



SERVICE PARTS LIST

BULLETIN NO.
54-38-1201

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-38-1200	DATE May '82
4" BELT SANDER			
CATALOG NO. 5910	STARTING SERIAL NO. 476-5581	WIRING INSTRUCTION 58-01-0740	
CAT. NO. 5910-6	START SER. NO. 476-5581	BILINGUAL LABEL 10-98-6120	

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-81-6751	8-32x2-1/4 Fil. Hd Sem	(3)	50	02-50-2435	Needle Bearing	(1)
2	28-50-4220	Rear Motor Housing Cover	(1)	51	06-81-6152	8-32x 1/2 Fil. Hd Sem	(3)
3	06-81-6402	8-32x1-1/8 Fil. Hd Sem	(1)	52	28-20-0135	Gear Case Cover	(1)
4	06-81-6152	8-32x1/2 Fil. Hd Sem	(1)	53	43-44-0430	Gear Case Gasket	(1)
5	31-44-0355	Front Handle	(1)	54	02-04-0900	Ball Bearing	(1)
6	34-60-0534	External Retaining Ring	(1)	55	44-86-0210	Bearing Retainer Plate	(1)
7	06-42-0800	Woodruff Key	(2)	56	42-25-2500	Timing Belt	(1)
8	28-37-0030	Timing Gear	(1)	57	06-81-6350	8-32x1 Fil. Hd Sem	(1)
9	45-36-0730	Timing Gear Spacer	(1)	58	31-15-0080	Timing Gear Cover	(1)
10	43-98-0180	Belt Aligning Knob	(1)	59	34-60-0705	External Retaining Ring	(1)
11	06-81-6575	8-32x1-5/8 Fil. Hd Sem	(1)	60	28-37-0020	Timing Gear	(1)
12	06-81-6510	8-32x1-3/8 Fil. Hd Screw	(2)	61	06-81-5660	6-32x3/8 Pan Hd Sem	(3)
13	28-50-4215	Rear Motor Housing	(1)	62	06-81-9230	10-24x2-3/4 Fil. Hd Sem	(1)
14	31-05-0070	Baffle	(1)	63	36-66-2810	Timing Pinion Gear	(1)
15	06-81-8625	6-32x1/4 Ground Screw	(1)	64	14-73-0110	4" Drum Shaft Assembly	(1)
16	02-04-0845	Ball Bearing	(1)	65	02-50-4036	Roller Bearing	(1)
17	34-80-0600	Retaining Ring	(1)	66	34-60-0530	Retaining Ring	(1)
18	16-70-0050	120 V. Armature	(1)	★ 67	45-98-0165	4" Yoke Assembly	(1)
19	06-81-0480	10-24x1-1/2 Rd. Hd Screw	(2)	★ 68	36-90-0070	4" Front Drum Shaft	(1)
20	06-97-2200	Internal Lock Washer	(2)	69	28-95-0110	4" Front Drum Assy. (Includes Fig. No. 70)	(1)
21	42-14-0200	Fan Baffle	(1)	70	42-24-0205	Front Drum Bearing	(2)
★ 22	23-16-0691	Field Insulating Sleeve	(1)	71	45-88-7100	Washer	(1)
23	18-70-0050	120 V. Field	(1)	72	40-50-0750	Belt Aligning Spring	(1)
24	31-44-0360	L. H. Handle	(1)	73	45-04-0470	Belt Aligning Screw	(1)
25	02-04-0846	Ball Bearing	(1)	74	45-88-0601	Retaining Washer	(1)
26	45-30-0060	Ball Bearing Retaining Slug	(1)	75	40-50-1160	Belt Tension Spring	(1)
27	06-85-0200	6x1/4 Nameplate Screw	(2)	76	06-65-1533	1/8x5/8 Roll Pin	(1)
28	12-99-0032	Nameplate Blank	(1)	77	06-65-1580	3/16x1/2 Roll Pin	(1)
29	12-98-5930	Identification Plate	(1)	78	42-42-0140	Lock Button	(1)
30	31-50-0125	Front Motor Housing Assembly	(1)	79	40-50-0720	Belt Tension Lever Spring	(1)
31	22-18-0520	Carbon Brush Assembly	(2)	80	44-66-0600	Lock Button Plate	(1)
32	23-44-0130	Brush Retaining Screw	(2)	81	06-65-1530	1/8x1/2 Roll Pin	(1)
33	22-64-0386	Cord Set	(1)	82	06-81-5660	6-32x3/8 Pan Hd Sem	(2)
34	31-84-0060	Heel	(1)	83	30-58-0020	Lock Button Lever	(1)
35	06-85-0245	6-32x3/8 Flat Hd. Swage Screw	(2)	84	42-36-1100	Belt Tension Lever Guide	(1)
36	23-66-0491	Switch	(1)	85	44-66-0570	Belt Tension Bracket Plate	(1)
37	06-81-6152	8-32x1/2 Fil. Hd Sem	(5)	★ 86	28-10-0315	Belt Tension Bracket Assembly	(1)
38	06-57-4990	1/2-20 Lock Nut	(1)	87	28-72-0030	4" Base Plate	(1)
39	45-88-5253	Rear Drum Washer	(1)	88	44-52-0140	4" Base Plate Pad	(1)
40	06-42-3710	Square Key	(1)	89	44-66-3960	4" Pad Liner	(1)
41	28-95-0055	Rear Drum Assembly	(1)	90	45-04-0460	Alignment Guide Screw	(2)
42	45-36-0850	Rear Drum Spacer	(1)	91	40-50-5620	Spring Washer	(2)
43	34-80-2020	Retaining Ring	(1)	92	45-88-7157	Washer	(2)
44	02-04-1225	Ball Bearing	(1)	93	06-81-0036	4-40x3/8 Taptite Pan Hd. Screw	(3)
45	06-81-8040	6-32x3/8 Flat Hd Sem	(1)	94	42-18-0210	4" Base Liner Bar	(1)
46	06-65-1350	Dowel Pin	(1)	95	06-65-1630	5/16x3/4 Roll Pin	(2)
47	44-66-3970	Wear Plate	(1)	96	06-97-5650	Finger Washer	(1)
48	43-44-0490	Gasket	(1)	97	12-98-7082	Caution Plate (Not Shown) Omit for Canadian Tools	(1)
49	06-81-7300	10-24x1-3/4 Fil. Hd. Sem	(2)				

FOR CAT. NO. 5910-2
(240 V.) TOOL USE:

16-76-0050 ARMATURE
18-76-0050 FIELD
22-64-4100 CORD SET

