



# Assembly Instructions and Parts Manual

## 5C Collet Closer

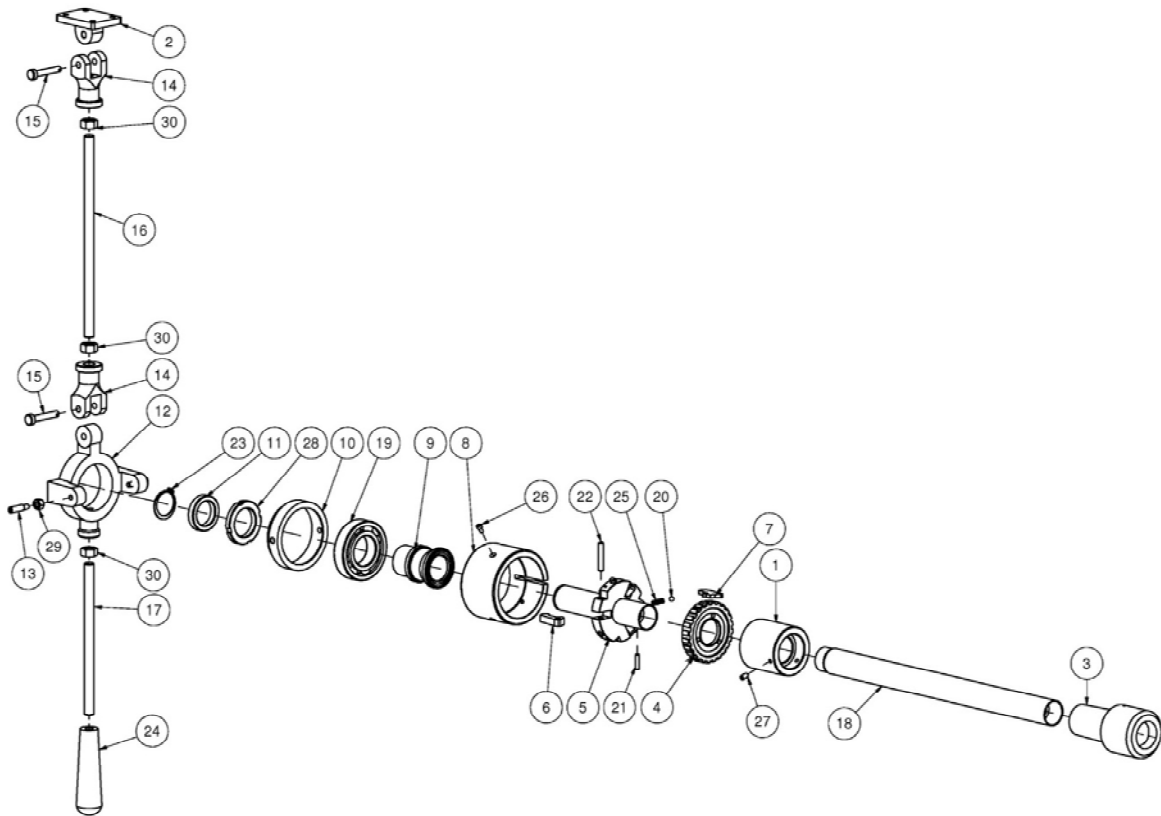
### for E-1340VS/1440VS ELITE Lathes



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**Part No. M-892036**  
Edition 1 03/2017  
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### 3.1.1 Collet Closer for E-1340VS/1440VS Lathes – Exploded View



Index No	Part No	Description	Size	Qty
	892036	5C Collet Closer Kit (#1 thru 30)		1
1	C51064006	Sleeve Coupling		1
2	C52302004	Fixed Seat (Length)		1
3	C53004118	Sleeve	#5	1
4	C54002038	Coupling		1
5	C54004047	Arbor		1
6	C54006001	Buckle		3
7	C54008007	Buckling Plate		1
8	C54012019	Outward Flange		1
9	C54014002	Bearing Shaft		1
10	C54016011	Bearing Stand		1
11	C54018020	Collar		1
12	C54020023	Bearing Body		1
13	C54021000	Set Screw		2
14	C54025015	Coupling		2
15	C54026005	Special Pin		2
16	C54027202	Stud	273L mm	1
17	C54029208	Lever Shaft	205L mm	1
18	C554920	Draw Bar	492L mm	1
19	BB-6208ZZ	Ball Bearing	6208ZZ	1
20	SB-6MM	Steel Ball	Ø6.0	1
21	5510484	Spring Pin	5 x 20L mm	1
22	F012000	Spring Pin	1/4" x 1-1/2"L	3
23	GC020101	Retaining Ring (external)	32 mm	1
24	GD020596	Grip	1/2"	1
25	GE040176	Spring		1
26	TS-1501021	Hex Socket Cap Screw	M4 x 8L	3
27	TS-1523031	Set Screw	M6 x 10L	3
28	GF030823	Locking Nut	AN08	1
29	TS-0561021	Hex Nut	5/16"-18	2
30	TS-0561051	Hex Nut	1/2"-13	3