



# Pneumatic Chipping Hammer

**#550640, JCT-3640**

**#550641, JCT-3641**

**#550642, JCT-3642**

**#550643, JCT-3643**

**#550644, JCT-3644**

**#550645, JCT-3645**



## Operation & Parts Manual

M-550640

Edition 4

11/2018

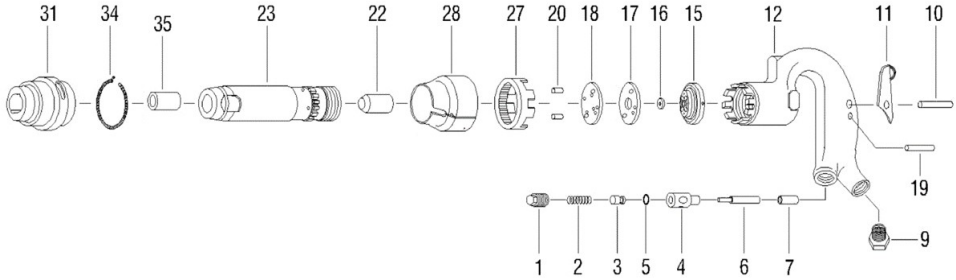


|                 |
|-----------------|
| Stock No.:      |
| Serial No.:     |
| Purchased from: |
| Date purchased: |

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# #550642, JCT-3642 3-in. Chipping Hammer, round shank



| Index | Part No.    | Description                | Qty |
|-------|-------------|----------------------------|-----|
| 1     | JCT3640-01  | Throttle valve plug 1/2PT  | 1   |
| 2     | JCT3640-02  | Throttle valve spring      | 1   |
| 3     | JCT3640-03  | Throttle valve             | 1   |
| 4     | JCT3640-04  | Throttle valve bushing     | 1   |
| 5     | JAT452-32   | O-ring Ø6x2mm              | 1   |
| 6     | JCT3640-06  | Push rod                   | 1   |
| 7     | JCT3640-07  | Push rod sleeve            | 1   |
| 9     | JCT3640-09  | Air inlet, 3/8NPT          | 1   |
| 10    | 701-140     | Roll pin 6x20mm            | 1   |
| 11    | JCT3640-11  | Trigger                    | 1   |
| 12    | JCT3640-12  | Handle                     | 1   |
|       | JCT3640-12A | Handle assembly (#1~12,19) | 1   |
| 15    | JCT3640-15  | Upper valve seat           | 1   |

| Index | Part No.   | Description              | Qty |
|-------|------------|--------------------------|-----|
| 16    | JCT3640-16 | Valve                    | 1   |
| 17    | JCT3640-17 | Valve plate              | 1   |
| 18    | JCT3640-18 | Lower valve seat         | 1   |
| 19    | 5F-E208    | Roll pin 5x28mm          | 1   |
| 20    | JCT3640-20 | Dowel pin 7.8x22.5mm     | 2   |
| 22    | JCT3642-22 | Piston 3 in.             | 1   |
| 23    | JCT3642-23 | Cylinder 3 in.           | 1   |
| 27    | JCT3640-27 | Clutch ring              | 1   |
| 28    | JCT3640-28 | Exhaust shield           | 1   |
| 31    | JCT3640-31 | Retainer                 | 1   |
| 34    | JCT3640-34 | Retainer coil spring     | 1   |
| 35    | JCT3640-35 | Shank bushing 0.68 round | 1   |

JCT3640-RPK, Repair Kit, contains #2,3,4,5,6,7

JCT3640-RBK, Rebuild Kit, contains #15,16,17,18,20(2)