









Parts Breakdown

RBC251

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	621-10150-01	PIPE SHAFT COMPLETE, RBC252	1
1	621-10260-00	SHAFT PIPE CPL.RBC2510	1
1	625-10280-01	PIPE SHAFT COMPL., RBC251, T1	1
2	619-15004-00	SHAFT, RBC252-T2	1
2	619-15004-01	SHAFT, EM4250	1
2	620-15021-00	SHAFT, RBC252-T1	1
2	625-15063-01	SHAFT, RBC251, T1	1
3	619-30010-04	GEAR CASE ASSY, RBC221,251-T8	1
3	619-30010-05	GEAR CASE ASS'Y, RBC221	1
3	619-30010-06	GEAR CASE ASS'Y, RBC251	1
3	625-30110-02	GEAR CASE ASSEMBLY, RBC251,T1	1
3	625-30140-00	GEAR CASE ASSEMBLY, RBC251,T1	1
3	625-30140-02	GEAR CASE ASS'Y, RBC221-T3	1
3	625-30140-03	GEAR CASE ASS'Y, RBC221,T1	1
3	625-30140-04	GEAR CASE ASSEMBLY, RBC221-T4	1
3	625-30140-05	GEAR CASE ASS'Y,RBC221/251,T5	1
3	625-30140-06	GEAR CASE ASS'Y, RBC221/251, T6	1
3	625-30140-07	GEAR CASE ASS'Y, RBC221/251-T7	1
4	621-80030-00	CLAMP WASHER,RBC260	1
4	621-80030-01	CLAMP CPL. WASHER, EM4251	1
4	625-85045-00	CLAMP WASHER, RBC251,T1	1
4	625-85045-01	CLAMP WASHER, RBC251, T2	1
4	625-85045-02	CLAMP WASHER , RBC25A, T2	1
5	625-30110-21	NUT, RBC251, T1	1
5	625-85050-00	NUT, RBC221, RBC251	1
5	625-85050-01	NUT, EM4250	1
6	6218008000	PROTECTOR ASS'Y, RBC230	1
6	6218008001	PROTECTOR ASS'Y, RBC221	1
6	6218008002	N/A	1
6	6218008003	PROTECTOR ASS'Y, EM4251	1
7	625-40190-00	HANGER ASSY, RBC251	1
8	616-50160-01	CONTROL LEVER, RBC251,T1	1
8	616-50160-02	CONTROL LEVER, RBE250,RBC221-T1	1
8	616-50160-03	CONTROL LEVER ASS'Y, RBC256	1
9	616-55006-01	LEVER, RST250	1
10	616-55007-01	CONNECTOR, RST250	1
11	616-50090-01	SWITCH, RST250,T1	1
11	616-50090-02	SWITCH, RBE250,RBC221	1
12	015-00499-20	TAPPING SCREW, RST250	1
12	015-00499-20	TAPPING SCREW, RST250	2
13	015-00499-20	TAPPING SCREW, RST250	1
14	015-00499-10	TAPPING SCREW, RST250	1
14	015-00499-11	TAPPING SCREW, RST250	1
15	616-40050-01	HANDLE COMPLETE, RBC251-T2	1
15	616-40050-02	HANDLE COMPLETE, RBC251	1
16	616-45002-00	SPACER, RBC251	1
17	001-70064-50	BOLT M6X45, RST250	1
17	010-00698-20	BOLT W/WASHER, RST250	1
18	003-11060-00	WASHER, RBL500	1
19	002-37060-00	FLANGE NUT, RBL500	1
20	011-90594-90	SOCKET HEAD BOLT M5X14, RBC255	1
20	011-90599-00	S.H. BOLT M5X12, EM4250	1
21	011-90598-90	S.H. BOLT M5X25, EM4250	1
22	063-00399-00	CONTROL CABLE, RST250	1
23	523-10110-00	CRANKCASE CPL., RST250	1
23	523-10110-01	CRANK CASE ASS'Y, RBC256	1
24	523-15022-02	CRANKCASE GASKET, RST250	1
25	523-20110-06	CRANKSHAFT CPL., RST250-T2	1
25	523-20150-00	CRANKSHAFT CPL.,RST250-T1	1
25	525-20160-00	CRANK SHAFT COMPLETE,RBC251	1
26	523-25019-02	PISTON, RST250	1
27	524-25007-01	PISTON RING, RBC260	1
28	523-25026-00	PISTON PIN, RST250	1
29	056-50899-70	CLIP, BBX2500	1



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30	056-50899-70	CLIP, BBX2500	1
31	523-15023-02	CYLINDER GASKET, RST250,T1	1
31	523-15023-03	CYLINDER GASKET, RST250, T2	1
31	523-15023-04	CYLINDER GASKET, RBE250,RBC221	1
32	523-15018-02	CYLINDER, RST250,T1	1
32	523-15018-03	CYLINDER, RBE250-T1	1
32	523-15018-04	CYLINDER, RBC251	1
33	011-90597-30	S.H. BOLT M5X20, RBC221	2
34	523-35039-02	INSULATOR GASKET, RST250	1
35	523-35039-02	INSULATOR GASKET, RST250	1
36	523-35052-01	CARBURETOR INSULATOR, RBC251	1
37	010-50649-70	STUD, RBC251	1
37	523-25024-02	STUD, RBC251 (T1)	1
38	523-30380-01	INSULATOR ,RST250	1
39	523-35041-02	INSULATOR GASKET, RST250-T1	1
39	523-35041-03	INSULATOR GASKET, RST250	1
40	014-00595-00	P.H. SCREW M5X25, RST250	2
40	014-00595-20	SCREW M5X25, RBL250	2
41	616-55002-01	WIRE, RBC201	1
41	616-55012-00	WIRE, RST250	1
42	523-35043-02	MUFFLER GASKET, RST250	1
43	523-35053-01	MUFFLER INSULATOR, RBC251	1
44	523-30410-01	EXHAUST MUFFLER, RBC251	1
44	525-30330-01	EXHAUST MUFFLER, RBC256	1
45	003-10050-00	WASHER M5, EH760	2
46	011-90596-00	S.H. BOLT M5X45, RBE250	2
46	011-90596-50	S.H. BOLT, RBC230	2
46	011-90597-50	S.H. BOLT M5X45, RBC230-T1	2
47	523-70310-10	FLYWHEEL, RST250,T1	1
47	523-70310-11	FLYWHEEL, RBE250	1
47	525-70020-10	FLYWHEEL, RBC255	1
48	523-70310-22	COIL, RST250	1
48	523-70310-23	COIL, RBC255	1
48	523-70310-24	COIL, RBC256	1
49	004-33042-00	SCREW M4X20, RST250-T1	2
49	014-00499-20	SCREW M4X20, RST250	2
50	523-75032-02	GROMMET, RST250	1
51	065-40099-31	PLUG CAP SPRING,RBC221	1
51	065-40099-40	PLUG CAP SPRING, RBC230,T1	1
52	523-75033-01	PLUG CAP, RST250	1
53	065-01498-10	SPARK PLUG BM7A, RBC230	1
54	616-20050-02	CLUTCH , RBC251	1
55	625-20140-02	CLUTCH DRUM COMPL., RBC251	1
56	523-50290-01	ENGINE COVER COMPL., RBC251-T1	1
56	523-50290-02	ENGINE COVER CPL.,RBC251-T2	1
56	523-50290-03	ENGINE COVER CPL, RBC251,T3	1
56	523-50290-04	ENGINE COVER CPL., RBC251-T4	1
57	003-15120-00	OUTER SNAP RING, RBC260	1
58	014-00595-10	SCREW M5X20, RST250	3
58	014-00597-00	SCREW M5X20, RST250	3
59	523-50250-01	PULLEY, RBC251	1
60	523-55047-00	BOLT, RBC251	1
61	523-50270-01	STARTER COVER, RBC251,T2	1
61	523-50280-01	REWIND STARTER, RBC251-T1	1
62	168398-2	PRIMER PUMP, RST250	1
62	523-65043-00	PUMP, RST250	1
63	004-36051-80	SCREW ASSEMBLY, RBC230	4
63	014-00594-50	SCREW M5X18, RBC255	4
64	523-65041-01	FUEL TANK, RST250	1
65	525-60580-00	FUEL TANK CAP ASSEMBLY, RBL500	1
65	531-60020-03	FUEL TANK CAP, RBC230	1
65	531-60140-00	FUEL TANK CAP,RBL500	1
65	531-60150-00	FUEL TANK CAP,	1
66	523-60480-01	TUBE, RST250, T1	1
66	523-60480-02	TUBE, RST250, T2	1
66	523-60480-03	TUBE, RBC256	1
67	523-65039-00	FILTER, RBL500	1



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68	503-65003-00	PLATE RBC230	1
69	503-65002-00	PLATE, RBC230	1
70	521-65002-00	DAMPER, RBC230	2
71	625-15068-00	PIPE BRACKET 1, RBC251-T1	1
71	6251506801	N/A	1
71	625-15095-00	PIPE BRACKET 1, RBC251	1
71	625-15095-01	PIPE BRACKET (1), RBC251	1
72	625-15069-01	PIPE BRACKET 2, RBC251	1
72	625-15096-00	PIPE BRACKET 2, RBC251	1
73	625-15066-01	PIPE DAMPER 1,RBC251-T1	1
73	625-15066-02	PIPE DAMPER 1, RBC251-T2	1
73	625-15066-04	PIPE DAMPER 1, RPT250	1
74	625-15067-01	PIPE DAMPER 2, RBC251-T1	1
74	625-15067-03	PIPE DAMPER 2, RPT250	1
75	011-90599-50	S.H. BOLT M5X18, RBC230	2
76	523-55046-00	TAPPING SCREW M5X18, RST250	1
77	523-60570-00	CARBURETOR, RBC221	1
78	085-11499-60	TUBE 2.5X5X140, RST250,T2	1
78	523-65046-01	TUBE 3X5X140, RST250, T1	1
79	523-35055-03	AIR CLEANER CASE, RBC251	1
80	523-35047-00	AIR CLEANER ELEMENT, RST250	1
81	004-36056-50	SCREW M5X62, RBC251	2
81	014-00594-70	SCREW M5X62, BBX7600	2
82	523-30470-01	CLEANER PLATE, RBC221	1
82	523-35057-01	CLEANER PLATE, RBC251,T1	1
83	523-35042-00	CARBURETOR GASKET, RST250	1
84	523-35048-01	CHOKE LEVER, RST250	1
85	523-35050-02	CHOKE PLATE, RST250	1
86	003-11040-00	WASHER, RBC251	1
87	015-00499-80	TAPPING SCREW M4X8, RST250	1
88	004-36051-40	SCREW M5X14, RBC251	1
89	619-30030-00	CUTTER SHAFT SET, RBC201	1
89	619-30030-01	CUTTER SHAFT SET, RBC201	1
89	625-30130-00	GEAR SET, RBC251, T1	1
89	625-30130-01	GEAR SET, RBC221, RBC251,T3	1
89	625-30130-02	GEAR SET, RBC221,T4	1
89	625-30130-03	GEAR SET,RBC221/251-T5	1
90	003-15080-00	OUTER SNAP RING, RBC230	1
90	003-15090-00	OUTER SNAP RING, RBC251	1
91	621-25003-00	BALL BEARING 609ZZ, EM4250	1
92	003-14240-00	INNER SNAP RING, RBC230	1
93	625-30110-11	BOLT, RBC251	1
93	625-30110-12	OIL BOLT M6X9, RBC201	1
94	060-00699-90	BALL BEARING 626ZZ, EM4251	1
94	621-35009-00	BALL BEARING 626, RBC251-T1	1
95	060-01099-10	BALL BEARING DDU, EM4251	1
95	060-01099-30	BALL BEARING 6000DDU, RBE250	1
95	625-35037-00	BALL BEARING 608LLU,RBC251	1
96	003-14220-00	INNER SNAP RING, RBC251	1
96	003-14260-00	INNER SNAP RING, RBC230	1
97	619-85001-02	RECEIVE WASHER, RBC201	1
97	625-85044-00	RECEIVE WASHER, RBC221,T3	1
97	625-85044-01	RECEIVE WASHER, RBC251	1
98	523-60180-40	SWIVEL, RBC230	1
100	520-60080-30	P.H. SCREW, RBC221	2
102	531-60051-20	RING, RBC230	1
103	524-60010-10	O RING, RBC230	1
104	523-60570-10	JET, RBC221	1
104	525-60240-20	JET, EH450	1
105	524-60010-30	PUMP GASKET, RBC230	1
106	524-60010-40	PUMP DIAPHRAGM, BBX7600	1
107	501-60040-10	INLET SCREEN, RBC230	1
108	501-60041-30	GASKET, RBC221	1
109	531-60052-50	METERING DIAPHRAGM ASS'Y,RBC260	1
110	531-60050-30	PRIMER PUMP COVER, RBC221	1
111	521-60020-20	P.H. SCREW, RBC221	4
112	521-95000-00	HOLDER, RBC221	1



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113	523-50240-12	REEL, RBC221	1
114	523-50240-32	SPIRAL SPRING, RBC221	1
115	523-50240-22	STARTER ROPE, RBC221	1
116	521-50021-10	STARTER KNOB, RBC230	1
117	542-50030-10	SET SCREW, RBC221	1
118	044-01299-70	OIL SEAL, RBC221	1
119	044-01299-70	OIL SEAL, RBC221	1
120	003-71060-00	GASKET, RBC221	1
120	625-15014-00	GASKET, RBC201	1
126	056-10599-90	HOSE CLAMP, EM4251	1
129	523-35066-00	SPARK ARRESTER, RBC256	1
129	525-30330-10	SPARK ARRESTER, RBC2510	1
1,001	6207003002	BAND ASSY, EM4251	1
1,002	B-02674	NYLON CUT. HEAD, RBC221	1
1,002	B-02945	NYLON CUT. HEAD, RBC221	1
1,003	6119019000	TOOL KIT, RBC251	1
1,003	6119019001	TOOL KIT	1
1,004	0717049990	HEX. WRENCH, RBC2510	1
5,009	525-60670-00	STRAP, RBL500	1
5,009	625-50210-02	STRAP UNIT, RBC201	1