

DUO-FAST

NAIERS STAPLERS FASTENERS
HEAVY DUTY STAPLER
MS-7664E

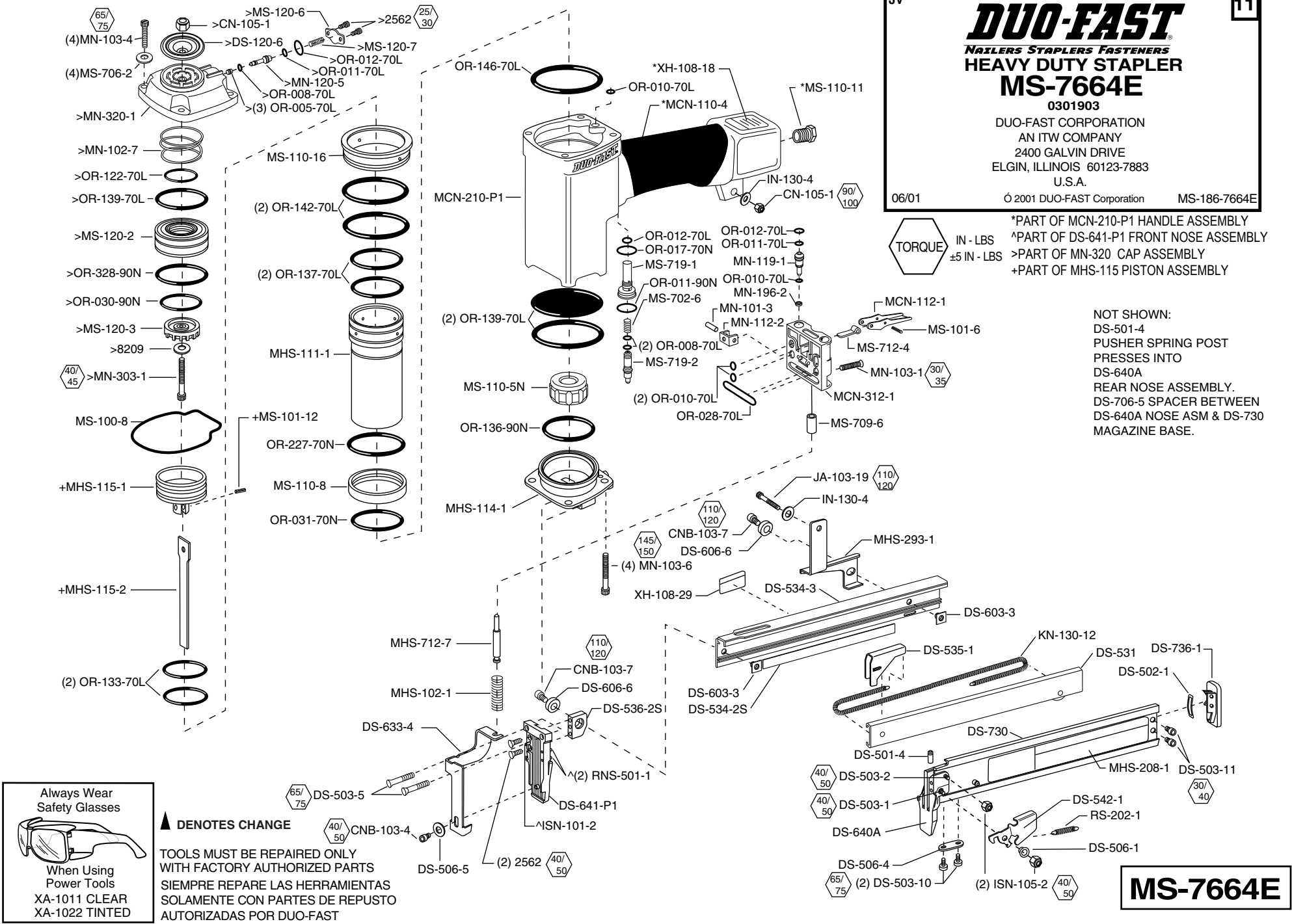
0301903
DUO-FAST CORPORATION
AN ITW COMPANY
2400 GALVIN DRIVE
ELGIN, ILLINOIS 60123-7883
U.S.A.

06/01 © 2001 DUO-FAST Corporation MS-186-7664E

TORQUE IN - LBS
±5 IN - LBS

*PART OF MCN-210-P1 HANDLE ASSEMBLY
^PART OF DS-641-P1 FRONT NOSE ASSEMBLY
>PART OF MN-320 CAP ASSEMBLY
+PART OF MHS-115 PISTON ASSEMBLY

NOT SHOWN:
DS-501-4
PUSHER SPRING POST
PRESSES INTO
DS-640A
REAR NOSE ASSEMBLY.
DS-706-5 SPACER BETWEEN
DS-640A NOSE ASM & DS-730
MAGAZINE BASE.



MS-7664E

UNIQUE #	PART NO.	DESCRIPTION	REPLACES	UNIQUE #	PART NO.	DESCRIPTION	REPLACES
0383760	2562	SCREW	_____	0168385	MN-103-1	SCREW	_____
0386375	8209	WASHER	_____	0023051	MN-103-4	SCREW	_____
0442681	CN-105-1	NUT	_____	0017335	MN-103-6	SCREW	_____
0446526	CNB-103-4	SCREW	_____	0169268	MN-112-2	TRIGGER RETAINER	_____
0446559	CNB-103-7	SCREW	_____	0169284	MN-119-1	RETURN VALVE	_____
0317776	DS-120-6	EXHAUST DEFLECTOR	_____	0048314	MN-120-5	DUMP VALVE	_____
0536433	DS-601-1	GROOVE PIN	_____	0169383	MN-196-2	SEAL RING	_____
0102038	DS-501-4	GROOVE PIN, SPRING POST	_____	0457812	MN-303-1	SCREW	_____
0025379	DS-502-1	TRACK BIAS SPRING	_____	0457820	MN-320	CAP ASSEMBLY	_____
0102327	DS-503-1	SCREW	_____	0335356	MN-320-1	CAP	_____
0102335	DS-503-2	SCREW	_____	0419564	MS-100-8	CAP GASKET	_____
0153908	DS-503-5	SCREW	_____	0419648	MS-101-6	ROLL PIN	_____
0520007	DS-503-10	SCREW	_____	0452755	MS-101-12	SHEAR-PROOF PIN	_____
0528539	DS-503-11	SCREW	_____	1013122	MS-110-5N	BUMPER	_____
0148940	DS-506-1	LATCH BUSHING	_____	0419879	MS-110-8	CYLINDER BIAS RING	_____
0135723	DS-506-4	SUPPORT WASHER	_____	0419903	MS-110-11	HEX BUSHING	_____
0527473	DS-506-5	WASHER	_____	0437392	MS-110-16	SLEEVE	_____
0135251	DS-531	TRACK ASSEMBLY	_____	0420281	MS-120-2	POPPET	_____
0138685	DS-534-2S	MAGNET	_____	0420299	MS-120-3	EXHAUST SEAL	_____
0073981	DS-534-3	MAGAZINE COVER	_____	0420323	MS-120-6	DUMP VALVE COVER PLATE	_____
0034991	DS-535-1	PUSHER	_____	0420331	MS-120-7	SPRING	_____
0039727	DS-536-2S	NOSE MOUNTING BLOCK	_____	0165373	MS-702-6	SPRING	_____
0025593	DS-542-1	MAGAZINE LATCH	_____	0408302	MS-706-2	LOCKWASHER	_____
0067546	DS-603-3	INSERT NUT	_____	0277632	MS-709-6	VALVE HOUSING BUSHING	_____
0067413	DS-606-6	WASHER	_____	0407593	MS-712-4	TRIP LEVER	_____
0033092	DS-633-4	SAFETY YOKE ASSEMBLY	_____	0408138	MS-719-1	VALVE CARTRIDGE	_____
0538025	DS-640A	REAR NOSE ASSEMBLY	_____	0408450	MS-719-2	TRIGGER VALVE	_____
0538017	DS-641-P1	FRONT NOSE ASSEMBLY	_____	0196352	OR-005-70L	O-RING	_____
0398354	DS-641-2	FRONT NOSE (MACHINED)	_____	0197186	OR-008-70L	O-RING	_____
0520015	DS-706-5	REAR NOSE SPACER	_____	0197194	OR-010-70L	O-RING	_____
0519983	DS-730	MAGAZINE BASE SUB ASM.	_____	0197202	OR-011-70L	O-RING	_____
0513408	DS-736-1	BASE END PLATE	_____	0390781	OR-011-90N	O-RING	_____
0413146	IN-130-4	WASHER	_____	0197913	OR-012-70L	O-RING	_____
0413856	ISN-101-2	ROLL PIN	_____	0408070	OR-017-70N	O-RING	_____
0413922	ISN-105-2	NUT	_____	0198028	OR-028-70L	O-RING	_____
0414573	JA-103-19	SCREW	_____	0419531	OR-030-90N	O-RING	_____
0418061	KN-130-12	PUSHER SPRING	_____	0402289	OR-031-70N	O-RING	_____
0528018	MCN-110-4	INSERT, HANDLE PAD	_____	0201756	OR-122-70L	O-RING	_____
0528786	MCN-112-1	TRIGGER	_____	0202358	OR-133-70L	O-RING	_____
1011871	MCN-210-P1	HANDLE PARTIAL ASM.	_____	0412478	OR-136-90N	O-RING	_____
0528778	MCN-312-1	VALVE HOUSING (MACH)	_____	0202374	OR-137-70L	O-RING	_____
0051706	MHS-102-1	SPRING, SAFETY	_____	0202382	OR-139-70L	O-RING	_____
0528752	MHS-111-1	CYLINDER	_____	0192799	OR-142-70L	O-RING	_____
0527366	MHS-114-1	NOSE PLATE (MACH)	_____	0202408	OR-146-70L	O-RING	_____
0047423	MHS-115	PISTON ASSEMBLY	_____	0399154	OR-227-70N	O-RING	_____
0064550	MHS-115-1	PISTON	_____	0412510	OR-328-90N	O-RING	_____
0047415	MHS-115-2	DRIVER BLADE	_____	0450866	RS-202-1	SPRING	_____
0300152	MHS-208-1	PRODUCT LABEL	_____	0456772	XA-1011	SAFETY GLASSES, CLEAR	_____
0067561	MHS-293-1	REAR BRACKET	_____	0277806	XA-1022	SAFETY GLASSES, TINTED	_____
0045591	MHS-712-7	PUSH ROD	_____	0483479	XH-108-18	WARNING LABEL	_____
0168344	MN-101-3	TRIGGER PIN	_____	0353722	XH-108-29	CYCLE LABEL	_____
0022947	MN-102-7	SPRING	_____				_____

* = NEW PART > = PART CHANGE

MS-7664E
06/01 (11) JV