



# SERVICE PARTS LIST

**BULLETIN NO.**  
**54-24-1275**

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
<b>BREAKER HAMMER</b>			Apr. '97
CATALOG NO. <b>5338</b>	STARTING SERIAL NO. <b>805A1001</b>	WIRING INSTRUCTION <b>58-01-1490</b>	

**EXAMPLE:**  

00	0
----	---

 Component Parts (Small #) Are Included  
 When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-2125	Ball Bearing	(1)	71	43-44-0950 ●	Gasket-Gearcase Cover	(1)
2	02-04-5120	Ball Bearing	(1)	72	43-44-0955 ●	Gasket-Barrel	(1)
3	02-40-0010	Bearing Inner Race	(1)	73	43-84-0790	Top Cover Insert	(4)
4	02-40-0020	Bearing Inner Race	(1)	74	44-20-0290	Bit Lock	(1)
5	02-50-1160	Needle Bearing	(1)	75	44-20-0300	Bolt-Bit Lock	(1)
6	02-50-1170	Needle Bearing	(1)	76	44-52-0550	Cushion-Front	(1)
7	02-50-1180	Roller Bearing	(1)	77	44-52-0555	Cushion-Recoil	(1)
8	02-50-1190	Needle Bearing	(2)	78	44-52-0560	Cushion Housing	(1)
9	02-80-2010	Thrust Bearing	(1)	79	44-60-1355	Pin-Wrist	(1)
10	05-71-0015	M4 x 8 Slotted Pan Hd. Screw	(4)	80	44-60-1360	Pin-Spring	(1)
11	05-71-0020	M4 x 20 Slotted Pan Hd. Screw	(2)	81	44-62-0190	Piston	(1)
12	05-71-0030	M4 x 10 Posi Drive Pan Hd. Screw	(2)	82	44-70-0220	Plunger-Bit Lock	(1)
13	05-73-0050	M4 x 8 Slotted Round Head Screw	(2)	83	44-76-0240	Strain Relief	(1)
14	05-74-0090	M6 x 100 Skt. Hd. Cap Screw	(2)	84	44-82-0160	Ram	(1)
15	05-74-0160	M8 x 16 Skt. Hd. Cap Screw	(1)	85	44-86-0560	Retainer-Bearing	(1)
16	05-74-0170	M8 x 25 Skt. Hd. Cap Screw	(10)	86	44-86-0565	Retainer-Felt Ring	(1)
17	05-74-0100	M8 x 45 Skt. Hd. Cap Screw	(14)	87	44-90-4340 ●	Ring-Retaining	(4)
18	05-74-0190	M6 x 20 Posi Drive Pan Hd. Screw	(7)	88	44-90-4345 ●	Ring-Felt	(1)
19	05-74-0200	M12 x 45 Skt. Hd. Cap Screw	(8)	89	44-90-4350 ●	Ring-Wrist Pin Retaining	(2)
20	05-74-0210	Pozi-Pan Screw	(4)	90	44-94-0370	Connecting Rod	(1)
21	06-42-0100	Square Key	(1)	91	45-06-0600 ●	Seal-Switch	(1)
22	06-54-0110	M10 Castal Nut	(1)	92	45-06-0605 ●	Seal-Striker	(1)
23	06-57-3025	Lock Nut	(1)	93	45-06-0610 ●	Seal-Piston	(2)
24	06-57-3030	M16 Lock nut	(1)	94	45-36-1505	Spacer-Pinion	(1)
25	06-57-3035	Self-Locking Nut	(2)	95	45-36-1510	Spacer	(2)
26	06-65-3700	Roll Pin	(1)	96	45-56-2605	Striker	(1)
27	06-65-3710	Split Cotter Pin	(1)	97	45-72-0180	Trigger	(1)
28	06-97-1400	Washer-Disc Spring	(2)	98	45-88-8410	Thrust Washer	(2)
29	16-70-0440	Armature	(1)	99	45-88-8415	Thrust Washer	(2)
30	18-70-0440	Field	(1)	100	45-88-8420	M10 Washer	(3)
31	22-11-0010	Switch Box	(1)	101	45-88-8425 ●	Nylon Washer	(4)
32	-----	Carbon Brush	(2)	102	45-88-8430	Washer-Backing Plate	(1)
33	22-22-1460	Brush Holder Assembly	(1)	103	45-88-8435	Washer-Disc Spring	(1)
34	22-32-0390	Brush Cap	(2)	104	45-88-8440	Washer	(1)
35	22-38-0160	Cord Clamp	(1)	108	12-99-1200	Service Nameplate	(1)
36	22-64-3505	Cord Set	(1)	109	10-20-1235	Product Label	(2)
37	22-84-0860	Fan	(1)	110	10-20-1238	"Milwaukee" Label	(2)
38	22-90-0220	Grommet-Field Lead	(1)	112	28-92-0170	Trigger Retaining Plate	(1)
39	23-48-0125	PCV Sleeve	(1)	113	05-81-0910	M4 x 10 Self-Tapping Screw	(2)
40	23-52-1580	Brush Spring	(2)	114	06-95-1610	Nameplate Screw	(12)
41	23-56-0020	Switch Actuator	(1)				
42	23-66-2140	Switch	(1)				
43	28-12-0340	Nosepiece	(1)				
44	28-25-0150	Barrel	(1)				
45	28-37-0040	Gear Case Housing	(1)				
46	28-72-1080	Bearing Housing	(1)				
47	28-90-0230	Support-Intermediate Shaft	(1)				
48	28-90-0240	Bearing Support	(1)				
49	31-15-0420	Switch Box Cover	(1)				
50	31-44-1790	Handle	(1)				
51	31-44-1795	Handle	(1)				
52	31-50-1025	Brush Holder Housing	(1)				
53	32-40-2250	Intermediate Gear	(1)				
54	32-60-2560	Crank Shaft Gear	(1)				
55	34-40-4290 ●	O-Ring	(1)				
56	34-60-3570	Flat Wire Ring	(1)				
57	34-80-5050	Internal Retaining Ring	(1)				
58	34-80-5055	Internal Retaining Ring	(1)				
59	34-80-5060	Internal Retaining Ring	(1)				
60	36-17-0110	Crank Shaft	(1)				
61	36-18-0575	Shaft-Intermediate	(1)				
62	36-66-4600	Pinion	(1)				
63	40-50-8540	Spring-Bit Lock	(1)				
64	40-50-8545	Spring	(2)				
65	40-50-8550	Spring-Disc	(2)				
66	42-92-0900	Cover-Top	(1)				
67	42-92-0905	Cover-Switch	(1)				
68	42-92-0910	Cover-Gear	(1)				
69	42-96-0150 ●	Cup-Washer	(4)				
70	43-06-0650	Felt Disc	(1)				

## SEE REVERSE SIDE

### ● 14-46-5338 LUBRICATION SERVICE KIT

#### THIS KIT CONTAINS:

42-96-0150	Cup Washer	4
34-40-4290	O-Ring	1
43-44-0950	Gear Case Gasket	1
43-44-0955	Barrel Gasket	1
44-90-4340	Retaining Ring	4
44-90-4345	Felt Ring	1
44-90-4350	Wrist Pin Retaining Ring	2
45-06-0600	Switch Seal	1
45-06-0605	Striker Seal	1
45-06-0610	Piston Seal	2
45-88-8425	Nylon Washer	4
49-08-4230	5 Oz. Type "N" Grease	3

### 22-18-0890 CARBON BRUSH SERVICE KIT

#### THIS KIT CONTAINS:

-----	Carbon Brush	2
-------	--------------	---

**MILWAUKEE ELECTRIC TOOL CORPORATION**  
 13135 W. LISBON RD., BROOKFIELD, WI 53005

