



Assembly instructions

Parts #	Tightening torque	Direction	Glue
01 - 22	30 Ft.lb - 40 Nm	⌚	Loctite 222
01 - 40		⌚	Loctite 222
18 - 33	5 Ft.lb - 7Nm	⌚	Loctite 222
23 - 29	5 Ft.lb - 7Nm	⌚	Loctite 222
01-28		⌚	Loctite 222
28-32		⌚	Loctite 222
29 - 33	5 Ft.lb - 7Nm	⌚	Loctite 222

Part No.	CP ref.	Description	Qty
A	2050545113	Throttle kit	
3		Throttle Lever	1
4		Pin	2
5		Spring	1
6		Pin	1
B	2050545123	Valve kit	
2+7		Screw Set	2
8		Valve Throttle	1
9		O-Ring	1
10		Spring	1
11		O-Ring	1
12		Cap Regulator	1
C	2050545133	Rear plate kit	
13	2050544013	Bearing-Ball	1
14		Plate Rear End	1
D	2050545143	Front plate kit	
19		Plate-Front End	1
20		Spacer	1
21	2050544093	Bearing-Ball	1
E	2050545153	Motor kit	
C	2050545133	Rear plate kit	1
D	2050545143	Front plate kit	1
15		Spring Pin	2
16	2050544043	Cylinder	1
17	2050544053	Blade (set of 4)	1
18	2050544063	Rotor	1
22	2050544103	Nut Clamp	1
F	2050545253	Extension kit CP9113GES	
21		Bearing-Ball	1
26		Washer	1
29	2050544463	Spindle	1
28	2050544453	Housing Assy. (incl. deflector & grid)	1

Part No.	CP ref.	Description	Qty
G	2050545263	Coupling kit CP9113GES	
23		Nut	2
24		Spacer	1
25		Coupling	1
H	2050545273	Collet holder kit	
33		Collet holder	1
35		Collet Nut	1
I	2050545243	Small parts kit CP9113 & CP3040 Series	
2		Screw	1
7		Screw	1
4		Pin (set of 2)	1
5		Spring	1
6		Pin	1
15		Spring Pin	2
26		Washer (for CP9113GES)	1
		Grid+screw (CP9113GES, CP3040 series)	1
		Key (for CP3040)	1
21	2050544093	Bearing-Ball	*
30	2050544143	Bearing-Ball	2
32	2050544253	Nut CP9113GES	1
34	2050544493	1/4" (6,35 mm) Collet - 200 Series	1
37	2050544533	Muffler CP9113G (incl. #38)	1
40	2050544553	Nut CP9113G	1
41	2050544513	Spanner Wrench	1
42	2050544523	Spanner Wrench	1
	2050545233	Tune up kit CP9113 Series	
9		O-Ring	1
11		O-Ring	1
17	2050544053	Blade (set of 4)	1
39		O-Ring (for CP9113GES)	1

	2050543813	OPERATOR'S MANUAL
	2050544623	EC DECLARATION
	6159948750	SAFETY INSTRUCTIONS

Spares without part number are not sold separately

2050532193

Recommended accessories

	Collets - 200 series 6155260520 200 Serie Ø 1/8" (2.4 to 3.2mm) 6155260530 200 Serie Ø 5.2 to 6 mm 6155260540 200 Serie Ø 7.2 to 8 mm 6155260550 200 Serie Ø 8.7 to 9.5 mm		Airoileine oil (for air lubrication) P0895507 (1. gal - 3,8l)
			Protecto-lub oil (for cleaning motor parts) CA149661 (1 pt - 0,12l) CA000046 (20,8 oz. - 0, 59 l)

Recommended tooling

	Nut clamp wrench 2050549953
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