

**SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS**

REVISED BULLETIN

DATE

## MAG STAND CONTROL PANEL

54-30-0150

Aug. 2010

**CATALOG NO. 23-35-0311**

SERIAL NUMBER

WIRING INSTRUCTION

**SEE BELOW**

**EXAMPLE:**

Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

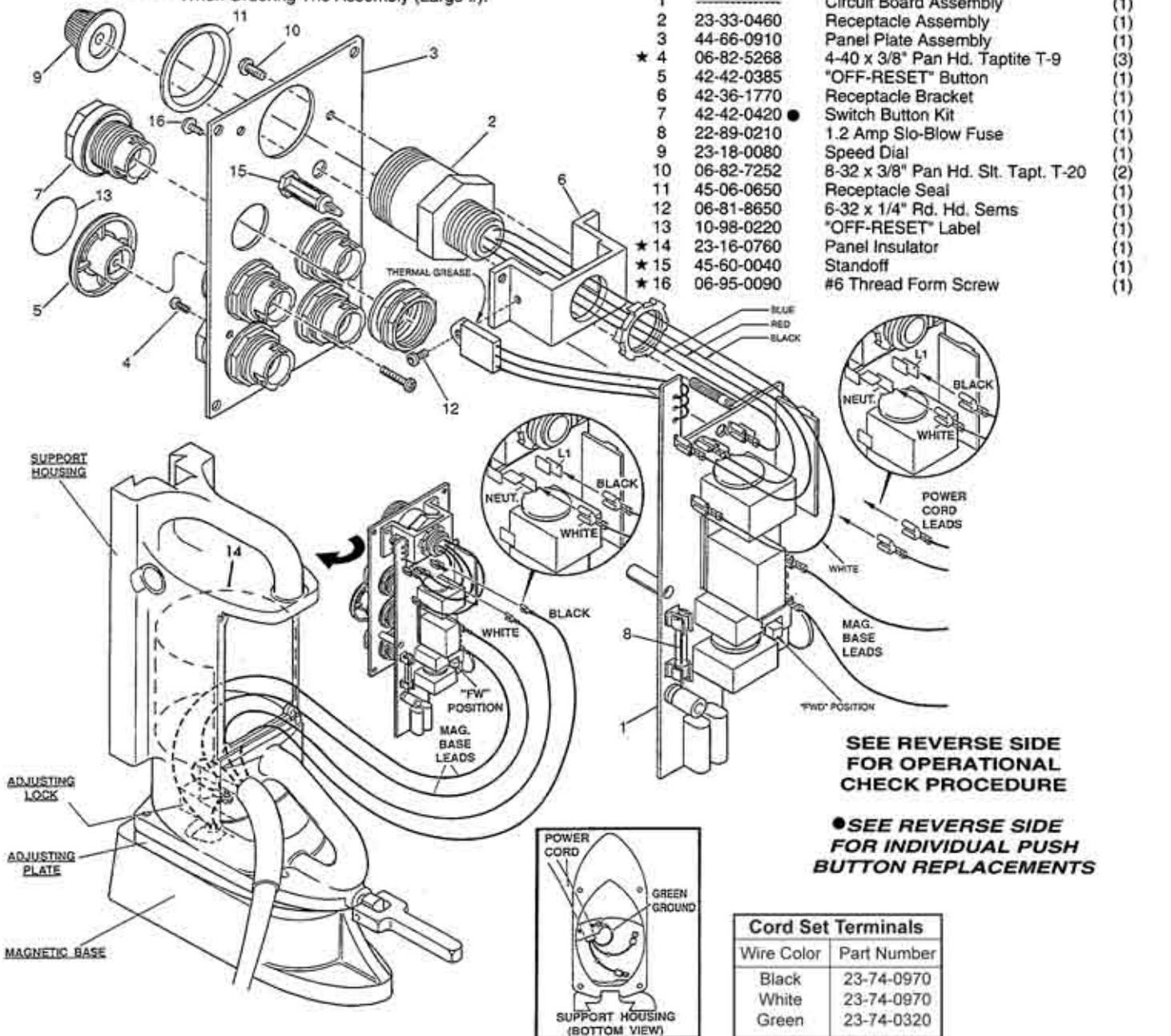
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**FIG. PART NO.**

**DESCRIPTION OF PART**

**NO. REQ.**

1	-----	Circuit Board Assembly	(1)
2	23-33-0460	Receptacle Assembly	(1)
3	44-66-0910	Panel Plate Assembly	(1)
★ 4	06-82-5268	4-40 x 3/8" Pan Hd. Taptite T-9	(3)
5	42-42-0385	"OFF-RESET" Button	(1)
6	42-36-1770	Receptacle Bracket	(1)
7	42-42-0420	Switch Button Kit	(1)
8	22-89-0210	1.2 Amp Slo-Blow Fuse	(1)
9	23-18-0080	Speed Dial	(1)
10	06-82-7252	8-32 x 3/8" Pan Hd. Sl. Tapt. T-20	(2)
11	45-06-0650	Receptacle Seal	(1)
12	06-81-8650	6-32 x 1/4" Rd. Hd. Sems	(1)
13	10-98-0220	"OFF-RESET" Label	(1)
★ 14	23-16-0760	Panel Insulator	(1)
★ 15	45-60-0040	Standoff	(1)
★ 16	06-95-0090	#6 Thread Form Screw	(1)



**SEE REVERSE SIDE FOR OPERATIONAL CHECK PROCEDURE**

**● SEE REVERSE SIDE FOR INDIVIDUAL PUSH BUTTON REPLACEMENTS**

Cord Set Terminals	
Wire Color	Part Number
Black	23-74-0970
White	23-74-0970
Green	23-74-0320

### WIRING INSTRUCTIONS

- ROUTE TWO MAGNETIC BASE LEADS (RED WIRES WITH YELLOW SLEEVING) THROUGH ADJUSTING PLATE AND PAST ADJUSTING LOCK MECHANISM, ONE ON EACH SIDE. MAKE SURE SLEEVING IS NOT ABRADED DURING ROUTING.
- SECURE LINE CORD IN SUPPORT HOUSING.
- ATTACH GROUND TERMINAL TO SUPPORT HOUSING WITH GROUND SCREW. POSITION GROUND WIRE TERMINAL SO IT CAN SET FLAT AGAINST HOUSING BEFORE SECURING.
- AFTER ASSEMBLING SUPPORT HOUSING TO ADJUSTING PLATE, ROUTE MAGNETIC BASE AND LINE CORD WIRES AS SHOWN.
- PUSH TERMINAL FROM WHITE LEAD ONTO PANEL TERMINAL MARKED "NEUT". PUSH TERMINAL FROM BLACK LEAD ONTO PANEL TERMINAL MARKED "L1".
- PUSH TERMINALS FROM MAGNETIC BASE WIRES ONTO PANEL TERMINALS LABELED "J3" AND "J4".  
**NOTE:** LEADS FROM MAGNETIC BASE CAN GO TO THE PANEL TERMINALS IN ANY ORDER. **BE SURE TO CHECK THAT SLIDE SWITCH IS IN "FW" POSITION.**
- PUSH THE BUNDLE OF WIRES DOWNWARD AND INSTALL CONTROL PANEL ONTO HOUSING.