



SERVICE PARTS LIST

BUL.54-37-0101

1 H.P. ROUTER

REVISED BUL. 54-37-0100 DATE Feb.'77

Catalog No. 5620

Starting Serial No. **451-1221**

WIRING INSTRUCTIONS **58-01-0700**

Specify Catalog and Serial No. when ordering parts

Catalog No. 5620 includes:

5610 Router Motor Assy. (figs. 1 thru 27) and
48-10-0060 Router Base Assy. (figs. 29 thru 42)

FIG.	PART NO.	DESCRIPTION	NO. REQ.
1	06-81-5825	6-32x1/2 Fil. Hd. Sem	(4)
2	31-17-0050	Cord Clamp	(1)
3	12-98-0100	Nameplate	(1)
★ 4	22-64-0386	Cord Set	(1)
5	23-44-0130	Brush Cap	(2)
6	22-18-0440	Carbon Brush Assembly	(2)
7	23-66-0860	Switch	(1)
8	06-81-6705	8-32x1-7/8 Fil. Hd. Sem	(4)
9	12-98-6965	Identification Plate	(1)
10	31-12-0060	Upper Bearing Cap Assembly	(1)
11	06-97-5700	Finger Washer	(1)
12	02-04-0895	Ball Bearing	(1)
★ 13	18-62-1100	115V. Field	(1)
★ 14	06-81-9175	10-24x2-1/8 Round Hd. Sem	(2)
15	23-16-0675	Insulating Sleeving	(1)
16	23-50-0070	Insulating Spacer	(1)
17	16-62-1180	115V. Armature	(1)
18	06-81-5500	8-32x3/8 Binder Hd. Sem	(3)
19	44-66-5300	Bearing Retainer	(1)
20	02-04-1655	Ball Bearing	(1)
21	28-50-6131	Motor Housing	(1)
22	06-81-8625	6-32x1/4 Slot. Hex. Hd. Ground Screw	(1)
★ 23	31-58-0010	Adjusting Ring	(1)
★ 24	45-10-0040	Chuck Shank	(1)
★ 25	48-66-0930	1/4" Collet	(1)
26	44-40-0340	Collet Nut	(1)
★ 27	06-75-3005	1/4-20x5/8 Socket Hd. Screw	(1)
28	48-10-0060	Router Base (Includes Fig. Nos. 29 thru 42) - See Note	(1)
29	31-44-0270	Handle - See Note	(2)
30	44-90-4200	Support Ring	(2)
31	06-75-3250	1/4-20x1-1/2 Socket Hd. Screw	(2)
32	06-97-4050	Lock Washer	(2)
33	06-75-0230	1/4-20x1-3/4 Hex. Hd. Screw	(1)
34	28-06-0811	Base Assembly (Incl. Fig. Nos. 35 and 36)	(1)
★ 35	06-65-0575	3/32x5/16 Long Pin	(1)
36	12-98-7075	Router Base Nameplate	(1)
37	31-06-0070	Sub Base	(1)
38	06-81-5625	8-32x1/4 Pan Hd. Sem	(2)
39	06-97-5600	Lock Washer	(1)
40	45-36-0680	Locking Knob Spacer	(1)
41	43-98-0070	Locking Knob	(1)
★ 42	06-81-2580	8-32x1/2 Flat Hd. Screw	(4)

NOT SHOWN

★ 49-96-4070	7/8 Open End Wrench	(2)
★ 12-98-7081	Caution Plate	(1)

FOR CAT. NO. 5620-2 (240V) TOOL USE:
18-66-1100 FIELD
18-66-1180 ARMATURE
22-64-4100 CORD SET

