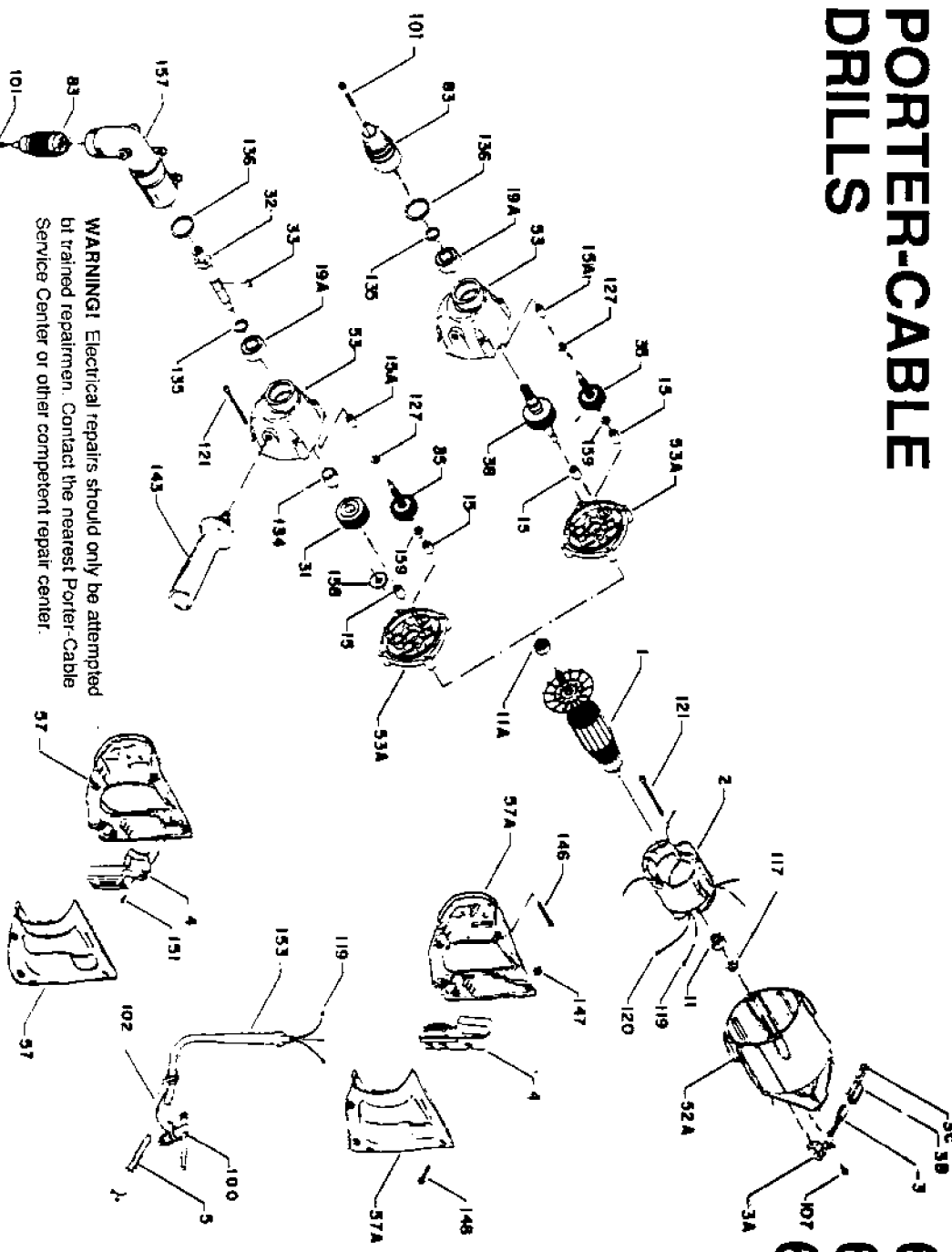


PORTER-CABLE DRILLS

631
632
633



WARNING! Electrical repairs should only be attempted by trained repairmen. Contact the nearest Porter-Cable Service Center or other competent repair center.

Parts List for 631 Type 2

Item Number	Part Number	Description	Qty Required
1	865656	ARMATURE 115V	1
2	875579	FIELD	1
3	874289	BRUSH & RETAINER ASY	2
3	874289	BRUSH & RETAINER ASY	2
3	865323	BRUSH HOLDER	2
3	865321	BRUSH INSULATOR	2
4	864459	SWITCH	1
5	A10193	CORDSET	1
11	330003-85	BEARING	3
11	330003-17	BEARING,BALL	3
15	838073	BEARING	3
15	841767	BEARING	3
19	865119SV	BALL BEARING	3
35	000000-00	No Longer Available	1
38	D865638	SPINDLE GEAR	1
52	000000-00	No Longer Available	1
53	000000-00	No Longer Available	1
53	863626	INTER PLATE ASY	1
57	000000-00	No Longer Available	1
83	000000-00	No Longer Available	1
83	865344	CHUCK	1
100	000000-00	No Longer Available	1
100	875134	CHUCK KEY	1
102	905230	HOLDER-WRENCH	1
107	802848	SCREW	1
117	842610	SPRING-PRELOAD	1
119	862450	TERMINAL	1

Parts List for 631 Type 2

Item Number	Part Number	Description	Qty Required
120	849314	TERM	1
121	882704	SCREW	1
127	848741	WASHER	1
135	892251	SPACER	1
136	000000-00	No Longer Available	1
136	802426	RING	1
143	695146	HANDLE	1
146	900826	SCREW	1
147	862641	NUT	1
148	802589	SCREW	1
151	859227	SCREW	1
153	901266	STRAIN RELIEVER	1
158	865653	SLINGER	1
159	847769	WASHER	1
800	801945	TUBE GREASE	1
800	801946	LUBE	1