



# SERVICE PARTS LIST

**BULLETIN NO.**  
**54-38-1427**

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
<b>7/9" SANDER</b>			54-38-1426	Aug. 2007
<b>CATALOG NO.</b>	<b>6081-20</b>	<b>SERIAL NUMBER</b>	<b>WIRING INSTRUCTION</b> <b>58-01-1371</b>	

**EXAMPLE:**  
Component Parts (Small #)  
Are Included When Ordering  
The Assembly (Large #).

★ = Part number change  
from previous service  
parts list.

FIG.	PART NO.	DESCRIPTION OF PART	NOREQ.
★ 39	42-42-0290	Button	(1)
43	43-62-1265	Side Handle	(1)
★ 45	44-60-1650	Lock Pin	(1)
★ 46	44-86-0040	Bearing Retainer	(1)
★ 47	34-40-4555	O-Ring	(1)
48	45-06-0710	Seal	(1)
49	45-88-7880	Shim Washer	(1)
50	45-88-8466	5/8-11 Spindle Washer	(1)
54	22-56-0480	Terminal Block	(1)
59	22-84-0540	Fan Assembly	(1)
60	44-76-0325	Cord Protector	(1)
61	22-18-0126	Carbon Brush Assembly	(2)
62	-----	Brush Spring	(2)
63	12-99-5001	Nameplate Blank	(1)
64	05-78-0305	Switch Screw	(4)

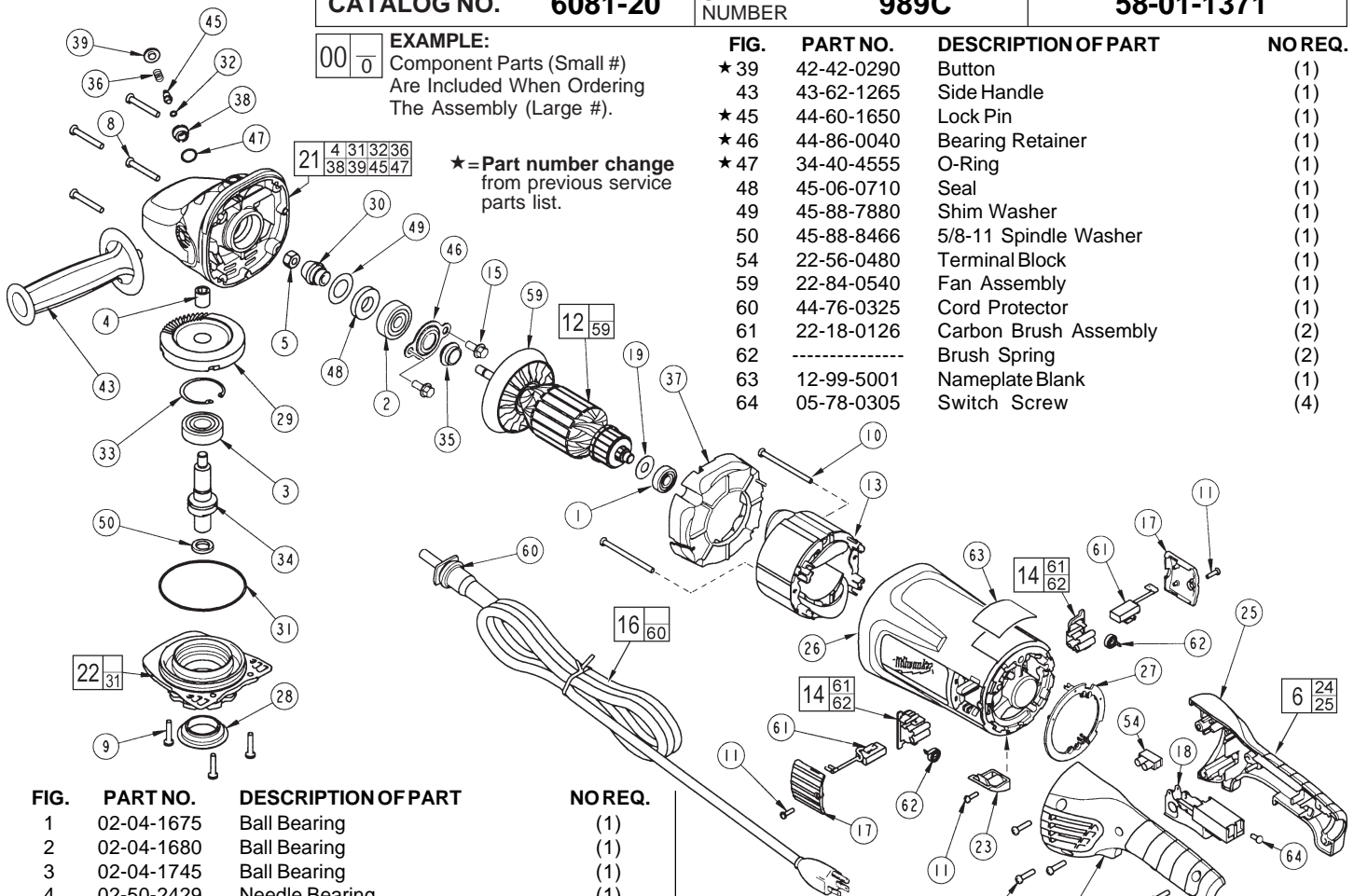


FIG.	PART NO.	DESCRIPTION OF PART	NOREQ.
1	02-04-1675	Ball Bearing	(1)
2	02-04-1680	Ball Bearing	(1)
3	02-04-1745	Ball Bearing	(1)
4	02-50-2429	Needle Bearing	(1)
5	06-55-2455	Hex Nut	(1)
6	14-34-0560	Handle Kit	(1)
7	06-82-0055	8-16 Torx Plastite Screw T-20	(5)
8	06-82-0060	10-14 Torx Plastite Screw T-25	(4)
9	06-82-0065	10-32 x 1 Pan Hd. Taptite T-25 Screw	(3)
10	06-82-0070	8-16 Torx Plastite Screw T-15	(2)
11	06-82-7240	6-19 x 1/2 Slit. Pan Hd. Plast. T-15	(3)
12	16-70-0132	Armature Assembly	(1)
13	18-70-1130	Field	(1)
14	22-20-0120	Brush Holder Assembly	(2)
★ 15	06-75-0510	1/4-20 x .62 Hex Flange Screw	(2)
16	22-64-3615	Cord Set (Incl. Cord Protector & Terminals)	(1)
17	23-44-0255	Brush Cover	(2)
18	23-66-2725	Switch	(1)
★ 19	45-06-0830	Bearing Seal	(1)
21	28-14-1131	Gearcase Assembly	(1)
22	28-53-0151	Spindle Hub Assembly	(1)
23	31-15-0166	Cover	(1)
24	-----	Left Hand Handle Halve	(1)
25	-----	Right Hand Handle Halve	(1)
★ 26	31-50-1785	Motor Housing	(1)
★ 27	31-53-0160	Plug	(1)
28	31-55-0150	Bearing Shield	(1)
29	32-05-1505	Gear	(1)
30	32-60-1505	Pinion Gear	(1)
31	34-40-0505	O-Ring	(1)
★ 32	34-40-4300	O-Ring	(1)
33	34-80-2960	Retaining Ring	(1)
34	38-50-2500	Spindle Shaft	(1)
★ 35	31-55-0290	Dust Shield	(1)
★ 36	40-50-1550	Compression Spring	(1)
37	42-14-0425	Baffle	(1)
★ 38	42-30-0150	Lock Body	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NOREQ.
★	23-94-9300	Leadwire Assembly	(1)
★	23-94-9305	Leadwire Assembly	(1)
★	23-94-9310	Leadwire Assembly	(1)
★	23-94-9315	Leadwire Assembly	(1)
	23-94-5650	Ground Wire Assembly	(1)

**FIG. LUBRICATION:**  
21 1.25 oz. (35 grams) of Type "Y" grease, No. 49-08-5270 in main gear cavity of gearcase.

29,30 "Y" grease must be applied to all gear teeth.

31,32 Lightly coat o-rings with "Y" grease prior to installation.

**FIG. NOTES:**  
4,21 Press needle bearing flush ±.02 to gearcase boss face.

5 Torque to 140 in.-lbs.

7,10 Torque to 20 in.-lbs.

8 Torque to 30 in.-lbs.

9 Torque to 35 in.-lbs.

15 Torque to 65-75 in. lbs.

64 Torque to 4 in.-lbs.

33 Bevel side of retaining ring away from bearing face.