



SERVICE PARTS LIST

BUL. 54-38-1025	
REVISED BUL.	DATE
	Dec. '78
WIRING INSTRUCTIONS	
58-01-0470	

Catalog No.

6004

Starting Serial No. 600-1001

Specify Catalog and Serial No. when ordering parts

FOR CAT. NO 6004-2
(240V) TOOL USE:

- 18-46-1315 FIELD
- 16-46-1315 ARMATURE
- 22-18-0375 CARBON BRUSH
- 22-64-4100 CORD SET

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-81-6202	8-32x5/8 Fil. Hd. Sem	(2)
2	28-20-3531	Handle Cover	(1)
3	22-64-0225	Cord Set	(1)
4	06-81-8650	6-32x1/4 Rd. Hd. Sem	(2)
5	06-81-8625	6-32x1/4 Ground Screw	(1)
6	23-44-0060	Brush Retaining Screw	(2)
7	22-22-1160	Brush Holder Assy.	(2)
8	23-86-0140	Washer	(2)
9	22-18-0155	Carbon Brush	(2)
10	06-81-3640	8-32x5/8 Oval Hd. Screw	(3)
11	23-66-0380	Switch	(1)
12	06-83-2650	1/4-20x3/8 Knrl. Set Screw	(2)
13	28-50-5001	Motor Housing	(1)
14	43-98-0060	Hand Knob	(1)
15	02-04-0880	Ball Bearing	(1)
16	18-42-1315	120 Volt Field	(1)
17	06-81-6510	8-32x1-3/8 Fil. Hd. Screw	(2)
18	16-42-1315	120 Volt Armature (Includes Fig. 19)	(1)
19	34-60-0900	Retaining Ring	(1)
20	06-42-0800	Woodruff Key	(1)
21	02-04-1265	Ball Bearing	(1)
22	28-28-1245	Diaphragm	(1)
23	06-81-6300	8-32x7/8 Fil. Hd. Sem	(4)
24	06-95-0320	10x1/2 A B Thread Screw	(4)
25	42-36-1110	Bracket	(2)
26	42-40-0540	Pillar	(4)
27	06-75-0012	10-24x3/8 Hex Hd. Taptite Screw	(2)
28	43-16-0110	Small Eccentric	(1)
29	34-80-2960	Retaining Ring	(1)
30	02-04-1747	Ball Bearing	(1)
31	14-67-0210	Small Platen Assembly	(1)
32	44-52-0185	Small Pad Assembly	(1)
33	06-95-0320	10x1/2 A B Thread Screw	(4)
34	45-88-0840	Washer	(1)
35	06-81-2666	10-32x3/4 Skt. Drive Screw	(1)

PARTS NOT SHOWN

12-98-5306	Nameplate Blank	(1)
06-85-0200	6x1/4 Nameplate Screw	(2)

