

TORQUE TO:

- 1 60-70 IN-LBS (69-81 CM-KG)
- 2 36-45 IN-LBS (42-52 CM-KG)
- 3 25-30 IN-LBS (29-35 CM-KG)
- 4 18-25 IN-LBS (21-29 CM-KG)
- 5 11-18 IN-LBS (13-21 CM-KG)

