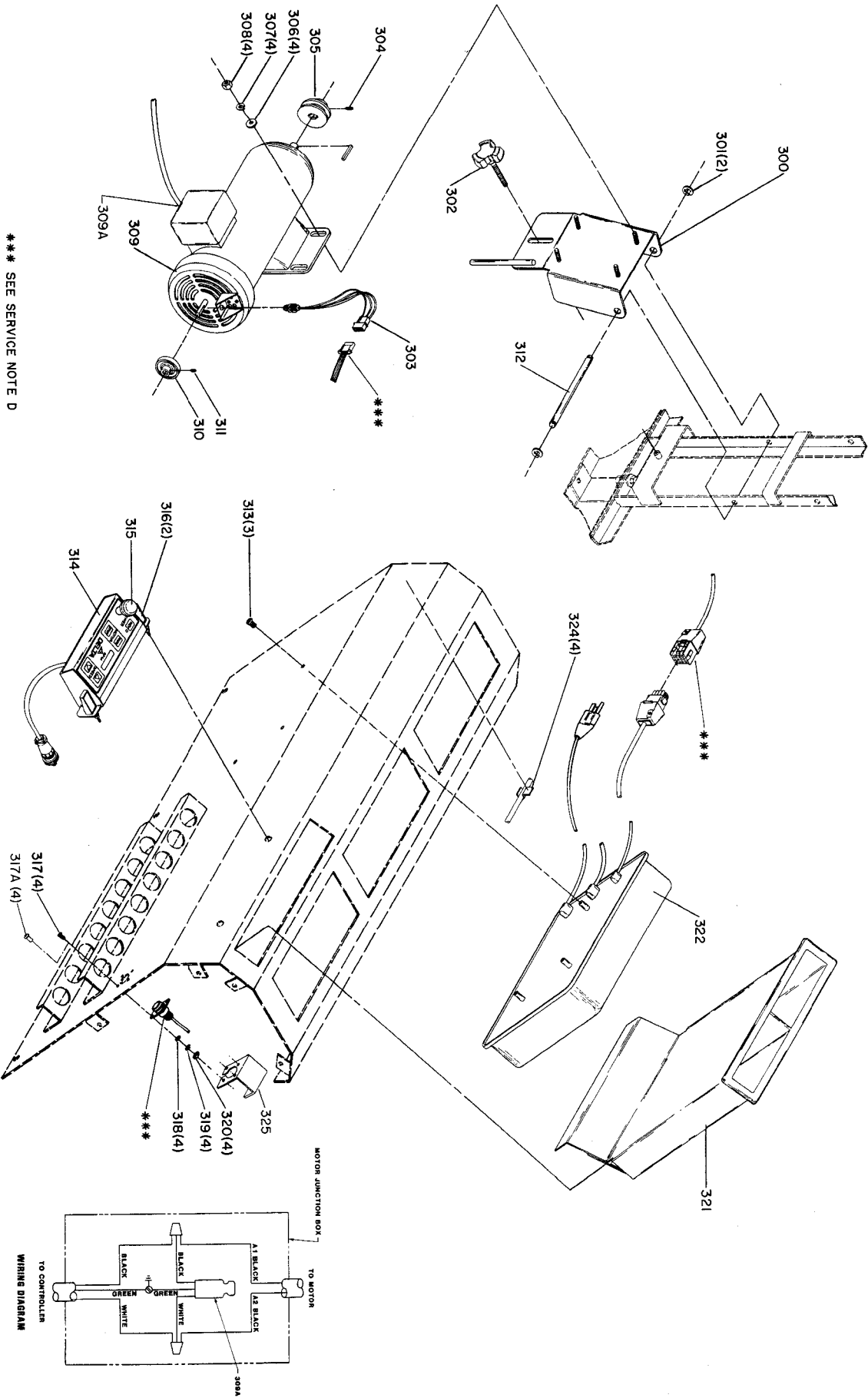
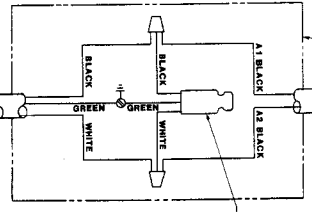


46-402 CABINET (CONT'D.)

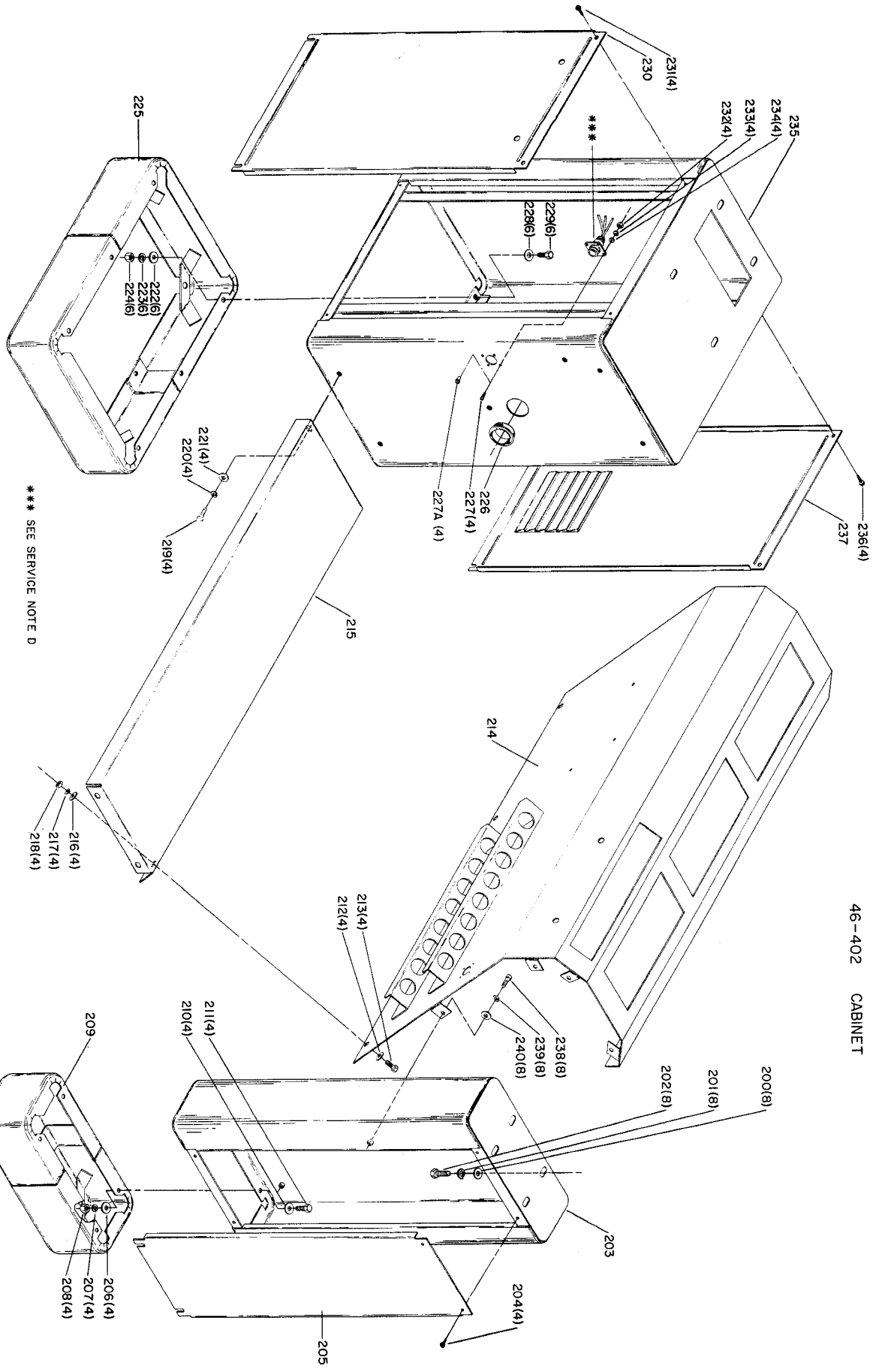


*** SEE SERVICE NOTE D

TO MOTOR
TO CONTROLLER
WIRING DIAGRAM



46-402 CABINET



Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|--------------|---------------------|--------------|
| 1 | 000000-00 | No Longer Available | 1 |
| 2 | 000000-00 | No Longer Available | 2 |
| 3 | 000000-00 | No Longer Available | 1 |
| 4 | 000000-00 | No Longer Available | 1 |
| 4 | 1330702 | WHEEL ASSY | 1 |
| 5 | 000000-00 | No Longer Available | 1 |
| 5 | 000000-00 | No Longer Available | 1 |
| 6 | 1246104 | CAP SCREW | 3 |
| 7 | 000000-00 | No Longer Available | 1 |
| 8 | 1330262 | BEARING | 2 |
| 9 | 000000-00 | No Longer Available | 1 |
| 10 | 000000-00 | No Longer Available | 1 |
| 11 | 000000-00 | No Longer Available | 1 |
| 12 | 422280790013 | KEY | 1 |
| 13 | 1246132 | SET SCREW | 1 |
| 14 | 1246039 | SET SCREW | 1 |
| 15 | 000000-00 | No Longer Available | 1 |
| 16 | 488829-00 | SCREW | 5 |
| 17 | 000000-00 | No Longer Available | 1 |
| 18 | 000000-00 | No Longer Available | 1 |
| 19 | 000000-00 | No Longer Available | 1 |
| 20 | 000000-00 | No Longer Available | 1 |
| 20 | 000000-00 | No Longer Available | 1 |
| 20 | 1330700 | INDEX PIN | 1 |
| 21 | 1330261 | ROLL PIN | 1 |
| 22 | 000000-00 | No Longer Available | 1 |
| 23 | 422290790015 | WASHER | 1 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|--------------|---------------------|--------------|
| 24 | 000000-00 | No Longer Available | 1 |
| 25 | 000000-00 | No Longer Available | 1 |
| 26 | 000000-00 | No Longer Available | 1 |
| 26 | 000000-00 | No Longer Available | 1 |
| 27 | 000000-00 | No Longer Available | 1 |
| 28 | 1246052 | CAP SCREW | 4 |
| 29 | 1243360 | LOCKWASHER | 4 |
| 30 | 000000-00 | No Longer Available | 1 |
| 31 | 000000-00 | No Longer Available | 1 |
| 32 | 1330206 | PULLEY | 1 |
| 33 | 000000-00 | No Longer Available | 1 |
| 33 | 000000-00 | No Longer Available | 1 |
| 34 | 1243336 | SCREW | 4 |
| 35 | 1246130 | MACH SCREW | 2 |
| 36 | 000000-00 | No Longer Available | 1 |
| 37 | 000000-00 | No Longer Available | 1 |
| 38 | 1243336 | SCREW | 3 |
| 39 | 000000-00 | No Longer Available | 1 |
| 40 | 000000-00 | No Longer Available | 1 |
| 41 | 46-936 | 3 IN RH FACE PLATE | 1 |
| 42 | 46-937 | 6 IN RH LH FACE PL | 1 |
| 43 | 46-933 | SPUR DRIVE CTR | 1 |
| 44 | 000000-00 | No Longer Available | 1 |
| 45 | 901041909415 | HD SET SCR | 1 |
| 46 | 000000-00 | No Longer Available | 1 |
| 47 | 000000-00 | No Longer Available | 1 |
| 48 | 901041506227 | SET SCREW | 1 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|--------------|---------------------|--------------|
| 49 | 000000-00 | No Longer Available | 1 |
| 50 | 000000-00 | No Longer Available | 1 |
| 51 | 000000-00 | No Longer Available | 1 |
| 52 | 000000-00 | No Longer Available | 1 |
| 53 | 000000-00 | No Longer Available | 1 |
| 54 | 000000-00 | No Longer Available | 1 |
| 55 | 000000-00 | No Longer Available | 1 |
| 56 | 000000-00 | No Longer Available | 1 |
| 57 | 000000-00 | No Longer Available | 1 |
| 58 | 000000-00 | No Longer Available | 1 |
| 59 | 1246160 | ROLL PIN | 1 |
| 60 | 1330239 | SCREW | 1 |
| 61 | 000000-00 | No Longer Available | 1 |
| 61 | 5140010-69 | WASHER | 1 |
| 61 | 000000-00 | No Longer Available | 1 |
| 64 | 000000-00 | No Longer Available | 1 |
| 65 | 1246132 | SET SCREW | 1 |
| 66 | 1330235 | EYEBOLT | 1 |
| 67 | 000000-00 | No Longer Available | 1 |
| 68 | 1243476 | NUT | 1 |
| 69 | 000000-00 | No Longer Available | 1 |
| 70 | 1246160 | ROLL PIN | 1 |
| 71 | 000000-00 | No Longer Available | 1 |
| 72 | 432071380008 | KNOB | 1 |
| 73 | 000000-00 | No Longer Available | 1 |
| 74 | 000000-00 | No Longer Available | 1 |
| 75 | 000000-00 | No Longer Available | 1 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|--------------|---------------------|--------------|
| 76 | 000000-00 | No Longer Available | 1 |
| 77 | 491964-00 | NUT | 2 |
| 78 | 1246017 | CAP SCREW | 2 |
| 79 | 1243554 | SCREW | 3 |
| 80 | 000000-00 | No Longer Available | 1 |
| 81 | 000000-00 | No Longer Available | 1 |
| 82 | 000000-00 | No Longer Available | 1 |
| 83 | 000000-00 | No Longer Available | 1 |
| 83 | 46-404 | FRENCH CURL INSI | 1 |
| 84 | 1246132 | SET SCREW | 1 |
| 85 | 432071380008 | KNOB | 1 |
| 86 | 000000-00 | No Longer Available | 1 |
| 87 | 000000-00 | No Longer Available | 1 |
| 88 | 000000-00 | No Longer Available | 1 |
| 89 | 1243476 | NUT | 1 |
| 90 | 000000-00 | No Longer Available | 1 |
| 91 | 000000-00 | No Longer Available | 1 |
| 92 | 000000-00 | No Longer Available | 1 |
| 93 | 000000-00 | No Longer Available | 1 |
| 94 | 000000-00 | No Longer Available | 1 |
| 94 | 884299 | HEX WRENCH (5MM) | 1 |
| 100 | 000000-00 | No Longer Available | 1 |
| 101 | 000000-00 | No Longer Available | 1 |
| 102 | 000000-00 | No Longer Available | 1 |
| 103 | 000000-00 | No Longer Available | 1 |
| 103 | 000000-00 | No Longer Available | 1 |
| 104 | 000000-00 | No Longer Available | 3 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|---------------|---------------------|--------------|
| 105 | 920040131276 | BEARING | 3 |
| 106 | 1246196 | EXT RET RING | 3 |
| 107 | 000000-00 | No Longer Available | 3 |
| 108 | 000000-00 | No Longer Available | 3 |
| 109 | 000000-00 | No Longer Available | 3 |
| 200 | 1243502 | WASHER | 8 |
| 201 | 1243360 | LOCKWASHER | 8 |
| 202 | 1246100 | CAP SCREW | 8 |
| 203 | 000000-00 | No Longer Available | 1 |
| 204 | 901064231170S | HEX HD SCREW | 4 |
| 205 | 000000-00 | No Longer Available | 1 |
| 206 | 904010101606S | STEEL WASHER | 4 |
| 207 | 904020201704S | LOCK WASHER | 4 |
| 208 | 489191-00 | HEX NUT | 4 |
| 209 | 000000-00 | No Longer Available | 1 |
| 210 | 904010101606S | STEEL WASHER | 4 |
| 211 | 901010600640S | CAP SCREW | 4 |
| 212 | 491956-00 | WASHER | 4 |
| 213 | 901010600607S | SCREW | 4 |
| 214 | 000000-00 | No Longer Available | 1 |
| 215 | 000000-00 | No Longer Available | 1 |
| 216 | 491956-00 | WASHER | 4 |
| 217 | 904020101703S | LOCK WASHER | 4 |
| 218 | 902010101300S | HEX NUT | 4 |
| 219 | 901010600607S | SCREW | 4 |
| 220 | 904020101703S | LOCK WASHER | 4 |
| 221 | 491956-00 | WASHER | 4 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|---------------|---------------------|--------------|
| 222 | 904010101606S | STEEL WASHER | 6 |
| 223 | 904020201704S | LOCK WASHER | 6 |
| 224 | 489191-00 | HEX NUT | 6 |
| 225 | 000000-00 | No Longer Available | 1 |
| 226 | 438010110020 | INSULATOR | 1 |
| 227 | 000000-00 | No Longer Available | 4 |
| 227 | 000000-00 | No Longer Available | 4 |
| 228 | 904010101606S | STEEL WASHER | 6 |
| 229 | 901010600640S | CAP SCREW | 6 |
| 230 | 000000-00 | No Longer Available | 1 |
| 231 | 901064231170S | HEX HD SCREW | 4 |
| 232 | 902011205432 | NUT | 4 |
| 233 | 000000-00 | No Longer Available | 4 |
| 234 | 904010115747 | WASHER | 4 |
| 235 | 000000-00 | No Longer Available | 1 |
| 236 | 901064231170S | HEX HD SCREW | 4 |
| 237 | 000000-00 | No Longer Available | 1 |
| 238 | 901010600607S | SCREW | 8 |
| 239 | 904020101703S | LOCK WASHER | 8 |
| 240 | 491956-00 | WASHER | 8 |
| 241 | 000000-00 | No Longer Available | 1 |
| 241 | 000000-00 | No Longer Available | 1 |
| 241 | 000000-00 | No Longer Available | 1 |
| 250 | 000000-00 | No Longer Available | 1 |
| 300 | 000000-00 | No Longer Available | 1 |
| 301 | 904150120052 | RETAINER | 2 |
| 302 | 000000-00 | No Longer Available | 1 |

Parts List for 46-400 Type 1

| Item Number | Part Number | Description | Qty Required |
|-------------|---------------|---------------------|--------------|
| 303 | 000000-00 | No Longer Available | 1 |
| 304 | 901041900203 | SET SCREW | 1 |
| 305 | 000000-00 | No Longer Available | 1 |
| 306 | 491956-00 | WASHER | 4 |
| 307 | 904020101703S | LOCK WASHER | 4 |
| 308 | 902010101300S | HEX NUT | 4 |
| 309 | 000000-00 | No Longer Available | 1 |
| 309 | 000000-00 | No Longer Available | 1 |
| 310 | 430031000001 | SPEED CONTROL ROTOR | 1 |
| 311 | 901041501186 | SET SCREW | 1 |
| 312 | 000000-00 | No Longer Available | 1 |
| 313 | 901030408015S | CAP SCREW | 3 |
| 314 | 000000-00 | No Longer Available | 1 |
| 315 | 000000-00 | No Longer Available | 1 |
| 316 | 537850040001 | LATCH W/BUSH & NUT | 2 |
| 317 | 000000-00 | No Longer Available | 4 |
| 317 | 000000-00 | No Longer Available | 4 |
| 318 | 904010115747 | WASHER | 4 |
| 319 | 000000-00 | No Longer Available | 4 |
| 320 | 902011205432 | NUT | 4 |
| 321 | 000000-00 | No Longer Available | 1 |
| 322 | 000000-00 | No Longer Available | 1 |
| 322 | 584850042500 | FUSE | 1 |
| 324 | 000000-00 | No Longer Available | 4 |
| 325 | 000000-00 | No Longer Available | 1 |