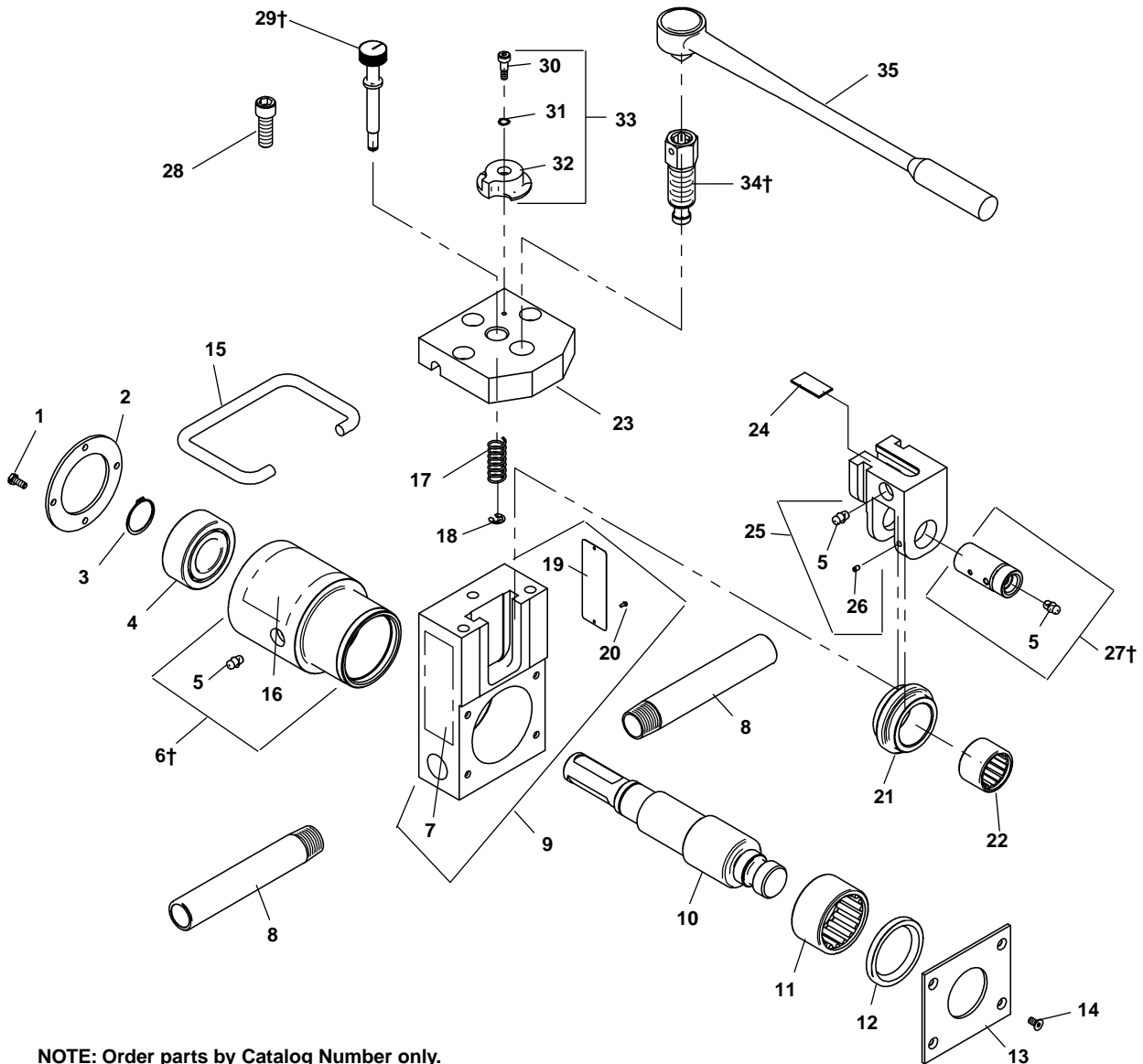


**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	91207	960 Roll Groover	16	87927	Groove Roll 1 1/4" - 6"
1	87947	Shoulder Screw	17	87922	Needle Bearing
2	87972	Wave Spring	18†	87917	Groove Roll Shaft
3	87932	Groove Setting Gauge	19	87682	Support Bar (2)
4	87957	Warning Label	20	40260	#10-32 Hex Head Screw (4)
5	93307	Slide Key	21	45202	Retaining Plate
6	87687	Adjustment Screw	22	45152	Retaining Ring
7	87912	Spring	23	45147	Bearing
8	87937	Retaining Ring	24	93302	10-24 x 1/2" Soc. Hd. Screw (4)
9	70437	Ratchet Wrench	25†	93292	Main Housing
10	93322	Feed Screw	26	93297	Depth Adjustment Label
11	93327	Bushing, Feed Screw	27	45122	Drive Shaft
12	87977	Wear Plate	28	45142	Needle Bearing
13	46860	Grease Fitting (3)	29	45157	Front Seal
14	45187	Set Screw	30	93312	Cover Plate
15†	93317	Slide Block	31	91107	Flat Head Screw (4)

† Service Note: – Grease components monthly, more often during heavy usage.

**Early Style**



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	83937	960 Roll Groover	18	87937	Retaining Ring
1	45207	Hex Head Mach Screw #10-32 (4)	19	87952	Name Plate
2	45202	Retaining Plate	20	46870	Drive Screw (3)
3	45152	Retaining Ring	21	87927	Groove Roll
4	45147	Bearing	22	87922	Needle Bearing
5	46860	Drive Grease Fitting (3)	23	87667	Top Plate
6†	87662	Base Bushing	24	87977	Wear Plate
7	87967	Depth Adjustment Label	25	87677	Slide Block
8	87682	Support Bar (2)	26	45187	Set Screw #10-24 Socket Hd
9	87657	Base	27†	87917	Groove Roll Shaft
10	45122	Drive Shaft	28	87942	Soc. Hd. Cap Screw 7/16" x 1 1/4" (4)
11	45142	Needle Bearing	29†	87687	Adjustment Screw
12	45157	Front Seal	30	87947	Shoulder Screw
13	87672	Cover Plate	31	87972	Wave Spring
14	59192	Flat Hd Cap Screw #10-24 x 1/2" (4)	32	87932	Groove Setting Gauge
15	87962	Handle	33	88777	Groove Setting Gauge Assembly
16	87957	Warning Label	34†	87907	Feed Screw
17	87912	Spring	35	70437	Ratchet Wrench

† Service Note: – Grease components monthly, more often during heavy usage.