SERVICE PARTS LIST

BULLETINNO. 54-04-0300

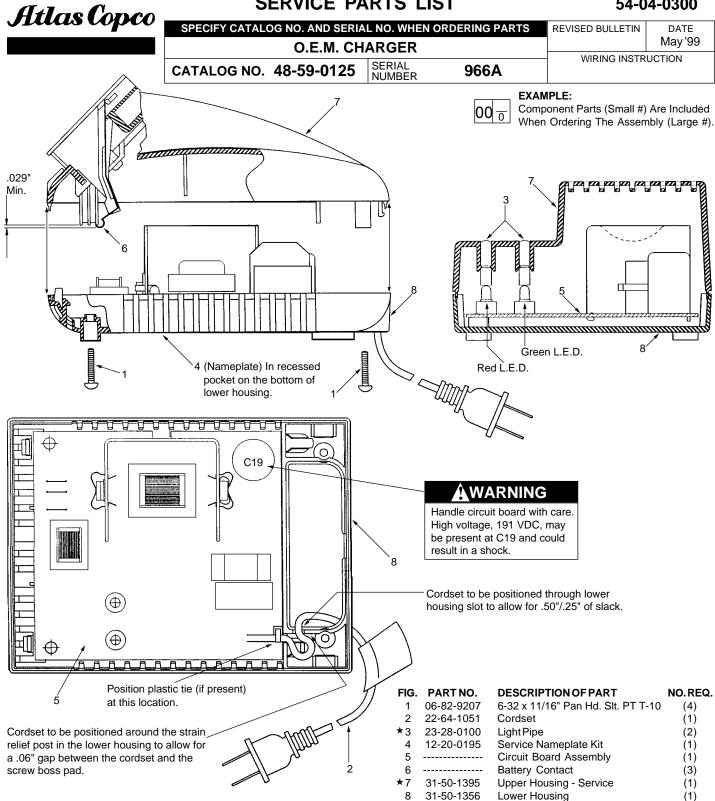


FIG.

- Circuit board assembly to be fully seated on the lower housing screw bosses so that the top of the boss is flush with, or above, the top of the circuit board assembly.
- 2 Cordset terminals to be fully seated on their mating terminals and separated from one another by a minimum of .125".
- 7, 8 Verify that the top housing is fully seated on the lower housing prior to installing the screws.