SERVICE PARTS LIST

BULLETIN NO. 55-26-2720

Milwaukee SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS M18 FUEL™ 1/2" SQUARE IMPACT WRENCH with detent pin STARTING SERIAL NO 2762-059 **F78A** CATALOG NO.

(8x)

74 27 53 54 55

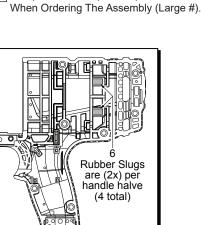
28

29

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REVISED BULLETIN DATE Jan. 2020

WIRING INSTRUCTION See Page 2



Component Parts (Small #) Are Included

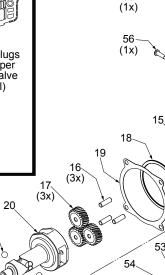
EXAMPLE:

★= Part number change

parts list.

from previous service

 $00|_{\overline{0}}$

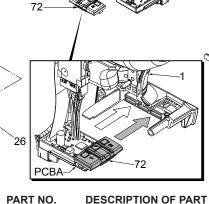


27-

33-

60

36



73 1 6 35 36 37 56 60

70 58 59

As an aid for servicing, the Speed Switch Assembly #72 should be mounted onto the PCBA first and than carefully <u>installed</u> together into the Left Housing Halve #1.

		30	
FIG.	PART NO.	DESCRIPTION OF PART NO	. REQ.
1		Handle Support (Housing Halve-Left) w/ metal pin	1
6	45-30-0255	Rubber Slug	4
12	44-66-0417	Rear Case	1
13	02-04-0375	Ball Bearing	1
14	45-88-1655	Thrust Washer	1
15	32-65-0025	Ring Gear	1
16	44-60-1960	Planet Pin	3
17	32-62-0500	Planet Gear	3
18	30-40-0052	Retaining Ring	1
19	43-44-0065	Gasket	1
20	36-10-0020	Camshaft	1
21	02-02-0250	1/4" Steel Ball	2
22	40-50-0957	Hammer Spring	1
23	45-88-1006	Thrust Washer	1
24	02-80-0200	Hammer Thrust Bearing	1
25	43-81-0120	Hammer	1
26	02-02-7010	7/32" Steel Ball	1
27		1/2" Square Anvil	1
28	45-88-1875	Thrust Washer	1
29	02-80-3256	Thrust Bearing	1
30	45-88-1620	Thrust Washer	1
33	14-30-0105	Front Housing Assembly with Bushing	1
34	06-82-2210	50 x 40mm Pan Hd. PT T-20 Screw	4
35	06-82-0995	M4 x 16mm Pan Hd. Plastite T-20 Screw	8
36	06-82-2230	M4 x 22mm Pan Hd. Plastite T-20 Screw	1
37		Handle Cover (Housing Halve Right)	1
38	45-24-0130	Forward / Reverse Shuttle	1

Shuttle Spring

40-50-1135

39

34 (4x)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
53	44-60-0597	Detent Pin	1
54	40-50-0925	Detent Spring	1
55	44-60-0465	Roller Pin	1
56	06-81-5383	M4 x 35mm Pan Hd. Plastite T-20 Screv	v 1
58	44-52-0025	Foam Pad	1
59	06-82-0165	High Voltage Screw	1
60		Service Nameplate	1
65	42-55-2762	Carrying Case	1
70	14-20-0092	Electronics Assembly	
		Consisting of On-Off Switch, Stator, PCI	BA,
		Forward/Reverse Switch, LED, Battery	
		Terminal Connector Block, Foam Pad ar	nd
		High Voltage Screw	1
71	16-01-0105	Rotor Assembly	1
72	45-24-0110	Speed Switch Assembly	1
73	31-44-0868	Housing Assembly	1
74	42-06-0055	1/2" Square Anvil Assembly w/ detent pi	n 1

SCREW TORQUE SPECIFICATIONS						
			SEAT TORQUE			
FIG.	PART NO.	WHERE USED	(KG/CM)	(IN/LBS)		
34	06-82-2210	Front Housing Assy.	36	31		
35	06-82-0995	Housing Assembly	12.5	11		
36	06-82-2230	Housing Assembly	8.5	7		
56	06-82-2240	Housing Assembly	12.5	11		
59	06-82-0165	High Voltage Screw		J		

