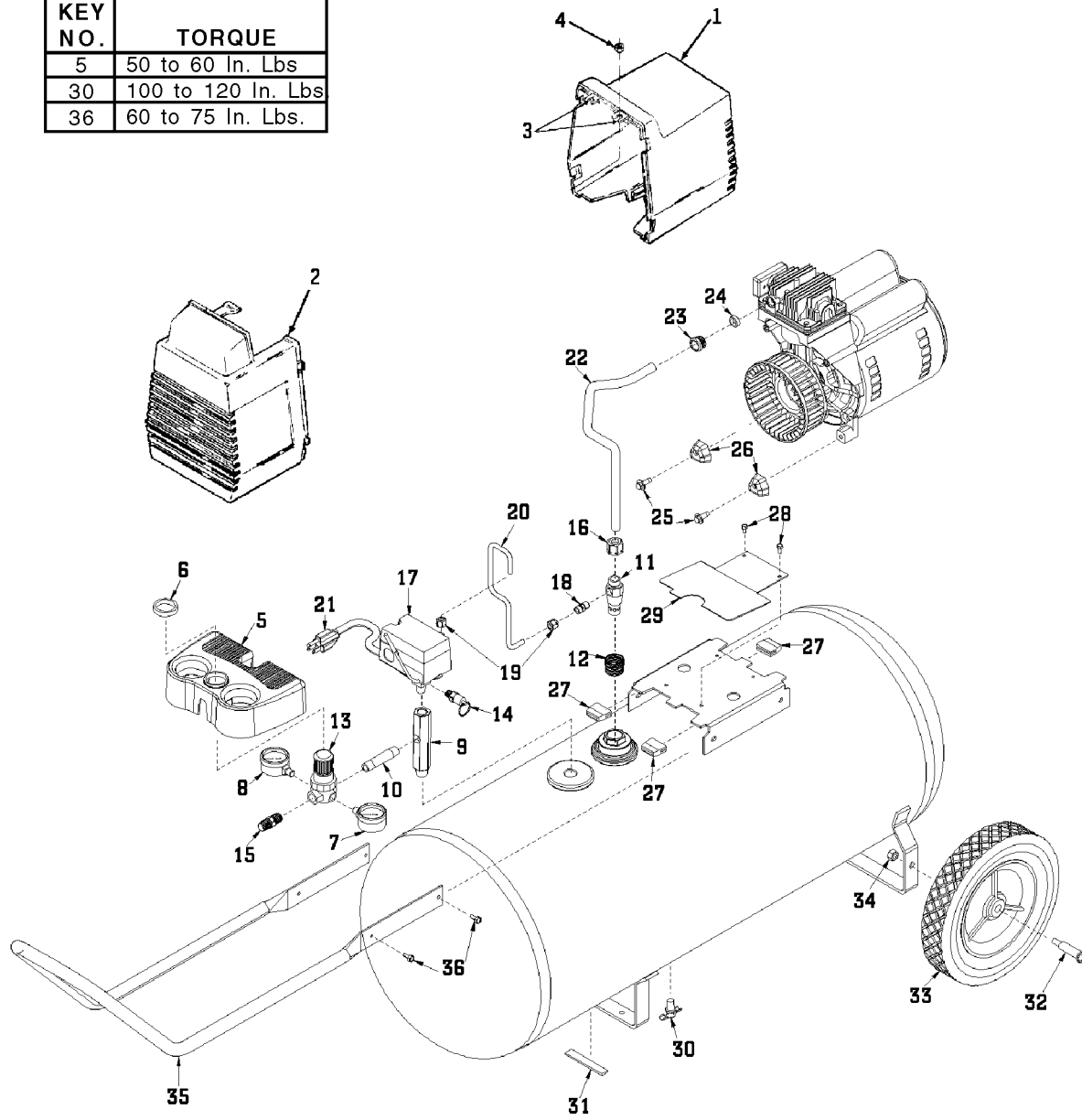


KEY NO.	TORQUE
42	7 to 10 Ft. Lbs.
43	7 to 10 Ft. Lbs.
51	100 to 120 In. Lbs.
53	100 to 120 In. Lbs.
u	42 to 48 In. Lbs.

KEY NO.	TORQUE
5	50 to 60 In. Lbs
30	100 to 120 In. Lbs
36	60 to 75 In. Lbs.



Parts List for IRF18 Type 4

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
2	AC-0078	SHROUD FRONT BLK	1
3	CAC-1121	BRACKET SHROUD	2
4	038738-00	NUT	2
5	000000-00	No Longer Available	1
6	CAC-61	RING PANEL MOUNTING	1
7	AC-0009-1	GAUGE RIGHT HAND	1
8	Z-AC-0010-1	GAUGE LEFT HAND	1
9	AC-0027-2	STANDPIPE BRASS MALE	1
10	SSP-480	NIPPLE 1/4-18 NPT X	1
11	A19711	VALVE CHECK 1/2NPT X	1
12	SSP-490-1	BUSHING FACE 3/4 X 1	1
13	AC-0007	REGULATOR 4PORT P1P2	1
14	97503734	VALVE SAFETY 150 .12	1
15	D26889	ADAPTER .25 NPT X .2	1
16	SSP-7813	ASSY NUT SLEEVE 3/8	1
17	5140112-18	PRESSURE SWITCH	1
18	SS-8553	CONNECTOR BODY	1
19	SSP-7811	ASSY NUT SLEEVE 1/4	2
20	AC-0160	TUBE PRES REL .250OD	1
21	SUDL-403-1	ASSY CORD POWER SJT	1
22	AC-0125	TUBE OUTLET .375OD A	1
23	SSP-7821-1	NUT .563-18 UNF HEX	1
24	SSG-3105	ORING 306/296ID 073/	1
25	91895680	SCREW .250-20X.750 H	2
26	ACG-18	CUP SADDLE MOUNT	2
27	ACG-19	ISOLATOR 3 POINT MOU	3

Parts List for IRF18 Type 4

Item Number	Part Number	Description	Qty Required
28	SSF-953-ZN	SCREW #10X.625 HHW S	2
29	AC-0047	GUARD FAN	1
30	N286039	DRAIN VALVE	1
31	SUDL-6-1	STRIP RUBBER FOOT	1
32	CAC-60	BOLT .375-16X2.25 UN	2
33	000000-00	No Longer Available	2
34	SSF-8080-ZN	NUT .375-16 UNC-2B H	2
35	000000-00	No Longer Available	1
36	SSF-981	SCREW .250-14X.500 H	4
37	KK-4981	KIT MUFFLER FILTER	1
38	DAC-143	FILTER INTAKE	1
39	KK-4981	KIT MUFFLER FILTER	1
40	KK-4981	KIT MUFFLER FILTER	1
41	AC-0037	HEAD 3/8 OUTLET FRON	1
42	SSF-589	STUD 1/4 - 20 X 1.12	1
43	SSF-927	SCREW .250-20X1.125	1
44	ACG-45	ORING P/L HEAD	1
45	Z-AC-0032	ASSY VALVE PLATE	1
46	SSG-8156	ORING 2.759/2.719ID	1
47	KK-4835	KIT CONNECTING ROD L	1
48	KK-4835	KIT CONNECTING ROD L	1
49	000000-00	No Longer Available	1
50	Z-AC-0140	ASSY ECCENTRIC BEARI	1
51	SSF-990	SCREW .250-20X1.25 U	1
52	AC-0108	FAN 5.75 DIA	1
53	SSF-586	SCREW .250-20X.750 U	1
54	SSF-3158-1	SCREW #10-24X.750 TH	1

Parts List for IRF18 Type 4

Item Number	Part Number	Description	Qty Required
55	KK-4835	KIT CONNECTING ROD L	1
56	KK-4835	KIT CONNECTING ROD L	1
856	KK-4835	KIT CONNECTING ROD L	1
856	KK-4981	KIT MUFFLER FILTER	1
856	K-0650	KIT COMP RING REPLAC	1
856	KK-4315	KIT VALVE REPLACEMEN	1