



IMPORTANT- To assure product **SAFETY** and **RELIABILITY**, repairs, maintenance or adjustments should be performed by **HITACHI Service Centers** or other qualified service organizations. Always use **HITACHI** replacement parts.



HITACHI ROTARY BAND SAW

Model CB 10T

ITEM NO.	PART NO.	NO. USED	DESCRIPTION	SUPPLY Q'TY	ITEM NO.	PART NO.	NO. USED	DESCRIPTION	SUPPLY Q'TY
1	977 - 072	2	STOP PLATE		34	977 - 117	2	COVER SCREW (A)	
2	949 - 510	2	RIVET D2.5X4.8	10	35	973 - 040	4	THRUST WASHER	
3	303 - 842	1	NAME PLATE		36	935 - 713	1	NUT	
4	608 - VVM	1	BALL BEARING 608VVMC2EPS2L		37	977 - 115	1	ARM	
5	976 - 441	1	BEARING LOCK		38	949 - 455	2	SPRING WASHER M8	10
6	340 - 194C	1	STATOR 115V		39	949 - 660	2	HEX. SOCKET HD. BOLT M6X20	10
7	977 - 094	1	TUBE (ID10XT0.25X50)		40	977 - 116	1	ARM SHAFT	
8	986 - 300	2	MACHINE SCREW (W/SP.WASHER) M4 x 56		41	302 - 535	1	SAW COVER (B)	
9	360 - 173U	1	ARMATURE ASS'Y 115V		42	949 - 455	1	SPRING WASHER M6	10
10	977 - 092	1	OIL SEAL		43	949 - 660	1	HEX. SOCKET HD. BOLT M6X20	10
11	630 - 0VV	1	BALL BEARING 6300VVCMAV2S		44	949 - 243	6	MACHINE SCREW M5X25	10
12	977 - 141	1	SCREW (B)		45	949 - 245	4	MACHINE SCREW M5X30	10
13	977 - 094	1	WORM		46	997 - 800	2	BEARING HOLDER ASS'Y	
14	949 - 433	1	BOLT WASHER M8	10	47		2	BEARING HOLDER	
15	949 - 568	1	LOCK NUT M8	10	48	949 - 429	4	BOLT WASHER M4	10
16	302 - 534	1	HOUSING ASS'Y		49	977 - 114	2	BEARING PIN	
17	977 - 089	2	HEX. SOCKET SET SCREW M4X8		50	604 - ZZM	2	BALL BEARING 604ZZMC3PS2S	
18	977 - 088	2	BRUSH HOLDER		51	949 - 431	4	BOLT WASHER M5	10
19	977 - 088	2	BRUSH HOLDER		52	606 - ZZM	8	BALL BEARING 606ZZMC3PS2S	
20	999 - 021	2	CARBON BRUSH	2	53	949 - 432	4	BOLT WASHER M6	10
21	994 - 563	2	BRUSH CAP		54	949 - 455	4	SPRING WASHER M8	10
22	303 - 841	1	PANEL (A)		55	977 - 139	4	BEARING PIN (B)	
23	949 - 215	8	MACHINE SCREW M4X8	10	56	949 - 891	2	PIN D4X10	10
24	949 - 215	2	TUBE (ID8XT0.25X50)		57	949 - 499	1	ROLL PIN D4X20	10
25	949 - 260	2	MACHINE SCREW M6X25	10	58	977 - 119	1	TENSION LEVER	
26	949 - 455	2	SPRING WASHER M6	10	59	949 - 429	2	BOLT WASHER M4	10
27	967 - 329	2	WASHER (H)		60	604 - ZZM	1	BALL BEARING 604ZZMC3PS2S	
28	977 - 122	1	GRIP		61	949 - 499	1	ROLL PIN D4X20	10
29	977 - 107	1	SAW WHEEL ASS'Y		62	994 - 551	1	BAND SAW BLADE NO. 2 18TPI	10
30	977 - 101	2	NEEDLE BEARING		63	936 - 311	2	WASHER (B)	
31	977 - 110	1	SAW WHEEL RUBBER		64	977 - 109	1	WASHER (A)	
32	977 - 108	2	PLASTIC WASHER		65	949 - 531	1	SPLIT PIN D2X12	10
33	977 - 105	1	SAW SHAFT		66	949 - 426	2	WASHER M8	10
					67	977 - 117	1	COVER SCREW (A)	



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105	967 - 329	1	WASHER (H)		111	949 - 660	1	HEX. SOCKET HD. BOLT M6X20	10
106	949 - 891	2	PIN D4X10	10	112	949 - 455	1	SPRING WASHER M6	10
68	949 - 455	1	SPRING WASHER M6	10	113	977 - 135	1	WASHER (B)	
69	977 - 120	1	TENSION SPRING		114	977 - 108	2	PLASTIC WASHER	
70	977 - 118	1	CAM SHAFT (A)		115	949 - 661	3	HEX. SOCKET HD. BOLT M6X30	10
73	977 - 112	1	CHAIN		116	949 - 455	3	SPRING WASHER M6	10
74	977 - 096	1	SPROCKET ASS'Y		117	977 - 106	1	SAW WHEEL ASS'Y	
75	977 - 097	1	SPROCKET SHAFT		118	977 - 101	2	NEEDLE BEARING	
76	931 - 008	1	FEATHER KEY 4X4X12		119	977 - 110	1	SAW WHEEL RUBBER	
77	977 - 102	1	OIL SEAL		120	977 - 111	1	SPROCKET	
78	977 - 101	1	NEEDLE BEARING		121	977 - 105	1	SAW SHAFT	
79	949 - 239	2	MACHINE SCREW M5X16	10	122	949 - 429	2	BOLT WASHER M4	10
80	977 - 103	1	SHAFT HOLDER		123	949 - 221	2	MACHINE SCREW M4X20	10
81	977 - 100	1	O - RING (P - 38)		124	302 - 178	2	INTERNAL WIRE	
82	620 - 1VV	1	BALL BEARING 6201VVCMP2S		126	994 - 565	1	CORD ARMOR D 10.1	
83	948 - 001	1	RETAINING RING FOR D32 HOLE		127	302 - 172	1	CORD	
84	977 - 098	1	WORM WHEEL		128	994 - 566	1	CORD CLIP	
85	949 - 458	1	SPRING WASHER M10	10	129	977 - 079	2	TAPPING SCREW D4X16	
86	977 - 099	1	ADJUSTING NUT (B)		131	949 - 432	1	BOLT WASHER M6	10
87	949 - 236	2	MACHINE SCREW M5X10	10	132	949 - 830	1	HEX. SOCKET HD. BOLT M6X10	10
88	303 - 190	1	SAW COVER (C)		133	302 - 173	1	SWITCH (2P SCREW TYPE) W/O LOCK	
89	977 - 125	1	GUIDE PLATE		134	301 - 771	2	TAPPING SCREW (W/WASHER) D4X12	
90	996 - 728	2	HEX. SOCKET HD. BOLT (W/WASHERS) M5 x 16		135	302 - 536	1	HANDLE ASS'Y	
93	303 - 187	1	SAW COVER (A)		136	988 - 889	3	TAPPING SCREW (W/WASHER) D4X25	
94	949 - 453	1	SPRING WASHER M4	10	137	302 - 180	4	INSULATING SLEEVE	
95	949 - 215	1	MACHINE SCREW M4X8	10	138	302 - 179	4	FASTON	
96	977 - 142	1	SEAL CAP		139	302 - 176	1	SWITCH (2P PLUG IN TYPE)	
97	972 - 207	1	WASHER		140	303 - 840	1	SWITCH PANEL (A)	
98	949 - 215	1	MACHINE SCREW M4X8	10	141	977 - 134	1	SAFETY COVER	
99	977 - 132	1	SEAL WASHER		142	977 - 136	1	SPECIAL NUT M20	
100	302 - 164	1	OIL GAUGE		143	973 - 220	3	TERMINAL	
103	949 - 660	1	HEX. SOCKET HD. BOLT M6X20	10					
104	949 - 455	1	SPRING WASHER M6	10					

Recommended Alternative Worm Transmission Gear Oils

Manufacturer	Brand Name
Shell	Tivela oil WA
Mobil	Mobil gear & cylinder oil SMC 630

Recommended Alternative Worm Grease for Chain (73)

Manufacturer	Brand Name
Shell	Alvania EP grease No. 2
Mobil	Special grease 77

Wiring Diagram

