









## Parts Breakdown

RBC255

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	621-10150-01	PIPE SHAFT COMPLETE, RBC252	1
1	621-10260-00	SHAFT PIPE CPL.RBC2510	1
2	619-15004-00	SHAFT, RBC252-T2	1
2	619-15004-01	SHAFT, EM4250	1
2	620-15021-00	SHAFT, RBC252-T1	1
3	621-30170-00	GEAR CASE ASS'Y, RBC255	1
3	621-30170-01	GEAR CASE ASSEMBLY T1, RBC253	1
3	621-30170-02	GEAR CASE ASS'Y, RBC255	1
3	621-30170-03	GEAR CASE ASSEMBLY, EM4251	1
3	621-30170-04	GEAR CASE ASS'Y, EM4250	1
3	624-30060-02	GEAR CASE ASS'Y, EM4251	1
4	003-14240-00	INNER SNAP RING, RBC230	1
5	003-15080-00	OUTER SNAP RING, RBC230	1
5	619-30061-20	OUTER SNAP RING, EM4250	1
6	621-25003-00	BALL BEARING 609ZZ, EM4250	1
7	004-31050-60	PAN HEAD SCREW, RBC252	1
8	011-90594-90	SOCKET HEAD BOLT M5X14, RBC255	1
8	011-90599-00	S.H. BOLT M5X12, EM4250	1
9	011-90598-90	S.H. BOLT M5X25, EM4250	1
10	621-85002-00	GUARD, RBC230	1
11	060-00699-90	BALL BEARING 626ZZ, EM4251	1
12	621-30210-00	GEAR SET, RBC252	1
12	621-30210-01	CUTTER SHAFT SET, EM4250	1
12	624-30080-02	CUTTER SHAFT SET, EM4251	1
13	060-01099-10	BALL BEARING DDU, EM4251	1
13	060-01099-30	BALL BEARING 6000DDU, RBE250	1
14	003-14260-00	INNER SNAP RING, RBC230	1
15	621-85016-00	RECEIVE WASHER, RBE250,T1	1
15	621-85016-01	RECEIVE WASHER, EM4251	1
16	621-80030-00	CLAMP WASHER,RBC260	1
16	621-80030-01	CLAMP CPL. WASHER, EM4251	1
16	621-85017-00	CLAMP WASHER, RBE250,T1	1
17	625-85050-00	NUT, RBC221, RBC251	1
17	625-85050-01	NUT, EM4250	1
18	011-90597-80	S.H. BOLT M5X12, RBC230	2
18	014-00593-90	SCREW ASSEMBLY, RBC2510	2
19	011-90699-60	SOCKET HEAD BOLT, RBC255	1
19	625-30110-11	BOLT, RBC251	1
19	625-30110-12	OIL BOLT M6X9, RBC201	1
20	6218008003	PROTECTOR ASS'Y, EM4251	1
21	625-40190-00	HANGER ASSY, RBC251	1
22	625-50520-01	CONTROL CABLE, RBC252	1
23	611-55037-00	CONNECTER CASE, RBC252	1
23	6115503701	N/A	1
24	625-50480-01	CONTROL LEVER ASS'Y, RBC252	1
25	625-45000-00	GRIP, RBC260	1
26	621-45016-00	HANDLE, RBC252	2
27	625-45024-01	HANDLE BRACKET 1, RBC255	2
27	625-45024-02	HANDLE BRACKET (1) RBC255	2
28	625-45025-01	HANDLE BRACKET 2, RBC255	2
28	625-45025-02	HANDLE BRACKET (2), RBC255	2
29	625-45026-01	HANDLE DAMPER (1), RBC255	2
30	625-45027-01	HANDLE DAMPER, RBC255	2
31	011-90599-50	S.H. BOLT M5X18, RBC230	4
32	625-45022-00	HANDLE HOLDER (1), RBC255	2
33	625-45023-00	HANDLE HOLDER (2),RBC255	2
34	011-90599-50	S.H. BOLT M5X18, RBC230	2
35	004-36051-80	SCREW ASSEMBLY, RBC230	4
35	014-00594-50	SCREW M5X18, RBC255	4
36	168398-2	PRIMER PUMP, RST250	1
36	523-65043-00	PUMP, RST250	1
37	523-55046-00	TAPPING SCREW M5X18, RST250	1
38	523-50270-01	STARTER COVER, RBC251,T2	1
39	521-50021-10	STARTER KNOB, RBC230	1



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40	523-50240-32	SPIRAL SPRING, RBC221	1
41	523-50240-12	REEL, RBC221	1
42	542-50030-10	SET SCREW, RBC221	1
43	523-50240-22	STARTER ROPE, RBC221	1
44	523-50250-01	PULLEY, RBC251	1
45	523-55047-00	BOLT, RBC251	1
46	521-65002-00	DAMPER, RBC230	2
47	523-10110-00	CRANKCASE CPL., RST250	1
47	523-10110-01	CRANK CASE ASS'Y, RBC256	1
48	523-15022-02	CRANKCASE GASKET, RST250	1
49	523-20170-00	CRANKSHAFT CPL. RBC255	1
49	525-20070-00	CRANKSHAFT COMPLETE, RBC255	1
50	061-00899-90	NEEDLE R. BEARING, RBC230	1
51	523-25019-02	PISTON, RST250	1
52	523-25026-00	PISTON PIN, RST250	1
53	056-50899-70	CLIP, BBX2500	1
54	056-50899-70	CLIP, BBX2500	1
55	524-25007-01	PISTON RING, RBC260	1
56	523-15023-04	CYLINDER GASKET, RBE250, RBC221	1
57	011-90597-30	S.H. BOLT M5X20, RBC221	2
58	523-15018-03	CYLINDER, RBE250-T1	1
58	523-15018-04	CYLINDER, RBC251	1
59	065-01498-10	SPARK PLUG BM7A, RBC230	1
60	523-75033-01	PLUG CAP, RST250	1
61	065-40099-31	PLUG CAP SPRING, RBC221	1
62	523-75032-02	GROMMET, RST250	1
63	014-00499-20	SCREW M4X20, RST250	2
64	523-70310-23	COIL, RBC255	1
64	523-70310-24	COIL, RBC256	1
65	525-70020-10	FLYWHEEL, RBC255	1
66	625-25009-00	WASHER, RBC255	2
67	523-85005-00	CLUTCH SPRING, EH561	1
68	625-25008-00	CLUTCH SHOE, RBC260, T1	2
68	625-25008-01	CLUTCH SHOE, RBC260	2
69	020-00899-10	WASHER M8, RBC260	2
69	020-00899-11	WASHER, EH450	2
70	625-25004-00	CLUTCH BOLT, RBC260	2
71	625-20120-03	CLUTCH DRUM CPL., RBC255	1
72	523-50290-02	ENGINE COVER CPL., RBC251-T2	1
72	523-50290-03	ENGINE COVER CPL, RBC251, T3	1
72	523-50290-04	ENGINE COVER CPL., RBC251-T4	1
73	003-15120-00	OUTER SNAP RING, RBC260	1
74	014-00595-10	SCREW M5X20, RST250	2
74	014-00597-00	SCREW M5X20, RST250	2
75	014-00595-10	SCREW M5X20, RST250	1
75	014-00597-00	SCREW M5X20, RST250	1
76	6251506801	N/A	1
76	625-15095-00	PIPE BRACKET 1, RBC251	1
76	625-15095-01	PIPE BRACKET (1), RBC251	1
77	625-15069-01	PIPE BRACKET 2, RBC251	1
77	625-15096-00	PIPE BRACKET 2, RBC251	1
78	625-15066-01	PIPE DAMPER 1, RBC251-T1	1
78	625-15066-02	PIPE DAMPER 1, RBC251-T2	1
78	625-15066-04	PIPE DAMPER 1, RPT250	1
79	625-15067-01	PIPE DAMPER 2, RBC251-T1	1
79	625-15067-03	PIPE DAMPER 2, RPT250	1
80	011-90599-50	S.H. BOLT M5X18, RBC230	2
81	523-65041-01	FUEL TANK, RST250	1
82	525-60580-00	FUEL TANK CAP ASSEMBLY, RBL500	1
82	531-60020-03	FUEL TANK CAP, RBC230	1
82	531-60140-00	FUEL TANK CAP, RBL500	1
82	531-60150-00	FUEL TANK CAP,	1
83	523-60480-02	TUBE, RST250, T2	1
83	523-60480-03	TUBE, RBC256	1
84	523-65039-00	FILTER, RBL500	1
85	503-65003-00	PLATE RBC230	1
86	503-65002-00	PLATE, RBC230	1



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87	011-90596-00	S.H. BOLT M5X45, RBE250	2
88	523-30410-01	EXHAUST MUFFLER, RBC251	1
88	525-30330-01	EXHAUST MUFFLER, RBC256	1
89	523-35053-01	MUFFLER INSULATOR, RBC251	1
90	523-35043-02	MUFFLER GASKET, RST250	1
91	523-35039-02	INSULATOR GASKET, RST250	1
92	523-35052-01	CARBURETOR INSULATOR, RBC251	1
93	523-35039-02	INSULATOR GASKET, RST250	1
94	523-30380-01	INSULATOR, RST250	1
95	014-00595-00	P.H. SCREW M5X25, RST250	1
96	014-00595-00	P.H. SCREW M5X25, RST250	1
97	616-55002-01	WIRE, RBC201	1
97	616-55012-00	WIRE, RST250	1
98	523-35041-03	INSULATOR GASKET, RST250	1
99	523-35055-03	AIR CLEANER CASE, RBC251	1
100	523-35047-00	AIR CLEANER ELEMENT, RST250	1
101	004-36056-50	SCREW M5X62, RBC251	2
101	014-00594-70	SCREW M5X62, BBX7600	2
102	523-30470-01	CLEANER PLATE, RBC221	1
103	523-35042-00	CARBURETOR GASKET, RST250	1
104	523-35048-01	CHOKE LEVER, RST250	1
105	523-35050-02	CHOKE PLATE, RST250	1
106	003-11040-00	WASHER, RBC251	1
107	015-00499-80	TAPPING SCREW M4X8, RST250	1
108	004-36051-40	SCREW M5X14, RBC251	1
109	521-95000-00	HOLDER, RBC221	1
110	085-11499-60	TUBE 2.5X5X140, RST250,T2	1
111	523-60570-00	CARBURETOR, RBC221	1
112	523-60180-40	SWIVEL, RBC230	1
114	520-60080-30	P.H. SCREW, RBC221	2
115	523-60470-22	THROTTLE VALVE, RST250	1
116	531-60051-20	RING, RBC230	1
117	524-60010-10	O RING, RBC230	1
118	523-60570-10	JET, RBC221	1
119	524-60010-30	PUMP GASKET, RBC230	1
120	524-60010-40	PUMP DIAPHRAGM, BBX7600	1
121	501-60040-10	INLET SCREEN, RBC230	1
122	501-60041-30	GASKET, RBC221	1
123	531-60052-50	METERING DIAPHRAGM ASS'Y, RBC260	1
124	531-60050-30	PRIMER PUMP COVER, RBC221	1
125	521-60020-20	P.H. SCREW, RBC221	4
126	001-13061-60	BOLT ASS'Y, RBL500	1
127	003-12060-00	WASHER, G2400R	1
128	001-17063-00	BOLT M6X30, EM4251	2
129	641-85003-02	PROTECTOR CLAMP, RBC255	1
130	056-10599-90	HOSE CLAMP, EM4251	1
131	523-35066-00	SPARK ARRESTER, RBC256	1
131	525-30330-10	SPARK ARRESTER, RBC2510	1
1,001	6207003002	BAND ASS'Y, EM4251	1
1,002	B-60143	TRIMMER HEAD, EM4251 BUMP FEED	1
1,003	6119019000	TOOL KIT, RBC251	1
1,003	6119019001	TOOL KIT	1
1,004	625-75001-00	CUSHION, RBC260	1
1,005	0717049990	HEX. WRENCH, RBC2510	1
5,002	525-60670-00	STRAP, RBL500	1
5,002	625-50210-02	STRAP UNIT, RBC201	1