

Ordering Replacement Parts

To order parts or reach our service department, call 1-800-274-6848 Monday through Friday (see our website for business hours, www.waltermeier.com). Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

Parts List for the BP-1648H & BP-2248H Box & Pan Brake

Index No.	Part No.	Description	Size	Qty
900	BP1648N-900	Hold Down Assembly		1
	BP2248N-900	Hold Down Assembly		1
902	BP1648N-902	Base Assembly		1
	BP2248N-902	Base Assembly		1
903	BP1648N-903	Apron Assembly		1
	BP2248N-903	Apron Assembly		1
40	BP1648N-40	Hex Nut	M16	4
41	TS-155011	Flat Washer	M20	2
42	BP1648N-42	Clamp Handle R.H.		1
43	BP1648N-43	Clamp Handle L.H.		1
45	BP1648N-45	Handgrip		2
47	BP1648N-47	Yoke Assembly R.H.		1
48	BP1648N-48	Yoke Assembly L.H.		1
49	BP1648N-49	Retainer Ring	12	2
50	BP1648N-50	Bushing		2
51	BP1648N-51	Hex Cap Screw	M12x30	2
52	TS-2276081	Set Screw	M6x8	2
53	BP1648N-53	Hinge Pin		2
54	BP1648N-54	Hex Nut	M16	4
55	BP1648N-55	Swivel Pin		2
56	BP1648N-56	Washer	M12	2
57	BP1648N-57	Hex Socket Cap Screw	M8x30	16
58	BP1648N-58	Finger	4"	5
	BP2248N-58	Finger	4"	5
59	BP1648N-59	Finger	3"	6
	BP2248N-59	Finger	3"	6
60	BP1648N-60	Finger	2"	5
	BP2248N-60	Finger	2"	5
62	BP1648N-62	Clamp	3"	11
63	BP1648N-63	Clamp	2"	5
64	BP1648N-64	Hex Cap Screw	M8x50	4
67	BP1648N-67	C-Clip	22	2
68	BP1648N-68	Counter Weight		1
69	BP1648N-69	Stop Rod		1
70	BP1648N-70	Pipe		2
71	BP1648N-71	Flat Head Screw	M8x16	8
72	BP1648N-72	Blade		1
73	BP1648N-73	Angle Support		1
74	TS-1504041	Socket Head Cap Screw	M8x20	5
75	BP1648N-75	Step Bracket L & R		2
76	BP1648N-76	Socket Head Cap Screw	M8x30	1
77	TS-1490011	Hex Head Cap Screw	M8x10	2
78	TS-1490011	Socket Set Screw	M6x12	1
79	5519949	Cotter Pin	125 x .75	1
80	BP1648N-80	Rod		1
81	BP1648N-81	Stop		1
82	TS-155010	Flat Washer	M16	2
	BP1648N-ID	ID Label (not shown)		1
	BP2248N-ID	ID Label (not shown)		1
	BP1648N-W	Warning Label (not shown)		1
	BP1648N-J	JET Label (not shown)		1
83	TS-0571082	Hex Nut Jam	M8	2

Breakdown for BP-1648H & BP-2248H Box & Pan Brake

