

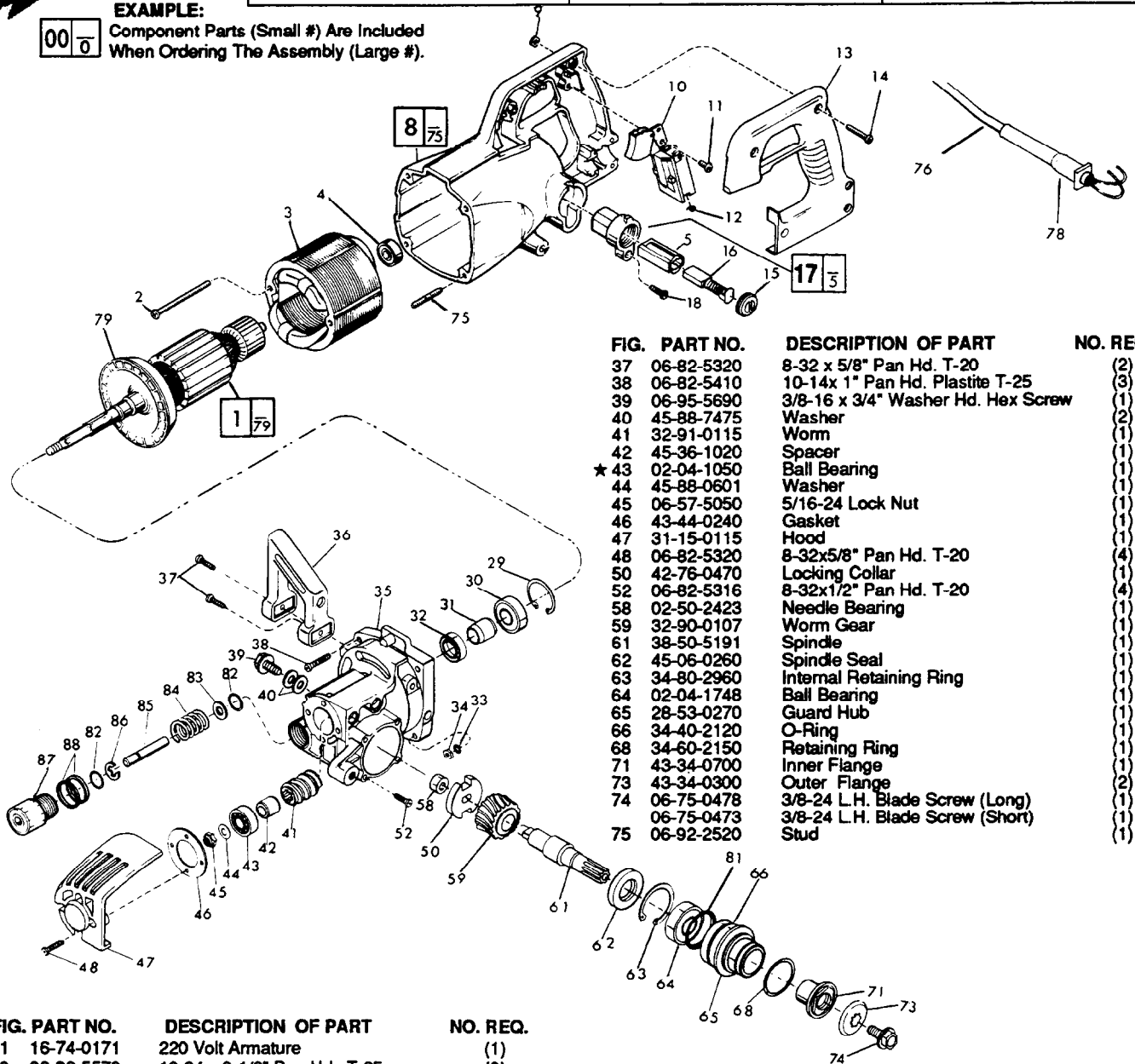


SERVICE PARTS LIST

BULLETIN NO.
55-40-1952

| | | | |
|--|--------|----------------------------------|------------------|
| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS | | REVISED BULLETIN 55-40-1951 | DATE July '92 |
| WORM DRIVE SAW | | | |
| CATALOG NO. | 6378-4 | STARTING SERIAL NO. | 621-2634 |
| | | WIRING INSTRUCTION 58-03-0601 | |

EXAMPLE:
 Component Parts (Small #) Are Included
 When Ordering The Assembly (Large #).



| FIG. PART NO. | DESCRIPTION OF PART | NO. REQ. |
|---------------|---|----------|
| 37 | 06-82-5320 8-32 x 5/8" Pan Hd. T-20 | (2) |
| 38 | 06-82-5410 10-14x 1" Pan Hd. Plastite T-25 | (3) |
| 39 | 06-95-5690 3/8-16 x 3/4" Washer Hd. Hex Screw | (1) |
| 40 | 45-88-7475 Washer | (2) |
| 41 | 32-91-0115 Worm | (1) |
| 42 | 45-36-1020 Spacer | (1) |
| ★ 43 | 02-04-1050 Ball Bearing | (1) |
| 44 | 45-88-0601 Washer | (1) |
| 45 | 06-57-5050 5/16-24 Lock Nut | (1) |
| 46 | 43-44-0240 Gasket | (1) |
| 47 | 31-15-0115 Hood | (1) |
| 48 | 06-82-5320 8-32x5/8" Pan Hd. T-20 | (4) |
| 50 | 42-76-0470 Locking Collar | (1) |
| 52 | 06-82-5316 8-32x1/2" Pan Hd. T-20 | (4) |
| 58 | 02-50-2423 Needle Bearing | (1) |
| 59 | 32-90-0107 Worm Gear | (1) |
| 61 | 38-50-5191 Spindle | (1) |
| 62 | 45-06-0260 Spindle Seal | (1) |
| 63 | 34-80-2960 Internal Retaining Ring | (1) |
| 64 | 02-04-1748 Ball Bearing | (1) |
| 65 | 28-53-0270 Guard Hub | (1) |
| 66 | 34-40-2120 O-Ring | (1) |
| 68 | 34-60-2150 Retaining Ring | (1) |
| 71 | 43-34-0700 Inner Flange | (1) |
| 73 | 43-34-0300 Outer Flange | (2) |
| 74 | 06-75-0478 3/8-24 L.H. Blade Screw (Long) | (1) |
| 75 | 06-75-0473 3/8-24 L.H. Blade Screw (Short) | (1) |
| | Stud | (1) |

| FIG. PART NO. | DESCRIPTION OF PART | NO. REQ. |
|---------------|--|----------|
| 1 | 16-74-0171 220 Volt Armature | (1) |
| ★ 2 | 06-82-5570 10-24 x 2-1/2" Pan Hd. T-25 | (2) |
| 3 | 18-74-0141 220 Volt Field | (1) |
| 4 | 02-04-0850 Ball Bearing | (1) |
| 5 | 22-20-0360 Brush Tube | (2) |
| 8 | 31-50-0226 Motor Housing Assembly | (1) |
| 9 | 06-55-0835 8-32 Hex Nut | (5) |
| ★ 10 | 23-66-1817 Switch Service Kit | (1) |
| ★ 11 | 06-82-7251 8-16 x 3/8" Pan Hd. Plastite T-20 | (1) |
| 12 | 06-97-1800 Switch Lockwasher | (4) |
| 13 | 31-44-1106 Left Handle Half | (1) |
| 14 | 06-82-2376 8-32 x 1-1/16" Pan Hd. T-20 | (5) |
| 15 | 23-44-0140 Brush Retaining Screw | (2) |
| ★ 16 | 22-18-0730 Carbon Brush Assembly | (2) |
| 17 | 22-24-0286 Brush Holder Assembly | (2) |
| 18 | 06-82-7270 8-32x5/8" Pan Hd. T-20 | (2) |
| 29 | 34-80-2120 Internal Retaining Ring | (1) |
| ★ 30 | 02-04-1536 Ball Bearing | (1) |
| 31 | 45-36-1010 Worm Spacer | (1) |
| 32 | 45-06-0280 Armature Seal | (1) |
| 33 | 06-97-2200 No. 10 Lockwasher | (1) |
| 34 | 06-55-1000 10-24 Hex Nut | (1) |
| 35 | 28-14-1418 Gear Case | (1) |
| 36 | 31-44-0600 Top Handle | (1) |

| | | |
|------|----------------------------------|-----|
| ★ 76 | 22-64-4525 Cord Set | (1) |
| 78 | 44-76-0170 Cord Protector | (1) |
| 79 | 22-84-0700 Fan | (1) |
| 81 | 34-40-1610 O-Ring | (1) |
| 82 | 34-40-4170 O-Ring | (2) |
| 83 | 45-88-0610 Washer | (1) |
| 84 | 40-50-8325 Spring | (1) |
| 85 | 45-08-0300 Lockshaft | (1) |
| 86 | 34-60-0525 Retaining Ring | (1) |
| 87 | 44-40-0650 Spindle Lock Nut | (1) |
| 88 | 45-88-7476 Washer | (2) |
| ★ | 05-89-0045 Switch Terminal Screw | (4) |
| | 22-33-0305 Suppressor | (1) |
| | 43-62-0880 Side Handle | (1) |

FIG. LUBRICATION

35 1/2 Oz. Worm Drive Oil, No. 49-32-0050.

NOTE:

Parts In Bag - (Figs. 36,37, 68, 71,73, 74 & 43-62-0880).

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