





## Parts Breakdown

HR2470F

*Products with multiple versions are listed in subsiding order with the newest version on top not indented*

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	286263-4	CAP 35, HR2450F	1
2	233940-9	RING SPRING 19, HR2450F	1
3	417629-9	CHUCK COVER,HR2450F	1
4	257241-1	RING 21, HR2450F	1
5	345187-4	GUIDE WASHER, HR2450F	1
6	233916-6	CONICAL COMP. SPRING 21-29, HR2450F	1
7	921923-8	HEX. BOLT M8 X 120, HP2050F	1
8	345280-4	HEX. WASHER, HP2050F	1
9	417630-4	GRIP BASE, HP2070F	1
10	158057-6	GRIP 36 CPL., HR2470F	1
13	162245-9	CHANGE LEVER, HR2470F	1
14	233459-8	COMPRESSION SPRING 3, HR1830F	1
15	419192-8	LOCK BUTTON, HR1830F	1
16	213278-8	O RING 17,HR2450F	1
17	158216-2	GEAR HOUSING CPL., HR2470F	1
18	266351-3	TAPPING SCREW 4X35, 9557PB	4
19	153290-5	NEEDLE BEARING CPL., HR2450F	1
20	233929-7	RING SPRING 29, BHR240	1
21	267791-8	WASHER 32, BHR240	1
22	233401-9	COMP. SPRING 32, BHR240	1
23	227109-5	SPUR GEAR 51, BHR240	1
24	216022-2	STEEL BALL 7.0, HR2400	1
25	158217-0	N/A	1
25	158574-6	TOOL HOLDER CPL., HR2470F	1
26	267229-3	FLAT WASHER 28, BHR240	1
27	331769-8	SLEEVE 9, HR2470F	1
28	324669-9	IMPACT BOLT, BHR240	1
29	324402-9	RING 10, BHR240	1
30	421955-0	CUSHION RING 13, BHR240	1
31	324216-6	O RING CASE, HR2455	1
32	213073-6	O RING 9,HR2455	1
33	233917-4	RING SPRING 28, HR2450F	1
34	324733-6	STRIKER, HR2470F	1
35	213227-5	O RING 16M, HR2455	1
36	318132-2	PISTON CYLINDER, HR2470F	1
37	267104-3	FLAT WASHER 12, HR2400	1
38	324215-8	PISTON JOINT, HR2450F	1
39	267104-3	FLAT WASHER 12, HR2400	1
40	213727-5	O-RING 63, BHR240	1
41	211012-0	BALL BEARING 606ZZ, HR2410	1
42	961003-8	RETAINING RING S-7, 9015B	1
43	233343-7	COMP. SPRING 7, HR2450F	1
44	331768-0	CLUTCH CAM, BHR202Z	1
45	324668-1	CAM SHAFT, BHR240	1
46	219014-0	SWASH BEARING 10, HR2455	1
47	226656-3	HELICAL GEAR 26, HR2470F	1
48	266273-7	H.S.H. BOLT M4X12, HR2450F	2
49	345179-3	BEARING RETAINER, HR2450F	1
50	267234-0	FLAT WASHER 8, HM1304B	1
51	211032-4	B. BEARING 608ZZ, N1900B	1
52	324212-4	RING 8, HR2450F	1
53	961011-9	STOP RING E-4, 4301BV	1
54	233342-9	COMP. SPRING 6, HR2450F	1
55	345363-0	CHANGE PLATE, HR2450F	1
56	158215-4	INNER HOUSING CPL., HR2470F	1
57	443126-9	FELT, HR2470F	1
58	213407-3	O RING 26, 4200H	1
59	213077-8	OIL SEAL 10, BHR241	1
60	210059-1	BALL BEARING 6000DDW, HR4040C	1
61	267213-8	FLAT WASHER 10, HR2431	1
62	240092-9	FAN 64, HR2470F	1
63	515286-8	ARMATURE ASS'Y 115V, HR2470F	1
64	681652-2	INSULATION WASHER, JR180DWB	1
64	681670-0	INSULATION WASHER, HR2470F	1



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HR2470F

65	210023-2	BALL BEARING 627DDW, 9910	1
66	267804-5	WAVE WASHER 15, HR2470F	1
67	266334-3	TAPPING SCREW 4X60, HR2470F	2
68	344871-8	RETAINER, GD0800C	2
69	419716-0	BAFFLE PLATE, HR2470F	1
70	626576-5	FIELD 115V, HR2470F	1
71	419718-6	MOTOR HOUSING, HR2470F	1
72	863533-4	NAME PLATE, HR2470F	1
73	194074-2	CARBON BRUSH CB325,9553NB	1
73	195001-2	CARBON BRUSH SET CB-325, 9553NB	1
74	638500-6	BRUSH HOLDER UNIT, HR2470F	1
75	650589-4	SWITCH, HR2470F	1
76	814961-6	S/N LABEL, HR2470F	1
77	682559-5	CORD GUARD 8, 6824	1
78	664895-1	CORD	1
79	687260-7	CORD CLAMP, GA5020	1
80	266324-6	TAPPING SCREW 4X22, HR2470F	1
81	631745-5	LIGHT CIRCUIT, HR2470F	1
82	419717-8	HANDLE COVER, HR2470F	1
83	266324-6	TAPPING SCREW 4X22, HR2470F	1
84	266324-6	TAPPING SCREW 4X22, HR2470F	2
85	961017-7	STOP RING E-3, 4304	2
86	417796-0	GUIDE BASE, HR2455	1
87	233344-5	COMP. SPRING 4, HR2450F	2
88	266374-1	TAPPING SCREW 4X25, GA7021	2
89	163430-7	LOCK PLATE CPL., HR2450F	1
90	227179-4	SPUR GEAR 10, HR2470F	1
91	941102-2	F. WASHER 5, HM1100C	1
92	819358-4	N/A	1
93	819364-9	N/A	1
94	122881-3	TOOL HOLDER ASS'Y, HR2475	1
1,001	324219-0	DEPTH GAUGE,HP2050F	1
1,002	824799-1	PLASTIC TOOL CSE, HR2470F	1
1,003	805452-8	LABEL, HR2470F	1