



# SERVICE PARTS LIST

**BUL. 54-24-3000**

## ROTARY HAMMER

REVISED BUL. 6389-1      DATE Feb. '68

**Catalog No. 5350**

Starting Serial No. **389-1001**

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.

### ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.
1	22-64-0180	Cord Set		43	43-12-0080	Hex Driver	
2	06-81-8625	6-32 x 1/4 Rd. Hd. (Bronze) Ground Scr.		44	45-22-0252	Sleeve Assy.	
3	23-44-0060	Brush Retaining Screw	(2)	45	34-60-2020	Cam Retaining Ring	
4	23-86-0110	Insulating Washer	(2)	46	02-20-4000	Ball Bearing	
5	22-22-0080	Brush Holder Assy.	(2)	47	30-15-0071	Cam	
6	22-18-0100	Carbon Brush Assy.	(2)	48	34-80-3100	Cam Bearing Retaining Ring	
7	18-42-1200	Field Assy.		49	06-42-0800	Woodruff Key	
8	02-04-0970	Ball Bearing		50	06-81-3620	8-32 x 1/2 Oval Hd. Vent Cover Screws	(2)
9	06-81-7325	10-24 x 2 Fil. Hd. Sem Field Scr.	(2)	51	31-15-0050	Vent Cover	(2)
10	16-42-1360	Armature Assy.		52	06-42-0800	Woodruff Key	
11	02-04-0940	Ball Bearing		53	02-50-3100	Needle Bearing	
12	43-62-0410	Handle		54	32-75-2681	Spindle Gear	
13	28-14-1311	Gear Case Assy.		55	38-50-4972	Spindle Assy.	
14	02-08-0750	Ball Bearing		56	40-50-7610	Shift Pin Spring	
15	34-80-3100	Spindle Brg. Retaining Ring		57	44-60-0370	Shift Pin	
16	06-81-7600	12-24x2 Fil. Hd. Sem Gear Case Scr. (3)	(3)	58	02-50-2010	Needle Brg.	
17	34-60-1600	Spindle Retaining Ring		59	36-66-4026	Int. Pinion Shaft	
18	43-44-0260	Gasket		60	32-42-1291	Intermediate Gear	
19	43-76-0211	Ram Housing Assy. (includes items 88 & 89)		61	02-04-0820	Ball Bearing	
20	06-97-4050	1/4 Split Ring Lockwasher	(3)	62	28-28-1431	Diaphragm	
21	06-75-3200	1/4-20x1 1/4 Soc. Hd. Ram Housing Cap Sr. (3)	(3)	63	34-40-0900	Shift Shaft "O" Ring	(2)
22	45-88-7030	Ram Spring Washer		64	34-60-0535	Shift Shaft Retaining Ring	
23	40-50-7630	Ram Spring		65	40-50-1200	Shift Shaft Index Spring	
24	42-40-0431	Ram Bushing		66	02-02-0180	3/16 Steel Ball	
25	30-75-0072	Ram Assy. (Includes Item 24)		67	45-08-0101	Shift Shaft	
26	49-62-0080	Dust Shield		68	06-83-2670	1/4-20 x 1/2 Soc. Hd. Brush Holder Set Screw	(2)
27	43-76-0221	Buffer Spring Housing		69	23-48-7326	Field Wire Sleeve	(2)
28	40-50-7620	Ram Buffer Disc Spring	(3)	70	42-36-0170	Switch Bracket	
29	48-03-3580	Adapter		71	12-98-0500	Name Plate	
30	44-40-0301	Sleeve Nut		72	06-81-8400	4-40 x 1/4 Rd. Hd. Sem Name Plate Screws	(2)
31	06-75-2900	1/4-20x3/8 Soc. Hd. Depth Gauge Cap Scr.		73	06-81-8650	6-32 x 1/4 Rd. Hd. Sem Switch Bracket Screws	(2)
32	43-46-0130	Depth Gauge Assy.		74	23-66-0580	Switch w/Screws	
33	44-94-0140	Depth Gauge Rod		75	28-50-4686	Motor Housing	
34	31-55-0050	Shield		76	06-81-3400	6-32 x 1/4 Oval Hd. Switch Locating Screws	(2)
35	34-80-2925	Nose Hsg. Retaining Ring		77	45-04-0100	Cord Retaining Screws	(2)
36	45-06-0150	Grease Seal		78	45-88-5385	Washer	
37	34-40-1400	Nose Hsg. "O" Ring		79	45-36-0325	3/8" Dia. Ball Spacer	
38	43-76-0252	Nose Housing Assy. (Includes Item 39)		80	06-77-0625	1/8" Drive Screw	(2)
39	42-40-0421	Nose Hsg. Bushing		81	49-96-0080	Socket Wrench	
40	45-88-7040	Thrust Washer		82	48-86-0050	Drift Key	
41	42-66-0412	Drive Chuck Assy.		83	23-86-0050	Rubberized Ret. Washer	(2)
42	34-60-2250	Sleeve Retaining Ring		84	06-97-1800	#6 Internal Tooth Lockwasher	(4)
				85	23-16-0390	Switch Insulator	
				86	42-70-0080	Key Clip	
				87	06-81-8650	6-32 x 1/4" Rd. Hd. Sem Key Clip Screw	
				*88	06-97-2600	Internal Tooth Lockwasher	
				*89	06-81-4700	1/4-20 x 1/2 Round Hd. Screw	

