



# SERVICE PARTS LIST

**BULLETIN NO.**  
54-05-0621

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-05-0620	DATE May '84
<b>HEAVY-DUTY S.S. VACUUM CLEANER</b>		WIRING INSTRUCTION	
<b>CATALOG NO. 8937</b>	<b>STARTING SERIAL NO. 706-1143</b>		
<b>CAT. NO.</b>	<b>START SER. NO.</b>	<b>BILINGUAL LABEL</b>	

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	49-90-0170	Hose Cage	(1)
2	22-64-0700	Cord Set	(1)
3	44-76-0020	Cord Protector	(1)
5	23-66-0870	Switch	(1)
6	42-92-0350	Motor Cover Assembly (Includes Fig. Nos. 7 thru 10)	(1)
7	43-62-0510	Handle	(1)
8	43-44-0335	Gasket	(1)
9	42-86-0070	Connector	(1)
10	45-03-0120	Perforated Aluminum Screen	(1)
11	42-04-0440	Motor Adapter	(1)
12	43-44-0360	Motor Top Gasket	(1)
13	23-30-0100	Small Bypass Motor Assembly	(1)
14	-	Carbon Brush and Holder (Set) Refer to bottom of page	
15	43-44-0390	Motor Gasket	(2)
16	42-92-0310	Container Cover with Screen	(1)
17	06-85-2000	12 x 1/2 Phillips Type B Pan Hd. Screw	(6)
18	06-05-0010	Ground Screw Assembly	(1)
19	49-90-0290	Wire Frame	(1)
20	49-90-0280	Cloth Filter and Gasket	(1)
21	49-90-0311	Filter Bags (Package of Five) - Not Shown	
22	49-90-1620	Wet Pick-Up Conversion Pan Assy. (Includes Fig. Nos. 23 thru 26)	(1)
23	42-46-0110	Float Cage Assembly	(1)
24	44-54-0060	Wet Pan Adapter	(1)
25	43-44-0340	Shut Off Gasket	(1)
26	43-44-0420	Gasket	(1)
27	42-51-0395	Stainless Steel Dust Container Assembly (Includes Fig. Nos. 28 thru 32)	(1)
28	43-44-0370	Gasket	(1)
29	42-86-0080	Inlet Connector Assembly	(1)
30	42-68-0291	Holddown Clamp	(3)
★ 31	43-44-0720	Gasket	(1)
★ 32	45-80-0150	Drain Assy.	(1)
33	42-38-0120	Bumper	(1)
34	43-08-0170	Dolly Ring Body	(1)
35	45-94-0140	Swivel Bearing Caster	(4)
36	49-90-0150	Swivel End Connector (Incl. Fig. 37)	(1)
37	43-44-0275	Fitted Gasket	(1)

