



SERVICE PARTS LIST

BUL. 54-24-3021

3/4" ROTARY HAMMER

REVISED BUL. 54-24-3020 DATE Dec. '73

Catalog No. 5351

Starting Serial No. **488-1702**

WIRING INSTRUCTIONS **58-01-0177**

Specify Catalog and Serial No. when ordering parts

FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.
1	49-96-0080	3/16 Socket Wrench	(1)	43	06-97-4050	1/4 Split Ring Lock Washer	(3)
2	48-86-0050	Drift Pin	(1)	44	45-88-7030	Ram Spring Washer	(1)
3	06-75-2900	1/4-20x3/8 Skt. Hd. Screw	(1)	45	06-97-2600	Internal Tooth Lock Washer	(1)
4	44-94-0140	Depth Gauge Rod	(1)	46	06-81-4700	1/4-20x1/2 Rd. Hd. Screw	(1)
5	43-76-0252	Nose Housing Assembly (Includes Fig. No. 6)	(1)	47	34-60-1600	Retaining Ring	(1)
6	42-40-0421	Nose Housing Bushing	(1)	48	28-14-1312	Gear Case Assembly	(1)
7	43-12-0081	Hex Driver	(1)	49	43-62-0410	Handle	(1)
8	06-77-0625	6x1/4 Rd. Driv-In Screw	(2)	50	38-50-4973	Spindle	(1)
9	45-22-0252	Sleeve Assembly (Includes Fig. No. 8)	(1)	51	02-50-2010	Needle Bearing	(1)
10	02-20-4000	Ball Bearing	(1)	52	36-66-4026	Intermediate Pinion Shaft	(1)
11	30-15-0075	Cam	(1)	53	32-42-1291	Intermediate Gear	(1)
12	34-80-3100	Retaining Ring	(1)	54	02-04-0820	Ball Bearing	(1)
13	49-62-0080	Hammer Dust Shield	(1)	55	34-40-0900	Shift Shaft O-Ring	(2)
14	48-03-3610	Adapter ("A" Taper)	(1)	56	45-08-0101	Shift Shaft	(1)
15	44-40-0301	Sleeve Nut	(1)	57	40-50-1200	Spring	(1)
16	43-46-0130	Depth Gauge Assembly	(1)	58	02-02-0180	3/16 Steel Ball	(1)
17	31-55-0050	Shield	(1)	59	34-60-0525	Shift Shaft Retaining Ring	(1)
18	34-80-2925	Internal Retaining Ring	(1)	60	02-04-0940	Ball Bearing	(1)
19	45-06-0150	Grease Seal	(1)	★61	16-42-1435	115V Armature (Incl. Fig. No. 62)	(1)
20	34-40-1400	O-Ring	(1)	62	34-60-0700	Snap Ring	(1)
21	45-88-7040	Thrust Washer	(1)	★63	31-05-0050	Baffle	(1)
22	38-50-5006	Chuck Spindle	(1)	64	06-57-2975	8-32 Flexlock Hex Nut	(2)
23	34-60-0202	Retaining Ring	(1)	★65	18-42-1240	115V Field	(1)
24	30-75-0072	Ram Assembly (Includes Fig. No. 25)	(1)	★66	23-16-0455	Field Insulator	(1)
25	42-40-0431	Ram Bushing	(1)	67	31-55-0080	Coil Shield	(1)
26	40-50-7630	Ram Spring	(1)	★68	02-04-0891	Ball Bearing	(1)
27	43-76-0211	Ram Housing Assembly (Includes Fig. Nos. 45 & 46)	(1)	★69	28-50-6148	Motor Housing	(1)
28	43-44-0260	Gasket	(1)	70	12-99-0050	Nameplate	(1)
29	06-81-7610	12-24x2-3/8 Fil. Hd. Sem	(3)	71	06-85-0200	6x1/4 Rd. Hd. Type Z Screw	(2)
30	34-80-3100	Retaining Ring	(1)	72	06-81-0045	8-32x1/2 Pan Hd. Screw	(4)
31	02-08-0750	Ball Bearing	(1)	73	06-81-0470	8-32x1 Pan Hd. Screw	(1)
32	44-60-0370	Shift Pin	(1)	74	06-81-0400	8-32x3/4 Pan Hd. Screw	(4)
33	40-50-7610	Shift Pin Spring	(1)	75	31-44-0370	R.H. Half D Handle	(1)
34	32-75-2681	Spindle Gear	(1)	76	06-81-8625	6-32x1/4 Ground Screw	(1)
35	06-42-0800	Woodruff Key	(2)	77	31-86-0120	Insulating Spacer	(2)
36	06-81-3620	8-32x1/2 Oval Hd. Screw	(2)	78	06-81-1050	8-32x2-7/16 Field Bolt	(2)
37	31-15-0050	Vent Cover	(2)	79	06-81-5500	8-32x3/8 Binding Hd. Sem	(2)
38	02-50-3100	Needle Bearing	(1)	80	23-66-0505	Switch	(1)
★39	28-28-1432	Diaphragm (Includes 06-65-0800 Groove Pin)	(1)	81	22-22-0300	Brush Holder Assembly	(1)
40	40-50-7620	Ram Buffer Disc Spring	(3)	82	23-44-0150	Brush Retaining Screw	(2)
41	43-76-0221	Buffer Spring Housing	(1)	83	23-52-0160	Brush Spring	(2)
42	06-75-3200	1/4-20x1-1/4 Skt. Hd. Cap Screw	(3)	84	22-16-0250	Carbon Brush	(2)
				85	06-81-5475	6-32x3/8 Binder Hd. Sem	(2)
				86	31-44-0380	L.H. Half D Handle	(1)
				87	22-64-0385	Cord Set	(1)

