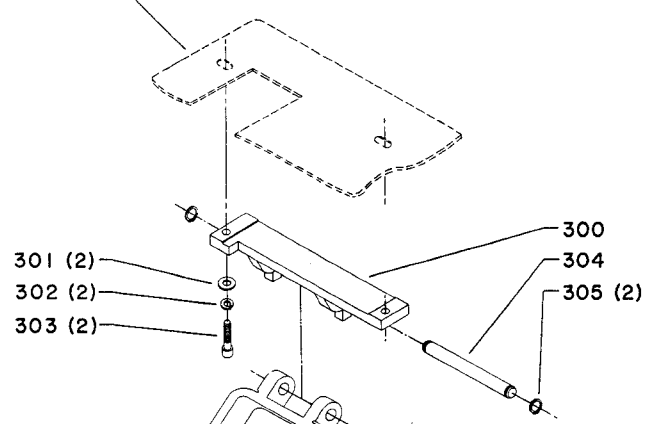


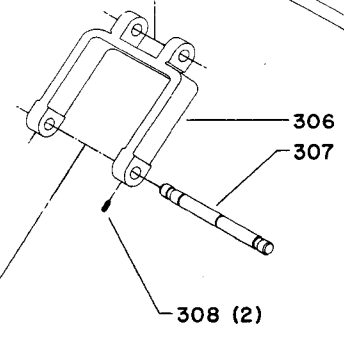
WIRING DIAGRAM

HEADSTOCK CABINET

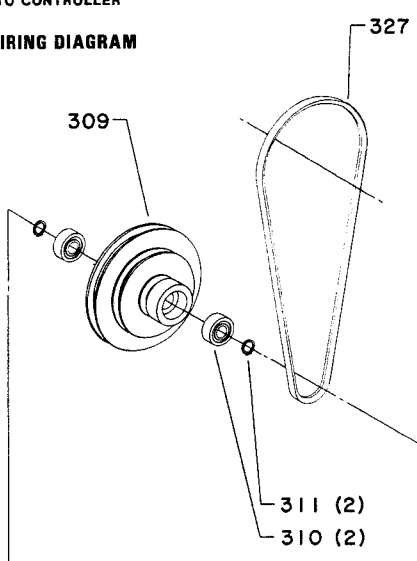


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- 303 (2)

- 300
- 304
- 305 (2)

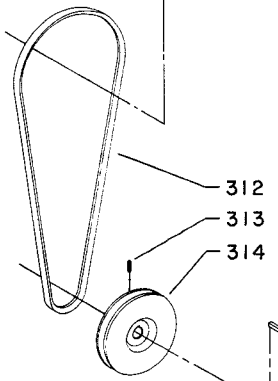


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- 308 (2)

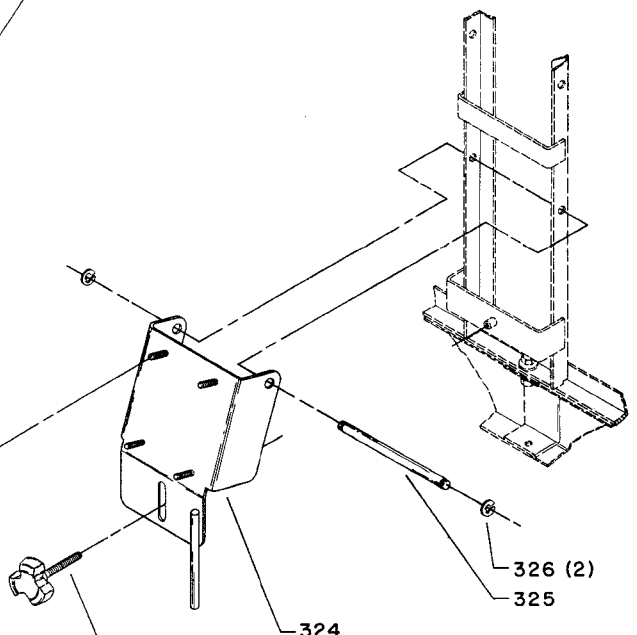


- 309

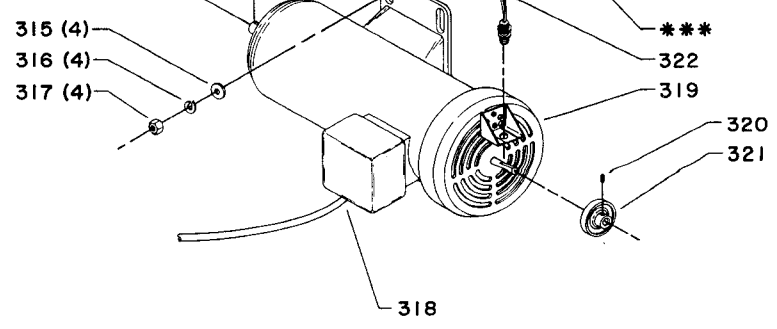
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- 310 (2)



- 312
- 313
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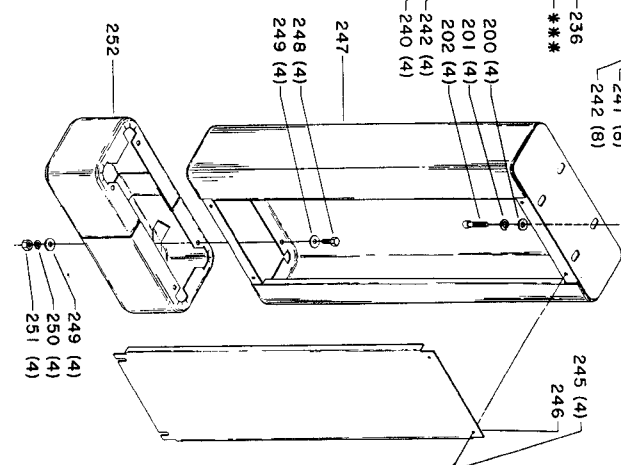
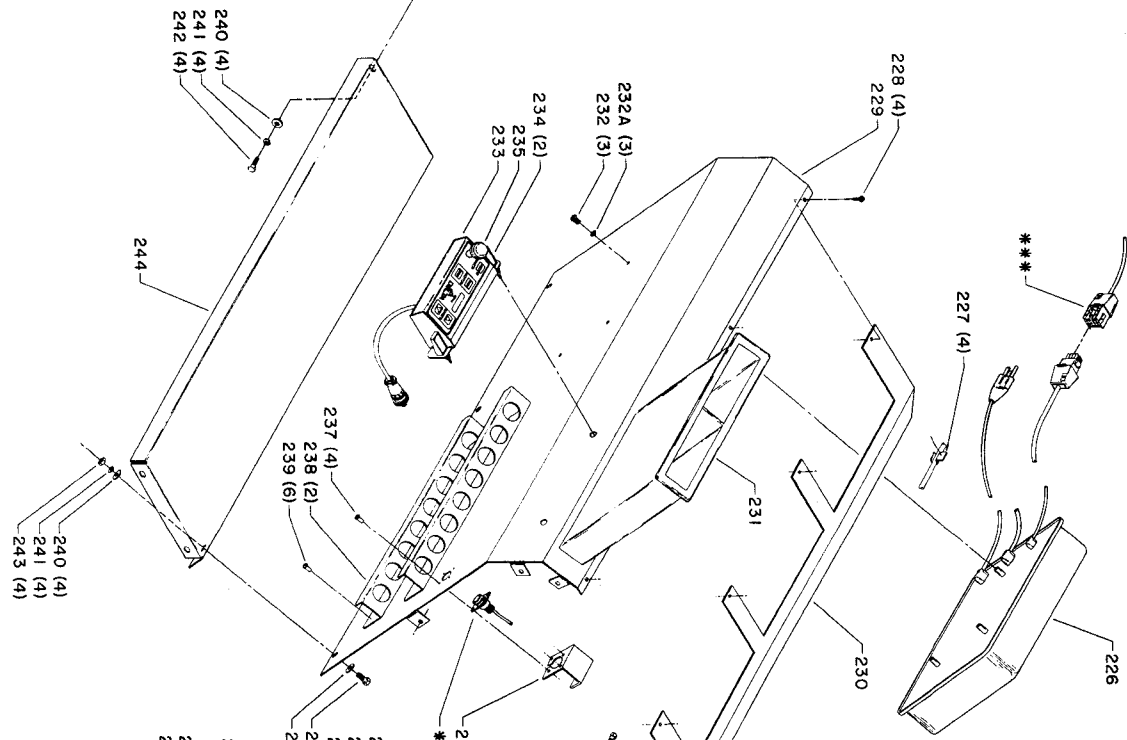
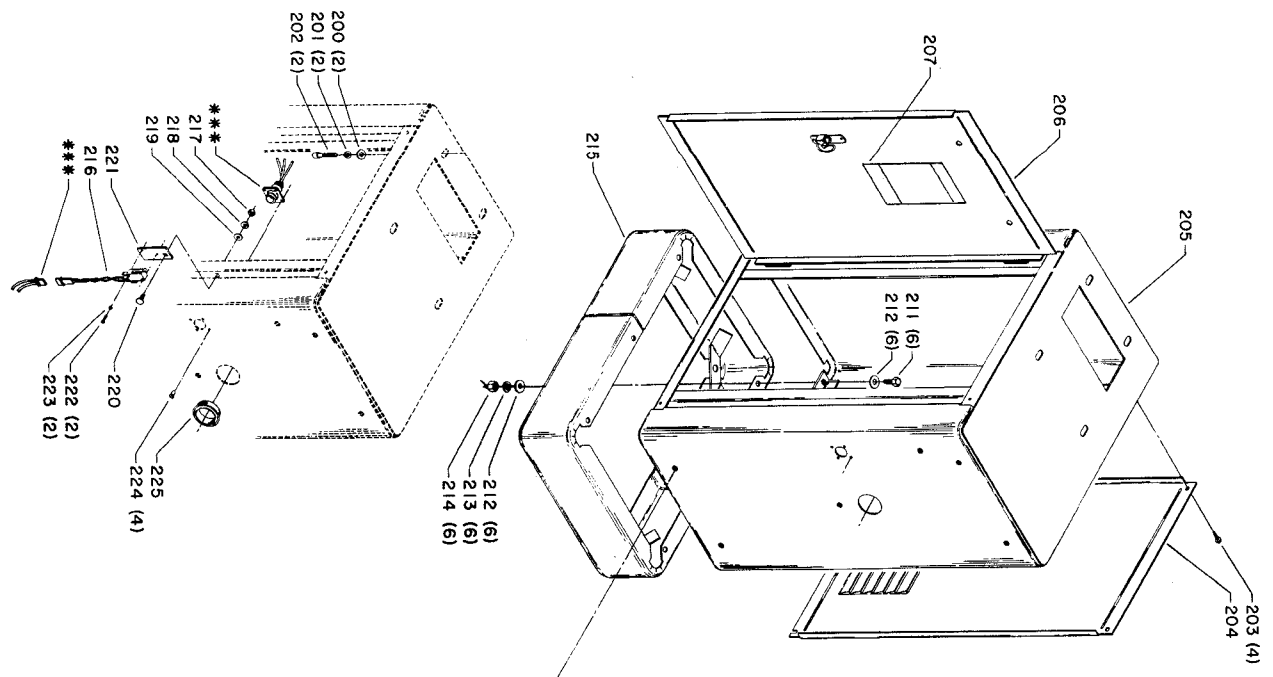
- 323
- 324
- 326 (2)
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- 315 (4)
- 316 (4)
- 317 (4)

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- 322
- 319
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- 318



Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
2	000000-00	No Longer Available	2
3	000000-00	No Longer Available	1
4	1330702	WHEEL ASSY	1
5	000000-00	No Longer Available	1
6	1243502	WASHER	3
7	000000-00	No Longer Available	1
8	000000-00	No Longer Available	2
9	000000-00	No Longer Available	1
10	000000-00	No Longer Available	1
11	000000-00	No Longer Available	1
12	422280790013	KEY	1
13	1246132	SET SCREW	1
14	1246039	SET SCREW	1
15	000000-00	No Longer Available	1
16	1246088	MACH SCREW	5
17	000000-00	No Longer Available	1
18	000000-00	No Longer Available	1
19	000000-00	No Longer Available	1
20	1330700	INDEX PIN	1
21	1330261	ROLL PIN	1
22	000000-00	No Longer Available	1
23	422290790015	WASHER	1
24	000000-00	No Longer Available	1
25	000000-00	No Longer Available	1
26	000000-00	No Longer Available	1
27	000000-00	No Longer Available	1

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
28	1246052	CAP SCREW	4
29	1243360	LOCKWASHER	4
30	000000-00	No Longer Available	1
31	1330767	V-BELT	1
32	1330206	PULLEY	1
33	000000-00	No Longer Available	1
34	1243336	SCREW	4
35	1246130	MACH SCREW	2
36	000000-00	No Longer Available	1
37	000000-00	No Longer Available	1
38	1243336	SCREW	3
39	000000-00	No Longer Available	1
40	000000-00	No Longer Available	1
41	46-936	3 IN RH FACE PLATE	1
42	46-937	6 IN RH LH FACE PL	1
43	46-933	SPUR DRIVE CTR	1
44	000000-00	No Longer Available	1
45	901041909415	HD SET SCR	1
46	000000-00	No Longer Available	1
47	000000-00	No Longer Available	1
48	901041506227	SET SCREW	1
49	000000-00	No Longer Available	1
50	000000-00	No Longer Available	1
51	000000-00	No Longer Available	1
52	000000-00	No Longer Available	1
53	000000-00	No Longer Available	1
54	000000-00	No Longer Available	1

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
55	000000-00	No Longer Available	1
56	000000-00	No Longer Available	1
57	000000-00	No Longer Available	1
58	000000-00	No Longer Available	1
59	1246160	ROLL PIN	1
60	1330239	SCREW	1
61	000000-00	No Longer Available	1
61	5140010-69	WASHER	1
61	000000-00	No Longer Available	1
64	000000-00	No Longer Available	1
65	1246132	SET SCREW	1
66	1330235	EYEBOLT	1
67	000000-00	No Longer Available	1
68	1243476	NUT	1
69	000000-00	No Longer Available	1
70	1246160	ROLL PIN	1
71	000000-00	No Longer Available	1
72	432071380008	KNOB	1
73	000000-00	No Longer Available	1
74	000000-00	No Longer Available	1
75	000000-00	No Longer Available	1
76	000000-00	No Longer Available	1
77	491964-00	NUT	2
78	1246017	CAP SCREW	2
79	1243554	SCREW	3
80	000000-00	No Longer Available	1
81	000000-00	No Longer Available	1

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
82	000000-00	No Longer Available	1
83	000000-00	No Longer Available	1
83	46-404	FRENCH CURL INSI	1
84	1246132	SET SCREW	1
85	432071380008	KNOB	1
86	000000-00	No Longer Available	1
87	000000-00	No Longer Available	1
88	000000-00	No Longer Available	1
89	1243476	NUT	1
90	000000-00	No Longer Available	1
91	000000-00	No Longer Available	1
92	000000-00	No Longer Available	1
93	000000-00	No Longer Available	1
94	000000-00	No Longer Available	1
94	884299	HEX WRENCH (5MM)	1
95	000000-00	No Longer Available	1
100	000000-00	No Longer Available	1
101	000000-00	No Longer Available	1
102	000000-00	No Longer Available	1
103	000000-00	No Longer Available	1
103	000000-00	No Longer Available	1
104	000000-00	No Longer Available	3
105	920040131276	BEARING	3
106	1246196	EXT RET RING	3
107	000000-00	No Longer Available	3
108	000000-00	No Longer Available	3
109	000000-00	No Longer Available	3

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
200	1243502	WASHER	14
201	1243360	LOCKWASHER	14
202	1246100	CAP SCREW	14
203	901064231170S	HEX HD SCREW	4
204	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
206	000000-00	No Longer Available	1
207	000000-00	No Longer Available	1
211	901010600607S	SCREW	6
212	904010101606S	STEEL WASHER	12
213	904020201704S	LOCK WASHER	6
214	489191-00	HEX NUT	6
215	000000-00	No Longer Available	1
216	438013170111	SWITCH KIT	1
217	489026-00	HEX NUT	1
218	491957-00	LOCK WASHER	1
219	904010101614S	STEEL WASHER	1
220	901110231497	CARRIAGE BOLT	1
221	000000-00	No Longer Available	1
222	000000-00	No Longer Available	2
223	000000-00	No Longer Available	2
224	000000-00	No Longer Available	4
225	438010110020	INSULATOR	1
226	000000-00	No Longer Available	1
226	584850042500	FUSE	1
227	000000-00	No Longer Available	4

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
228	901052131498	SCREW	4
229	000000-00	No Longer Available	1
230	000000-00	No Longer Available	1
231	000000-00	No Longer Available	1
232	901030408015S	CAP SCREW	3
232	904020201704S	LOCK WASHER	3
233	000000-00	No Longer Available	1
234	537850040001	LATCH W/BUSH & NUT	2
235	000000-00	No Longer Available	1
236	000000-00	No Longer Available	1
237	000000-00	No Longer Available	4
238	000000-00	No Longer Available	2
239	000000-00	No Longer Available	6
240	491956-00	WASHER	20
241	904020101703S	LOCK WASHER	16
242	901010600607S	SCREW	16
243	902010101300S	HEX NUT	4
244	000000-00	No Longer Available	1
245	901064231170S	HEX HD SCREW	4
246	000000-00	No Longer Available	1
247	000000-00	No Longer Available	1
248	901010600607S	SCREW	4
249	904010101606S	STEEL WASHER	8
250	904020201704S	LOCK WASHER	4
251	489191-00	HEX NUT	4
252	000000-00	No Longer Available	1
300	000000-00	No Longer Available	1

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
301	1243502	WASHER	2
302	1243360	LOCKWASHER	2
303	1246052	CAP SCREW	2
304	000000-00	No Longer Available	1
305	000000-00	No Longer Available	2
306	000000-00	No Longer Available	1
307	000000-00	No Longer Available	1
308	901041500202	SET SCREW	2
309	000000-00	No Longer Available	1
310	1086894S	BEARING	2
311	000000-00	No Longer Available	2
312	000000-00	No Longer Available	1
313	000000-00	No Longer Available	1
314	000000-00	No Longer Available	1
315	491956-00	WASHER	4
316	904020101703S	LOCK WASHER	4
317	000000-00	No Longer Available	4
318	000000-00	No Longer Available	1
319	000000-00	No Longer Available	1
320	901041501186	SET SCREW	1
321	430031000001	SPEED CONTROL ROTOR	1
322	000000-00	No Longer Available	1
323	000000-00	No Longer Available	1
324	000000-00	No Longer Available	1
325	000000-00	No Longer Available	1
326	904150120052	RETAINER	2
327	1330767	V-BELT	1

Parts List for 46-400 Type 2

Item Number	Part Number	Description	Qty Required
331	000000-00	No Longer Available	1