



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	41-703	Motor Pulley, Incl:	40	904-07-010-5566	Washer
2	901-04-190-0201	5/16-18 x 5/16" Soc. Set Scr.	41	402-01-377-0002	Quill, Incl:
3	49-172	Belt	42	920-75-011-2796	Bushing
4	901-01-060-0649	5/16-18 x 1" Hex Hd. Scr.	43	0906222	Needle Thrust Bearing
5	904-01-010-1604	5/16" Washer	44	0906221	Bearing Race
6	904-03-030-1656	5/16" Lockwasher	45	904-15-221-2654	Retainer
7	902-01-010-1300	5/16" Hex Nut	46	402-01-014-0005	Stop Collar
8	448-01-030-0001	Horizontal Column	47	902-08-061-3080	Knurled Nut
9	448-01-314-0002	Bracket Assy., Incl:	48	904-01-101-2943	Washer
10	951-02-011-4338	Scale	49	402-01-108-0001	Stop Rod
11	901-06-450-2250	#4 x 3/16" Drive Screw	50	902-01-040-1005	3/8"-16 Hex Jam Nut
12	448-01-312-0001	Plunger, Incl:	51	931-02-141-4087	Hex Clamp Nut
13	902-10-010-2957	Palnut	52	901-01-060-0622	1/4-20 x 2" Hex Hd. Scr.
14	902-01-201-2579	7/16"-14 Hex Nut	53	402-02-385-5005	Spindle
15	448-01-027-0001	Clamp Shoe	54	**	Key Chuck
16	448-01-027-0002	Clamp Shoe	55	**	Key
17	931-04-051-6351	Handle	56	448-01-091-0001	Particle Board Table
18	402-01-020-0003	Cap	57	901-02-010-0515	5/16-18 x 1-1/4" Rd. Hd. Scr.
*	926-04-991-2315	Spindle Pulley, Const. of:	58	904-01-010-1620	11/32 x 11/16 x 1/16" Stl. Washer
19	926-04-021-4677	Pulley	59	902-04-010-1403	5/16"-18 Wing Nut
20	402-02-051-5002	Gear	60	448-01-030-0002	Vertical Column
21	1202434	Bearing	61	402-01-091-0002	Table
22	904-01-031-4971	Washer	62	402-01-005-0008	Base
23 n	901-20-230-3801	#8-32 x 3/8" Rd. Hd. Scr.	63	901-04-020-0309	5/16-18 x 5/16" Sq. Hd. Scr.
24	448-01-057-0002	Head Casting	64	901-04-190-0207	5/16-18 x 1/2" Soc. Set Scr.
25	901-04-260-1523	3/8"-24 Thumb Screw	65	928-01-021-4125	Spring
26	952-01-051-3257	Feed Handle	67	904-01-021-3568	Shim Washer
27	402-01-406-0001	Pinion Shaft	68	931-04-051-4072	Lever
28	402-04-320-5001	Return Spring	69	904-03-020-1750	5/16" Internal Tooth Lockwasher
29	902-01-020-1227	1/2"-20 Hex Jam Nut	*	1087436	Motor Plate Assy., Const. of:
30	931-04-051-4072	Lock Bolt (Early Model)	70	1087433	Plate
30	901-01-060-0625	7/16-14 x 2-1/4" Hex Hd. Scr. (Current Model)	71	1087434	Hub
31	928-04-010-7383	Spring Washer	72	901-11-020-0819	1/4-20 x 1-1/4" Carriage Bolt
32	904-02-010-1709	3/8" Lockwasher	73	902-01-120-1034	1/4"-20 Nut
33	901-01-060-0653	Screw	74	904-03-030-1757	1/4" External Tooth Lockwasher
34	448-01-031-0002	Cover	75	901-02-140-0587	#10-32 x 5/8" Truss Hd. Scr.
35	1086356	Pulley Guard	76	438-01-004-0054	Nylon Cord Clamp
36	1088235	Nameplate	77	902-01-120-1203	#10-32 Hex Nut
37	901-02-050-0707	5/16-18 x 7/8" Fil. Hd. Scr.	78	438-01-017-0079	Switch (Supplied with Motor)
38	402-01-404-0001	Spacer, Incl:	79	424-01-014-0002	Switch Guard
39	901-04-190-0201	5/16-8 x 5/16" Soc. Set Scr.	80 n	400-06-603-0001	Envelope
			81 n	400-06-079-0001	Retainer

* Not shown assembled

** Please refer to the following list when replacing chucks or keys

IDENTIFICATION NUMBER FOUND ON CHUCK	ORDER ROCKWELL CHUCK NUMBER	ORDER ROCKWELL SELF-EJECTING SAFETY CHUCK KEY
#MC-33 Jacobs	402-01-025-0002	65-107
#H5T33 Supreme	402-01-025-0002	65-107
#MC33R33 Jacobs	402-01-025-0003	65-113
#U-8K-33 Jacobs	402-01-025-0004	65-112
#DC-8K-33 Jacobs	956-01-011-4173	1200498