



## Parts List JDP-20MF

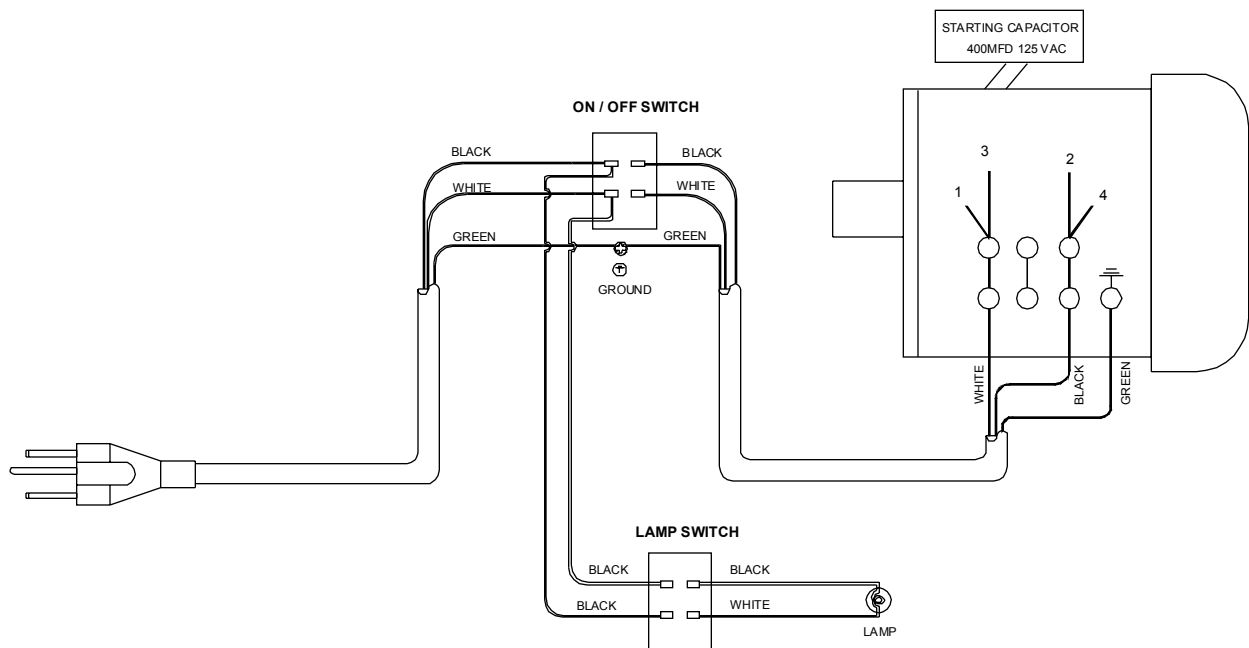
Index No.	Part No.	Description	Size	Qty
1	11300117	Base JDP-20MF		1
	11400401A1	Column & Holder Assembly (Index 2A, 2B)	Ø85mm	1
2A	JDP20-102A	Column		1
2B	JDP20-102B	Holder		1
3	TS-1525021	Socket Set Screw	M10x12	1
4	TS-1523041	Socket Set Screw	M6x12	1
5	TS-1492041	Hex Cap Screw	M12x40	4
6	11400607	Bracket		1
7	10600702	Pinion Gear		1
8	10600802	Gear Shaft		1
9	10600902	Worm Pinion		1
10A	11501003	Crank Handle		1
11	JDP20-111	Pan Head Screw	M5x6	2
13	TS-0071031	Hex Cap Screw	5/8"-11x2"	1
14	10901402	Locator Pin		1
15	TS-0561011	Hex Nut	1/4"-20	1
16	11401601	Angle Scale		1
17	10601702	Centering Scale		1
18	2658MZDU36	Drive Screw	Ø2.3x5 mm	8
19	10601901	Column Lock Handle		1
21	11302119	Work Table		1
22	11402207	Rack		1
23	11402311	Rack Ring		1
24	TS-2276081	Socket Set Screw	M6x8	1
25	11302522	Head		1
26	TS-1525021	Socket Set Screw	M10x12	2
27	10602701	Lamp Socket		1
28	TS-1534042	Pan Head Screw	M6x12	2
29	11502901	Handle Shifter		1
30	10603002	Cam		1
31	TS-1490021	Hex Cap Screw	M8x16	1
32	11503212	Slide Bar (right)		1
33	10903302	Slide Bar Bolt	M10x40	2
34	11403437	Motor Base		1
35	TS-0720111	Lock Washer	1/2"	2
36	TS-1540081	Hex Nut	M12	2
37	10603704	Hub		1
38	11303812	Feed Shaft		1
39	2536MBE611	Spring Pin	Ø5x16 mm	1
43A	10604303A1	Handle Bar Assy		3
45	10604505	Shaft Collar		1
46	13105102	Scale		1
49	11404903A2	Coil Spring & Cover		1
51	11305107	Spring Seat		1
53	TS-0561052	Hex Nut	1/2"-20 UNF	12
54	10605403	Quill Set Screw		1
55	TS-1540071	Hex Nut	M10	1
56	11305616	Quill		1
57	11405704	Rubber Washer		1
58	11305801	Spindle		1
59	BB-6206ZZ	Ball Bearing	6206ZZ	1
60	2003A02906	Thrust Bearing		1
61	BB-6204Z	Ball Bearing	6204Z	1
62	11406202	Washer		1
63	11406302	Lock Nut		1

Index No.	Part No.	Description	Size	Qty
64	11406403	Spindle Nut		1
65	11406508	Drive Sleeve		1
66	BB-6206Z	Ball Bearing	6206Z	2
67	11406706	Collar		1
68	11406803	Retaining Ring		2
69	10606902	Pulley Set Nut		1
70	11407019	Spindle Pulley	12S,A	1
71	21015M3J40	Arbor	MT3xJT4	1
72A	561709	Chuck & Chuck Key		1
73	10607303	Wedge		1
74	8211422651	Motor		1
75	C0014170122	Motor Cable		1
76	TS-1490041	Hex Cap Screw	M8x25	4
77	TS-1550061	Flat Washer	M8	4
78	TS-1540061	Hex Nut	M8	4
79	11037972	Motor Pulley	19mm	1
80	2571MNC109	Key	5x6x27 mm	1
81	TS-1524031	Socket Set Screw	M8x12	1
83	10608301	Wire Clip		1
84	TS-1533032	Pan Head Screw	M5x10	1
85	2807AB08B3	Power Cord		1
87	2850AG5A14	Switch		1
88	11308801	Switch Box		1
89	TS-1534042	Pan Head Screw	M6x12	2
90A	11309014A1	Pulley Cover Assembly		1
92	TS-1534052	Pan Head Screw	M6x16	4
95	11409511	Center Pulley Assy		1
96	BB-6202Z	Ball Bearing	6202Z	2
98	11409803	Center Pulley Shaft		1
99	VB-A32	Belt	A-32	2
101	2501MNVN11	Rubber Washer		4
121	TS-2286302	Pan Head Screw	M6x30	2
128	2653MBDE15	Tapping Screw	M4x20	2
129	TS-1504051	Socket Head Cap Screw	M8x25	1
130	TS-1504061	Socket Head Cap Screw	M8x30	2
137	10308846	Switch Cover		1
138	TS-1533042	Pan Head Screw	M5x12	2
139	2852U55702	Bulb Switch		1
140	11514001	Motor Bar (left)		1
147	JDP20-1147	Cover Edge Strip		1
149	2536MBE619	Spring Pin	Ø8x25 mm	2
160	11316902	Nameplate		1
162	10216210	Warning Label		1
163	JDP20-1163	Motor Label		1
165	11316501	Speed Chart		1
601	TS-1533032	Pan Head Screw	M5x10	2
602	TS-0733041	Lock Washer External Tooth	1/4"	2
605	2536MBE623	Spring Pin	Ø6x16 mm	1
606	2536MBE625	Spring Pin	Ø2.5x10 mm	1
607	TS-0720091	Lock Washer	3/8"	2
610	TS-2286202	Pan Head Screw	M6x20	2
611	11361101	Seat		1
612	TS-1540071	Hex Nut	M10	1
613	11361301	Scale Bolt		1
614	13005701	Nut	M16-2.0P	2
615	13005601	Washer		1
616	TS-1504051	Socket Head Cap Screw	M8x25	1
617	11361701	Set Ring		1

Index No.	Part No.	Description	Size	Qty
618	10604505	Round Nut		1
619	TS-0720091	Lock Washer	3/8"	1
700	TS-152704	Hex Wrench	3 mm	1
701	TS-152706	Hex Wrench	5 mm	1
801	28065558B3	Bulb Wire		1
805	10280501	Bulb Sticker		1
903	2801ABRF04	Strain Relief		2
817	28065558B3	Bulb Wire		1
904	JDP20-1904	Strain Relief		1

# Wiring Diagram

## JDP-20MF Electrical Schematic – 115V



## JDP-20MF Electrical Schematic – 230V

