























Parts Breakdown

DCS540

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	908-005-205	SCREW M5X20, DCS6000I21	4
2	001-142-012	CRAMP, DCS431	1
3	965-401-011	RUBBER BUSH, DCS340	1
5	965-525-042	GASKET, DCS540	1
6	033-130-010	CYLINDER/PISTON CPL.,DCS540	1
7	033-132-010	PISTON ASS'Y, DCS540	1
8	033-132-020	PISTON RING, DCS540	1
9	001-132-010	PISTON PIN, DCS520	1
10	020-132-050	SPRING RING, DCS431	2
11	962-900-050	RADIAL RING, DCS431	1
12	020-111-631	CRANKCASE (MAG.), DCS540	1
13	936-430-160	SPIRAL PIN 3X16, DCS340	2
14	965-525-002	GASKET, DCS540	1
15	960-102-129	BALL BEARING, DCS431	1
16	939-620-371	KEY , DCS431	1
17	027-120-010	CRANKSHAFT, DCS431	1
18	962-211-030	NEEDLE CAGE, DCS431	1
19	027-213-520	HEX SCREW 5X20, DCS431	1
20	020-111-660	CRANKCASE CPL..(CL.),DCS540	1
21	027-213-320	LEAF SPRING, DCS431	1
22	934-950-160	CLAMPING SLEEVE, DCS540	1
23	960-102-159	BALL BEARING, DCS6800I	1
24	027-213-270	SPRING, DCS520I	1
25	027-213-510	RING, DCS520I	1
26	027-213-500	SHOULDER NUT, DCS431	1
27	962-900-052	RADIAL RING, DCS431	1
28	010-114-031	OIL TANK PLUG, DCS431	1
29	963-100-050	GASKET, DCS431	1
30	020-173-061	SNOW FILTER, DCS431, T1	1
31	908-605-145	F.H. SCREW M5X14, DCS9000	1
32	020-173-610	PREFILTER COVER, DCS431	1
33	020-173-011	PREFILTER, DCS431	1
34	908-105-204	C.SCREW M5X20, DCS431	1
35	965-401-011	RUBBER BUSH, DCS340	1
36	908-005-305	TORX SCREW 5X30, DCS340	6
37	923-305-000	SQUARE NUT M5, DCS430	1
38	020-111-070	CRAMP,DCS520I	1
39	980-113-841	LABEL, DCS430	1
40	957-605-112	SHORT C.SWITCH ASSY, DCS431	1
41	020-250-020	SPIKE BAR-OUTSIDE,DCS431	1
42	908-005-095	SCREW M5X9, DCS5200I	2
43	389-213-080	STRAINING SCREW, DCS340	1
44	001-213-020	NUT WITH PIVOT, DCS431	1
45	905-808-305	GUDGEON 8X30, DCS431	1
46	020-111-172	GUIDE PLATE,DCS431	1
47	915-135-100	SCREW 3.5X9.5, DCS431	1
48	010-245-010	VENT VALVE, DCS431	1
49	908-005-125	F.H. SCREW M5X12, DCS431	1
50	020-111-082	CHAIN CATCH,DCS431	1
51	001-111-011	SCREW M12X1, DCS431	3
54	957-310-027	HANDLE ASSY, DCS431	1
55	965-403-490	RUBBER BUFFER, DCS341	1
56	021-114-051	FIXING BUSH, DCS431	1
57	908-005-305	TORX SCREW 5X30, DCS340	1
58	913-455-164	SELF-CUTTING SCREW,DCS520I	2
59	020-310-600	COVER,FILTER, DCS431	1
60	913-455-164	SELF-CUTTING SCREW,DCS520I	2
61	020-114-640	TANK ASSY,DCS431	1
62	965-451-901	FUEL TANK PLUG AY, DCS540	1
63	963-232-045	PACKING RING 32X4.5, DCS431	1
64	963-601-120	SUCTION HEAD FUEL, DCS6000I21	1
65	963-601-240	FELT, DCS340	1
66	020-117-301	CATCH LEVER, DCS5200I	2
67	957-114-010	VENT VALVE ASS'Y, DCS6000I21	1



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DCS540

68	020-117-160	BEND SPRING, DCS431	1
69	020-117-301	CATCH LEVER, DCS5200I	1
70	020-117-290	LEVER & LINKAGE,DCS431	1
71	020-117-273	SPRING, DCS431	1
72	965-404-520	GASKET, DCS431	1
73	965-404-460	FUEL LINE, DCS520	1
74	935-932-320	CYLINDRICAL PIN, DCS431	3
75	913-447-134	TAPPING SCREW , DCS431	3
76	965-403-280	RUBBER BUFFER, DCS431	3
77	908-005-165	HEAD SCREW M5X16, DCS340	4
78	026-160-640	STARTER ASS'Y, DCS431	1
79	965-402-262	STARTER GRIP, DCS6800I	1
80	020-112-630	FAN HOUSING CPL.,DCS520	1
82	020-163-031	REWIND SPRING CPL, DCS9000	1
83	915-135-100	SCREW 3.5X9.5, DCS431	3
84	985-000-155	STARTER ROPE 100 METER,DCS431	1
85	027-162-070	CABLE DRUM, DCS5200I	1
86	924-108-400	DISC (WASHER), DCS431	1
87	929-108-080	SNAP RING 8X.8, DCS431	1
88	020-112-010	AIR DUCT, DCS431	1
89	920-308-024	HEX NUT M8X1, DCS340	1
90	928-308-001	SPRING WASHER , DCS340	1
91	957-604-260	PLUG CAP ASSY, DCS431	1
92	965-604-180	SPRING, DCS431	1
93	965-603-021	SPARK PLUG,WSR5F DPC6200	1
94	970-502-050	INSULATING HOSE,DCS431 3.94	1
95	970-502-110	INSULATING HOSE (43 MM), DCS340	1
96	908-605-205	F.H. SCREW M5X20, DCS9000	2
97	027-140-000	IGNITION ASSY, DCS431	1
98	027-141-020	FLYWHEEL ASSY., DCS431	1
99	108-166-051	S.RATCHET ASSY., DCS6401	1
100	122-166-020	SPRING, DCS5200I .	2
101	020-143-030	IGNITION COIL, DCS431	1
102	001-147-000	SHORT-CIRCUIT CABLE, DCS5200I	1
103	970-310-200	IGNITION CABLE(150 MM), DCS340	1
104	027-213-452	HAND GUARD, DCS431	1
105	905-005-184	SELF CUTTING SCREW M5.5X18,DCS431	1
106	027-213-221	DISENGAGING LEVER,DCS431	1
107	027-213-462	HAND GUARD, DCS431	1
108	980-114-237	LABEL (SAFETY), DCS430	1
109	027-213-430	BUSHING SET, DCS431	1
110	027-213-150	RUBBER BUSH, DCS431	1
111	027-213-161	BUSH, DCS520I	1
112	908-005-205	SCREW M5X20, DCS6000I21	1
113	923-208-004	HEX NUT, DCS341	2
114	027-213-651	CHAIN BRAKE ASS'Y, DCS540	1
115	027-213-130	SHAFT FOR LEVER, DCS431	1
116	027-213-140	SHAFT FOR LEVER, DCS520I	1
117	980114737	N/A	1
118	027-213-280	PROTECTION COVER, DCS520	1
119	027-213-350	BRAKE BAND HOLDER, DCS540	1
120	913-205-125	TAPPING SCREW M5X12,DCS5200I	1
121	027-213-050	SPRING W/LEVER,DCS431	1
122	924-500-049	WASHER 5.2 X 12 X 1,DCS430	1
123	913-205-125	TAPPING SCREW M5X12,DCS5200I	1
124	027-213-111	COVER PLATE, DCS431	1
125	913-205-125	TAPPING SCREW M5X12,DCS5200I	1
126	927-304-000	SAFETY WASHER , DCS431	1
127	027-111-041	GUIDE PLATE, DCS540	1
128	915-135-100	SCREW 3.5X9.5, DCS431	1
129	927-304-000	SAFETY WASHER , DCS431	1
130	913-205-125	TAPPING SCREW M5X12,DCS5200I	1
131	027-213-120	SPRING, DCS431	1
132	027-213-560	RUBBER PLATE, DCS5200I	1
133	020-245-020	PRESSURE LINE, DCS430	1
134	020-245-020	PRESSURE LINE, DCS430	1
135	027-245-160	OIL PUMP CPL. DCS431	1



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136	030-245-070	REPAIR KIT, DCS6000I21	1
137	027-245-010	PUMP DRIVE, DCS431	1
138	030-245-070	REPAIR KIT, DCS6000I21	1
139	908-005-125	F.H. SCREW M5X12, DCS431	2
140	930-916-160	SPRING RING, DCS431	1
141	001-245-320	STOP RING, DCS431	1
142	027-245-020	STOP DISC,109 DCS520	1
143	962-210-025	NEEDLE CAGE, DCS431	1
144	020-224-070	RIM SPROCKET .325,DCS431	1
145	027-223-020	CLUTCH DRUM, DCS520	1
146	957-180-030	CLUTCH ASS'Y, DCS520	1
147	024-184-021	TENSION SPRING, DCS9000	3
148	001-182-060	GUIDE DISC, DCS520	1
153	020-174-202	MUFFLER ASSY, DCS520	1
154	020-174-110	SCREEN, DCS431	1
155	020-174-121	DEFLECTOR PLATE, DCS431	1
156	915-042-130	SCREW, DCS520I	1
160	020-118-121	FILTER COVER,DCS431	1
161	001-118-062	NUT M5,DCS340	2
162	908-605-145	F.H. SCREW M5X14, DCS9000	2
163	020-173-202	AIR FILTER ASSY, DCS540	1
164	908-005-165	HEAD SCREW M5X16, DCS340	3
165	027-118-154	HOOD, DCS5200I	1
166	965-404-780	GASKET, DCS431	1
167	908-005-095	SCREW M5X9, DCS5200I	1
168	965-525-032	GASKET, DCS5200I	1
169	027-118-040	BOTTOM, DCS540	1
170	965-404-230	PLUG, DCS431	1
171	965-401-024	RUBBER BUSH, DCS5200I	1
172	965-404-410	RUBBER BUSH, DCS431	1
173	965-404-341	GASKET, DCS520I	1
174	020-131-041	INTERMED. FLANGE, DCS431	1
175	965-524-022	GASKET, DCS431	1
176	027-151-020	CARBURETOR, DCS431	1
177	027-150-830	CHOKE LEVER, DCS431	1
178	020-118-030	GUIDE PIECE, DCS431	1
179	908-205-658	TORX BOLT 5X65, DCS431	2
180	924-105-300	WASHER 5.3, DCS431	2
181	020-171-100	CONNECTING MUFF,DCS431	1
182	020-117-281	THROTTLE LINKAGE ASSY. DCS431	1
187	027-151-020	CARBURETOR, DCS431	1
188	001-151-240	IDLE SCREW, DCS520I	1
189	021-151-230	PRESSURE SPRING, DCS340	1
190	118-151-190	SCREW, DCS340	1
191	001-151-165	PUMP COVER 21-495, DCS431	1
192	021-151-540	GASKET SET, DCS340	1
193	021-151-150	PUMP DIAPHRAGM 95-89, DCS431	1
194	021-151-180	SCREEN, DCS340	1
195	118-151-060	SCREW, DCS340	1
196	021-151-320	THROTTLE SHUTTER, DCS431	1
197	001-151-580	SLEEVE, DCS431	1
198	001-151-590	LEVER	1
199	118-151-060	SCREW, DCS340	1
200	001-151-600	CHOKE SHAFT, DCS431	1
201	118-151-020	SCREW, DCS340	4
202	021-151-120	DIAPHRAGM COVER, DCS340	1
203	021-151-540	GASKET SET, DCS340	1
204	957-150-040	CTRL.PARTS(CARB.),DCS340	1
205	144-150-030	COVER DISC, DCS431	1
206	001-151-260	CHOKE SHUTTER,DCS340	1
207	118-151-060	SCREW, DCS340	1
208	118-151-170	FRICTION BALL, DPC7331	1
209	118-151-160	FRICTION SPRING,DPC7331	1
210	021-151-530	SPRING, DCS340	1
211	001-151-310	SPRING, DCS340	1
212	021-151-480	SPRING, DCS340	1
213	001-151-301	THROTTLE SHAFT, DCS431	1



Parts Breakdown

DCS540

216	528086672	18 .325 SAW CHAIN, DCS520I-18A	1
216	528099672	SAW CHAIN 20, DCS9000	1
219	411-406-700	SPROCKET TIP	1
219	415038720	N/A	1
220	443053651	N/A	1
220	445045631	18 GUIDE BAR .325 DCS460	1
223	952020650	CHAIN PROTECT COVER, DCS510	1
223	952100643	18 CHAIN COVER, DCS510-18	1
223	952100653	CHAIN PROTECTION,20-24,50-60CM DCS	1