



SERVICE PARTS LIST

BULLETIN NO.
55-26-1771

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
VARIABLE SPEED 1/2" D.I. IMPACT WRENCH		55-26-1770	Jan. 2020
CATALOG NO. 9072-59	STARTING SERIAL NO. D74B	WIRING INSTRUCTION See Page 2	

EXAMPLE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

Replace the Gasket (55) whenever the tool is opened for servicing.

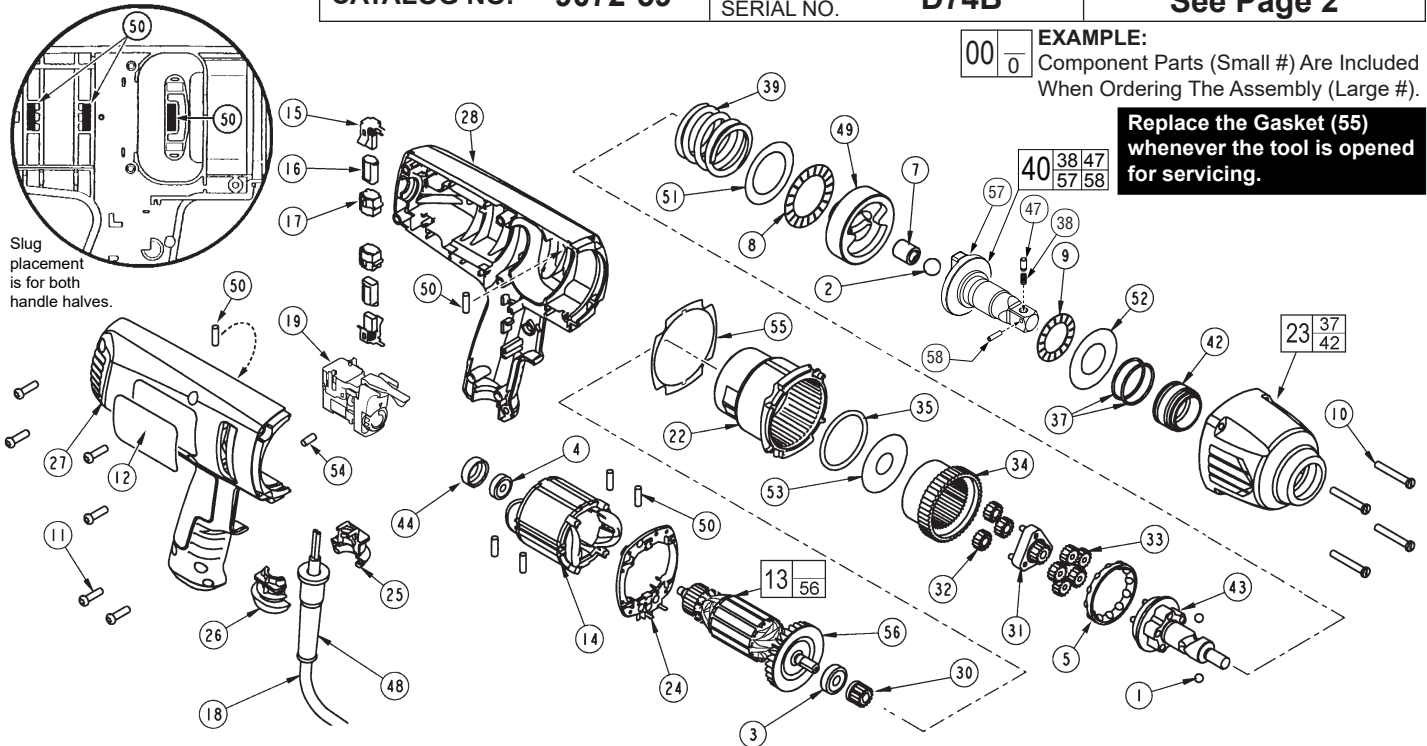


FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.
1	02-02-0250	1/4" Ball	(2)	49	44-82-0205	Ram	(1)
2	-----	1/2" Ball	(1)	50	45-30-0025	Rubber Slug	(6)
3	02-04-0852	Ball Bearing	(1)	51	45-88-0535	Washer	(1)
4	02-04-0645	Ball Bearing	(1)	52	45-88-1575	Washer	(1)
5	02-40-0050	Angular Contact Bearing	(1)	53	45-88-3250	Washer	(1)
7	-----	Drawn Cup Bearing	(1)	54	45-30-0021	Rubber Slug	(1)
8	02-80-0200	Thrust Bearing	(1)	55	43-44-0991	Gasket	(1)
9	02-80-3256	Thrust Bearing	(1)	56	22-84-0375	Fan	(1)
10	05-88-5988	K50 x 35mm Screw	(4)	57	-----	1/2" Square Anvil	(1)
11	06-95-6290	M5 x 2.24 x 18 Plastite Screw	(6)	58	44-60-0465	Pivot Pin	(1)
12	-----	Service Nameplate	(1)				
13	16-14-2220	Armature	(1)	FIG. NOTES:			
14	18-04-2210	Field	(1)	4		Orient bearing seal (black side) toward the commutator.	
15	22-18-0040	Brush Assembly	(2)	10		Torque to 45-50 in./lbs.	
16	22-20-0110	Brush Tube	(2)	11		Torque to 25-30 in./lbs.	
17	22-20-0465	Brush Tube Holder	(2)	16		At the time of brush replacement, the tool should be relubricated with Type "Z" Grease, No.49-08-7655.	
18	22-64-1215	Power Cord	(1)	FIG. LUBRICATION (Type "Z" Grease, No.49-08-7655):			
19	23-66-2775	Switch	(1)	23,34,42,		Lightly coat with grease the Ring Gear (34) and the bearing races of the Camshaft Planet Carrier (43), the	
22	28-14-0175	Gearcase	(1)	43,49		the back bearing surface of the Ram (49) and the I.D. the Front Housing Bushing (42).	
23	14-38-0100	Front Housing Assembly	(1)	7,40		Place a dab of grease in the Needle Bearing (7) inside the Anvil (40).	
24	31-15-2045	Field Connector	(1)	31,32,33,43		Fill with grease the center of the five Planet Gears (33) on the Camshaft Assembly (43). Fill the center of the three Planet Gears (32) on the Sun Gear (31).	
25	31-17-0261	Left Cord Clamp	(1)	49		Place approximately 1/2 oz. of grease in the front cavity of the Ram.	
26	31-17-0271	Right Cord Clamp	(1)	43		Place approximately 1/2 oz. grease on the Camshaft (43) inside the Spring (39).	
27	31-44-2176	Right Handle	(1)				
28	31-44-2181	Left Handle	(1)				
30	32-60-0150	Sun Gear	(1)				
31	32-60-0175	Sun Gear	(1)				
32	32-62-0215	Planet Gear	(3)				
33	32-62-0215	Planet Gear	(5)				
34	32-65-0005	Ring Gear	(1)				
35	34-40-0070	O-Ring	(1)				
37	-----	O-Ring	(2)				
38	40-50-0925	Detent Spring	(1)				
39	40-50-0241	Spring	(1)				
40	14-73-0455	Anvil Assembly	(1)				
42	-----	Bushing	(1)				
43	14-73-0300	Cam Shaft Assembly	(1)				
44	42-96-0015	Bearing Cup	(1)				
47	44-60-0597	Detent Pin	(1)				
48	44-76-0210	Cord Protector	(1)				

WIRING INSTRUCTIONS

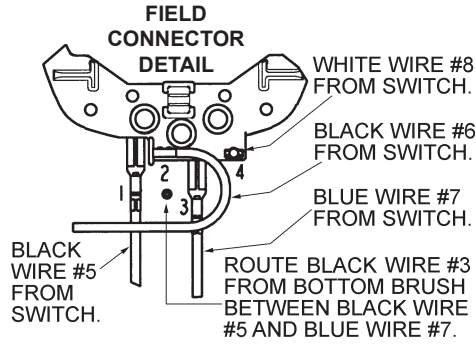
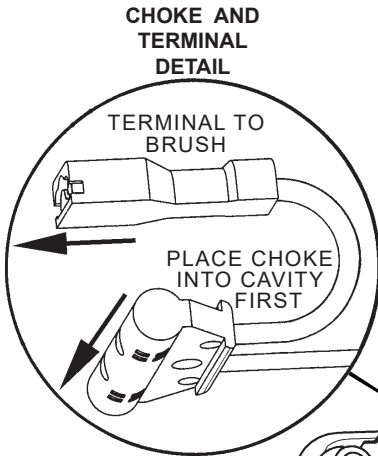
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IMPACT WRENCH

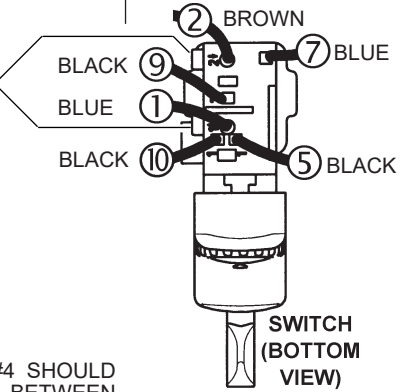
BULLETIN

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE

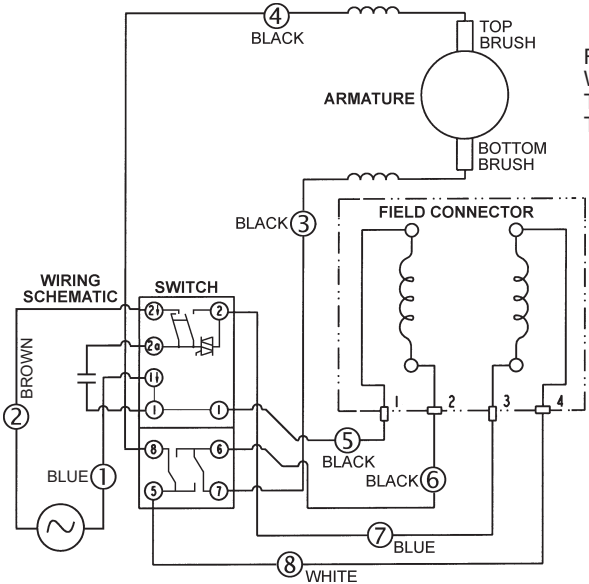
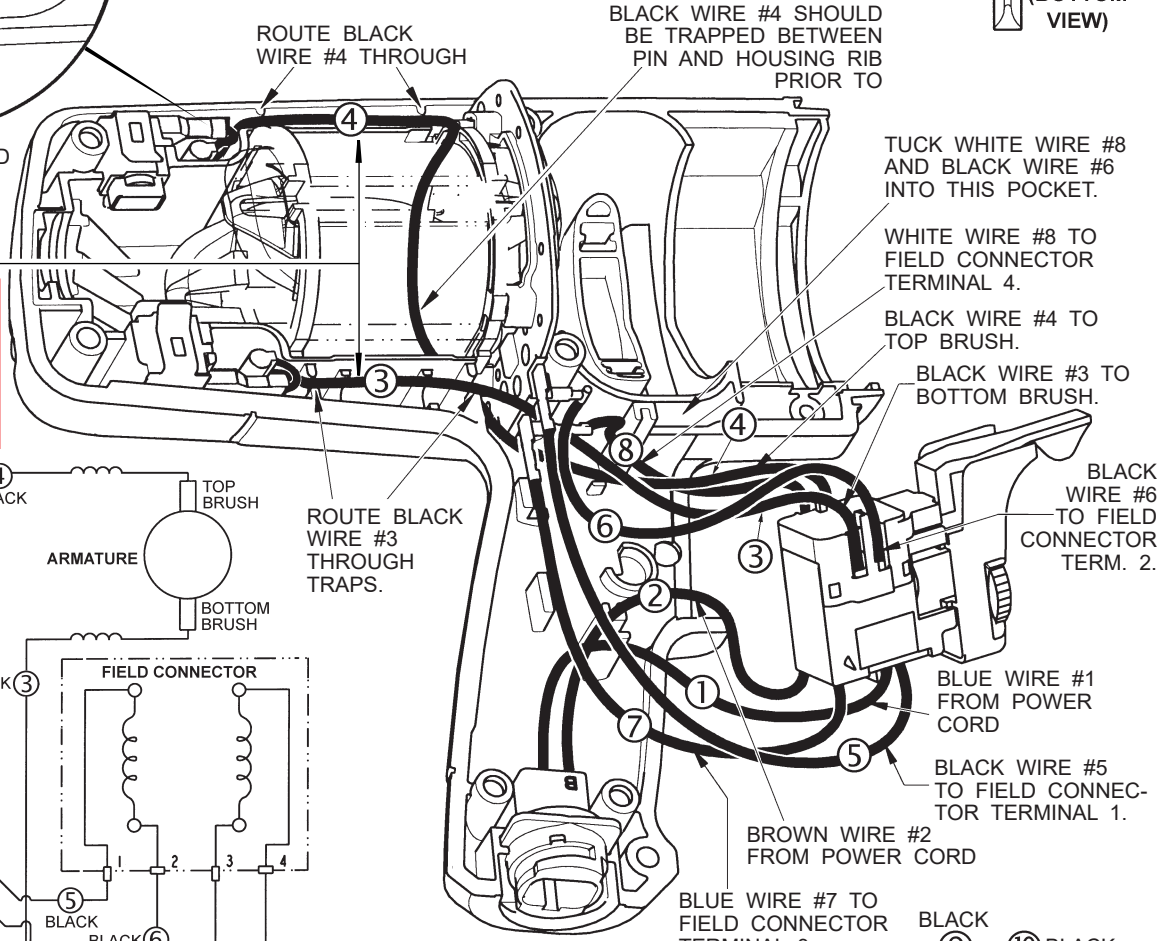


TORQUE SWITCH SCREWS TO 4-6 IN.-LBS.

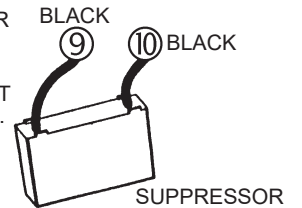


TUCK ALL EXCESS LEAD WIRE FROM #3 AND #4 INTO AREA BETWEEN TRAPS, AS SHOWN.

NOTE:
Models 9072-59 and 9072-59A come with a power cord. Disregard the blade housing assembly. Also disregard the suppressor.



SEE SWITCH DETAIL FOR PLACEMENT OF SUPPRESSOR WIRES #9 AND #10.



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Blue	Power Cord	16	2.85	Component of the blade hsg. assy. or power cord.
2	Brown	Power Cord	16	2.75	Component of the blade hsg. assy. or power cord.
3	Black	23-94-0275	18	----	Component of 23-94-0275 leadwire assembly.
4	Black	23-94-0276	18	----	Component of 23-94-0276 leadwire assembly.
5	Black	23-94-0250	18	4.75	Strip .188 for T1. Strip .32 and tin.
6	Black	23-94-0240	18	2.75	Strip .188 for T2 and T3.
7	Blue	23-94-0245	18	4.75	Strip .188 for T1. Strip .32 and tin.
8	White	23-94-0255	18	2.90	Strip .188 for T1 and T2.
9	Black	Suppressor	----	----	Component of suppressor assembly.
10	Black	Suppressor	----	----	Component of suppressor assembly.

BULK LEAD WIRE - BULLETIN 58-01-0003

NOTE:

All lead lengths are before stripping. All leads must be held to $\pm .125"$ unless specified elsewhere.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0010	3
T2	23-74-1060	4
T3	23-74-1100	1