

## Parts List – L100-1500 Chain Hoist (15 Ton)

Parts listed under each assembly are parts that make up that assembly. Sold as an assembly only.

Index No.	Part No.	Description	Size	Qty
1.....	L100-1500-1 .....	Top Hook Assembly .....		1
	.....	Top Hook .....		1
	.....	Safety Latch .....		1
	.....	Double Spring.....		1
	.....	Socket Head Cap Screw.....	M5x30.....	1
	.....	Lock Nut.....	M6.....	1
	.....	Top Hook Holder .....		1
	.....	Hook Collar Bushing.....		1
	.....	Idle Shaft.....		1
	.....	Idle Sheave .....		2
	.....	Needle Bearing.....		2
	.....	Socket Head Cap Screw.....	M12x40.....	1
	.....	Lock Nut.....	M12.....	2
	.....	Lock washer .....	M12.....	2
2.....	L100-1500-2 .....	Safety Latch Assembly .....		2
	.....	Safety Latch .....		2
	.....	Double Spring.....		2
	.....	Socket Head Cap Screw.....	M5x30.....	2
	.....	Lock Nut.....	M5.....	2
3.....	L100-500-3 .....	Top Hook Shaft .....		1
4.....	L100-500-4 .....	Split Pin.....	2.5x22 mm .....	1
5.....	L100-1500-5 .....	Bottom Hook Assembly .....		1
	.....	Bottom Hook .....		1
	.....	Safety Latch .....		1
	.....	Double Spring.....		1
	.....	Socket Head Cap Screw.....	M6x30.....	1
	.....	Lock Nut.....	M6.....	1
	.....	Idle Shaft.....		1
	.....	Idle Sheave .....		3
	.....	Needle Bearing.....		3
	.....	Socket Head Cap Screw.....		3
	.....	Lock Nut.....		3
	.....	Lock Washer .....		3
	.....	Hook Collar Bushing.....		1
	.....	Bottom Hook Holder .....		1
8.....	L100-500-8 .....	Hand Wheel Cover Assembly .....		1
	.....	Hand Wheel Cover .....		1
	.....	Hand Chain Guide .....		2
8A.....	L100-50-8A .....	Warning Label .....		1
9.....	L100-500-9 .....	Positional Collar .....		1
	.....	L100-50-9-1 .....	Wheel Stopper ( <i>Available from 2010-02-01</i> ) .....	1
10.....	L100-500-10 .....	Pin .....		1
	.....	L100-50-10-1 .....	Wheel Washer ( <i>Available from 2010-02-01</i> ) .....	1
11.....	L100-50-11 .....	Split Pin ( <i>Cancelled from 2010-02-01</i> ) .....	1.5x15 mm .....	2
12.....	L100-100-12 .....	Hand Chain – specify length .....	5x25 mm .....	2
13.....	L100-100-13 .....	Hand Chain Connecting Link .....		2
14.....	L100-500-14 .....	Hand Chain Wheel ( <i>Available from 2010-02-01</i> ) .....		2
14L.....	L100-1500WO-14L...	Overload Limiter Assembly ( <i>used on overload protection model</i> ) .....		2
	.....	Overload Limiter Knob .....		2
	.....	Brake Disc .....		4
	.....	Hand Chain Wheel .....		2
	.....	Bushing in Hand Chain Wheel .....		2
	.....	Disc Spring Plate .....		2
	.....	Disc Spring .....		2
	.....	Disc Spring Stopper .....		2
	.....	Lock Nut .....		2

## Parts List: L100-1500 Chain Hoist (15 Ton)

15	L100-100-15	Snap Ring	10 mm	2
16	L100-100-16	Pawl		2
17	L100-100-17	Pawl Spring		2
18	L100-500-18	Ratchet Disc Assembly		1
	L100-500-18-1	Ratchet Disc Assembly ( <i>Available from 2010-02-01</i> )		1
		Ratchet Disc		1
		Ratchet Bushing		1
19	L100-500-19	Disc Hub		1
	L100-500-19-1	Disc Hub ( <i>Available from 2010-02-01</i> )		1
20	L100-500-20	Wheel Side Plate Assembly		1
	L100-500-20-1	Wheel Side Plate Assembly ( <i>Available from 2010-02-01</i> )		1
		Wheel Side Plate		1
		Stay Bolt		3
		Pawl Pin		2
		Brake Cover		1
		Double Seal Ball Bearing	d35xD62x14 mm	1
21	L100-500-21	Double Seal Ball Bearing	d35xD62x14 mm	1
21A	L100-500-21	Double Seal Ball Bearing	d35xD62x14 mm	1
21B	L100-500-21B	Double Seal Ball Bearing	d12xD32x10 mm	1
22	L100-500-22	Gear Side Plate Assembly		1
		Gear Side Plate		1
		Bushing		2
		Double Seal Ball Bearing	d35xD62x14 mm	1
23	L100-500-23	Load Gear		1
24	L100-500-24	Drive Shaft		1
	L100-500-24-1	Drive Shaft ( <i>Available from 2010-02-01</i> )		1
25	L100-500-25	Gear Case Assembly		1
		Gear Case		1
		Bushing		2
		Double Seal Bearing	d12xD32x10 mm	1
26	TS-2361121	Lock Washer	M12	3
26A	TS-2361081	Lock Washer	M8	3
27	TS-2342121	Lock Nut	M12	3
27A	TS-1541031	Lock Nut	M8	3
28	L100-100-28	Rivet	3x6 mm	4
29	L100-1500-29	Name Plate		1
29	L100-1500WO-29	Name Plate ( <i>used on overload protection model</i> )		1
30	L100-500-30	Spur Gear Assembly		2
		Spur Gear		2
		Pinion Gear		2
31	L100-500-31	Load Sheave		1
31A	L100-500-31A	C-Clip	24 mm	1
31B	L100-500-31B	Needle Bearing HK1715	d17xD24x15 mm	1
32	L100-500-32	Guide Roller		2
33	L100-500-33	Stripper		1
34	L100-500-34	Chain Anchor Plate		1
35	L100-500-35	Chain Anchor Pin		1
36	L100-500-36	Split Pin	2x18 mm	1
37	L100-500-37	Load Chain – <i>specify length</i>	9x27 mm	1
38	L100-500-38	Top Hook Pin		1
39	TS-1541041	Lock Nut	M10	1
40	TS-1505041	Socket Head Cap Screw	M10x30	3
41	TS-1541041	Lock Nut	M10	3
42	L100-500-42	Idle Shaft		1
43	L100-500-43	Idle Sheave		1
47	L100-500-47	Snap Ring	32 mm	2
48	L100-500-48	Dust Cover ( <i>Available from 2010-02-01</i> )		1
52	L100-750-52	Spring Pin	8x18 mm	4

**Note:** When ordering replacement chain (Index #12, #37), specify length.

## L-100 Chain Hoist Parts Breakdown

