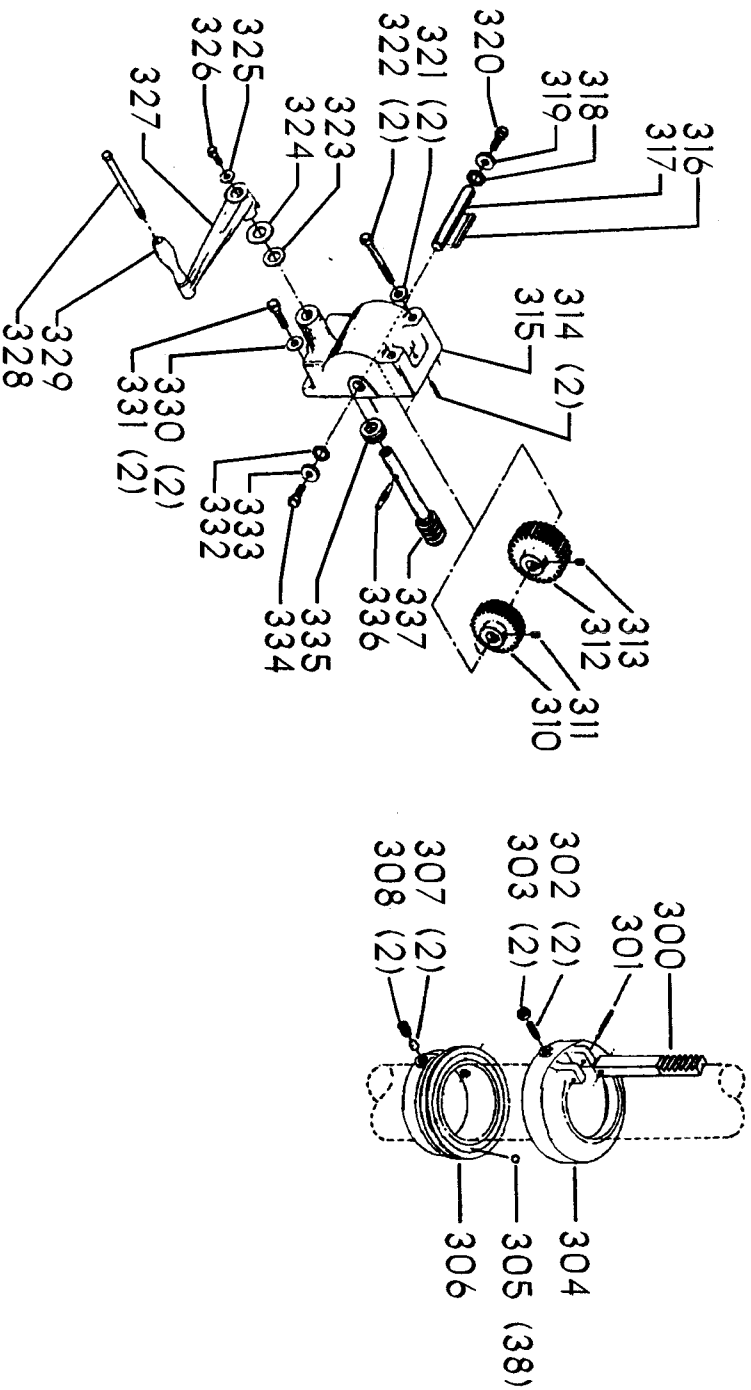
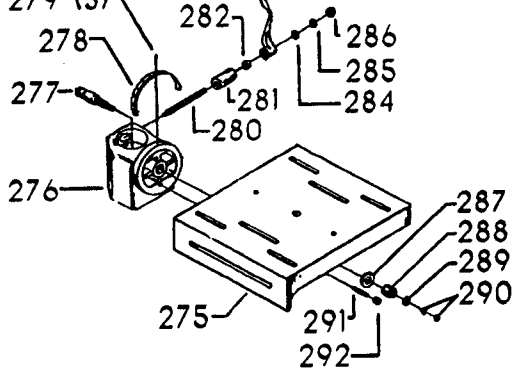
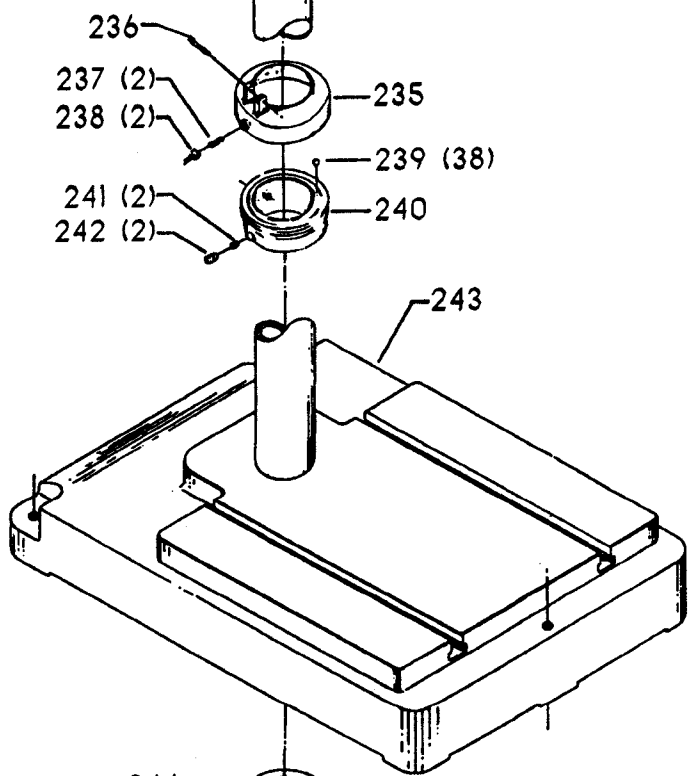
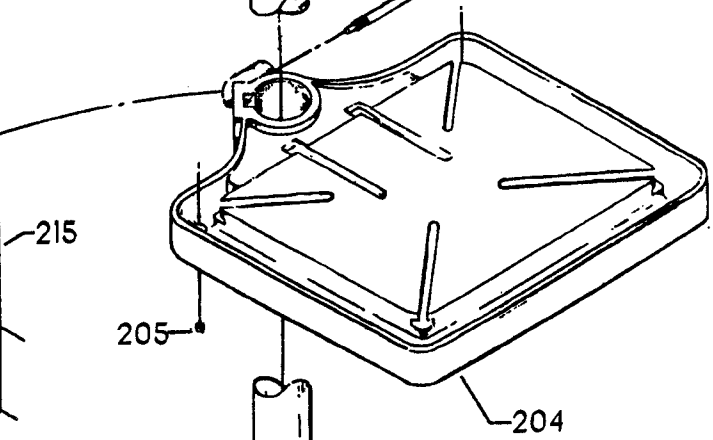
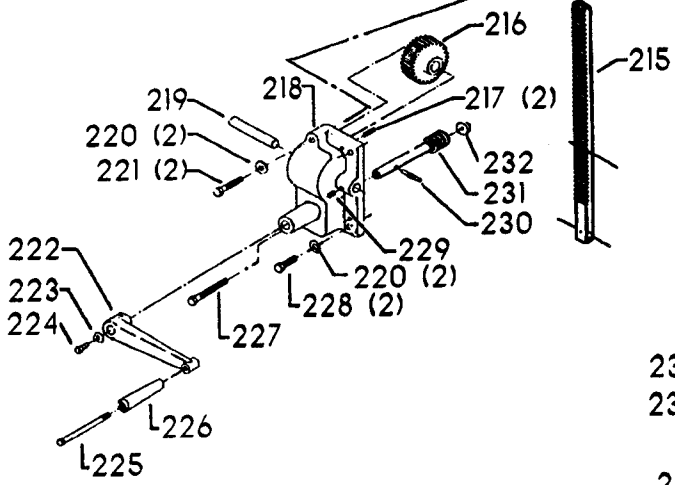
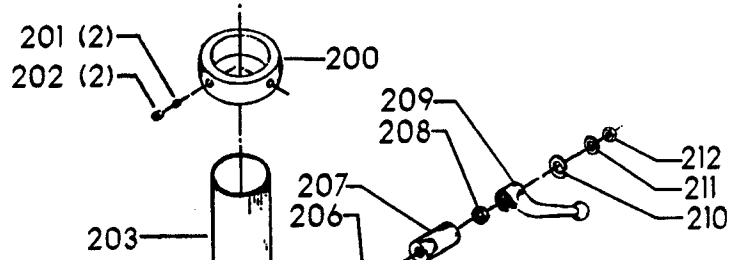


ITEMS ILLUSTRATED BELOW FOR USE WITH EARLY MODELS ONLY





20-660 TILT TABLE



## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
1	1200324	REAR GUARD	1
2	901020100593	MACHINE SCREW	1
2	5140099-99	LOCK WASHER	1
3	902011201216	HEX NUT	1
4	000000-00	No Longer Available	1
5	402060275001	KNOB	1
6	90513860	SCREW	1
7	000000-00	No Longer Available	2
8	902030502974	SPEED NUT	4
9	402060315003	SHIELD	1
10	000000-00	No Longer Available	2
11	902030502974	SPEED NUT	2
12	402007520001	WARNING LABEL	1
13	000000-00	No Longer Available	4
14	901051931196	SCREW	4
15	1200308	FRONT GUARD	1
16	402060370003	DIAL PLATE	1
17	901064502250S	DRIVE SCREW	4
20	000000-00	No Longer Available	1
21	000000-00	No Longer Available	1
22	1200301	MOTOR PLATE	1
23	902010101300S	HEX NUT	4
24	904010101620S	WASHER	4
25	902030002951	SPEED NUT	4
26	000000-00	No Longer Available	4
27	902010205435S	JAM NUT	1
28	000000-00	No Longer Available	1

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
29	904150131024	RET RING	2
29	904150117105	RING	2
30	1200035	MOTOR PLATE ASSY	1
31	426033880001	SET COLLAR ASSY	2
32	491950-00	SET SCREW	2
33	901010600649S	CAP SCREW	2
34	902030002951	SPEED NUT	2
35	904010101620S	WASHER	1
36	902040101403	WING NUT	1
40	1200257	SPINDLE PULLEY	1
41	000000-00	No Longer Available	1
42	000000-00	No Longer Available	1
43	1200261	ROD	1
44	920040216559	BEARING	2
45	1200204	SPACER	1
46	000000-00	No Longer Available	1
47	000000-00	No Longer Available	1
48	902010101300S	HEX NUT	2
49	906485S	SCREW	2
50	906482S	SPEED NUT	2
51	000000-00	No Longer Available	2
52	402060575001	HEAD	1
53	901020100512	MACHINE SCREW	1
54	429010040004	CABLE CLAMP	1
55	901041500206	SET SCREW	1
56	401040315005	COVER PLATE	1
57	901010600605	CAP SCREW	4

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
58	904010101620S	WASHER	4
59	901010619534	BOLT	1
60	905010102718	ROLL PIN	1
61	1200228	COLUMN CLAMP	1
62	000000-00	No Longer Available	1
63	489026-00	HEX NUT	1
64	099389-06	WASHER	1
65	000000-00	No Longer Available	1
66	901020100912	MACHINE SCREW	1
67	905010106715S	ROLL PIN	1
68	000000-00	No Longer Available	1
69	901030408015S	CAP SCREW	1
70	928080121766	RETURN SPRING	1
71	000000-00	No Longer Available	1
72	904010101622	STEEL WASHER	1
73	902010201226S	NUT	1
74	901041500231S	SET SCREW	1
75	904020201704S	LOCK WASHER	2
76	901010600648S	CAP SCREW	2
80	000000-00	No Longer Available	1
81	905010106745	ROLL PIN	1
82	000000-00	No Longer Available	3
83	000000-00	No Longer Available	3
83	931010114796	KNOB - SCREW ON	3
84	402071065026	PINION SHAFT	1
85	952011213274	SPRING PIN	1
86	402040310001S	SWITCH OPENING COVER	1

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
87	901020505634	FILL HD SCREW	2
88	000000-00	No Longer Available	1
89	1200227	QUILL LOCK	1
90	000000-00	No Longer Available	2
91	000000-00	No Longer Available	2
92	000000-00	No Longer Available	2
93	901020100503	MACHINE SCREW	2
94	906467S	RING	1
96	901041500217	SET SCREW	1
97	920040205348	BEARING	1
98	402060775001	QUILL	1
98	1200284	QUILL ASSY	1
99	920070805334	BEARING	1
100	401040365001	FLINGER COLLAR	1
101	1200302	SPINDLE	1
102	904070612942	CUSHION RING	1
103	902010101300S	HEX NUT	1
104	904010101620S	WASHER	1
105	401041125001	SPECIAL BOLT	1
106	000000-00	No Longer Available	1
106	1200223	STOP ASSY	1
107	402120685001	KNURLED NUT	2
107	901042601534	THUMB SCREW	1
107	402040885005	MICRO STOP	1
107	402040885005	MICRO STOP	1
108	904011031317	SPEC WASHER	1
109	402071085004	ROD	1

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
110	489191-00	HEX NUT	1
111	000000-00	No Longer Available	1
122	426070145002	MOUNTING BRACKET	1
200	401040895001	STOP COLLAR	1
201	000000-00	No Longer Available	2
202	000000-00	No Longer Available	2
203	000000-00	No Longer Available	1
203	000000-00	No Longer Available	1
203	20-627	3-3/4 X 66 IN COLUMN	1
203	000000-00	No Longer Available	1
204	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
206	952011413285	STUD	1
207	904101315359	LOCKING PLUG	1
208	902012101084	5/8FLEXLCKNUT	1
209	402070275002	LOCK LEVER	1
210	904020101713	LOCK WASHER	1
211	904010315651	WASHER	1
212	852573	NUT	1
215	1202149	GEAR RACK	1
216	1202148	GEAR	1
217	000000-00	No Longer Available	2
218	402060135002	GEAR BOX	1
219	1202150	SHAFT	1
220	904010101620S	WASHER	4
221	901010600609S	CAP SCREW	2
222	930050715918	CRANK	1



## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
223	904010317712S	WASHER	1
224	901010600651	CAP SCREW	1
225	422040715002S	PIN	1
226	1086395S	HANDLE	1
227	901010605770	CAP SCREW	1
228	901010600649S	CAP SCREW	2
229	901041500205	SET SCREW	1
230	905020506862	GROOVE PIN	1
231	1202147	WORM GEAR	1
232	1202154	THRUST BEARING	1
235	000000-00	No Longer Available	1
236	000000-00	No Longer Available	1
237	901043804562	GUIDE SCREW	2
238	902010205435S	JAM NUT	2
239	921010100031	STEEL BALL	38
240	000000-00	No Longer Available	1
241	000000-00	No Longer Available	2
242	000000-00	No Longer Available	2
243	000000-00	No Longer Available	1
244	401040275001	U-BOLT	1
245	000000-00	No Longer Available	2
246	902010101282S	HEX JAM NUT	2
275	000000-00	No Longer Available	1
276	401043145005	BRACKET ASSY	1
277	401041115001	STUD	1
278	951020114326	TILT SCALE	1
279	901064502250S	DRIVE SCREW	3

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
280	952011413285	STUD	1
281	904101315359	LOCKING PLUG	1
282	852573	NUT	1
283	402070275002	LOCK LEVER	1
284	904010315651	WASHER	1
285	904020101713	LOCK WASHER	1
286	902012101084	5/8FLEXLCKNUT	1
287	904010315654	FLAT WASHER	1
288	902012012594	HEX NUT	1
289	000000-00	No Longer Available	1
290	902010201226S	NUT	1
291	000000-00	No Longer Available	1
292	902010101232	HEX NUT	1
295	000000-00	No Longer Available	1
300	402060515005	RACK	1
301	000000-00	No Longer Available	1
302	901043804562	GUIDE SCREW	2
303	902010205435S	JAM NUT	2
304	000000-00	No Longer Available	1
305	921010100031	STEEL BALL	38
306	000000-00	No Longer Available	1
307	000000-00	No Longer Available	2
308	000000-00	No Longer Available	2
310	401043515002	GEAR ASSY	1
311	491950-00	SET SCREW	1
312	401043515003	GEAR ASSY	1
313	491950-00	SET SCREW	1

## Parts List for 70-291 Type 1

Item Number	Part Number	Description	Qty Required
314	905020105030	GROOVE PIN	2
315	000000-00	No Longer Available	1
316	927030102668	KEY	1
317	401041065007	GEAR SHAFT	1
318	904070714230	WASHER	1
319	904100315381	WASHER	1
320	901010600663	CAP SCREW	1
321	904010101620S	WASHER	2
322	901010605770	CAP SCREW	2
323	904070714214	WASHER	1
324	904010101622	STEEL WASHER	1
325	904010317712S	WASHER	1
326	901010600651	CAP SCREW	1
327	000000-00	No Longer Available	1
328	422040715002S	PIN	1
329	1086395S	HANDLE	1
330	904010101620S	WASHER	2
331	901010600649S	CAP SCREW	2
332	904070714230	WASHER	1
333	904100315381	WASHER	1
334	901010600663	CAP SCREW	1
335	000000-00	No Longer Available	1
336	905020506862	GROOVE PIN	1
337	401040515002	WORM GEAR	1