



SERVICE PARTS LIST

BULLETIN NO.
55-40-1951

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
		55-40-1950	July '92
WORM DRIVE SAW			
CATALOG NO.	6378-4	STARTING SERIAL NO.	621-1121
		WIRING INSTRUCTION 58-03-0600	

EXAMPLE:

00 0 Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

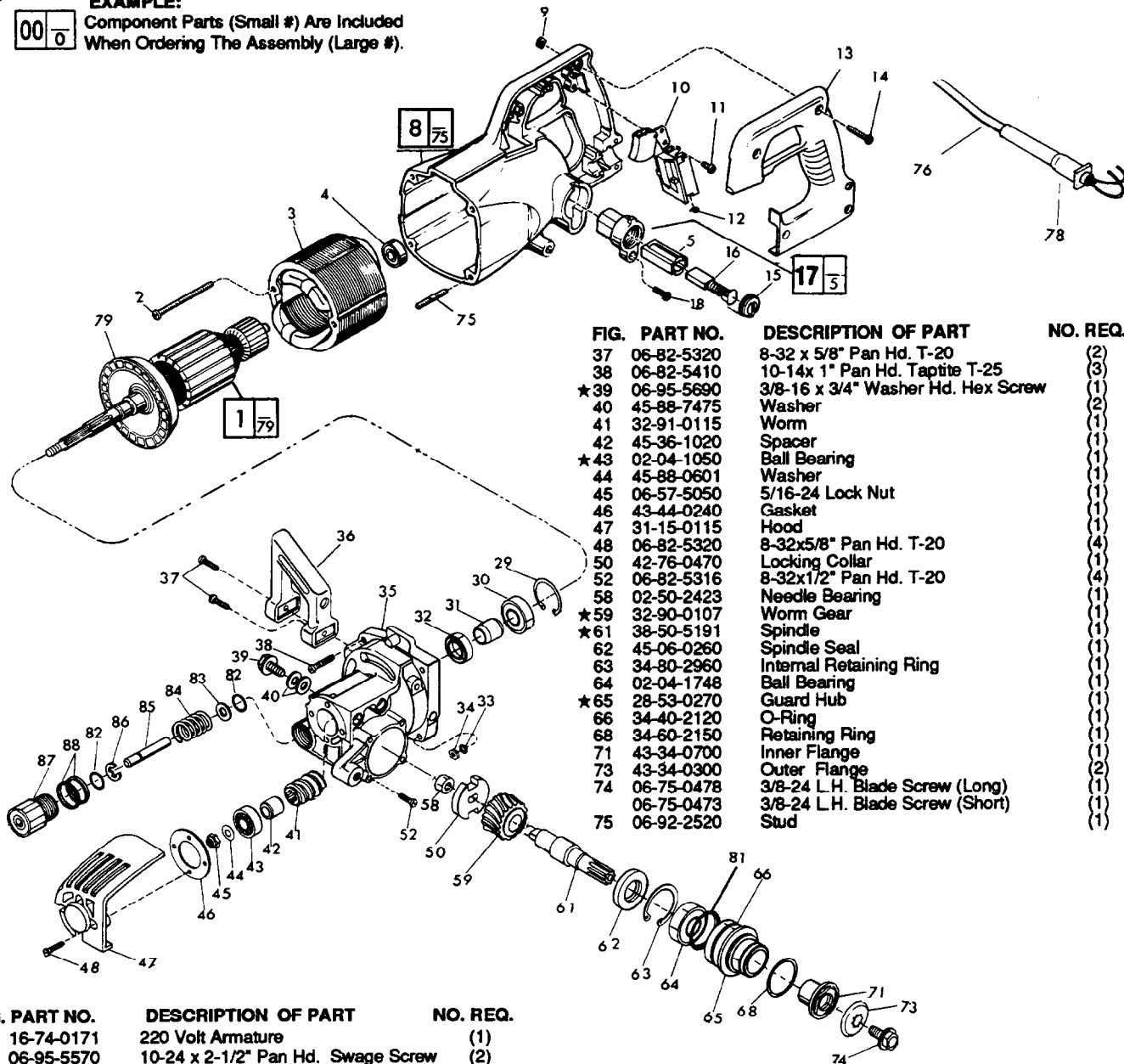


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	37	06-82-5320 8-32 x 5/8" Pan Hd. T-20	(2)
	38	06-82-5410 10-14x 1" Pan Hd. Taprite T-25	(3)
★	39	06-95-5690 3/8-16 x 3/4" Washer Hd. Hex Screw	(1)
	40	45-88-7475 Washer	(2)
	41	32-91-0115 Worm	(1)
	42	45-36-1020 Spacer	(1)
★	43	02-04-1050 Ball Bearing	(1)
	44	45-88-0601 Washer	(1)
	45	06-57-5050 5/16-24 Lock Nut	(1)
	46	43-44-0240 Gasket	(1)
	47	31-15-0115 Hood	(1)
	48	06-82-5320 8-32x5/8" Pan Hd. T-20	(4)
	50	42-76-0470 Locking Collar	(4)
	52	06-82-5316 8-32x1/2" Pan Hd. T-20	(1)
	58	02-50-2423 Needle Bearing	(1)
★	59	32-90-0107 Worm Gear	(1)
★	61	38-50-5191 Spindle	(1)
	62	45-06-0260 Spindle Seal	(1)
	63	34-80-2960 Internal Retaining Ring	(1)
	64	02-04-1748 Ball Bearing	(1)
★	65	28-53-0270 Guard Hub	(1)
	66	34-40-2120 O-Ring	(1)
	68	34-60-2150 Retaining Ring	(1)
	71	43-34-0700 Inner Flange	(1)
	73	43-34-0300 Outer Flange	(2)
	74	06-75-0478 3/8-24 L.H. Blade Screw (Long)	(1)
		06-75-0473 3/8-24 L.H. Blade Screw (Short)	(1)
	75	06-92-2520 Stud	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	1	16-74-0171 220 Volt Armature	(1)
	2	06-95-5570 10-24 x 2-1/2" Pan Hd. Swage Screw	(2)
	3	18-74-0141 220 Volt Field	(1)
	4	02-04-0850 Ball Bearing	(1)
	5	22-20-0360 Brush Tube	(2)
	8	31-50-0226 Motor Housing Assembly	(1)
	9	06-55-0835 8-32 Hex Nut	(5)
★	10	23-66-1817 Switch Service Kit	(1)
	11	06-82-7252 8-32 x 3/8" Pan Hd. T-20	(1)
	12	06-97-1800 Switch Lockwasher	(4)
	13	31-44-1106 Left Handle Half	(1)
	14	06-82-2376 8-32 x 1-1/16" Pan Hd. T-20	(5)
	15	23-44-0140 Brush Retaining Screw	(2)
★	16	22-18-0730 Carbon Brush Assembly	(2)
	17	22-24-0286 Brush Holder Assembly	(2)
	18	06-82-7270 8-32x5/8" Pan Hd. T-20	(2)
	29	34-80-2120 Internal Retaining Ring	(1)
★	30	02-04-1536 Ball Bearing	(1)
	31	45-36-1010 Worm Spacer	(1)
	32	45-06-0280 Armature Seal	(1)
	33	06-97-2200 No. 10 Lockwasher	(1)
	34	06-55-1000 10-24 Hex Nut	(1)
	35	28-14-1418 Gear Case	(1)
	36	31-44-0600 Top Handle	(1)

★	76	22-64-4525 Cord Set	(1)
	78	44-76-0170 Cord Protector	(1)
	79	22-84-0700 Fan	(1)
★	81	34-40-1610 O-Ring	(1)
★	82	34-40-4170 O-Ring	(2)
★	83	45-88-0610 Washer	(1)
★	84	40-50-8325 Spring	(1)
★	85	45-08-0300 Lockshaft	(1)
★	86	34-60-0525 Retaining Ring	(1)
★	87	44-40-0650 Spindle Lock Nut	(1)
★	88	45-88-7476 Washer	(2)
		22-33-0305 Suppressor	(1)
		43-62-0880 Side Handle	(1)

FIG. LUBRICATION

35 1/2 Oz. Worm Drive Oil, No. 49-32-0050.

NOTE:

Parts In Bag - (Figs. 36,37, 68, 71,73, 74 & 43-62-0880).

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