



\* FURNISHED AS A UNIT ONLY

# REPLACEMENT PARTS

**IMPORTANT:** To avoid possible errors, be sure to include the serial number of the machine when ordering parts for repair or replacement.

Number	Name of Part	No. Req.	Price Each
<b>BED</b>			
HL-600	Cast iron lathe bed .....	1	\$8.10
<b>HEADSTOCK PARTS</b>			
DDL-104-S	Bearing cap with felt and retaining washer .....	2	.35
DDL-105	Bearing cap screw (#10-32 x 1/8" Fillister Hd.) .....	12	.10
DDL-110	.003" shim washer .....	2	.10
DDL-111	.008" shim washer .....	2	.10
DDL-112	.010" shim washer .....	4	.10
*DDL-119	Headstock spindle .....	1	2.75
DDL-120	Spindle nut .....	1	.25
DDL-121	Four step lathe pulley .....	1	1.65
DDL-122	Index pin .....	1	.15
DDL-123	Spring for index pin .....	2	.10
DDL-206	Steel center point .....	1	.10
DDL-291	Headstock body for 11" C.I. bed lathe .....	1	3.25
DDL-291-R	Complete headstock .....	1	13.25
CBL-431	Name plate .....	1	.10
DSS-79	1/8 x 1/4 x 1/8 fiber washer .....	1	.10
07098-S	Timken Bearing, complete .....	2	1.40
SP-28	1/4" steel ball .....	2	.10
SP-201	1/8-18 x 1/8 flat pt. Allen set screw .....	2	.10
SP-253	1/4-28 x 1/4 Allen set screw .....	1	.10
SP-514	1/4-20 x 3/8 rd. hd. mach. screw .....	1	.10
SP-648	3/8-16 x 1 1/4 hex. hd. cap. screw .....	4	.10
SP-1704	3/8 lockwasher .....	4	.10
SP-2253	#0 x 1/8 Parker Kalon .....	2	.10
SP-2475	#302 style shoulder type oiler .....	1	.10
#933	Spur center with No. 2 taper shank ..	1	1.25
<b>TAILSTOCK PARTS</b>			
DDL-150	Special clamp plate washer .....	3	.10
DDL-154	Tailstock eccentric shoulder screw ..	1	.10
DDL-155	Tailstock quill .....	1	1.25
DDL-156	Quill lock sleeve .....	1	.10
DDL-158	Quill spindle .....	1	.15
DDL-159	Quill spindle nut, L.H. .....	1	.10
DDL-160	Tailstock ball crank handle .....	1	.75
DDL-161	Fiber washer for quill stud .....	1	.10
DDL-206	Steel center point .....	1	.10
DDL-253	1/4-28 x 1/8 spec. Allen set screw .....	1	.10
DDL-276	Tailstock body .....	1	1.85
DDL-276-R	Complete tailstock assembly .....	1	8.25
DDL-277-S	Tailstock bearing eccentric with ball pin .....	1	.50
DDL-278	Clamp U-bolt .....	1	.10
DDL-293	Sub base for set over tool stock .....	1	1.30
DDL-294	Tailstock clamp plate .....	1	.35
DSS-65	Knurled thumb screw .....	1	.10
DP-11	Ball end lever .....	1	.25
DP-19	Quill pointer .....	1	.10

Number	Name of Part	No. Req.	Price Each
SP-201	1/8-18 x 1/8 flat pt. Allen set screw .....	1	\$.10
SP-512	1/8-18 x 1/2 rd. hd. mach. screw .....	1	.10
SP-703	1/4-20 x 1 3/4 Fillister head cap screw ..	2	.10
SP-1002	1/8-14 hex. nut .....	1	.10
SP-1206	1/8-24 hex. nut .....	2	.10
#934	Cup center with No. 2 shank .....	1	1.25
<b>TOOL SUPPORT PARTS</b>			
DDL-171	Tool support base (3 1/8 high) without clamp .....	1	.75
DDL-173	Acorn nut .....	1	.10
DDL-174	Steel washer 1" x 29/64 x 1/8 .....	2	.10
DDL-176	Coil spring .....	1	.10
J-9-S	Lock bolt with ball pin .....	1	.20
HL-614	Clamp plate for tool support and steady rest .....	1	.15
SP-838	1/8 x 2 1/4 carriage bolt .....	1	.10
#690	Four inch tool rest .....	1	.75
#692	Twelve inch tool rest .....	1	1.10
<b>STEADYREST PARTS</b>			
DDL-173	Acorn nut .....	1	.10
DDL-174	Steel washer 1" x 29/64 x 1/8 .....	2	.10
DDL-176	Coil spring .....	1	.10
DDL-202	Guide bar for steady rest .....	3	.40
DDL-292	Main body for steady rest .....	1	1.75
HL-614	Clamp plate for tool support and steady rest .....	1	.15
SBS-47	Wrench .....	1	.10
SD-18	1/4-20 special nut .....	3	.10
SP-826	1/4 x 1 1/2 carriage bolt .....	3	.10
SP-838	1/8 x 2 1/4 carriage bolt .....	1	.10
#948-A	Steady rest for 11" cast iron bed lathe ..	1	4.65
<b>EMERY-WHEEL ARBOR PARTS</b>			
DDL-198	Cupped steel washer (1/2" hole) .....	1	.15
DDL-280	Emery wheel arbor R.H. .....	1	.90
DDL-281	Emery wheel arbor L.H. .....	1	.90
DDL-282	Hex. nut L.H. for emery wheel arbor ..	1	.10
L-31	1/2"-13 hex. nut .....	1	.10
#144	R.H. threaded emery wheel .....	1	1.35
#145	L.H. threaded emery wheel .....	1	1.35
<b>MISCELLANEOUS PARTS AND ACCESSORIES</b>			
SP-1	1/4" plain Allen wrench .....	1	.10
SP-2	3/8" plain Allen wrench .....	1	.10
#935	Taper shank adapter with #2 Morse taper shank .....	1	1.25
#936	Three inch face plate .....	1	1.00
#937	Six inch face plate .....	1	2.25
#940	Screw center .....	1	1.35
#942	Wrench for tool support base .....	1	.25
#949	Arbor wrench .....	1	.65
#951	8 1/2" sanding disc with threaded hub ..	1	2.25

\*NOTE: The final machining of the No. 2 Morse taper hole in the spindle of the headstock of this lathe is done after installation of the spindle. This is the only method of assuring perfect alignment. If replacement of the spindle of your lathe should ever be necessary, send the entire headstock to us

prepaid and insured for \$13.25. Charges will be \$2.75 for the new spindle plus \$1.00 labor charge.

Be sure to mail a separate letter giving correct name and address and telling what is to be done, any time parts are returned to the factory.

NOTE: Prices in this list apply only to parts ordered for repair and replacement. They cannot be used for computing allowance values when a machine is ordered "less" certain parts. Ask for quotations on such special machines.

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