



# SERVICE PARTS LIST

BULLETIN NO.  
55-40-1906

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
7-1/4" WORM DRIVE		55-40-1905	July '92
CATALOG NO.	6377-2	STARTING SERIAL NO.	620-1086
		WIRING INSTRUCTION 58-03-0600	



EXAMPLE:  
Component Parts (Small #)  
Are Included When Ordering  
the Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	16-74-0171	220 Volt Armature	(1)	45	06-57-5050	5/16-24 Lock Nut	(1)
★ 2	06-82-7453	8-16 x 2-1/4" Pan Hd. Plastite T-20	(2)	46	43-44-0240	Gasket	(1)
3	18-74-0141	220 Volt Field	(1)	47	31-15-0115	Hood	(1)
4	02-04-0850	Ball Bearing	(1)	48	06-82-5320	8-32 x 5/8" Pan Hd. T-20	(4)
8	31-50-0226	Motor Housing Assembly	(1)	49	42-38-0220	Bumper	(1)
9	06-55-0835	8-32 Hex Nut	(5)	50	42-76-0470	Locking Collar	(1)
10	23-66-1810	Switch	(1)	51	45-04-0485	10-32 x 13/16" Bumper Screw	(1)
11	06-82-7251	8-16 x 3/8" Pan Hd. T-20	(1)	52	06-82-5316	8-32 x 1/2" Pan Hd. T-20	(4)
12	22-20-0360	Brush Tube	(2)	53	06-82-5348	8-32 x 7/8" Pan Hd. T-20	(2)
13	31-44-1106	Left Handle Half	(1)	54	40-50-8330	Guard Spring	(1)
14	06-82-2376	8-32 x 1-1/16" Pan Hd. T-20	(5)	55	06-82-8856	8-32 x 1/2" Pan Hd. Sems T-20	(1)
15	23-44-0140	Brush Retaining Screw	(2)	56	28-41-0676	7-1/4" Saw Upper Guard	(1)
16	22-18-0730	Carbon Brush Assembly	(2)	57	28-20-4733	7-1/4" Saw Guard Cover	(1)
17	22-24-0286	Brush Holder	(2)	58	02-50-2423	Needle Bearing	(1)
18	06-82-7270	8-32 x 5/8" Pan Hd. T-20	(2)	59	32-90-0107	Worm Gear	(1)
19	06-92-0761	Stud	(1)	60	06-82-5348	8-32 x 7/8" Pan Hd. T-20	(3)
20	45-88-7455	Washer	(1)	61	38-50-5191	Spindle	(1)
21	44-40-0460	Adjustment Nut	(2)	62	45-06-0260	Spindle Seal	(1)
22	44-10-0126	Adjustment Lever	(2)	63	34-80-2960	Internal Retaining Ring	(1)
23	34-60-2330	Klipring	(2)	64	02-04-1748	Ball Bearing	(1)
24	44-60-1140	Pivot Pin	(1)	65	28-53-0270	Guard Hub	(1)
25	14-74-0230	7-1/4" Saw Shoe Assembly	(1)	66	34-40-2120	O-Ring	(1)
26	06-10-3195	5/16-18 x 3/4" Carriage Bolt	(1)	67	28-41-0686	7-1/4" Saw Lower Guard	(1)
27	06-57-5000	1/4-20 Hex Nut	(1)	68	34-60-2150	Retaining Ring	(1)
28	45-88-5245	Washer	(1)	69	43-62-0710	Lower Guard Handle	(1)
29	34-80-2120	Internal Retaining Ring	(1)	70	06-82-7252	8-32 x 3/8" Pan Hd. T-20	(1)
★ 30	02-04-1536	Ball Bearing	(1)	71	43-34-0265	Inner Flange	(1)
31	45-36-1010	Worm Spacer	(1)	72	_____	7-1/4" Saw Blade (Select From Catalog)	(1)
32	45-06-0280	Armature Seal	(1)	73	43-34-0300	Outer Flange	(1)
33	06-97-2200	No. 10 Lockwasher	(1)	74	06-75-0473	3/8-24 L.H. Blade Screw	(1)
34	06-55-1000	10-24 Hex Nut	(1)	75	06-92-2520	Stud	(1)
35	28-14-1418	Gear Case	(1)	76	22-64-4480	Cord Set	(1)
36	31-44-0600	Top Handle	(1)	77	45-88-0577	Wave Washer	(2)
37	06-82-5320	8-32 x 5/8" Pan Hd. T-20	(2)	78	44-76-0170	Cord Protector	(1)
★ 38	06-82-7224	10-14 x 1" Pan Hd. Plastite T-25	(3)	79	22-84-0700	Fan	(1)
39	06-95-5690	3/8-16 x 1/2" Washer Hd. Hex Screw	(1)	80	45-14-0235	Shim	(1)
40	45-88-7475	Washer	(2)	81	34-40-1610	O-Ring	(1)
41	32-91-0115	Worm	(1)	82	34-40-4170	O-Ring	(2)
42	45-36-1020	Spacer	(1)	83	45-88-0610	Washer	(1)
43	02-04-1050	Ball Bearing	(1)	84	40-50-8325	Spring	(1)
44	45-88-0601	Washer	(1)	85	45-08-0300	Lockshaft	(1)
				86	34-60-0525	Retaining Ring	(1)
				87	44-40-0650	Spindle Lock Nut	(1)
				88	45-88-7476	Washer	(2)
					49-96-6200	9/16" Utility Wrench	(1)

**FIG. LUBRICATION**

- 35 1/2 oz. Worm Drive Oil, No. 49-32-0050.
- 45 Torque to 20-25 In./Lbs.
- 54 Spring loop must move freely under washer and around raised boss. Pliers and/or hand tool are not to be used to assemble spring to tool. Such hand tools may nick or mar spring coils or end loops.
- 67/80 Lubricate Lower guard bore, face, shim and and hub O.D. with light coat of Arctic Grease, No. 49-08-4100.

