









## Parts List for 70-277 Type 1

Item Number	Part Number	Description	Qty Required
1	1200324	REAR GUARD	1
2	901020100593	MACHINE SCREW	4
2	5140099-99	LOCK WASHER	4
3	902011201216	HEX NUT	4
4	000000-00	No Longer Available	1
5	402060275001	KNOB	1
6	90513860	SCREW	1
7	000000-00	No Longer Available	2
8	902030502974	SPEED NUT	4
9	402060315004	JACKSHAFT SHIELD	1
10	000000-00	No Longer Available	2
11	902030502974	SPEED NUT	2
12	402007520001	WARNING LABEL	1
13	000000-00	No Longer Available	4
14	901051931196	SCREW	4
15	402060545002	FRONT GUARD	1
16	402060370001	DIAL PLATE 3:1 RATIO	1
16	402060370002	DIAL PLATE 2:1 RATIO	1
17	901064502250S	DRIVE SCREW	4
20	000000-00	No Longer Available	1
21	902010101300S	HEX NUT	2
22	906485S	SCREW	2
23	906482S	SPEED NUT	2
24	000000-00	No Longer Available	2
25	402060575001	HEAD	1
26	901020100512	MACHINE SCREW	1
27	429010040004	CABLE CLAMP	1

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Item Number	Part Number	Description	Qty Required
28	000000-00	No Longer Available	1
29	1200228	COLUMN CLAMP	1
30	905010102718	ROLL PIN	1
31	901010619534	BOLT	1
32	904010101620S	WASHER	4
33	901010600605	CAP SCREW	4
34	401040315005	COVER PLATE	1
35	901020100912	MACHINE SCREW	1
36	000000-00	No Longer Available	1
37	099389-06	WASHER	1
38	489026-00	HEX NUT	1
39	904020201704S	LOCK WASHER	2
40	901010600648S	CAP SCREW	2
41	905010106745	ROLL PIN	1
42	000000-00	No Longer Available	1
43	000000-00	No Longer Available	3
44	000000-00	No Longer Available	3
44	931010114796	KNOB - SCREW ON	3
45	402071065026	PINION SHAFT	1
46	952011213274	SPRING PIN	1
47	402040310001S	SWITCH OPENING COVER	1
48	901020505634	FILL HD SCREW	2
49	000000-00	No Longer Available	1
50	1200227	QUILL LOCK	1
51	000000-00	No Longer Available	2
52	000000-00	No Longer Available	2
53	000000-00	No Longer Available	2

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Item Number	Part Number	Description	Qty Required
54	901020100503	MACHINE SCREW	2
55	905010106715S	ROLL PIN	1
56	000000-00	No Longer Available	1
57	901030408015S	CAP SCREW	1
58	928080121766	RETURN SPRING	1
59	000000-00	No Longer Available	1
60	904010101622	STEEL WASHER	1
61	902010201226S	NUT	1
62	901041500231S	SET SCREW	1
100	000000-00	No Longer Available	1
101	000000-00	No Longer Available	1
102	000000-00	No Longer Available	1
103	904150131024	RET RING	2
103	904150117105	RING	2
104	1200355	MOTOR PLATE	1
105	902010101300S	HEX NUT	4
106	904010101620S	WASHER	4
107	902030002951	SPEED NUT	4
108	000000-00	No Longer Available	4
109	902010205435S	JAM NUT	1
110	426033880001	SET COLLAR ASSY	2
111	491950-00	SET SCREW	2
112	901010600649S	CAP SCREW	2
113	902030002951	SPEED NUT	2
114	1200035	MOTOR PLATE ASSY	1
115	904010101620S	WASHER	1
116	902040101403	WING NUT	1

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Item Number	Part Number	Description	Qty Required
117	901041500206	SET SCREW	1
118	000000-00	No Longer Available	1
119	000000-00	No Longer Available	1
120	1200279	PULLEY	1
121	901041500202	SET SCREW	1
122	000000-00	No Longer Available	1
123	1200234	ROD	1
124	000000-00	No Longer Available	2
125	920040215116	BEARING	1
126	000000-00	No Longer Available	1
127	928060107352	SPRING WASHER	1
128	920040205360	BEARING	1
130	1200215	FIXED PULLEY ASSY	1
131	1200216	ADJ PULLEY ASSY	1
132	903893S	NUT	1
133	901041500231S	SET SCREW	1
134	402060725006	IDLER MOUNTING PLATE	1
135	904020201704S	LOCK WASHER	1
136	901010600617	CAP SCREW	1
137	901010600648S	CAP SCREW	1
140	906467S	RING	1
141	000000-00	No Longer Available	1
141	1200275	PULLEY ASSY 3:1	1
142	000000-00	No Longer Available	1
142	1200276	PULLEY ASSY 2:1	1
143	927030102688	KEY	1
144	1200236	SHAFT	1



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Item Number	Part Number	Description	Qty Required
145	920040216559	BEARING	1
146	1200204	SPACER	1
147	000000-00	No Longer Available	1
150	901041500217	SET SCREW	2
151	904101812409	COLLAR	1
152	920040205348	BEARING	1
153	402060775001	QUILL	1
153	1200284	QUILL ASSY	1
154	920070805334	BEARING	1
155	401040365001	FLINGER COLLAR	1
156	1200302	SPINDLE	1
157	904070612942	CUSHION RING	1
160	402120685001	KNURLED NUT	1
161	904011031317	SPEC WASHER	1
162	901042601534	THUMB SCREW	1
163	402040885005	MICRO STOP	1
164	402040885005	MICRO STOP	1
165	402071085004	ROD	1
166	000000-00	No Longer Available	1
166	1200223	STOP ASSY	1
167	489191-00	HEX NUT	1
168	902010101300S	HEX NUT	1
169	904010101620S	WASHER	1
170	401041125001	SPECIAL BOLT	1
175	1200232	BELT	1
176	000000-00	No Longer Available	1
177	426070145002	MOUNTING BRACKET	1

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Item Number	Part Number	Description	Qty Required
200	401040895001	STOP COLLAR	1
201	000000-00	No Longer Available	2
202	000000-00	No Longer Available	2
203	000000-00	No Longer Available	1
203	000000-00	No Longer Available	1
203	20-627	3-3/4 X 66 IN COLUMN	1
203	20-627	3-3/4 X 66 IN COLUMN	1
203	000000-00	No Longer Available	1
204	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
206	952011413285	STUD	1
207	904101315359	LOCKING PLUG	1
208	902012101084	5/8FLEXLCKNUT	1
209	402070275002	LOCK LEVER	1
210	904020101713	LOCK WASHER	1
211	904010315651	WASHER	1
212	852573	NUT	1
215	1202149	GEAR RACK	1
216	1202148	GEAR	1
217	000000-00	No Longer Available	2
218	402060135002	GEAR BOX	1
219	1202150	SHAFT	1
220	904010101620S	WASHER	4
221	901010600609S	CAP SCREW	2
222	930050715918	CRANK	1
223	904010317712S	WASHER	1
224	901010600651	CAP SCREW	1

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Item Number	Part Number	Description	Qty Required
225	422040715002S	PIN	1
226	1086395S	HANDLE	1
227	901010605770	CAP SCREW	1
228	901010600649S	CAP SCREW	2
229	901041500205	SET SCREW	1
230	905020506862	GROOVE PIN	1
231	1202147	WORM GEAR	1
232	1202154	THRUST BEARING	1
235	000000-00	No Longer Available	1
236	000000-00	No Longer Available	1
237	901043804562	GUIDE SCREW	2
238	902010205435S	JAM NUT	2
239	921010100031	STEEL BALL	38
240	000000-00	No Longer Available	1
241	000000-00	No Longer Available	2
242	000000-00	No Longer Available	2
243	000000-00	No Longer Available	1
244	401040275001	U-BOLT	1
245	000000-00	No Longer Available	2
246	902010101282S	HEX JAM NUT	2
275	000000-00	No Longer Available	1
276	401043145005	BRACKET ASSY	1
277	401041115001	STUD	1
278	951020114326	TILT SCALE	1
279	901064502250S	DRIVE SCREW	3
280	952011413285	STUD	1
281	904101315359	LOCKING PLUG	1

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282	852573	NUT	1
283	402070275002	LOCK LEVER	1
284	904010315651	WASHER	1
285	904020101713	LOCK WASHER	1
286	902012101084	5/8FLEXLCKNUT	1
287	904010315654	FLAT WASHER	1
288	902012012594	HEX NUT	1
289	000000-00	No Longer Available	1
290	902010201226S	NUT	1
291	000000-00	No Longer Available	1
292	902010101232	HEX NUT	1
300	402060515005	RACK	1
301	000000-00	No Longer Available	1
302	901043804562	GUIDE SCREW	2
303	902010205435S	JAM NUT	2
304	000000-00	No Longer Available	1
305	921010100031	STEEL BALL	38
306	000000-00	No Longer Available	1
307	000000-00	No Longer Available	2
308	000000-00	No Longer Available	2
310	401043515002	GEAR ASSY	1
311	491950-00	SET SCREW	1
312	401043515003	GEAR ASSY	1
313	491950-00	SET SCREW	1
314	905020105030	GROOVE PIN	2
315	000000-00	No Longer Available	1
316	927030102688	KEY	1

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Item Number	Part Number	Description	Qty Required
317	401041065007	GEAR SHAFT	1
318	904070714230	WASHER	1
319	904100315381	WASHER	1
320	901010600663	CAP SCREW	1
321	904010101620S	WASHER	2
322	901010605770	CAP SCREW	2
323	904070714214	WASHER	1
324	904010101622	STEEL WASHER	1
325	904010317712S	WASHER	1
326	901010600651	CAP SCREW	1
327	000000-00	No Longer Available	1
328	422040715002S	PIN	1
329	1086395S	HANDLE	1
330	904010101620S	WASHER	2
331	901010600649S	CAP SCREW	2
332	904070714230	WASHER	1
333	904100315381	WASHER	1
334	901010600663	CAP SCREW	1
335	000000-00	No Longer Available	1
336	905020506862	GROOVE PIN	1
337	401040515002	WORM GEAR	1