Tanaka.

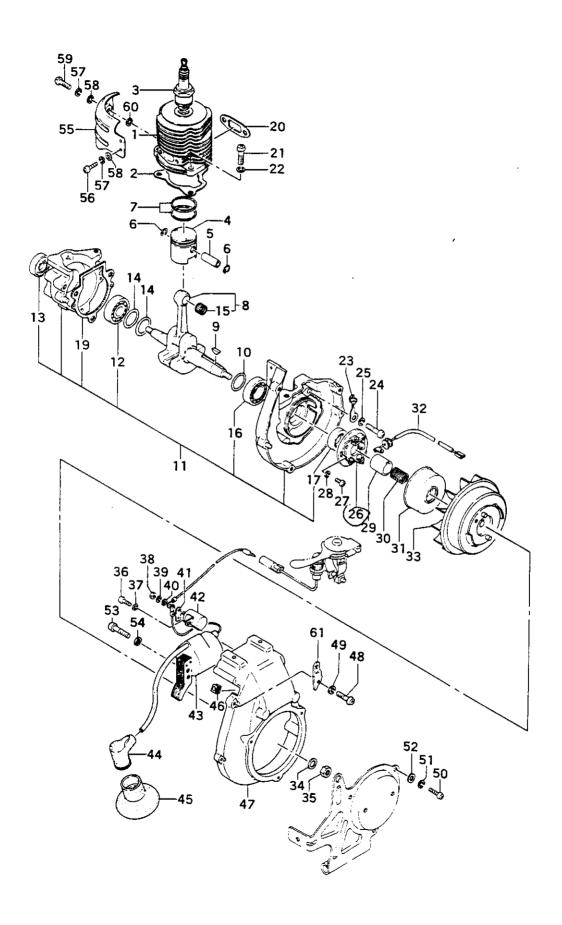
Parts Catalog

Bicycle Engine

Model: QBM-23N / NA

Part # 11232 1-24-97

FIG.1 ENGINE

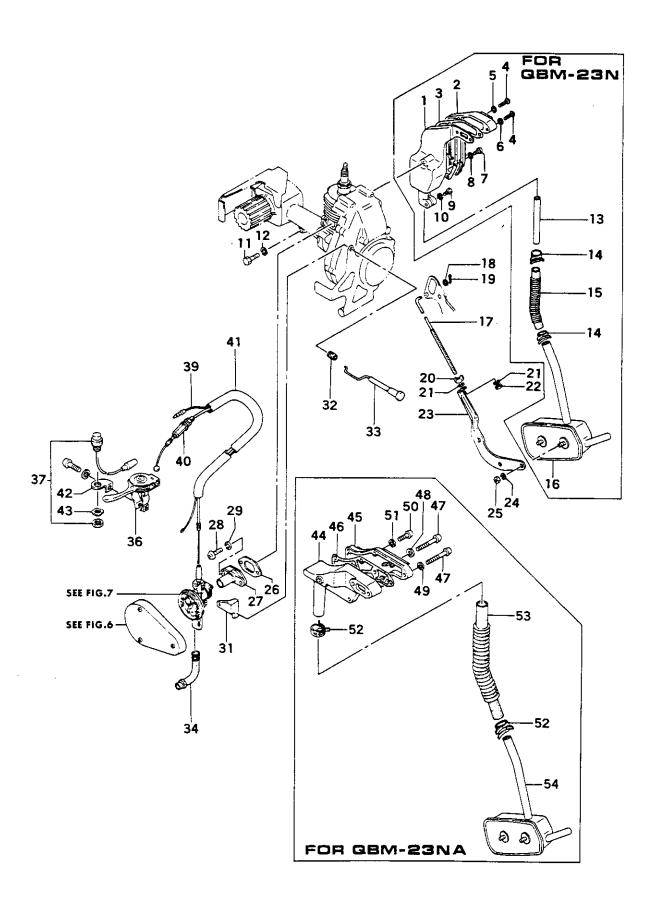


	REPER PRODUCTOR	OART /	QUANTITY SEMAL	/0 /
	RETER PRODUCTON	PART HAME		MEEL
//	REGER JOUGER	T WAR.	STITY IL	e PARA
REF	UN. PROUME	PAR'	QUANTITY SERVAL	EPARLMEL
				JUMBE SPARE PART
ļ	FIG. 1 ENGI	NĘ		
1-001	002-00500-804	CYLINDER COMP.	i	002 0010 1
1-002	018-11107-202	2 CYLINDER GASKET D SPARK PLUG B-6S	1	017 0010 9
1-004	031-00500-200	PISTON	i	018 0220 9
1-005	037-00000-200	PISTON PIN 9X24	1	037 0000 8
1-008	i	PISTON PIN CIRCLIP	2	039 0000 2
1-007	041-00000-200	PISTON RING	2	041 0000 9
1-008	046-00575-801	CRANK SHAFT COMP. NOOD-RUFF KEY 3X13X5		046 0070 3
1-010	070-02401-201	CRANK SHAFT WASHER 15X22		068 0040 2 070 0020 5
1-011	072-00501-900	CRANK CASE ASS TY	li l	072 0210 8
1-012	999-61620-100	BALL BEARING #6201	1	999 6133 4
1-013	999-66122-821	OIL SEAL 12287	1	999 6615 3
1-014 1-015	070-00601-201	CRANK SHAFT WASHER 12X18	1	070 0000 1
1-016	999-61600-200	PISTON PIN BUSHING BALL BEARING #6002		038 0000 5
1-017	999-66152-500	OIL SEAL 15257		999 6111 2
1-019	090-00501-202	CRANK CASE GASKET	ļī	090 0010 4
1-020	737-00531-201	MUFFLER GASKET	₁	737 0031 5
1-021	990-11060-201	SCREW 6X20	3	990 1133 6
1-022 1-023	992-10060-012 198-00501-200		3	992 1019 7
1-024	990-11060-221		1	198 0010 1 990 1136 3
1-025	992-10060-012		ا دُ	992 1019 7
1-026	159-20702-900	CONTACT BREAKER ASSTY	1	159 0160 4
1-027	990-11040-081	■	2	990 1026 3
1-028 1-029	992-01040-011 246-20701-201		[2]	992 0031 0
1-030	247-01000-201	CAM SUPPORT SPRING		246 0081 1
1-031	191-00501-201	CONTACT POINT COVER	ī	191 0010 2
1-032	173-20702-804	PRIMARY CORD COMP.	1	173 0230 0
1-033 1-034		MAGNETO ROTOR COMP.	Įį	155 0830 6
1-034		FLYWHEEL WASHER FLYWHEEL NUT 12	1	065 0000 3
1-036	990-11040-081	SCREW 4X8		990 1026 3
1-037	992-10040-012	S-WASHER 4	ī	992 1007 2
1-038	991-01030-011	HEX. NUT 3	1	991 0007 6
1-039	992-10030-012	S-WASHER 3	1	992 1002 7
1-040 1-041	992-01030-011 205-00501-200		1	992 0028 6
1-042		CONDENSER COMP.		205 0000 7 177 0131 4
1-043	167-20748-800	IGNITION COIL COMP.	i	167 0350 2
1-044	157-04000-900	SPARK PLUG CAP ASSTY	1	157 0050 0
1-045	255-0062A-201	SPARK PLUG RUBBER COVER		255 0020 6
1-046		SECONDARY CORD GROMMET	1	202 0100 9
1-048	990-11050-201	FAN CASE COMP. SCREW 5x20	1	112 0330 8
1-049	992-10050-012	S-WASHER 5	3	990 1077 7
1-050	990-11040-121	SCREW 4X12	3	990 1033 3
1-051	992-10040-012	S-WASHER 4]3	992 1007 2
1-052	992-01040-011	WASHER 4	3	992 0031 0
1-053	990-11050-201 992-10050-012	SCHEW 5X20	2	990 1077 7
1-055	132-00502-201	FLASH PAN	2	992 1012 4
[1.72 0000 4

REFERENCE PRODUCTION P	ART PART WAVE	QUANTITY SERVAL M	MBER SPARE PART
FIG. 1 ENGIN	NE		
1-056 1-057 1-058 1-059 1-060 1-061 990-11040-011 751-0062H-200 903-00575-200	S.WASHER 4	2 3 3 1 1 1 D166056-	990 1026 3 992 1007 2 992 0031 0 990 1029 0 751 0010 6 903 0010 7
		•••••	
			······································
		•••••	

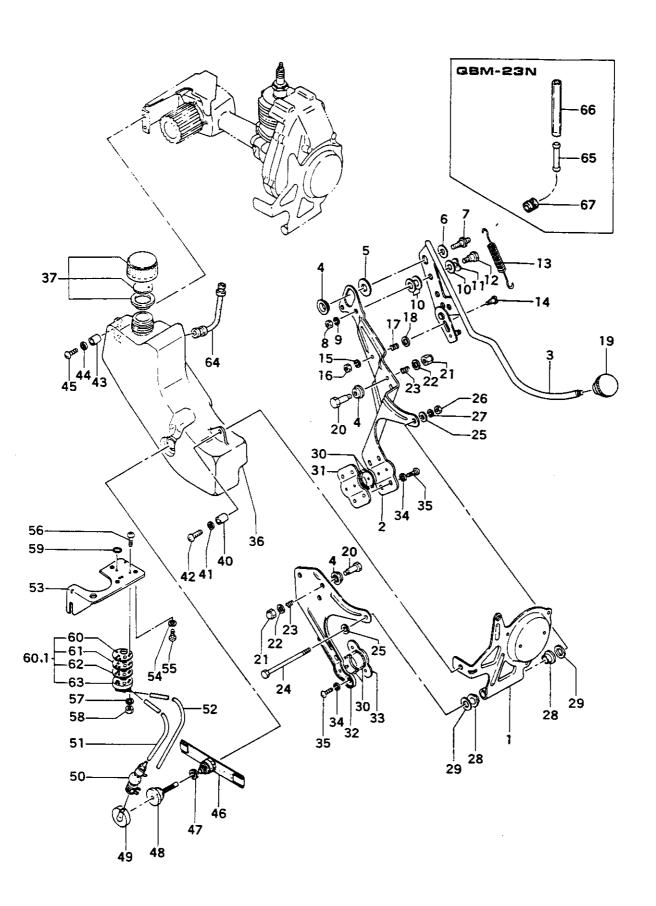
		***************************************	***************************************
•			
		***************************************	***************************************

FIG.2 MUFFLER & CARBURETOR



	LENCE PRODUCTOR	ight					
	RENCE PRODUCTOR	2F. 4.		JUNHTTY SERIAL H	MEER	/	<u>/</u>
/.	acter Jules	PART NAME		JUANTITY SERIAL N	'Ne	100	a,
144	UMBLAROUMBL	- ART I		JANT ERIAL	_	CAREME	
~ Q 4 4	6, 40	/ QF		3/ 50	\angle	SPARER	
	FIG.2 MUFF	LER & CARBURETOR				·	
2-001		MUFFLER BODY A	ı			0031 2	
2-002		MUFFLER BODY 8 MUFFLER GASKET				0110 9	}
2-004	990-11050-381	SCREW 5X38	Įž			1093 5	1
2-005	751-00601-200	MUFFLER S. GASKET	ļi.			0000 9	
2-006	992-10050-012	S.WASHER 5	1	1	992	1012 4	
2-007	990-11040-141	SCREW 4X14	6			1036 0	
2-008	992-10040-012	1	6	į	992	1007 2	
2-009	990-21060-201	***		ĺ	990	2041 1	
2-010	990-21060-181	I				1019 7 2039 6.	
2-012	992-10060-012		li i			1019 7	
2-013	220-36100-210	MILEGI FO DI DE	,		220	0171 0	
2-013	680-36100-210		2			Q171 9 Q280 2	
2-015		MUFFLER JOINT RUBBER	lī.	ļ		0091 4	1
2-016	*	SUB MUFFLER COMP.	ļī			0070 0	
2-017		ADJUSTER ROD	1			0330 2	1
2-018	992-00050-011	SMALL WASHER 5	1		992	0009 1	
2-019	992-90200-150	SPLIT PIN	lı l		992	9007 4	i
2-020	991-61060-012		1		991	6002 5	[
5-051	992-10060-012		2			1019 7	
2-022	991-01060-011	SUB MUFFLER STAY	1			0022 5	
2-024	992-10060-012		1 2			0480 2 1019 7	
2-025	991-01060-011	HEX. NUT 6	2		991	0022 5	
2-026		INLET MANIFOLD GASKET	<u>ī</u> ,		_	0010 2	
2-027		INLET MANIFOLD	L			00L1 7	
2-028	990-11050-161		2	•		1070 4	
2-024	992-10050-012	CHOKE LEVER CAP	2		_	1012 4	
		!			1		
2-032 2-033		SECONDARY CORD GROWNET CHOKE BUTTON COMP.				0000 6	
2-033	530-00564-200		1			0040 3 0030 5	
2-036		THROTTLE LEVER ASS'Y	i			0023 0	
2-037		STOP BUTTON COMP.	1			0081 7	
2-039	178-00539-810	STOP CORD COMP.	1		178	0061 9	-
2-040		THROTTLE WIRE COMP.	1	-0166055	885	0280 9	
2-040	885-00575-800	THROTTLE WIRE COMP.]T	D166056-		0300 6	
2-041 2-042		CABLE PROTECTOR	1		2 -	0000 8	
2-042		STOP BUTTON FIXING BASE HAVE WASHER 8			4	0170 0 0062 0	
							l
FOR QBM	-23NA						- 1
2-044		MUFFLER BODY A	1		716	0730 4	
2-045	717-36120-200	MUFFLER BODY B	1		717	0580 0	
2-046	· ·	MUFFLER GASKET	1		737	0350 9	ļ
2-047	990-11050-421		2		_	1096 2	- 1
2-048 2-049	751-00601-200 992-10050 - 012	MUFFLER S. GASKET	1 1			0000 9	Ì
2-050	990-11040-181	•				1012 4 1042 1	
	Ì		1 1				
2-051 2-052	992-10040-012		3			1007 2	
2-052		MUFFLER JOINT RUBBER	2		1	0290 9 0100 5	
2-054		SUB MUFFLER COMP.	li			0040 9	

FIG.3 BRACKET, TANK & PUMP



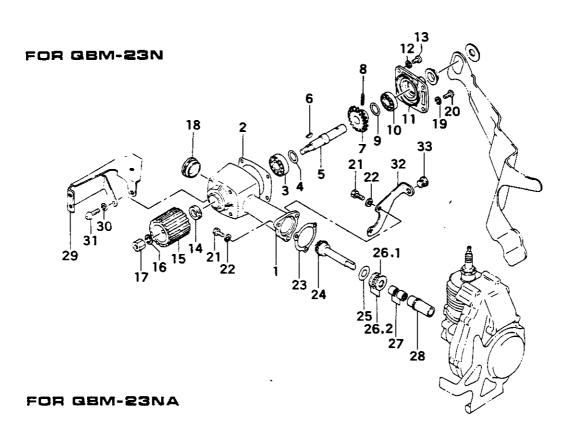
		7.		
	LINEE PRODUCTON	ART		MITTY SERIAL HUMBER SPARE PART
	RENCE PROJUETON	PART WANE		SERIAL HUMBER SPARE PART
/	RETER SUCTER	NAR		SPARE PART
Joe 43	UNIE OROLUMB	ZART	الاهر	THE ERIAN TO A PLINE
- + .	/ * *	/ v.		3 / 5 M
1	FIG.3 BRAC	KET, TANK & PUMP		
7-001		·		
3-001	115-36150-800	CLAMP BRACKET A		115 0230 6 106 0160 8
3-003		ROLLER ENGAGE LEVER COMP.	l i	161 0140 7
3-004		CLAMP BRAKET A GUIDE	3	109 0030 5
3-005	992-01100-011	ENGAGE LEVER WASHER		307 0350 6 992 0053 2
			•	772 0033 2
3-007		ENGAGE LEVER SET BOLT	1	301 0260 8
3-008	991-01060-011		1	991 0022 5
3-010	992-01100-011	· ·	3	992 0053 2
3-011		WAVE WASHER 10	ī	992 0064 8
3-012	300-36100-200	ENGAGE LEVER BOLT	1	300 0540 6
3-013		LEVER SPRING	1	306 0280 7
3-014		LINK GUIDE BOLT	11	304 0160 6
3-015	992-10050-012			992 1012 4
3-017		ADJUSTER SPRING A	li l	308 0050 4
3-018	992-00060-011	SMALL WASHER 6	l l	992 0013 4
3-019	305-36100-200	KNOB	1	305 0060 0
3-020	299-36100-201		2	299 0020 6
3-021	991-42050-012		2	991 4006 3
3-022		SMALL WASHER S ADJUSTER SPRING B	2 2	992 0009 1 309 0070 5
3-024	990-21061-001		î	990 2065 1
3-025	992-01060-011	WASHER A	2	992 0040 8
3-026	991-01060-011		1	991 0022 5
3-027	992-10060-012		1	992 1019 7
3-028		BRACKET GUIDE PLATE	2	102 0070 4
3-029	117-36100-200	CLAMP BRACKET SPACER	2 6	108 0180 6 117 0100 6
3-031	112-36100-201		ļ.	112 1440 7
3-032	113-36100-202	CLAMP BRACKET B	1 1	107 0310 6 113 0230 2
3-034	992-10060-012	1	6	992 1019 7
3-035	990-11060-251	1 - · · · · · · · · · · · · · · · · · ·	6	990 1141 5
3-036	401-36150-201	FUEL TANK	1	401 0071 9
3-037	1	TANK CAP ASS TY	1	595 0020 1
3-040 3-041	426-36151-200	COLLAR CLUTCH WASHER B	1	426 0200 8 359 0010 8
3-042	990-11060-181			990 1130 9
3-043	659-00801-200	FUEL TANK BRACKET COLLAR	2	659 0010 1
3-044	992-01050-011	WASHER 5	2	992 0035 6
3-045	990-11050-151	SCREW 5X15	2	990 1069 8
3-046		PUMP FILTER BODY ASSAY	1	675 0100 5
3-047	680-04019-210		1	680 0162 3
3-048 3-049	678-00539-200 500-33202-205	RUBBER PIPE CAP		678 0100 6 500 0171 6
3-050		PRIMER PUMP ASSTY	i	593 0100 6
3-051	700-03005-200	FUEL PIPE 3x5x200	lı l	700 0710 5
3-052		FUEL PIPE 3X5X230	li l	700 0740 6
3-053	200-00539-210	PUMP FIXING PLATE	1	200 0001 1
3-054 3-055	992-10060-012 990-10060-101		3	992 1019 7
3-056	990-11040-161		3 3	990 1040 3
<u></u>				

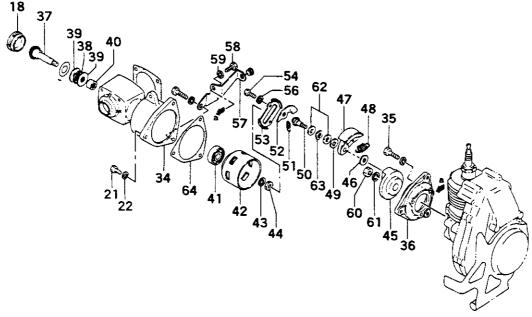
REFER	ENCE PRODUCTION P	ART MANE		QUANTITY SERAL P	SPARE PART
3-057 3-058 3-059 3-060.1 3-060 3-061 3-062 3-063 3-064 3-065 3-066	992-10040-012 991-31040-011 999-67004-000 593-00539-900 671-04001-213 670-04001-211 667-00539-801 405-36152-200 669-00539-200 700-03005-045	CET, TANK & PUMP S.WASHER 4 HEX. NUT 4 D-RING P4 PUMP ASS'Y PUMP GASKET PUMP DIAPHRAGM FREE VALVE PUMP SUCTION SIDE COMP.	3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-A099000 -A099000 -A099000	992 1007 2 991 0011 9 999 6702 2 593 0050 8 671 0001 3 670 0011 3 674 0001 4 667 0020 7 405 0080 5 669 0010 4 700 0490 2 203 0130 7

/	
***************************************	······································

·····	

FIG.4 GEAR CASE





	RENCE PRODUCTION P	ART		/*
	REACE INNEE PRODUCTION OF	. Le	QUANTITY SERAL N	SPARE PART
10	RESER JUGGER	T NAME.	JTTTY JAL N	at ata
REAL	PRHUMB	PART HAME	QUANTITY SERIAL N	SPANUAL
İ	FIG.4 GEAR	CASE		
4-002		GEAR CASE COVER GASKET	i l	049 0080 1
4-003		BALL BEARING #6201 PROPELLER SHAFT SHIM 0.1		999 6133 4
4-004		PROPELLER SHAFT SHIM 0.2	V	016 0910 9
4-004		PROPELLER SHAFT SHIM 0-3	V	022 0180 9
4-005	005-36100-204	GEAR SHAFT		005 0110 5
4-006	I control of the cont	WOUD-RUFF KEY 3X10X3.7	1	068 0010 1
4-007 4-008	017-36120-201			017 0431 4
4-009		SPRING PIN 5x24 PROPELLER SHAFT SHIM 0.1	1 v	015 0230 5
4-009		PROPELLER SHAFT SHIM 0.2	lv l	016 0910 9
4-009	· ·	PROPELLER SHAFT SHIM 0.3	v	022 0180 9
4-010	999-61600-100	BALL BEARING #6001	1,	999 6108 8
4-011		GEAR CASE COVER		045 0061 8
4-012	992-10050-012	S-WASHER 5	i	992 1012 4
4-013	990-11050-161	-	1	990 1070 4
4-014		OIL SEAL 12227		999 6613 5
4-015	231-36100-800	NULLER CUMPS	1	231 0140 9
4-016	992-12080-012		1	992 1044 3
4-017		LONG NUT 8X32/L-H-THREAD	11	991 8012 0
4-018 4-019	992-10050-012	GEAR CASE GROMMET	1	992 1012 4
4-020	990-11050-141	f -	3	990 1068 9
4-021	i .	HEX. BULT 6X16	3	990 2037 8
4-022	992-10060-012	S-WASHER 6	3	992 1019 7
4-023		GEAR CASE GASKET A	1	303 0000 4
4-024	060-36100-220	PINION	1	060 0392 8
4-025		DRIVE SHAFT SHIM 0.10	V	064 0100 9
_		THRUST BEARING 1024 THRUST WASHER 1024		999 6216 0
1-02012	777-82 102-464	INNOSI WAShek 1024		
4-027		NEEDLE BEARING TLA 1010	2	999 6209 0
4-028 4-029	079-36100-802 420-36150-800	ADAPTER COMP.	1	079 0090 7 420 0150 8
4-030	992-10050-012		2	992 1012 4
4-031	990-11050-121		2	990 1065 2
4-032	390-36150-200		1	390 0280 2
4-033	599-00601-200	CUSHION RUBBER	1	599 0000 5
EOB 08**	, ,			
FOR QBM	-23NA 131-36120-200	GEAR CASE	1	131 0130 1
4-035		BOLT 6X15 W/PLUS	3	990 2131 7
4-036		GEAR CASE FIXING BASE	li l	132 0420 0
4-037	060-36120-200	PINION	[1]	060 0400 0
4-038	999-62102-463	THRUST BEARING 1024	1	999 6216 0
4-039	999-62102-464	THRUST WASHER 1024	2	999 6217 9
4-040	999-62101-010	NEEDLE BEARING TLA 1010	1	999 6209 0
4-041		BALL BEARING #62000	1	999 6132 5
4-042 4-043		CLUTCH HOUSING COMP.		288 0121 8
4-044		FLYWHEEL WASHER CLUTCH HOUSING NUT	1 1	370 0090 7
4-045		CLUTCH FLANGE COMP.		347 0162 7
4-046 4-047		CLUTCH WASHER B CLUTCH SHOE COMP.	2	359 0010 8 290 0010 6
4-048		CLUTCH SPRING	li l	342 0000 9

GEAR CASE	QUANTITY SERV	L HUMBER SPARE PAR
		SPARE PAR
120-200 CLUTCH WASHER A	2 -0166055	358 0070 3
120-210 CLUTCH STEP BOLT	4 -0166055	1
120-230 CLUTCH STEP BOLT	2 0166056	
120-201 STARTER PAWL SPRING	Ī	790 0170 6
120-201 STARTER PAWL	2	788 0190 3
120-200 STARTER PAWL STOPPER	1	789 0040 2
040-081 BOLT 4X8	2 -0166055	990 2195 5
040-103 HEX. HOLE BOLT 4X10	2 0166056-	- 990 5000 1
040-012 S.WASHER 4	4	992 1007 2
120-200 COVER STAY	1	390 0270 5
050-101 BOLT W/PLUS 5X10	11	990 2116 8
050-012 S-HASHER 5	1	992 1012 4
120-200 CLUTCH FLANGE NUT	11	350 0230 5
070-012 S-HASHER 7	1	992 1024 9
103-200 CLUTCH WASHER A	4	358 0010 1
100-030 WAVE WASHER 10	2 -0166055	992 0064 8
080-030 BEND WASHER 8	2 0166056-	
120-200 GEAR CASE GASKET	₁	133 0260 9
	[-030 BEND WASHER 8 2 D166056-

FIG.5 ENGINE SHROUD & MARK

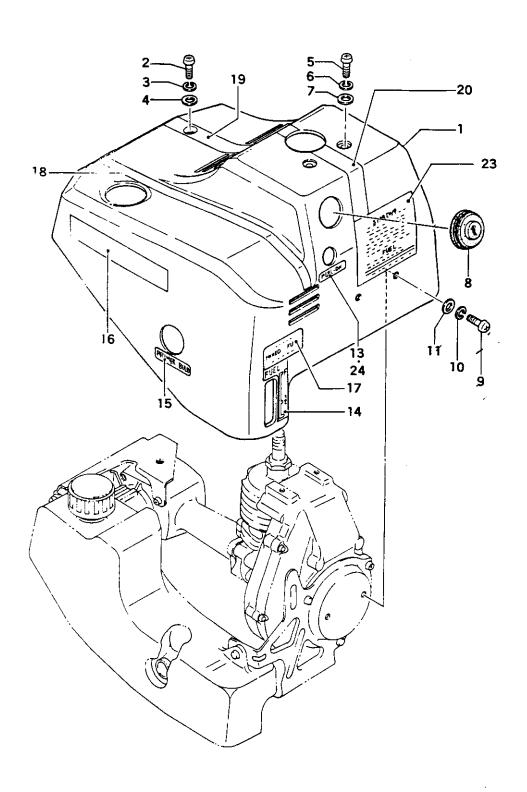
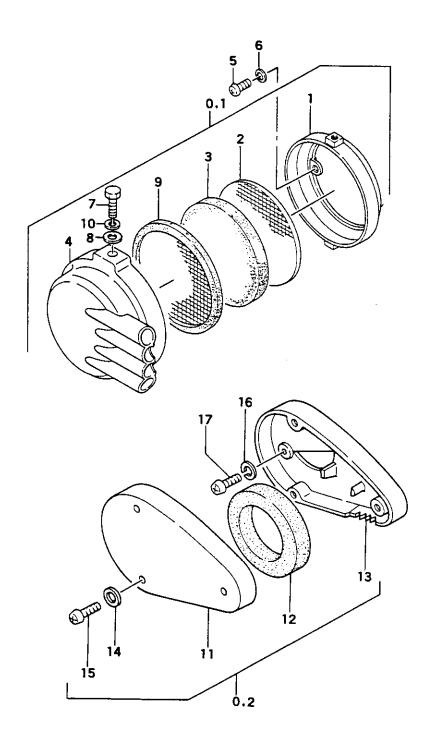


FIG.5 ENGINE SHROUD & MARK 5-001 5-002 970-11050-141 5-003 972-10050-011 5-004 972-10050-011 5-006 972-10050-012 5-007 972-10050-012 5-008 972-10050-012 5-008 972-10050-011 5-008 972-10050-011 5-009 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-010 972-10050-011 5-011 972-01050-011 5-012 5-013 5-014 972-01050-011 5-015 5-015 5-016 972-36150-200 CHORK MARK 1 9723 0030 1005 11 972-01050-011 5-016 972-36150-200 FILE LEVEL MARK 1 9723 0030 1005 1005 1005 1005 1005 1005 100	E PART UMBER	SPARE	NUMBER	QUANTITY SERVAL		ART MANE	RENCE JUNEER PRODUCTION P	ae fe
5-002 990-11050-141 SCREW 5X14 990 1068 5-004 992-10050-012 Swasher 5 1 992-01050-012 Swasher 5 1 992-01050-013 Macher 5 1 992-01050-014 Schew 5X14 992-10050-012 Swasher 5 2 990 1068 5-006 992-10050-012 Swasher 5 2 992 1012 5-006 920-10050-012 Swasher 5 2 992 1012 5-008 202-09575-200 SECONDARY CORD GROMMET 1 202 0011 5-009 990-11050-141 SCREW 5X14 2 990 1068 5-010 992-10050-012 Swasher 5 2 992 1012 5-011 992-01050-012 Swasher 5 2 992 1012 5-011 992-01050-011 WASHER 5 2 992 1012 5-011 992-01050-012 Swasher 5 2 992 1012 5-012 580-36152-200 CAUTION MARK 1 908 0130 5-014 923-36150-200 CHORK MARK 1 908 0130 5-015 927-36150-200 PRIMER MARK 1 923 0030 5-015 927-36150-200 PRIMER MARK 1 923 0030 5-015 927-36150-200 PRIMER MARK 2 920 0190 5-016 920-36152-200 SIDE MARK 1 909 0060 5-015 933-36152-200 SIDE MARK 1 909 0060 5-016 930-36152-200 SHROUD MARK B 1 933 0030 0140 5-019 933-36152-200 SHROUD MARK B 1 933 0030 0140 5-020 934-36152-200 SHROUD MARK B 1 933 0030 0140 5-020 934-36152-200 SHROUD MARK C 1 934 0020 5-020 934-36152-200 CAUTION MARK 1 933 0030 0140 5-020 934-36152-200 SHROUD MARK C 1 934 0020 5-020 5-023 580-36120-200 CAUTION MARK 1 933 0030 0140 5-023 580-36120-200 CAUTION MARK 1 934 0020 5-0						NE SHROUD & MARK	FIG.5 ENGIN	
5-006 992-10050-012 S-WASHER 5 5-007 992-01050-011 WASHER 5 5-008 202-09575-200 SECONDARY CORD GROMMET 5-009 990-11050-141 SCREW 5X14 5-010 992-10050-012 S-WASHER 5 5-011 992-01050-011 WASHER 5 5-012 580-36152-200 CAUTION MARK 5-013 908-36150-200 CHORK MARK 5-014 923-36150-200 FUEL LEVEL MARK 5-015 927-36150-200 FUEL LEVEL MARK 5-016 920-36152-200 SHROUD MARK A 5-017 909-11108-201 TANK HARK 5-018 930-36152-200 SHROUD MARK B 5-020 934-36152-200 SHROUD MARK C FOR QBM-23NA 5-023 580-36120-200 CAUTION MARK	9 9 2 4 5 6	1068 1012 0035	990 992 992		1 1 1	SCREW 5X14- S.WASHER 5 WASHER 5	990-11050-141 992-10050-012 992-01050-011	5-002 5-003 5-004
5-008						SHASHER 5	992-10050-012	
5-013 908-36150-200 CHORK MARK 1 908 0130 923-36150-200 927-36150-200 927-36150-200 927-36150-200 920-36152-200 920-36152-200 909-1108-201 909-1108-201 909-1108-201 909-1108-201 930-36152-200 SHROUD MARK A 1 930 0140 930 0140 930 934-36152-200 SHROUD MARK B 1 933 0030 934-36152-200 SHROUD MARK C 1 934 0020 934-36152-200 SHROUD MARK C 1 934 0020 934-36152-200 SHROUD MARK C 1 935 0030 934 0020 934-36152-200 SHROUD MARK C 1 935 0030 936	1 2 3 9 2 4 5 6	0011 1068 1012 0035	202 990 992 992		1 2 2 2	SECONDARY CORD GROMMET SCREW 5X14 S-WASHER 5 WASHER 5	202-0 <i>9575</i> -20 <i>0</i> 990-11050-141 992-10050-012 992-01050-011	5-008 5-009 5-010 5-011
5-020 934-36152-200 SHROUD MARK C 1 934 0020 FOR QBM-23NA 5-023 580-36120-200 CAUTION MARK 1 N.L.A. 580 0120	9 0 7 0 8 0 1	0130 0030 0020 0190 0060	908 923 927 920 909		1 1 2 1	FUEL LEVEL MARK PRIMER MARK SIDE MARK TANK MARK	923-36150-200 927-36150-200 920-36152-200 909-11108-201	5-014 5-015 5-016 5-017
5-023 580-36120-200 CAUTION MARK 1 N.L.A. 580 0120	1		1		I -			
5 021								
	- 1							
	:							

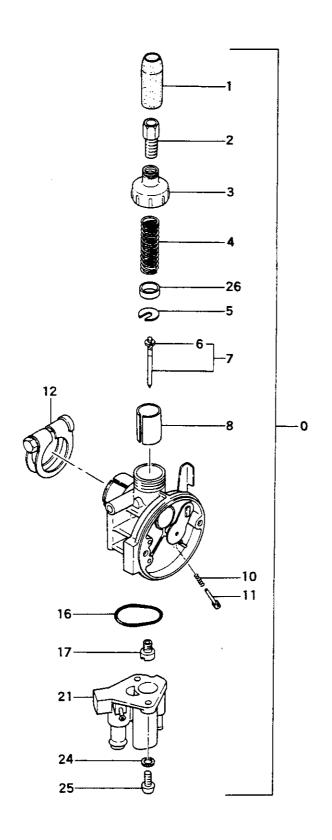
FIG.6 AIR CLEANER



REFERE	HEER PRODUCTION P	ART PART HAME	/	JUNNITY SERVL W	UMBER SPARE PART
_		LEANER			
6-001 6-002 6-003 6-004 6-005 6-006 6-007 6-008 6-009 6-010	423-00823-800 426-00700-210 446-00700-220 424-00700-211 990-11040-101 992-10040-012 992-21040-101 992-01040-011 425-00700-200 992-10040-012	S.WASHER 4 HEX.BOLT 4X10 WASHER 4 CLEAMER HOLDER A S.WASHER 4	1 1 1 1 2 2 2 2 2 1 2	- 899299	410 0200 3 423 0100 4 426 0031 2 446 0022 0 424 0101 0 990 1029 0 992 1007 2 990 2007 7 992 0031 0 425 0050 0 992 1007 2
6-011 6-012 6-013 6-014 6-015 6-016	424-00539-200 445-00601-201 423-00539-203	S-HASHER 4	1 1 1 1 3 3 2 2 2	899300-	410 0131 0 424 0080 4 445 0000 1 423 0051 5 992 0008 2 990 1029 0 992 1007 2 990 1029 0

 ·

FIG.7 CARBURETOR

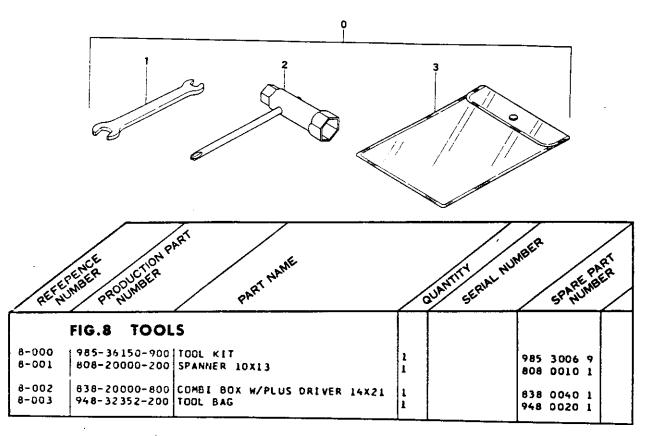


REF.	PROUVETON PROUVETON	ART PART WAVE	QUANTITY SE	RAL HUMBER SPARE PART
	FIG.7 CARB			
7-000 7-000 7-001 7-002 7-003	455-22013-900 560-22602-200 597-22602-200	THROTTLE CABLE ADJUSTER	1 1 1	455 1102 4 455 1110 3 560 0070 2 597 0110 1
7-004 7-005 7-006 7-007	619-22602-200 593-22000-200	THROTTLE VALVE SPRING THROTTLE SPRING RECEIVER JET NEEDLE CLIP		595 0380 2 594 0100 3 619 0170 4 593 0190 9
7-007 7-007 7-008	592-22013-900 591-22009-200	JET NEEDLE ASS Y QBM-23N JET NEEDLE ASS Y QBM-23NA THROTTLE VALVE		592 1090 8 592 1100 8 591 1090 1
7-011 7-012 7-016 7-017 7-021	607-22000-200 599-22000-252	BODY BAND ASS*Y CHAMBER GASKET		622 0130 0 561 0150 8 607 0370 3 599 0331 4 580 0200 5
7-024 7-025 7-026	992-10040-012 990-11040-101 526-22012-202	S-WASHER 4 SCREW 4X10 COLLAR GBM-23N	2 2 1 1	992 1007 2 990 1029 0 526 0060 5 526 0070 2
7-025 7-026 7-026	526-22012-202	1 · · · ·	1	526 0060

•••••••••••••••••••••••••••••••••••••••				*************************	
			***************************************	•••••••••••••••••••••	
	***************************************		****		***
***************************************		***************************************			
	<u></u>		***************************************		******
					•
			·····		
	•••••	*******************************			

		***************************************	***************************************	*************************	
	·	******			*******************
		************************************			***********
					

FIG.8 TOOLS



}

FIG.5 ENGINE SHROUD & MARK (FOR AQUABUG)

22

REFRUMBER PRODUCTOM PART PART MAME	QUANTITY SERIAL NUMBER SPARE PART		
FIG.5 ENGINE SHROUD & MARK			
5-021 909-36122-200 MARK FUEL TANK 5-022 580-36122-200 CAUTION MARK	1	909 0150 0 580 0140 0	