



SERVICE PARTS LIST

BUL. 54-36-0100

RIGHT ANGLE DRIVE

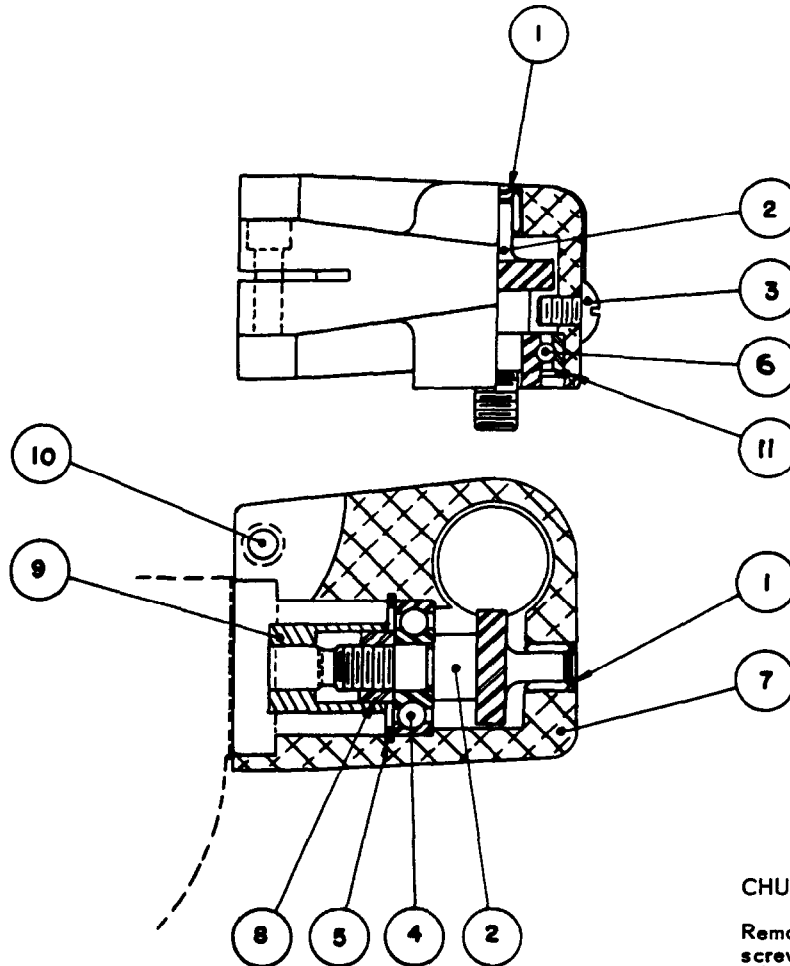
REVISED BUL 696-1	DATE Feb. '68
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Catalog No. 2890

Starting Serial No. **96-1001**

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.



CHUCK REMOVAL INSTRUCTIONS

Remove complete unit from drill. Remove screw (item 3) and insert Allen Wrench or 3/16" dia. pin to engage in hole in Spindle (item 2). Lay chuck on solid surface and insert key. Give the key a sharp rap with hammer to loosen chuck (Spindle has Standard Right Hand Thread).

ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	FIG.	PART NO.	DESCRIPTION OF PART
1	02-50-1640	Needle Bearing	(2)	7	28-50-7501 Right Angle Housing
2	38-50-1651	Spindle	(2)	★ 8	06-55-2475 3/8" Hex Nut
3	06-81-5000	1/4-20x3/8 Lg. Truss Hd. Screw	9	42-90-0060	Pistol Drill Female Coupling
4	02-04-1040	Ball Bearing	10	06-75-3050	1/4-20x3/4 Lg. Socket Hd. Cap Screw
5	34-80-2250	Ball Bearing Retaining Ring	11	34-80-2200	Ball Bearing Retaining Ring
6	02-04-1060	Ball Bearing			

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART
49-96-0080	3/16 Soc.Hd. Wrench for 1/4 Soc.Hd. Screw