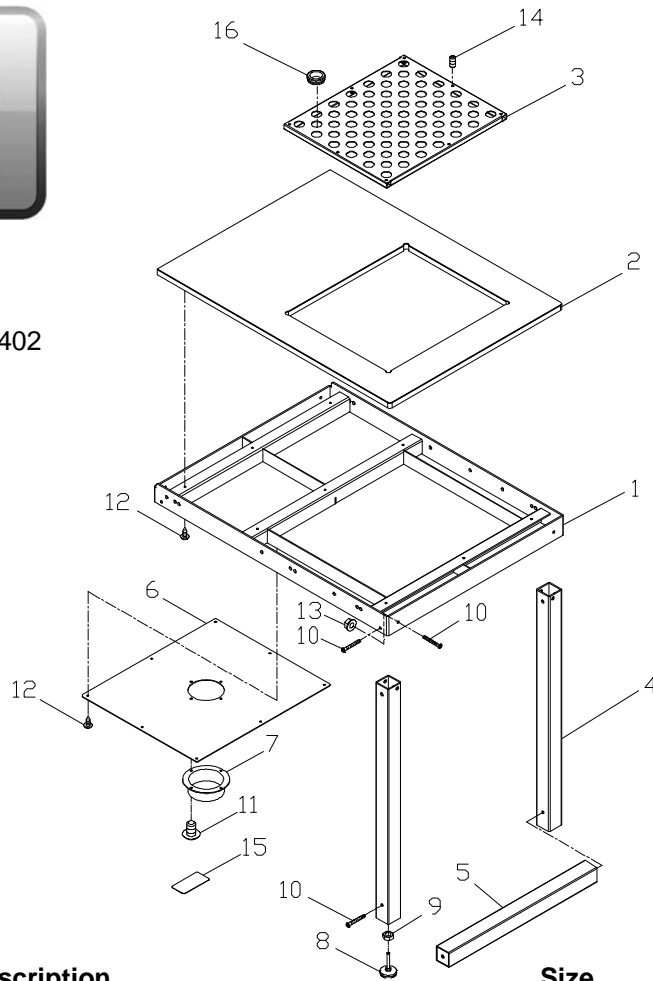




Downdraft Table

Stock Numbers: 708400, 708401, 708402



Parts

Index	Part No	Description	Size	Qty
1.....	708400-1	Steel Frame (for 708400)		1
	708401-1	Steel Frame (for 708401)		1
2.....	708400-2	Table Board (for 708400)		1
	708401-2	Table Board (for 708401)		1
3.....	708400-3	Dust Grate		1
4.....	708400-4	Leg		2
5.....	708400-5	Cross Brace (for 708400)		1
	708401-5	Cross Brace (for 708401)		1
6.....	708400-6	Dust Pan		1
7.....	JSG96-141	Dust Chute		1
8.....	708400-8	Adjustable Foot	5/16"-18x2"	2
9.....	TS-0561021	Hex Nut	5/16"-18	2
10.....	708400-10	Button Head Socket Screw	5/16"-18x2-1/2"	6
11.....	TS-0813022	Machine Screw	1/4"-20x3/8"	4
12.....	708400-12	Wood Screw	M5x16	17
13.....	708400-13	Serrated Hex Flange Nut	5/16"-18	4
14.....	TS-0266041	Socket Set Screw	#10-24x3/8"	8
15.....	708400-15	Shim		8
16.....	708400-16	Rubber Grommet		10

To order parts, call our service department at 800-274-6848 Monday through Friday (see our website for business hours). Having the Model Number and Serial Number will allow us to serve you quickly and accurately

JET

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Part No. M-708400

Revision A2 02/2014

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Downdraft Table

The Downdraft Table is an optional accessory that can be used with the following table saws:

Stock number 708400 can be used with:

- Model JPS-10TS Proshop Tablesaw
- Model JTAS-10 XACTA® Saw

Stock number 708401 is intended for use with:

- Model JTAS-10XL-DX Deluxe XACTA® Tablesaw
- Model JTAS-12 XACTA® Saw

Stock number 708402:

- Standalone Downdraft Table - extra leg set (purchased separately) required

Contents of the Shipping Container

- C Dust Grate (1)
- D Table Board (1)
- E Steel Frame (1)
- J Dust Pan and Chute Assembly (1)
- K Leg (2)
- L Cross Brace (1)
- Shims (8) (see *Parts* on back page)

Hardware

- A Rubber Grommet (10)
- F Wood Screw (17)
- G Button Head Socket Screw (6)
- H Serrated Hex Flange Nut (4)
- M Adjustable Foot (2)
- N Hex Nut (2)

Assembly and Installation

Note: The front and rear fence rails must first be installed on the saw. Refer to the manual provided with the fence and rail system. After fence rails have been installed, proceed as follows:

1. Place *table* (D) on top of *steel frame* (E) and secure from bottom with nine *wood screws* (F₁).
2. Secure *dust pan and chute assembly* (J) to bottom of *table board* (D) with eight remaining *wood screws* (F₂).
3. Place *hex nut* (N) on *adjustable foot* (M), then screw foot all the way onto bottom of *legs* (K).
4. Attach each *leg* (K) to *table assembly* securing with two each *button head socket screws* (G₁) and *serrated hex flange nuts* (H).
5. Attach *cross brace* (L) to each leg with two *button head socket screws* (G₂).
6. Bolt *table assembly* (steps 1, 2) to table saw rails using hardware supplied with rail assembly. Refer to manual provided with fence and rail assembly.
7. Adjust *feet* (M) to provide stability to *legs* (K) and *table assembly*, then secure *feet* (M) by tightening *hex nuts* (N) against bottom of *legs* (K).
8. Place *dust grate* (C) into table opening.

Leveling the Table

1. Lay a straightedge across the *saw table* and *downdraft extension table*.

The full length of the straightedge should be level with the saw table at: a) the back of the table, b) front of the table and c) points in between.

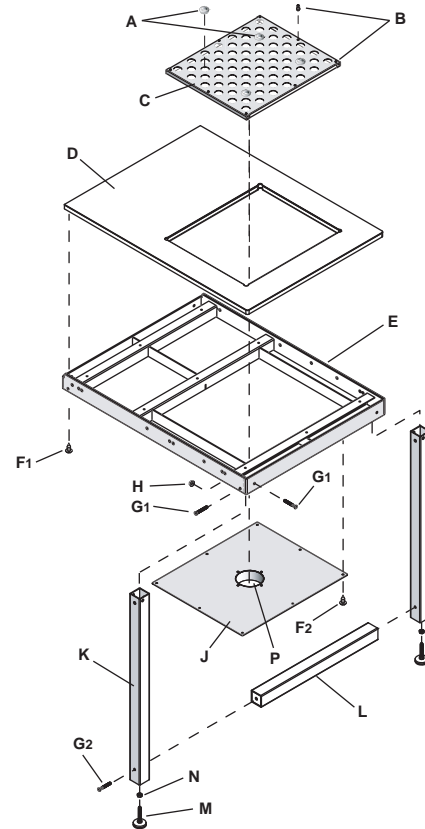
2. Determine if and where adjustment is needed.

The *table* (D) is secured to the *steel frame* (E) underneath by nine wood screws. Eight shims (.020" thickness) are provided which can be used individually or in combination to achieve desired spacing.

If adjustment is required:

3. Loosen several *wood screws* (F₁) underneath the *table* (D) in the area requiring adjustment.
4. Place shim(s) between the *steel frame* (E) and *wooden table* (D).
5. Repeat step 1 to verify that required flatness is reached. Adjust further if required, then secure table by tightening screws (loosened in step 3).

Place straight edge across both *table* (D) and *dust grate* (C). Adjust *dust grate* (C) to be level with *table* (D) with *set screws* (B).



Using the Downdraft Table

Sanding Operation – Place *grommets* (A) as needed into *grate* (C) openings to prevent workpiece slippage during sanding. Attach dust collector hose to *dust chute* (P) underneath the table.

Tablesaw Operation – When sawing large workpieces, remove grommets (A) if they interfere with the sawing operation.