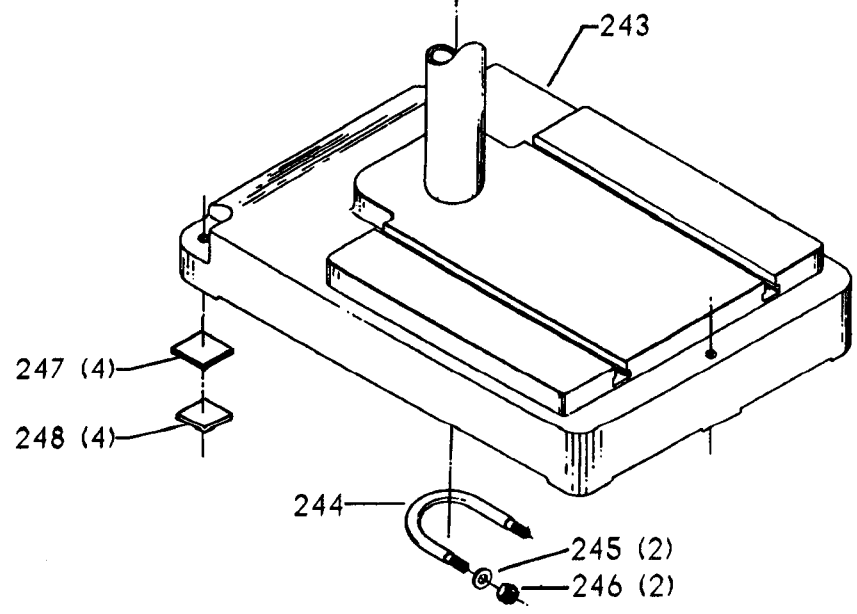
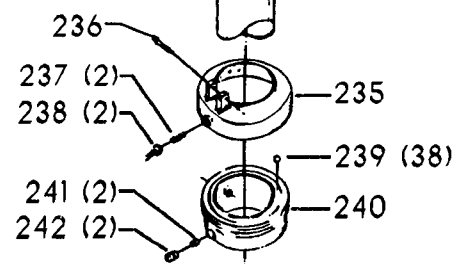
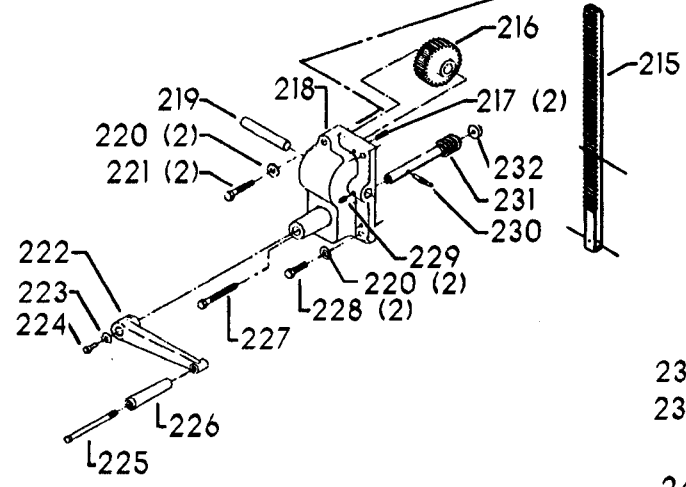
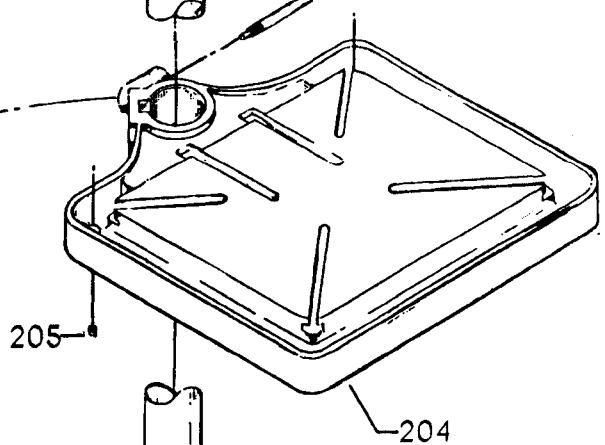
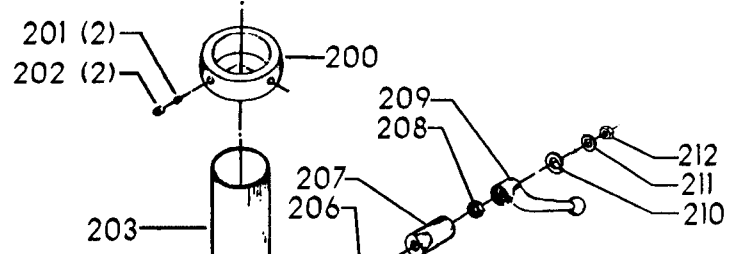


20-660 TILT TABLE





## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
1	402060545006	REAR GUARD	1
2	000000-00	No Longer Available	4
2	402007520001	WARNING LABEL	1
3	902030502974	SPEED NUT	6
4	402060315004	JACKSHAFT SHIELD	1
5	000000-00	No Longer Available	2
6	904150107008	RING	1
7	402041065010	SHAFT	1
8	927010102633	KEY	1
9	402040195001	CAM	1
10	402060145007	SHIFTER BRACKET	1
10	1200220	SHIFTER BRACKET ASSY	1
11	920040205384	BEARING	1
12	1200865	SPECIAL BOLT	1
13	906855S	CLIP	2
14	1200219	ROD	1
15	1200267	SPEED CONTROL SCREW	1
16	1200266	SPEED CONTROL SCREW	1
17	489191-00	HEX NUT	2
18	402060545003	FRONT GUARD	1
19	901051931196	SCREW	4
20	901064502250S	DRIVE SCREW	4
21	402060370004	DIAL PLATE - 3:1	1
21	402060370005	DIAL PLATE - 2:1	1
22	1200225	PLUG	1
23	1202610	ROD ASSY	2
24	000000-00	No Longer Available	2

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
24	1641138	KNOB	2
25	901041501111	SET SCREW	2
26	402040755003	POINTER	1
27	1200224	HUB	1
28	928010413355	COIL SPRING	1
29	901041900225S	SET SCREW	1
30	906485S	SCREW	2
31	906482S	SPEED NUT	2
32	902010101300S	HEX NUT	2
33	000000-00	No Longer Available	1
34	000000-00	No Longer Available	2
35	402060575001	HEAD	1
36	901020100512	MACHINE SCREW	1
37	429010040004	CABLE CLAMP	1
38	1200228	COLUMN CLAMP	2
39	905010102718	ROLL PIN	2
40	901010619534	BOLT	1
41	904010101620S	WASHER	4
42	901010600605	CAP SCREW	4
43	401040315005	COVER PLATE	1
44	901020100912	MACHINE SCREW	1
45	000000-00	No Longer Available	1
46	905010106715S	ROLL PIN	1
47	901030408015S	CAP SCREW	1
48	000000-00	No Longer Available	1
49	928080121766	RETURN SPRING	1
50	000000-00	No Longer Available	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
51	904010101622	STEEL WASHER	1
52	902010201226S	NUT	1
53	901041500231S	SET SCREW	2
54	000000-00	No Longer Available	1
55	099389-06	WASHER	1
56	489026-00	HEX NUT	1
57	904020201704S	LOCK WASHER	4
58	901010600648S	CAP SCREW	4
59	952011213274	SPRING PIN	1
60	402071065026	PINION SHAFT	1
61	905010106745	ROLL PIN	1
62	000000-00	No Longer Available	1
63	000000-00	No Longer Available	1
64	000000-00	No Longer Available	3
64	931010114796	KNOB - SCREW ON	3
65	402040310001S	SWITCH OPENING COVER	1
66	901020505634	FILL HD SCREW	2
67	000000-00	No Longer Available	1
68	1200227	QUILL LOCK	1
69	000000-00	No Longer Available	2
70	000000-00	No Longer Available	2
71	000000-00	No Longer Available	2
72	901020100503	MACHINE SCREW	2
75	1200216	ADJ PULLEY ASSY	1
76	1200215	FIXED PULLEY ASSY	1
77	901041500231S	SET SCREW	1
78	903893S	NUT	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
79	904020201704S	LOCK WASHER	1
80	901010600617	CAP SCREW	1
81	901010600648S	CAP SCREW	1
82	402060725006	IDLER MOUNTING PLATE	1
90	1200292	MOTOR PULLEY ASSY	1
91	000000-00	No Longer Available	1
92	1200205	ROD	1
93	901041506227	SET SCREW	3
94	1200210	NOTCHED ROD	1
95	1200209	WASHER	1
96	1200202	PLATE	1
97	901030103306	CAP SCREW	1
98	1200207	SPRING	1
99	1200208	RETAINER	1
100	902010101300S	HEX NUT	4
101	904010101620S	WASHER	4
102	1200296	MOTOR PLATE ASSY	1
103	902030002951	SPEED NUT	4
104	000000-00	No Longer Available	4
105	901041500206	SET SCREW	1
106	1200203	BELT	1
107	901010600649S	CAP SCREW	2
108	902030002951	SPEED NUT	2
110	1200293	PULLEY RETAINER ASSY	1
111	1200245	ECCENTRIC	2
112	901041506227	SET SCREW	2
113	1200885	JACKSHAFT PULLY ASSY	1



## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
113	1200277	JACKSHAFT	1
114	000000-00	No Longer Available	1
115	1200294	FIX PULLEY	1
116	000000-00	No Longer Available	1
117	000000-00	No Longer Available	1
118	920040215116	BEARING	1
119	000000-00	No Longer Available	1
120	928060107352	SPRING WASHER	1
121	920040205360	BEARING	1
123	000000-00	No Longer Available	1
125	906467S	RING	1
126	000000-00	No Longer Available	1
126	1200275	PULLEY ASSY 3:1	1
127	000000-00	No Longer Available	1
127	1200276	PULLEY ASSY 2:1	1
128	927030102688	KEY	1
129	1200236	SHAFT	1
130	920040216559	BEARING	1
131	1200204	SPACER	1
132	000000-00	No Longer Available	1
133	904101812409	COLLAR	1
134	901041500217	SET SCREW	2
135	920040205348	BEARING	1
136	402060775001	QUILL	1
136	1200284	QUILL ASSY	1
137	920070805334	BEARING	1
138	401040365001	FLINGER COLLAR	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
139	1200302	SPINDLE	1
140	904070612942	CUSHION RING	1
141	902010101300S	HEX NUT	1
142	904010101620S	WASHER	1
143	401041125001	SPECIAL BOLT	1
144	000000-00	No Longer Available	1
145	901042601534	THUMB SCREW	1
146	402040885005	MICRO STOP	1
146	402120685001	KNURLED NUT	1
147	402040885005	MICRO STOP	1
147	904011031317	SPEC WASHER	1
148	402071085004	ROD	1
148	1200223	STOP ASSY	1
149	489191-00	HEX NUT	1
150	000000-00	No Longer Available	1
200	401040895001	STOP COLLAR	1
201	000000-00	No Longer Available	2
202	000000-00	No Longer Available	2
203	000000-00	No Longer Available	1
203	000000-00	No Longer Available	1
203	20-627	3-3/4 X 66 IN COLUMN	1
203	000000-00	No Longer Available	1
204	000000-00	No Longer Available	1
205	000000-00	No Longer Available	1
206	952011413285	STUD	1
207	904101315359	LOCKING PLUG	1
208	902012101084	5/8FLEXLCKNUT	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
209	402070275002	LOCK LEVER	1
210	904020101713	LOCK WASHER	1
211	904010315651	WASHER	1
212	852573	NUT	1
215	1202149	GEAR RACK	1
216	1202148	GEAR	1
217	000000-00	No Longer Available	2
218	402060135002	GEAR BOX	1
219	1202150	SHAFT	1
220	904010101620S	WASHER	4
221	901010600609S	CAP SCREW	2
222	930050715918	CRANK	1
223	904010317712S	WASHER	1
224	901010600651	CAP SCREW	1
225	422040715002S	PIN	1
226	1086395S	HANDLE	1
227	901010605770	CAP SCREW	1
228	901010600649S	CAP SCREW	2
229	901041500205	SET SCREW	1
230	905020506862	GROOVE PIN	1
231	1202147	WORM GEAR	1
232	1202154	THRUST BEARING	1
235	000000-00	No Longer Available	1
236	000000-00	No Longer Available	1
237	901043804562	GUIDE SCREW	2
238	902010205435S	JAM NUT	2
239	921010100031	STEEL BALL	38

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
240	000000-00	No Longer Available	1
241	000000-00	No Longer Available	2
242	000000-00	No Longer Available	2
243	000000-00	No Longer Available	1
244	401040275001	U-BOLT	1
245	000000-00	No Longer Available	2
246	902010101282S	HEX JAM NUT	2
247	402070205006	CAP FOR PAD	4
248	402070895005	PAD	4
275	000000-00	No Longer Available	1
276	401043145005	BRACKET ASSY	1
277	401041115001	STUD	1
278	951020114326	TILT SCALE	1
279	901064502250S	DRIVE SCREW	3
280	952011413285	STUD	1
281	852573	NUT	1
281	904101315359	LOCKING PLUG	1
283	402070275002	LOCK LEVER	1
284	904010315651	WASHER	1
285	904020101713	LOCK WASHER	1
286	902012101084	5/8FLEXLCKNUT	1
287	904010315654	FLAT WASHER	1
288	902012012594	HEX NUT	1
289	000000-00	No Longer Available	1
290	902010201226S	NUT	1
291	000000-00	No Longer Available	1
292	902010101232	HEX NUT	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
300	402060515005	RACK	1
301	000000-00	No Longer Available	1
302	901043804562	GUIDE SCREW	2
303	902010205435S	JAM NUT	2
304	000000-00	No Longer Available	1
305	921010100031	STEEL BALL	38
306	000000-00	No Longer Available	1
307	000000-00	No Longer Available	2
308	000000-00	No Longer Available	2
310	401043515002	GEAR ASSY	1
311	491950-00	SET SCREW	1
312	401043515003	GEAR ASSY	1
313	491950-00	SET SCREW	1
314	905020105030	GROOVE PIN	2
315	000000-00	No Longer Available	1
316	927030102668	KEY	1
317	401041065007	GEAR SHAFT	1
318	904070714230	WASHER	1
319	904100315381	WASHER	1
320	901010600663	CAP SCREW	1
321	904010101620S	WASHER	2
322	901010605770	CAP SCREW	2
323	904070714214	WASHER	1
324	904010101622	STEEL WASHER	1
325	904010317712S	WASHER	1
326	901010600651	CAP SCREW	1
327	000000-00	No Longer Available	1

## Parts List for 70-331 Type 1

Item Number	Part Number	Description	Qty Required
328	422040715002S	PIN	1
329	1086395S	HANDLE	1
330	904010101620S	WASHER	2
331	901010600649S	CAP SCREW	2
332	904070714230	WASHER	1
333	904100315381	WASHER	1
334	901010600663	CAP SCREW	1
335	000000-00	No Longer Available	1
336	905020506862	GROOVE PIN	1
337	401040515002	WORM GEAR	1