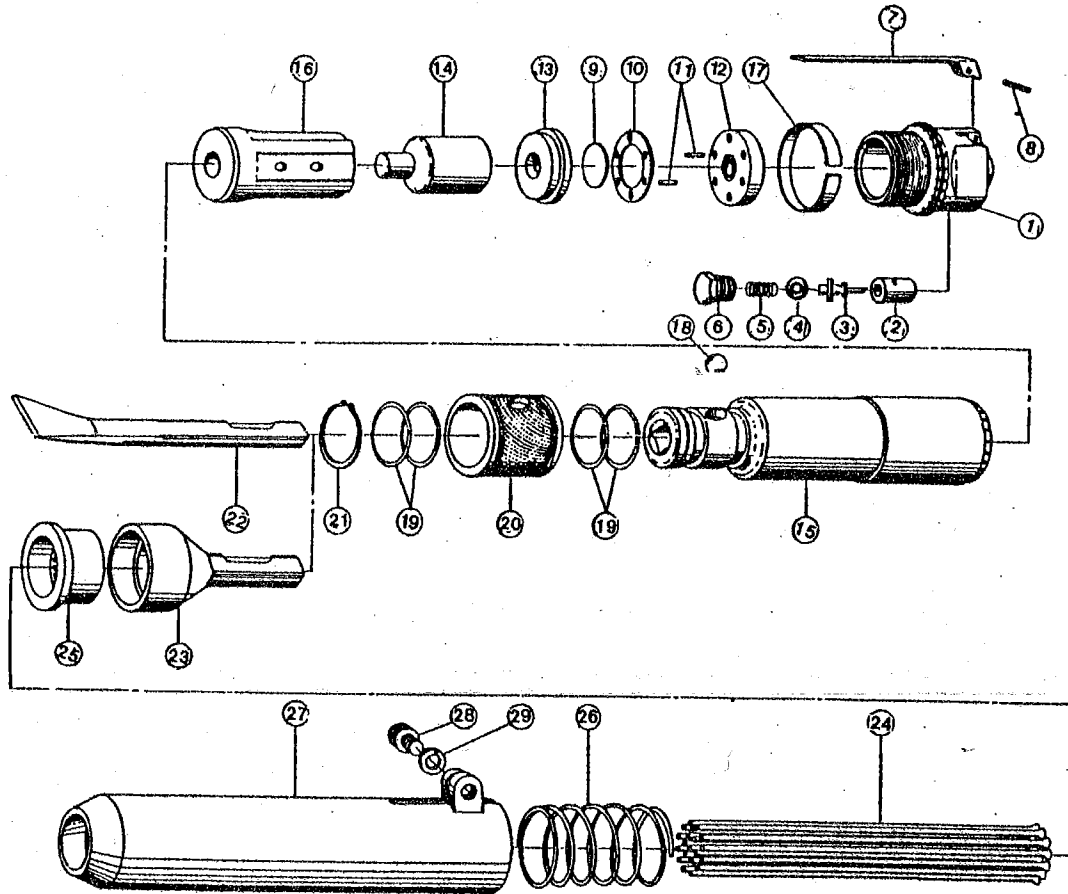


## F-25NS Needle Scaler



| PART # | DESCRIPTION            | QTY | PART # | DESCRIPTION             | QTY |
|--------|------------------------|-----|--------|-------------------------|-----|
| 1      | CYLINDER CAP           | 1   | 16     | PISTON SLEEVE           | 1   |
| 2      | THROTTLE BUSHING       | 1   | 17     | LOCK RING               | 1   |
| 3      | THROTTLE ROD           | 1   | 18     | BALL (SB-7/16)          | 4   |
| 4      | O-RING                 | 1   | 19     | O-RING (P24)            | 1   |
| 5      | SPRING (8x16)          | 1   | 20     | CHISEL COVER            | 1   |
| 6      | THROTTLE CAP           | 1   | 21     | SNAP RING (STW30)       | 1   |
| 7      | THROTTLE LEVER         | 1   | 22     | CHISEL                  | 1   |
| 8      | SPRING ROLL PIN (3x22) | 1   | 23     | NEEDLE SHANK            | 1   |
| 9      | MAIN VALVE             | 1   | 24     | NEEDLE                  | 19  |
| 10     | MAIN VALVE CASE        | 1   | 25     | NEEDLE FLANGE           | 1   |
| 11     | PIN (2.8x11)           | 2   | 26     | SPRING (38x83)          | 1   |
| 12     | LOWER MAIN VALVE       | 1   | 27     | NEEDLE COVER            | 1   |
| 13     | UPPER MAIN VALVE       | 1   | 28     | HEX SOCKET BOLT (M8x20) | 1   |
| 14     | PISTON                 | 1   | 29     | SPRING WASHER (M8#2)    | 1   |
| 15     | CYLINDER BODY          | 1   |        |                         |     |