





## Parts List for 31-381 Type 1

| Item Number | Part Number   | Description         | Qty Required |
|-------------|---------------|---------------------|--------------|
| 1           | 000000-00     | No Longer Available | 1            |
| 1           | 1342506       | END COVER W/HINGES  | 2            |
| 2           | 000000-00     | No Longer Available | 1            |
| 3           | 902040101404S | WING NUT            | 3            |
| 4           | 904020201704S | LOCK WASHER         | 7            |
| 5           | 904010317706  | WASHER              | 11           |
| 6           | 489191-00     | HEX NUT             | 8            |
| 7           | 902010401026S | HEX NUT             | 2            |
| 8           | 1342504       | STUD                | 1            |
| 9           | 000000-00     | No Longer Available | 2            |
| 10          | 000000-00     | No Longer Available | 1            |
| 11          | 1342530       | GRAPHITE PAD        | 1            |
| 12          | 1342528       | PLATEN              | 1            |
| 13          | 000000-00     | No Longer Available | 1            |
| 14          | 904010101610S | STEEL WASHER        | 10           |
| 15          | 000000-00     | No Longer Available | 10           |
| 16          | 1342526       | FLAT HEAD SCREW     | 4            |
| 17          | 000000-00     | No Longer Available | 1            |
| 18          | 000000-00     | No Longer Available | 2            |
| 19          | 904010315734  | SPEC WSHR           | 2            |
| 20          | 904010317706  | WASHER              | 4            |
| 21          | 904020201704S | LOCK WASHER         | 4            |
| 22          | 489191-00     | HEX NUT             | 4            |
| 23          | 1342551       | TABLE BRACKET       | 2            |
| 24          | 000000-00     | No Longer Available | 2            |
| 25          | 491956-00     | WASHER              | 4            |
| 26          | 000000-00     | No Longer Available | 1            |

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|-------------|---------------|---------------------|--------------|
| 27          | 406111380001  | LOCK KNOB           | 2            |
| 28          | 904010317706  | WASHER              | 2            |
| 29          | 000000-00     | No Longer Available | 2            |
| 30          | 000000-00     | No Longer Available | 2            |
| 31          | 489191-00     | HEX NUT             | 2            |
| 32          | 000000-00     | No Longer Available | 2            |
| 33          | 491956-00     | WASHER              | 2            |
| 34          | 902010401030  | HEX NUT             | 4            |
| 35          | 904010317706  | WASHER              | 6            |
| 36          | 904020201704S | LOCK WASHER         | 6            |
| 37          | 489191-00     | HEX NUT             | 6            |
| 38          | 000000-00     | No Longer Available | 4            |
| 39          | 000000-00     | No Longer Available | 8            |
| 40          | 000000-00     | No Longer Available | 1            |
| 41          | 1342542       | TILT BRACKET        | 1            |
| 42          | 000000-00     | No Longer Available | 5            |
| 43          | 000000-00     | No Longer Available | 1            |
| 44          | 000000-00     | No Longer Available | 1            |
| 45          | 000000-00     | No Longer Available | 4            |
| 46          | 000000-00     | No Longer Available | 2            |
| 75          | 000000-00     | No Longer Available | 1            |
| 76          | 000000-00     | No Longer Available | 2            |
| 78          | 82-040        | MTR 1PH 1.5HP DP20  | 1            |
| 78          | 60-056        | MTR 3PH 2HP BS20    | 1            |
| 79          | 489191-00     | HEX NUT             | 12           |
| 80          | 904020201704S | LOCK WASHER         | 4            |
| 81          | 904010317706  | WASHER              | 8            |

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|-------------|---------------|---------------------|--------------|
| 82          | 000000-00     | No Longer Available | 4            |
| 83          | 000000-00     | No Longer Available | 2            |
| 84          | 000000-00     | No Longer Available | 1            |
| 85          | 901010600649S | CAP SCREW           | 4            |
| 86          | 000000-00     | No Longer Available | 2            |
| 87          | 489191-00     | HEX NUT             | 4            |
| 88          | 904020201704S | LOCK WASHER         | 4            |
| 89          | 904010317706  | WASHER              | 4            |
| 90          | 000000-00     | No Longer Available | 1            |
| 91          | 000000-00     | No Longer Available | 1            |
| 92          | 000000-00     | No Longer Available | 4            |
| 93          | 904010101610S | STEEL WASHER        | 4            |
| 94          | 000000-00     | No Longer Available | 1            |
| 95          | 489191-00     | HEX NUT             | 4            |
| 96          | 904020201704S | LOCK WASHER         | 4            |
| 97          | 904010317706  | WASHER              | 4            |
| 98          | 000000-00     | No Longer Available | 6            |
| 99          | 000000-00     | No Longer Available | 1            |
| 100         | 000000-00     | No Longer Available | 1            |
| 101         | 904010101613  | STEEL WASHER        | 1            |
| 102         | 000000-00     | No Longer Available | 1            |
| 103         | 902010201227S | HEX JAM NUT         | 1            |
| 104         | 000000-00     | No Longer Available | 1            |
| 105         | 000000-00     | No Longer Available | 1            |
| 106         | 1342516       | TRACKING BLOCK      | 1            |
| 107         | 000000-00     | No Longer Available | 1            |
| 108         | 000000-00     | No Longer Available | 1            |

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|-------------|---------------|---------------------|--------------|
| 109         | 000000-00     | No Longer Available | 1            |
| 109         | 1342514       | IDLER HINGE CASTING | 1            |
| 110         | 000000-00     | No Longer Available | 1            |
| 111         | 901041500230  | SET SCREW           | 1            |
| 112         | 000000-00     | No Longer Available | 1            |
| 113         | 000000-00     | No Longer Available | 2            |
| 114         | 1342520       | BALL KNOB           | 1            |
| 115         | 000000-00     | No Longer Available | 1            |
| 116         | 902010201227S | HEX JAM NUT         | 1            |
| 117         | 000000-00     | No Longer Available | 1            |
| 118         | 000000-00     | No Longer Available | 1            |
| 119         | 000000-00     | No Longer Available | 1            |
| 120         | 904010317706  | WASHER              | 2            |
| 121         | 904020201704S | LOCK WASHER         | 2            |
| 122         | 489191-00     | HEX NUT             | 2            |
| 123         | 902010201227S | HEX JAM NUT         | 1            |
| 124         | 920040105355  | BEARING             | 1            |
| 125         | 000000-00     | No Longer Available | 1            |
| 126         | 000000-00     | No Longer Available | 1            |
| 127         | 000000-00     | No Longer Available | 1            |
| 128         | 000000-00     | No Longer Available | 1            |
| 129         | 901010600642  | CAP SCREW           | 10           |
| 130         | 904010317706  | WASHER              | 20           |
| 131         | 904020201704S | LOCK WASHER         | 10           |
| 132         | 489191-00     | HEX NUT             | 10           |
| 133         | 000000-00     | No Longer Available | 1            |
| 134         | 1342535       | NAMEPLATE           | 1            |

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|-------------|-------------|---------------------|--------------|
| 856         | 000000-00   | No Longer Available | 1            |
| 856         | 52-704S     | 1PH LVC             | 1            |
| 856         | 52-702      | 3PH LVC             | 1            |
| 856         | 52-348      | MAG STAR-STP SWI    | 1            |