

1 TORQUE 20-25 IN-LBS

24 SCREW  
ON HAND  
TIGHT

SEE SECTION A-A



25 INSTALL WIRE TIE  
TO WIRE HARNESS ASSY  
FROM PANNEL ASSY AFTER  
WIRE HARNESS IS INSERTED  
THROUGH END COVER

20 LUBE WITH LIGHT OIL  
OR SOAP PRIOR TO  
INSTALLATION

21 LUBE WITH LIGHT OIL  
OR SOAP PRIOR TO  
INSTALLATION

22 LUBE WITH LIGHT OIL  
OR SOAP PRIOR TO  
INSTALLATION

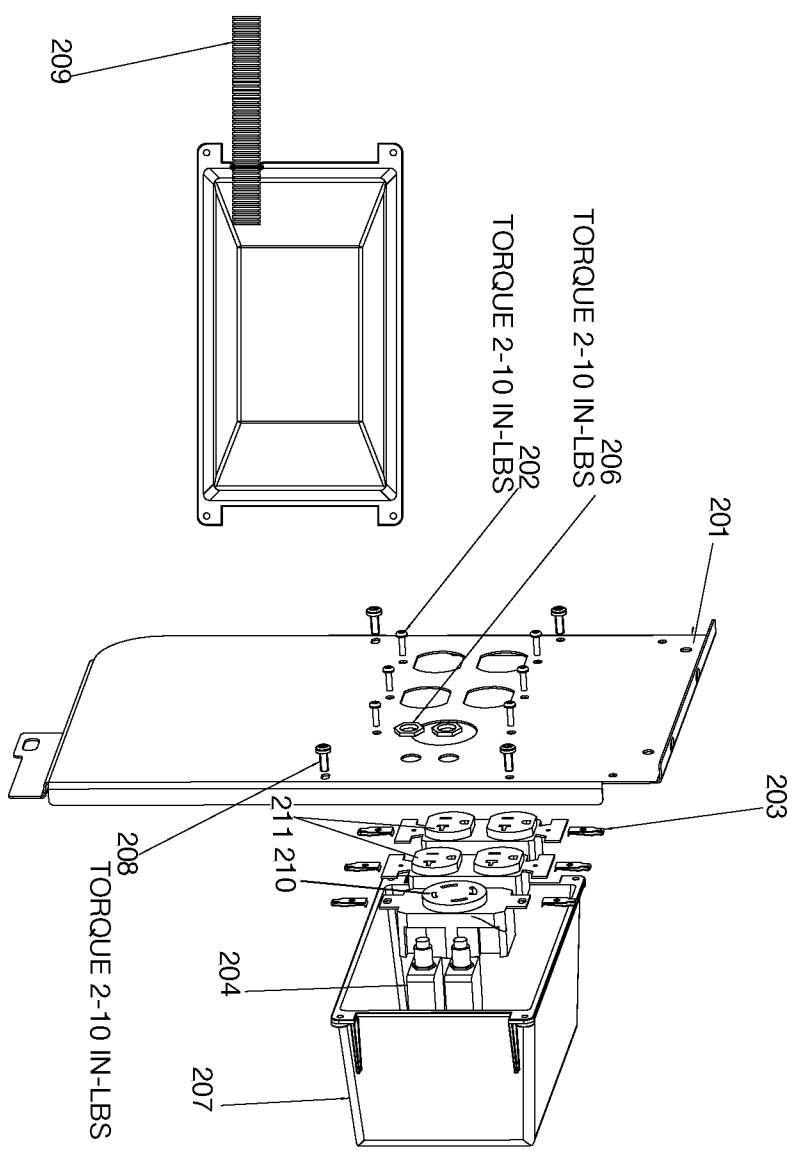
SEE SECTION A-A

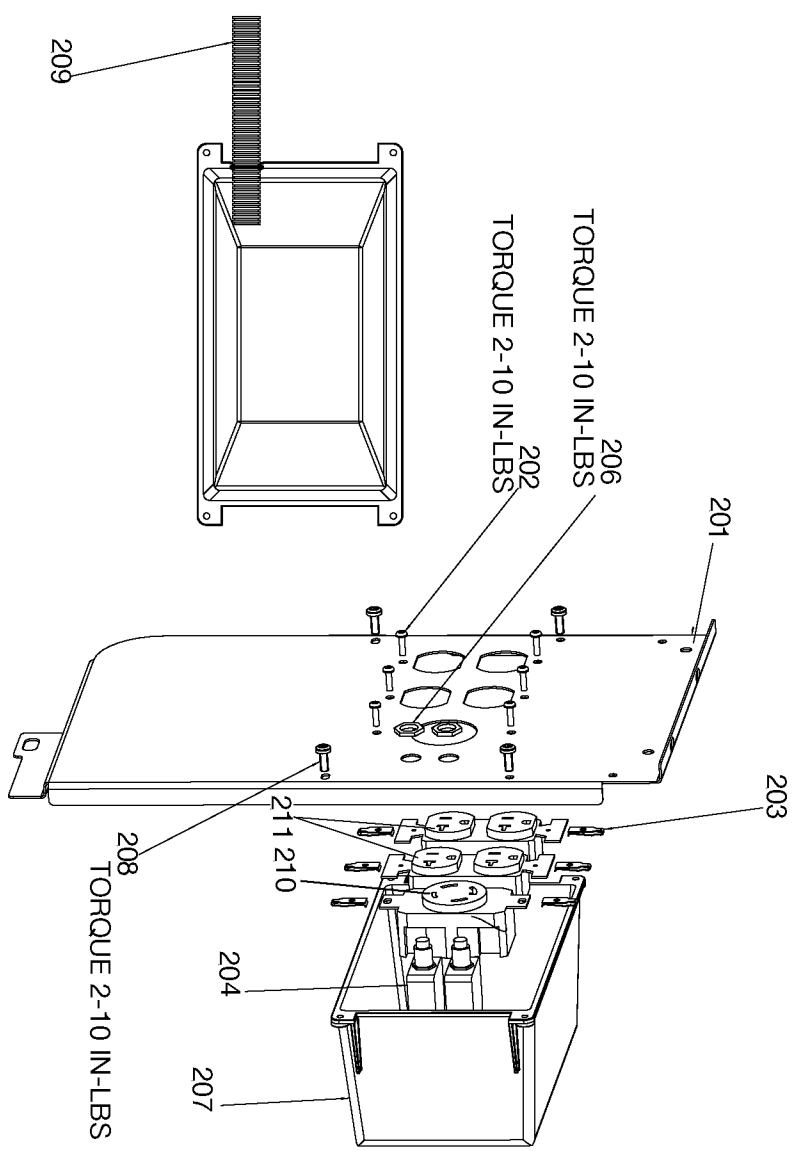
8 TORQUE  
45-55 IN-LBS

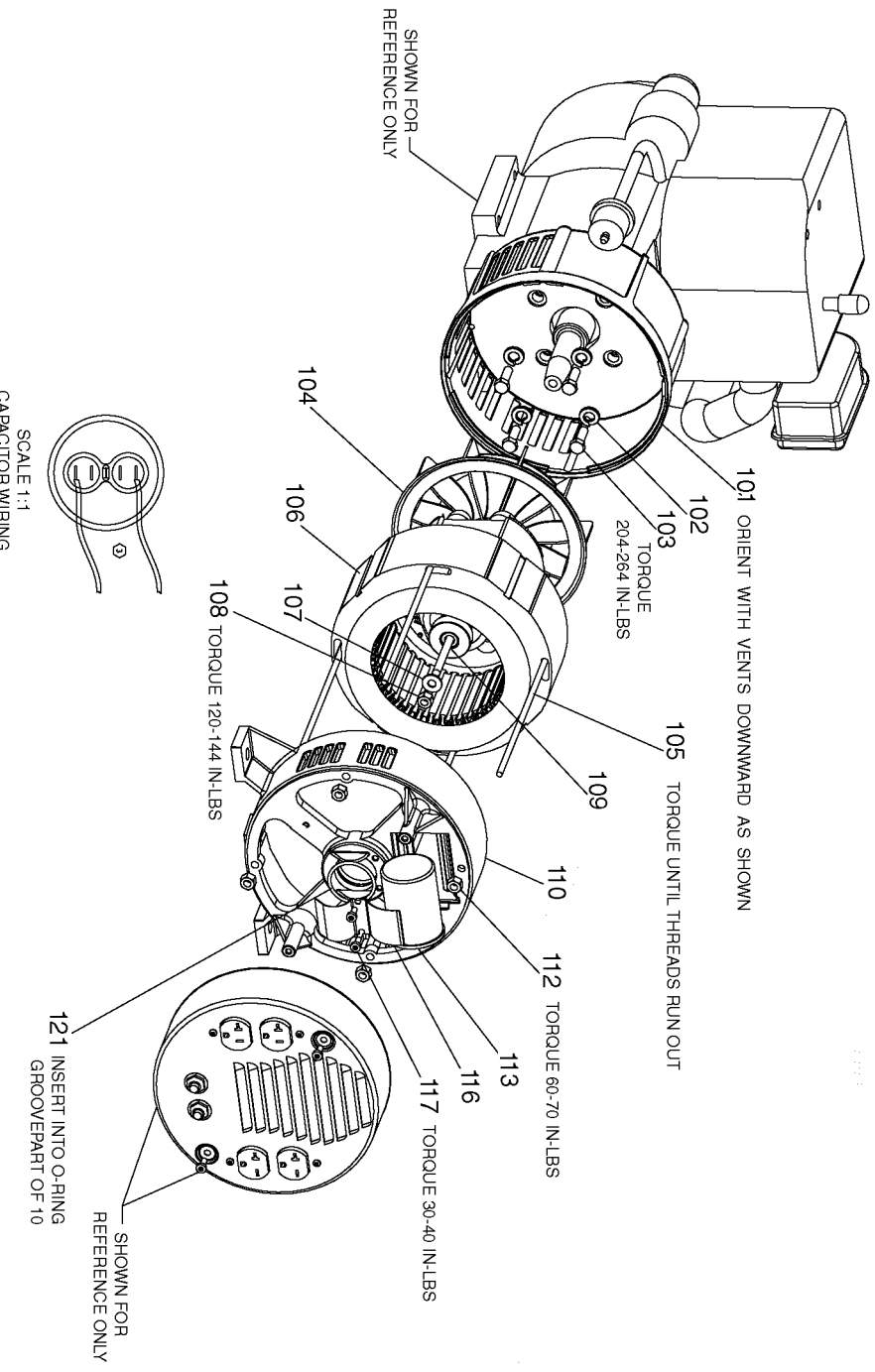
16 TORQUE  
96-120 IN-LBS

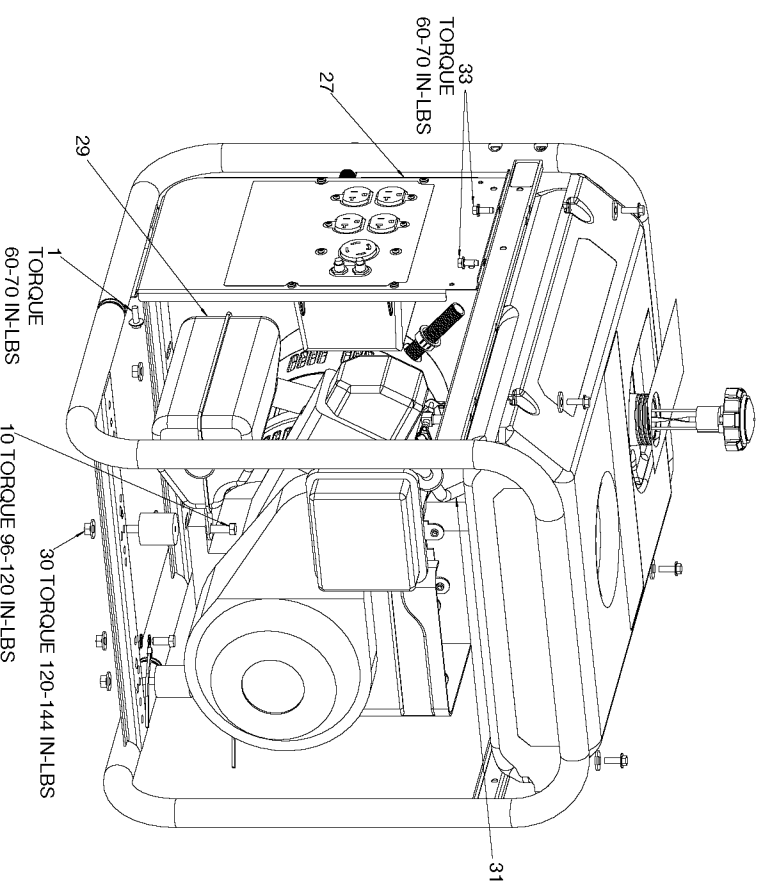
10 TORQUE  
96-120  
IN-LBS

39 TORQUE  
170-190  
IN-LBS









## Parts List for BSI550-W Type 1

Item Number	Part Number	Description	Qty Required
1	91895680	SCREW .250-20X.750 H	10
2	SSN-632	WASHER .875 OD .375	10
4	000000-00	No Longer Available	1
6	Z-GS-0795	TANK FUEL 7G SS	1
7	000000-00	No Longer Available	1
8	000000-00	No Longer Available	1
9	GS-0118	STRAP GROUND	1
10	N002562	SCREW	10
11	GS-0433	ISOLATOR	4
12	N017772	LOCK WASHER	10
13	SS-12-CD	SCREW .313-18X.750 H	1
14	GS-0117	LUG GROUND	1
15	GS-0033	ISOLATOR VIBRATION 1	4
16	D22311	SCREW .313-18X.875 U	10
18	SSF-553-1	SCREW #10-24X.563 TH	10
19	GS-0077	COVER END BLANK	1
20	GS-0437	DRAIN COCK	1
21	GS-0227	CLAMP FUEL .50	1
22	N103455	GROMMET	1
24	GS-0863	CAP FUEL W/GAUGE	1
25	GS-0199	BUSHING SNAP 1 OD	1
27	000000-00	No Longer Available	1
29	Z-D23686	KIT MUFFLER REPLACEM	1
30	SSF-8150	NUT .312-18 UNC HEX	10
31	Z-A14582	HOSE FUEL	1
33	SSF-621	SCREW .250-14X.625 F	10
38	D24363	GASKET MANIFOLD B&S	1

## Parts List for BSI550-W Type 1

Item Number	Part Number	Description	Qty Required
39	D24362	SCREW .312-18 TORX S	10
101	000000-00	No Longer Available	1
102	SSN-619	WASHER .375 SPRING L	10
103	SSF-577	SCREW .375-16X1.00 H	10
104	000000-00	No Longer Available	1
104	D27092	KIT SERVICE FOCUS MO	1
105	GS-0110	BOLT STATOR THRU 130	1
106	000000-00	No Longer Available	1
106	D27092	KIT SERVICE FOCUS MO	1
107	SS-6506-CD	WASHER FLAT	10
108	SSF-576	NUT .313-24 HEX W/KE	1
109	000000-00	No Longer Available	1
110	Z-GS-0861	KIT ORING BEARING SU	1
112	SSF-575	NUT .250-20 HEX W/KE	10
113	GS-0748	CAPACITOR 40UF 370V	1
116	GS-0595	BRACKET CAPACITOR 2.	1
117	SSF-553-1	SCREW #10-24X.563 TH	10
121	GS-0862	O-RING ROTOR BEARING	1
202	SSF-583	SCREW #6-32X.500 PAN	10
203	SSF-584	NUT #6-32 SPEED SELF	10
204	Z-D20573	BREAKER CIRCUIT 125/	1
206	SSF-595	NUT .438-28 UNEF HEX	10
207	D25706	COVER PANEL MINI W/C	1
208	SSF-3156	SCREW #10-9X.500 THD	10
209	GS-0605	PANEL WIRE HARNESS G	1
210	GS-0455	RECEPTACLE 4 PRONG 3	1
211	GS-0019	RECEPTACLE 120V 20A	1

## Parts List for BSI550-W Type 1

Item Number	Part Number	Description	Qty Required
856	D26843	KIT GENERATOR FHWK	1