





(Torque 80 to 100 in. lbs.)

(Torque 100 to 120 in. lbs.)

(Torque 42 to 48 in. lbs.)

Assemble connecting rod so that the outside of rod is flush with outside of bearing.

Position location mark toward the motor.

55 (Torque 7 to 10 ft. lbs.)

56 (Torque 7 to 10 ft. lbs.)

(Torque 80 to 100 in. lbs.)

(Torque 100 to 120 in. lbs.)

Parts List for HFA5030V Type 0

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
1	AC-0400	SHROUD FRONT PANCAKE	1
2	000000-00	No Longer Available	1
2	AC-0046	SHROUD REAR 3PT SING	1
3	CAC-1080	TRAY TOOL	1
4	CAC-1121	BRACKET SHROUD	2
5	038738-00	NUT	2
6	SSF-3156	SCREW #10-9X.500 THD	2
7	33821-00	BUSHING	1
7	438010040063	HEYCO BUSHINGS	1
8	SSW-7385	BUSHING STRAIN RELIE	1
9	Z-D23004	GAUGE 1.5OD 200PSI .	2
10	SSF-1001-1	SCREW #10-32X.375 HH	2
11	SSP-6021	BUSHING REDUCER 1/8-	1
12	SSP-480	NIPPLE 1/4-18 NPT X	1
13	A19711	VALVE CHECK 1/2NPT X	1
14	N044990	NIPPLE CLOSE 1/4-18	1
15	CAC-4296-1	REGULATOR 3PORT P2 L	1
16	TIA-4150	VALVE SAFETY 150 .25	1
17	D26889	ADAPTER .25 NPT X .2	1
19	CAC-359	COVER PRES SWITCH	1
20	SSP-7811	ASSY NUT SLEEVE 1/4	1
22	SSP-7821-1	NUT .563-18 UNF HEX	1
23	SSG-3105	ORING 306/296ID 073/	1
24	SSP-7813	ASSY NUT SLEEVE 3/8	1
26	SUDL-413-2	ASSY CORD POWER ST	1
27	ACG-18	CUP SADDLE MOUNT	2

Parts List for HFA5030V Type 0

Item Number	Part Number	Description	Qty Required
28	91895680	SCREW .250-20X.750 H	2
29	ACG-19	ISOLATOR 3 POINT MOU	3
31	5130039-00	SLEEVE	1
32	AC-0397	GUARD FAN	1
33	SSF-953-ZN	SCREW #10X.625 HHW S	2
34	N286039	DRAIN VALVE	1
50	KK-4981	KIT MUFFLER FILTER	1
51	DAC-143	FILTER INTAKE	1
52	KK-4981	KIT MUFFLER FILTER	1
53	KK-4981	KIT MUFFLER FILTER	1
54	AC-0037	HEAD 3/8 OUTLET FRON	1
55	SSF-589	STUD 1/4 - 20 X 1.12	1
56	SSF-927	SCREW .250-20X1.125	1
57	ACG-45	ORING P/L HEAD	1
58	Z-AC-0032	ASSY VALVE PLATE	1
59	SSG-8156	ORING 2.759/2.719ID	1
60	KK-4835	KIT CONNECTING ROD L	1
61	KK-4835	KIT CONNECTING ROD L	1
65	Z-AC-0140	ASSY ECCENTRIC BEARI	1
66	SSF-990	SCREW .250-20X1.25 U	1
67	AC-0108	FAN 5.75 DIA	1
69	SSF-586	SCREW .250-20X.750 U	1
70	SSF-3158-1	SCREW #10-24X.750 TH	1
71	KK-4835	KIT CONNECTING ROD L	1
72	KK-4835	KIT CONNECTING ROD L	1
856	KK-4835	KIT CONNECTING ROD L	1
856	K-0650	KIT COMP RING REPLAC	1

Parts List for HFA5030V Type 0

Item Number	Part Number	Description	Qty Required
856	KK-4315	KIT VALVE REPLACEMEN	1
856	KK-4981	KIT MUFFLER FILTER	1