HEX NUT	3
33	406136280001	BEARING	3
36	902012931240S	NUT	6
36	902015031865S	NUT	4
37	406131030005	FLANGE	3
38	406130170003	SPHERICAL BUSHING	3
39	406131030005	FLANGE	3
40	406130040002	BAR	2
41	406131120005	ELEVATING SCREW	1
42	902010209101	JAM NUT	1
43	902015031514	FLANGED HEX NUT	2
44	406131030003	FLANGE	1
45	406131390002	SPHERICAL BEARING	1
45	904070105554	WASHER	2
46	406131030003	FLANGE	1
47	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
47	406134000002	HANDWHEEL	1
48	901041506233	5/16-18X.62 HEX SOC	1
49	422391390001	BEARING	1
50	406130140011	BRACKET	1
51	901061631903	SCREW	2
52	426033880001	SET COLLAR ASSY	1
53	491950-00	SET SCREW	1
54	406134060001	GEARSHAFT ASSY	1
55	406134060001	GEARSHAFT ASSY	1
56	905010102735	ROLL PIN	1
57	406130140013	BRACKET	1
58	904010101620S	WASHER	2
59	902011331529S	1/4-20 FLANGED NUT	2
60	901030100768	CAP SCREW	2
61	406130510007	GEAR	1
62	406130510004	TIMING GEAR	1
63	901110200834S	CARRIAGE BOLT	2
64	406131330003	DRIVE BELT	1
65	901010600609S	CAP SCREW	4
66	904010101604S	STEEL WASHER	4
67	406130800009	ROLLER	4
68	406131040003	SPACER	4
69	406130510004	TIMING GEAR	3
70	920760331822	THRUST WASHER	3
71	901110231497	CARRIAGE BOLT	6
72	901030308013S	SCREW	2
73	902015031514	FLANGED HEX NUT	6

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Item Number	Part Number	Description	Qty Required
74	000000-00	No Longer Available	1
74	000000-00	No Longer Available	1
75	424027520086S	NAMEPLATE	1
76	A21631	LABEL	1
76	A21631	LABEL	1
77	A21629	WARNING LABEL	1
77	A21629	WARNING LABEL	1
78	000000-00	No Longer Available	1
78	000000-00	No Longer Available	1
78	A21626	ID LABEL	1
79	406130590001	HINGE	2
80	901061631903	SCREW	4
81	406130710003	HINGE PIN	2
82	904100313810	STEEL WASHER	2
84	438010040070S	CABLE TIE	1
86	000000-00	No Longer Available	1
102	406133620001	DRUM ASSY	1
103	5140065-91	ROLL PIN	2
103	000000-00	No Longer Available	2
104	406133270001	CLIP ASSY	2
105	406131390001	SPHERICAL BEARING	2
106	901044615297	SCREW	2
107	902015031514	FLANGED HEX NUT	4
108	406131030002	DRUM FLANGE	4
108	904070105554	WASHER	4
109	406130800008	ROLLER	2
110	406131350001	LINK	4

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Item Number	Part Number	Description	Qty Required
111	406131220003	SPRING (RH)	2
112	406130170001	BUSHING	4
117	406131220004	SPRING (LH)	2
118	902011331529S	1/4-20 FLANGED NUT	4
119	902012931240S	NUT	4
120	904010101614S	STEEL WASHER	4
121	901061631903	SCREW	2
122	000000-00	No Longer Available	1
123	000000-00	No Longer Available	1
124	901110231476S	BOLT	12
125	901010600623	CAP SCREW	1
125	901010631871	SCREW	8
126	901110200834S	CARRIAGE BOLT	2
127	406131330004	POLY-V BELT	1
128	406134300002	PULLEY	1
129	901041900203	SET SCREW	1
130	491956-00	WASHER	3
131	901010600640S	CAP SCREW	2
132	406134300001	PULLEY	1
133	901041900203	SET SCREW	1
134	901010631830	SCREW	1
135	000000-00	No Longer Available	1
135	406130310005	COVER	1
136	438010040015S	CABLE CLAMP 5/16	2
136	000000-00	No Longer Available	1
137	901061631903	SCREW	8
138	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
139	438010110064	PLUG	1
140	901061631903	SCREW	2
141	438010040015S	CABLE CLAMP 5/16	2
142	902015031514	FLANGED HEX NUT	12
143	406130660002	LEG	2
144	911901	MOTOR INDUCTION 1 1/	1
145	438013020661	CORD W/MALE CONNECT	1
146	438010040054	CABLE TIE	1
147	438013020672	CORD SET	1
148	438013200259	JUMPER WIRE	2
149	438010180049	TERMINAL	2
150	911609	DC SPEED CONTROL	1
151	422390670001	SWITCH ACTUATOR	1
152	438010170206S	SWITCH	1
153	901061631484	SCREW	3
154	406131380002	KNOB	1
155	911610	SWITCH BOX	1
156	A21747	LABEL	1
157	901064431806S	SCREW	1
158	406131320002	SCALE	1
159	658387-00	CONNECTOR	1
160	904010131868S	WASHER	1
160	904010101610S	STEEL WASHER	1
161	901061631903	SCREW	2